

Technical Information for HP Drills

Hurricane Drills

Diameter	Feed Rate Code (Thousands per Revolution)								
	1	2	3	4	5	6	7	8	9
1/8"	0.001	0.015	0.002	0.003	0.003	0.004	0.005	0.006	0.006
5/32"	0.002	0.002	0.003	0.003	0.004	0.005	0.006	0.008	0.008
3/16"	0.002	0.002	0.003	0.003	0.004	0.005	0.006	0.008	0.010
1/4"	0.002	0.003	0.003	0.004	0.005	0.006	0.008	0.010	0.125
5/16"	0.003	0.003	0.004	0.004	0.006	0.008	0.010	0.125	0.125
3/8"	0.003	0.004	0.004	0.006	0.008	0.010	0.125	0.016	0.016
1/2"	0.004	0.004	0.005	0.007	0.008	0.010	0.125	0.016	0.020
5/8"	0.004	0.005	0.007	0.008	0.010	0.125	0.016	0.020	0.025
3/4"	0.005	0.006	0.008	0.010	0.125	0.016	0.020	0.025	0.025