



Solid Carbide Straight Flute Reamers

with 45 degree chamfer

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Solid Carbide Straight Flute Reamers

SK	L1	D1	D2	Flute
1000-1000	1/8	1/8	1/8	4
1000-1444	3/8	1/8	1/8	4
1440-1000	3/8	3/8	3/8	4
1000-1144	1/8	5/32	5/32	4
1140-1014	1/8	11/32	5/8	4
1010-2020	1	3/16	3	6
2020-2044	1	1/32	2	6
2040-2044	1 1/8	1/4	1 1/4	6
2040-2144	1 1/8	5/32	1 1/4	6
2140-2044	1 1/8	3/16	1 1/2	6
2040-2144	1 1/8	11/32	1 1/2	6
2140-4104	1 1/8	3/8	4	6
4100-4014	1 1/8	13/32	4	6
4010-4700	1 1/2	1/16	4	6
4700-5004	1 1/2	15/32	4	6

Reamer Part Numbers:

30-XXXX (D1 = diameter of cutter in decimal)

For Example:

1/4 Reamer:
Part Number = 30-2500

1/2 Reamer:
Part Number = 30-5000

Please Dimensions in:

Cutting Edge Tolerances ±.0002 (2000)
Shaft Tolerances ±.0005 (5000)