

Technical Information for HP Routers

	FGR	Nicked Trimmer CVD Diamond Coated	Herringbone Compression Finisher CVD Diamond Coated	Semi-Finisher CVD Diamond Coated	Multi-Flute Finisher CVD Diamond Coated
Material Group	Surface Feed per Minute				
CFRP, AFRP (Carbon Fiber, Aramid Fiber, Honeycomb Structures)		425-850	425-850	425-850	425-850
GFRP (Fiberglass)	650-1,000	425-850	425-850	425-850	
Carbon, Graphite	650-1,000	425-850	425-850	425-850	425-850
Metal Matrix		425-850		425-850	425-850
Plastics	800-1,650	425-850		425-850	425-850
Plastics	650-1,000	425-850	425-850	425-850	425-850
Carbon & Honeycomb		425-850	425-850		425-850