MasterCut Tool Corp.

The Cutting Edge Mastered

40 YEARS

English - Deutsch

Manufactured in the U.S.A. Distributed Around the Globe

ISO 9001:2015 CERTIFIED

INTERNATIONAL PRODUCT CATALOG

ENDMILLS • DRILLS • BURS

INTERNATIONALER PRODUKTKATALOG

SCHAFTFRÄSER • BOHRGERÄTE • BOHRER

Our History

Unsere Unternehmensgeschichte

1985	Incorporated in Safety Harbor, FL	Gegründet in Safety Harbor, Florida (USA)
1986	Form grinding and brazing operations are added	Fertigungsvorgänge werden um Formschleif- und Lötarbeiten erweitert
1989	Company builds its first machine for manufacturing burs	Das Unternehmen entwickelt seine erste Maschine zur Herstellung von Bohrern
1989	First CNC machine is purchased to help with quality and growth	Ankauf der ersten CNC-Fräse zur Erzielung höherer Qualität und Produktionsmengen
1991	Production of endmills commences	Beginn der Fertigung von Schaftfräsern
1994	5 and 6 axis CNC machines purchased for volume production of burs, endmills and drills	Ankauf 5- und 6-achsiger CNC-Fräsen für die Serienfertigung von Bohrern, Schaftfräsern und Bohrgeräten
1995	Laser marking introduced; laser inspection systems implemented	Einführung von Laserbeschriftungen und Laser-Inspektionssystemen
1999	Cell concept introduced in a new facility for greater production and quality control	Vorstellung des Reinraumfertigungszellen-Konzepts in einer neuen Produktionsstätte zur Steigerung von Produktion und Qualität
2002	Production of spiral router bits, drills, and reamers commences	Beginn der Produktion von Spiralschneidern, Bohrern und Bohrköpfen
2003	ISO 9001:2000 certification achieved; first coating machine purchased	Erhalt der ISO 9001:2000-Zertifizierung; Ankauf der ersten Beschichtungsanlage
2004	MAP, Mastercut's Automated Production system developed	Entwicklung des MAP-Systems (Mastercut Automated Production System)
2005	CNC1st team (Customers' Needs Come 1st) implemented; second coating machine added	Einführung des CNC1st-Teams (steht hier für „Customer Needs Come 1st [Kundeninteressen stehen immer an erster Stelle]); Ankauf der zweiten Beschichtungsanlage
2006	Production begins on high-performance endmills, drills, and miniature tooling	Beginn der Fertigung von Hochleistungs-Schaftfräsern und -Bohrern sowie von Kleinwerkzeugen
2009	ISO 9001:2008 certification achieved	Erhalt der ISO 9001:2008-Zertifizierung
2011	New surface treatments introduced	Einführung neuer Oberflächen-Behandlungen
2013	Nano coatings and Pro+ performance tools introduced	Einführung von Nano-Beschichtungen und Höchstleistungswerkzeugen
2015	Mastercut celebrates 30th anniversary, and facility expansion	Mastercut feiert 30-jähriges Bestehen; Erweiterung der Produktionsstätte
2016	Warehouse expansions in USA and Europe	Ausdehnung des Lagerhausnetzes in den USA und Europa
2018	ISO 9001:2015 certification achieved	Erhalt der ISO 9001:2015-Zertifizierung
2020	Mastercut celebrates 35 years of quality and innovation	Mastercut feiert 35 Jahre Qualität und Innovation
2025	Recognizing 40 years, and the implementation of numerous advanced technologies	Anerkennung von 40 Jahren und der Umsetzung zahlreicher fortschrittlicher Technologien

Today

Mastercut Tool Corp. celebrates 4 decades as a world class carbide cutting tool manufacturer. From inception to the present, our goal is providing the highest quality products and services to our customers. All products are still manufactured in Florida, using state of the art equipment, skilled craftspersons and our exclusive MAP technology.

Our Thanks to Our Loyal Customers and Associates

Our history would not be possible without the support of all those associated with us. We thank all of our customers and associates, as well as our community, for your dedication and loyalty. We pledge to continuously improve for you!

Heute

Mastercut Tool Corp. verfügt über 4 Jahrzehnte Erfahrung als Weltklasse-Hartmetallhersteller. Bereits seit unserer Gründung und bis zum heutigen Tage war es immer unser Ziel, unseren Kunden Produkte und Dienstleistungen höchster Qualität anzubieten. Alle Produkte werden noch immer von Fachhandwerkern unter Einsatz modernster Anlagen und unserer exklusiven MAP-Technologie in Florida hergestellt.

Mit Dank an unsere treuen Kunden und Geschäftspartner

Ohne die Unterstützung unserer Partner wäre unsere Geschichte nicht möglich gewesen. Wir danken allen unseren Kunden und Geschäftspartnern sowie unserer Kommune für ihren Einsatz und ihre Treue. Wir versprechen, uns auch weiterhin ständig für Sie zu verbessern!

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STANDARD ENDMILLS
STANDARD SCHAFTFRÄSER

- **Square End -** Gerades Ende
- **Ball End -** Vollradius
- **Corner Radius -** Eckenradius
- **Double End -** Beidseitig
- **Drill Mills -** Bohrfräser
- **Mini Mills -** Minifräser

Customers' Needs Come First! This is what truly matters to us. To ensure you the fastest possible service, we have assembled simulation, engineering, production scheduling, customer service, and inventory personnel into one unit. They collaborate on any and all special requests from you, the moment your request is received. They are dedicated and qualified to assist you with solutions, fast!

Kundeninteressen stehen immer an erster Stelle! Das ist uns das wirklich Wichtige. Um Ihnen immer den schnellstmöglichen Service bieten zu können, haben wir alle Mitarbeiter aus den Bereichen Simulation, Konstruktion, Produktionsplanung und Lagerhaltung unter einem Dach konzentriert, sodass diese jegliche speziellen Anfragen von Ihnen sofort in Angriff nehmen können, sobald diese bei uns eingehen. Sie sind ein engagiertes und kompetentes Team, das Ihnen mit Lösungen behilflich ist – und das schnell!

Legende

Features
Eigenschaften

	2 Flutes 2 Schneiden		Multi-Flute Mehrfache Schneiden		Ball End Vollradius
	3 Flutes 3 Schneiden		Plain Shank Glatter Schaft		Double End Sq. Beidseitig eine gerade Stirn
	4 Flutes 4 Schneiden		Corner Radius Eckenradius		Double End Ball Beidseitig einen Vollradius
	6 Flutes 6 Schneiden		Square End Gerade Stirn		

Coatings
Beschichtigung

PowerA	PowerA PowerA (Aluminum Titanium Nitride AlTiN)	Uncoated	Uncoated Unbeschichtet

Superior Carbide Blend
Hochwertige Carbide-Mischung

Mastercut's Superior Carbide Blend – *A*-Gr-SiV (Active Grain Sized Volume)
Our superior tungsten carbide gives you the ability to be *aggressive* when you need to be. Growth inhibitors in our submicron carbide blanks maintain the most consistent grain size available, giving you superior hardness and toughness.

Mastercut "Superior Carbide Blend" (hochqualitative Karbid-Mischung) - A-Gr-SiV (Active Grain Sized Volume) (hochwertiger Karbid-Fräser)
Mit unserem überlegenen Wolframkarbid können Sie aggressiv vorgehen, wenn dies erforderlich ist. Wachstumshemmer in unseren Submikron-Karbidrohlingen sorgen für die konstanteste Körnergröße auf dem Markt und bieten Ihnen damit überlegene Härte und Robustheit.

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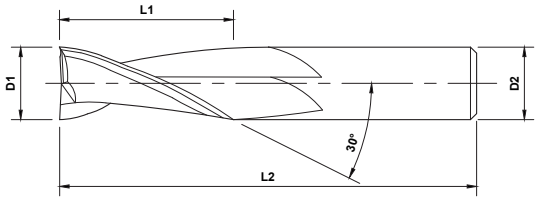
Schaftfräser

Standard, Stub and Long	2, 3 and 4 Flutes	Coated and Uncoated
Standard, kurz und lang	2-, 3-, und 4 Schneiden	Beschichtet und unbeschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Stub, Series 313

Standard, Series 309,310,311

Long, Series 304

X-Long, Series 315, 317

Length Key (K)

Stub | Standard | Long | X-Long

Quick Ship Items

K	OD	LOC	SHK	OAL	Uncoated			PowerA		
	D1	L1	D2	L2	2 Flute	3 Flute	4 Flute	2 Flute	3 Flute	4 Flute
	1	2	3	38	313-102	-	313-702	313-102-1	-	313-702-1
		3	3	38	309-202	310-202	311-202	**309-202-1**	310-202-1	**311-202-1**
	1.5	3	3	38	313-104	-	313-704	313-104-1	-	313-704-1
		5	3	38	309-204	310-204	311-204	**309-204-1**	310-204-1	**311-204-1**
	2	4	3	38	313-106	-	313-706	313-106-1	-	313-706-1
		6	3	38	309-206	310-206	311-206	309-206-1	**310-206-1**	311-206-1
	2.5	5	3	38	313-108	-	313-708	313-108-1	-	313-708-1
		7	3	38	309-208	310-208	311-208	**309-208-1**	**310-208-1**	**311-208-1**
	3	6	3	38	313-110	-	313-710	313-110-1	-	313-710-1
		12	3	38	309-210	310-210	311-210	**309-210-1**	**310-210-1**	**311-210-1**
		25	3	65	304-202	-	306-202	304-202-1	-	306-202-1

Schaftfräser

Length Key (K)

Stub | Standard | Long | X-Long

Quick Ship Items

K	OD	LOC	SHK	OAL	Uncoated			PowerA		
	D1	L1	D2	L2	2 Flute	3 Flute	4 Flute	2 Flute	3 Flute	4 Flute
	3.5	7	4	50	313-112	-	313-712	313-112-1	-	313-712-1
		12	4	50	309-212	310-212	311-212	309-212-1	310-212-1	311-212-1
	4	8	4	50	313-114	-	313-714	313-114-1	-	313-714-1
		14	4	50	309-214	310-214	311-214	**309-214-1**	**310-214-1**	**311-214-1**
		25	4	65	304-204	-	306-204	304-204-1	-	306-204-1
	4.5	9	5	50	313-116	-	313-716	313-116-1	-	313-716-1
		14	5	50	309-216	310-216	311-216	309-216-1	310-216-1	311-216-1
	5	10	5	50	313-118	-	313-718	313-118-1	-	313-718-1
		16	5	50	309-218	310-218	311-218	**309-218-1**	**310-218-1**	**311-218-1**
		25	5	75	304-206	-	306-206	304-206-1	-	306-206-1
	6	12	6	50	313-120	-	313-720	313-120-1	-	313-720-1
		19	6	63	309-220	310-220	311-220	**309-220-1**	**310-220-1**	**311-220-1**
		25	6	75	304-208	-	306-208	304-208-1	-	306-208-1
		38	6	100	315-202	-	317-202	315-202-1	-	317-202-1
		75	6	150	315-204	-	317-204	315-204-1	-	317-204-1
		75	6	200	315-206	-	317-206	315-206-1	-	317-206-1
		75	8	200	315-208	-	317-208	315-208-1	-	317-208-1
	7	19	8	63	309-222	310-222	311-222	309-222-1	310-222-1	311-222-1
	8	12	8	50	313-122	-	313-722	313-122-1	-	313-722-1
		19	8	63	309-224	310-224	311-224	**309-224-1**	**310-224-1**	**311-224-1**
		25	8	75	304-210	-	306-210	304-210-1	-	306-210-1
		42	8	100	315-210	-	317-210	315-210-1	-	317-210-1
		75	8	150	315-212	-	317-212	315-212-1	-	317-212-1
		75	8	200	315-214	-	317-214	315-214-1	-	317-214-1
		75	10	200	315-216	-	317-216	315-216-1	-	317-216-1
	9	22	10	70	309-226	310-226	311-226	309-226-1	310-226-1	311-226-1
	10	14	10	50	313-124	-	313-724	313-124-1	-	313-724-1
		22	10	70	309-228	310-228	311-228	**309-228-1**	**310-228-1**	**311-228-1**
		38	10	100	304-212	-	306-212	304-212-1	-	306-212-1
		75	10	150	315-218	-	317-218	315-218-1	-	317-218-1
		75	10	200	315-220	-	317-220	315-220-1	-	317-220-1
	11	25	11	70	309-230	310-230	311-230	309-230-1	310-230-1	311-230-1

Schaftfräser

Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Length Key (K)

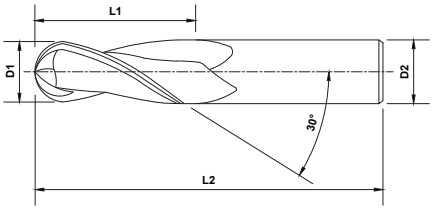
Stub | Standard | Long | X-Long

Quick Ship Items

K	OD	LOC	SHK	OAL	Uncoated			PowerA		
	D1	L1	D2	L2	2 Flute	3 Flute	4 Flute	2 Flute	3 Flute	4 Flute
	12	16	12	63	313-126	-	313-726	313-126-1	-	313-726-1
		25	12	75	309-232	310-232	311-232	**309-232-1**	**310-232-1**	**311-232-1**
		50	12	100	304-214	-	306-214	304-214-1	-	306-214-1
		75	12	150	315-222	-	317-222	315-222-1	-	317-222-1
		75	12	200	315-224	-	317-224	315-224-1	-	317-224-1
	14	30	14	88	309-234	310-234	311-234	309-234-1	310-234-1	311-234-1
		56	14	125	304-216	-	306-216	304-216-1	-	306-216-1
		62	14	125	315-226	-	317-226	315-226-1	-	317-226-1
		75	14	150	315-228	-	317-228	315-228-1	-	317-228-1
		75	16	200	315-230	-	317-230	315-230-1	-	317-230-1
	16	20	16	75	313-128	-	313-728	313-128-1	-	313-728-1
		32	16	88	309-236	310-236	311-236	**309-236-1**	**310-236-1**	**311-236-1**
		75	16	150	304-218	-	306-218	304-218-1	-	306-218-1
		75	16	200	315-232	-	317-232	315-232-1	-	317-232-1
	18	36	18	100	309-238	310-238	311-238	309-238-1	310-238-1	311-238-1
		75	18	150	304-220	-	306-220	304-220-1	-	306-220-1
		75	18	200	315-234	-	317-234	315-234-1	-	317-234-1
	20	38	20	100	309-240	310-240	311-240	309-240-1	310-240-1	**311-240-1**
		75	20	150	304-222	-	306-222	304-222-1	-	306-222-1
		75	20	200	315-236	-	317-236	315-236-1	-	317-236-1
	22	38	22	100	309-242	310-242	311-242	309-242-1	310-242-1	311-242-1
	25	38	25	100	309-244	310-244	311-244	309-244-1	310-244-1	**311-244-1**
		75	25	150	304-224	-	306-224	304-224-1	-	306-224-1

Schaftfräser mit Vollradius

Standard, Stub and Long	2, 3 and 4 Flutes	Coated and Uncoated
Standard, kurz und lang	2-, 3-, und 4 Schneiden	Beschichtet und unbeschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Stub, Series 313

Standard, Series 309,310,311

Long, Series 304

X-Long, Series 315, 317

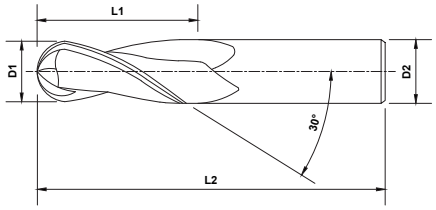
Length Key (K)

Stub | Standard | Long | X-Long

Quick Ship Items

K	OD	LOC	SHK	OAL	Uncoated			PowerA		
	D1	L1	D2	L2	2 Flute	3 Flute	4 Flute	2 Flute	3 Flute	4 Flute
	1	2	3	38	313-002	-	313-602	313-002-1	-	313-602-1
		3	3	38	309-002	310-002	311-002	**309-002-1**	**310-002-1**	**311-002-1**
	1.5	3	3	38	313-004	-	313-604	313-004-1	-	313-604-1
		5	3	38	309-004	310-004	311-004	**309-004-1**	**310-004-1**	**311-004-1**
	2	4	3	38	313-006	-	313-606	313-006-1	-	313-606-1
		6	3	38	309-006	310-006	311-006	**309-006-1**	**310-006-1**	**311-006-1**
	2.5	5	3	38	313-008	-	313-608	313-008-1	-	313-608-1
		7	3	38	309-008	310-008	311-008	**309-008-1**	**310-008-1**	**311-008-1**
	3	6	3	38	313-010	-	313-610	313-010-1	-	313-610-1
		12	3	38	309-010	310-010	311-010	**309-010-1**	**310-010-1**	**311-010-1**
		25	3	65	304-002	-	306-002	304-002-1	-	306-002-1

Schaftfräser mit Vollradius



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

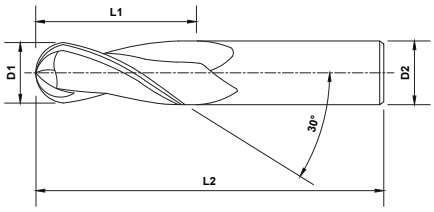
Length Key (K)

Stub | Standard | Long | X-Long

Quick Ship Items

K	OD	LOC	SHK	OAL	Uncoated			PowerA		
	D1	L1	D2	L2	2 Flute	3 Flute	4 Flute	2 Flute	3 Flute	4 Flute
	3.5	7	4	50	313-012	-	313-612	313-012-1	-	313-612-1
		12	4	50	309-012	310-012	311-012	309-012-1	310-012-1	311-012-1
	4	8	4	50	313-014	-	313-614	313-014-1	-	313-614-1
		14	4	50	309-014	310-014	311-014	**309-014-1**	**310-014-1**	**311-014-1**
		25	4	65	304-004		306-004	304-004-1	-	306-004-1
	4.5	9	5	50	313-016	-	313-616	313-016-1	-	313-616-1
		14	5	50	309-016	310-016	311-016	309-016-1	310-016-1	311-016-1
	5	10	5	50	313-018	-	313-618	313-018-1	-	313-618-1
		16	5	50	309-018	310-018	311-018	**309-018-1**	**310-018-1**	**311-018-1**
		25	5	75	304-006	-	306-006	304-006-1	-	306-006-1
	6	12	6	50	313-020	-	313-620	313-020-1	-	313-620-1
		19	6	63	309-020	310-020	311-020	**309-020-1**	**310-020-1**	**311-020-1**
		25	6	75	304-008	-	306-008	304-008-1	-	306-008-1
		38	6	100	315-002	-	317-002	315-002-1	-	317-002-1
		75	6	150	315-004	-	317-004	315-004-1	-	317-004-1
		75	6	200	315-006	-	317-006	315-006-1	-	317-006-1
		75	8	200	315-008	-	317-008	315-008-1	-	317-008-1
	7	19	8	63	309-022	310-022	311-022	309-022-1	310-022-1	311-022-1
	8	12	8	50	313-022	-	313-622	313-022-1	-	313-622-1
		19	8	63	309-024	310-024	311-024	**309-024-1**	**310-024-1**	**311-024-1**
		25	8	75	304-010	-	306-010	304-010-1	-	306-010-1
		42	8	100	315-010	-	317-010	315-010-1	-	317-010-1
		75	8	150	315-012	-	317-012	315-012-1	-	317-012-1
		75	8	200	315-014	-	317-014	315-014-1	-	317-014-1
		75	10	200	315-016	-	317-016	315-016-1	-	317-016-1
	9	22	10	70	309-026	310-026	311-026	309-026-1	310-026-1	311-026-1
	10	14	10	50	313-024	-	313-624	313-024-1	-	313-624-1
		22	10	70	309-028	310-028	311-028	**309-028-1**	**310-028-1**	**311-028-1**
		38	10	100	304-012	-	306-012	304-012-1	-	306-012-1
		75	10	150	315-018	-	317-018	315-018-1	-	317-018-1
		75	10	200	315-020	-	317-020	315-020-1	-	317-020-1

Schaftfräser mit Vollradius



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Length Key (K)

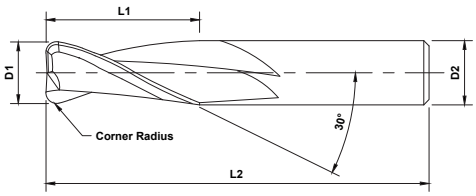
Stub | Standard | Long | X-Long

Quick Ship Items

K	OD	LOC	SHK	OAL	Uncoated			PowerA		
	D1	L1	D2	L2	2 Flute	3 Flute	4 Flute	2 Flute	3 Flute	4 Flute
	11	25	11	70	309-030	310-030	311-030	309-030-1	310-030-1	311-030-1
	12	16	12	63	313-026	-	313-626	313-026-1	-	313-626-1
		25	12	75	309-032	310-032	311-032	**309-032-1**	**310-032-1**	**311-032-1**
		50	12	100	304-014	-	306-014	304-014-1	-	306-014-1
		75	12	150	315-022	-	317-022	315-022-1	-	317-022-1
		75	12	200	315-024	-	317-024	315-024-1	-	317-024-1
	14	30	14	88	309-034	310-034	311-034	309-034-1	310-034-1	311-034-1
		56	14	125	304-016	-	306-016	304-016-1	-	306-016-1
		62	14	125	315-026	-	317-026	315-026-1	-	317-026-1
		75	14	150	315-028	-	317-028	315-028-1	-	317-028-1
		75	16	200	315-030	-	317-030	315-030-1	-	317-030-1
	16	20	16	75	313-028	-	313-628	313-028-1	-	313-628-1
		32	16	88	309-036	310-036	311-036	**309-036-1**	310-036-1	**311-036-1**
		75	16	150	304-018	-	306-018	304-018-1	-	306-018-1
		75	16	200	315-032	-	317-032	315-032-1	-	317-032-1
	18	36	18	100	309-038	310-038	311-038	309-038-1	310-038-1	311-038-1
		75	18	150	304-020	-	306-020	304-020-1	-	306-020-1
		75	18	200	315-034	-	317-034	315-034-1	-	317-034-1
	20	38	20	100	309-040	310-040	311-040	309-040-1	**310-040-1**	**311-040-1**
		75	20	150	304-022	-	306-022	304-022-1	-	306-022-1
		75	20	200	315-036	-	317-036	315-036-1	--	317-036-1
	22	38	22	100	309-042	310-042	311-042	309-042-1	310-042-1	311-042-1
	25	38	25	100	309-044	310-044	311-044	309-044-1	**310-044-1**	311-044-1
		75	25	150	304-024	-	306-024	304-024-1	-	306-024-1

Schaftfräser mit Eckenradius

2 and 4 Flutes	Coated and Uncoated
2 und 4 Schneiden	Beschichtet und unbeschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Stub, Series 309,311

Standard, Series 309,311

Long, Series 309,311

Length Key (K)

Stub | Standard | Long

Quick Ship Items

K	OD	LOC	SHK	OAL	Radius	Uncoated		PowerA	
	D1	L1	D2	L2	R	2 Flute	4 Flute	2 Flute	4 Flute
	2	6	3	38	0.50	309-401	311-401	309-401-1	311-401-1
	3	12	3	38	0.50	309-411	311-411	309-411-1	311-411-1
	4	14	4	50	0.25	309-420	311-420	309-420-1	311-420-1
		14	4	50	0.50	309-421	311-421	309-421-1	**311-421-1**
		14	4	50	0.75	309-422	311-422	309-422-1	311-422-1
		14	4	50	1.00	309-423	311-423	309-423-1	311-423-1
	5	16	5	50	0.50	309-431	311-431	309-431-1	311-431-1
	6	19	6	63	0.25	309-440	311-440	309-440-1	311-440-1
		19	6	63	0.50	309-441	311-441	**309-441-1**	**311-441-1**
		19	6	63	0.75	309-442	311-442	309-442-1	311-442-1
		19	6	63	1.00	309-443	311-443	309-443-1	311-443-1
		19	6	63	1.25	309-444	311-444	309-444-1	311-444-1
		19	6	63	1.50	309-445	311-445	309-445-1	311-445-1
	8	19	8	63	0.25	309-450	311-450	309-450-1	311-450-1
		19	8	63	0.50	309-451	311-451	309-451-1	**311-451-1**
		19	8	63	0.75	309-452	311-452	309-452-1	311-452-1
		19	8	63	1.00	309-453	311-453	309-453-1	311-453-1
		19	8	63	1.25	309-454	311-454	309-454-1	311-454-1
		19	8	63	1.50	309-455	311-455	309-455-1	311-455-1
		19	8	63	2.00	309-456	311-456	309-456-1	311-456-1

Schaftfräser mit Eckenradius

Corner radius for extra strength and precision

Schneidenradius fuer höhere Festigkeit und Präzision

Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Length Key (K)

Stub | Standard | Long

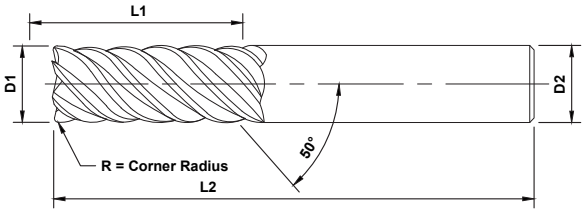
Quick Ship Items

Uncoated | Uncoated | PowerA | PowerA

K	OD	LOC	SHK	OAL	Radius	Uncoated		PowerA	
	D1	L1	D2	L2	R	2 Flute	4 Flute	2 Flute	4 Flute
	10	25	10	70	0.25	309-460	311-460	309-460-1	311-460-1
		25	10	70	0.50	309-461	311-461	309-461-1	311-461-1
		25	10	70	0.75	309-462	311-462	**309-462-1**	**311-462-1**
		25	10	70	1.00	309-463	311-463	309-463-1	311-463-1
		25	10	70	1.25	309-464	311-464	309-464-1	311-464-1
		25	10	70	1.50	309-465	311-465	309-465-1	311-465-1
		25	10	70	2.00	309-466	311-466	309-466-1	311-466-1
		25	10	70	3.00	309-467	311-467	309-467-1	311-467-1
	12	25	12	75	0.25	309-470	311-470	309-470-1	311-470-1
		25	12	75	0.50	309-471	311-471	309-471-1	311-471-1
		25	12	75	0.75	309-472	311-472	**309-472-1**	311-472-1
		25	12	75	1.00	309-473	311-473	309-473-1	**311-473-1**
		25	12	75	1.25	309-474	311-474	309-474-1	311-474-1
		25	12	75	1.50	309-475	311-475	309-475-1	311-475-1
		25	12	75	2.00	309-476	311-476	309-476-1	311-476-1
		25	12	75	3.00	309-477	311-477	309-477-1	311-477-1
	16	32	16	88	0.25	309-480	311-480	309-480-1	311-480-1
		32	16	88	0.50	309-481	311-481	309-481-1	311-481-1
		32	16	88	0.75	309-482	311-482	**309-482-1**	311-482-1
		32	16	88	1.00	309-483	311-483	309-483-1	**311-483-1**
		32	16	88	1.25	309-484	311-484	309-484-1	311-484-1
		32	16	88	1.50	309-485	311-485	309-485-1	311-485-1
		32	16	88	2.00	309-486	311-486	309-486-1	311-486-1
		32	16	88	3.00	309-487	311-487	309-487-1	311-487-1
	20	38	20	100	0.25	309-490	311-490	309-490-1	311-490-1
		38	20	100	0.50	309-491	311-491	309-491-1	311-491-1
		38	20	100	0.75	309-492	311-492	309-492-1	311-492-1
		38	20	100	1.00	309-493	311-493	309-493-1	311-493-1
		38	20	100	1.25	309-494	311-494	309-494-1	311-494-1
		38	20	100	1.50	309-495	311-495	309-495-1	311-495-1
		38	20	100	2.00	309-496	311-496	309-496-1	311-496-1
		38	20	100	3.00	309-497	311-497	309-497-1	311-497-1

Schaftfräser mit Eckenradius und 50° Drallwinkel

6 and 8 Flutes	Coated
6- und 8-Schneiden	Beschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Standard, Series 534-0

Long, Series, 534-2

Length Key (K)

Stub | Standard | Long

K	OD	LOC	SHK	OAL	Radius	Flutes	PowerA
	D1	L1	D2	L2	R		PartID
	6	18	6	58	0.5	6	534-002-1
		18	6	58	1	6	534-004-1
		32	6	75	0.5	6	534-202-1
		32	6	75	1	6	534-204-1
	8	24	8	63	0.5	6	534-006-1
		24	8	63	1	6	534-008-1
		32	8	75	0.5	6	534-206-1
		32	8	75	1	6	534-208-1
	10	30	10	75	0.5	6	534-010-1
		30	10	75	1	6	534-012-1
		50	10	100	0.5	6	534-210-1
		50	10	100	1	6	534-212-1
	12	36	12	84	0.5	6	534-014-1
		36	12	84	1	6	534-016-1
		50	12	100	0.5	6	534-214-1
		50	12	100	1	6	534-216-1

Schaftfräser mit Eckenradius und 50° Drallwinkel

Corner radius for extra strength and precision

Schneidenradius fuer höhere Festigkeit und Präzision

Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

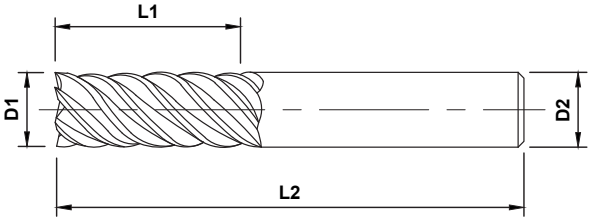
Length Key (K)

Stub | Standard | Long

K	OD	LOC	SHK	OAL	Radius	Flutes	PowerA
	D1	L1	D2	L2	R		PartID
	14	42	14	84	0.5	6	534-018-1
		42	14	84	1	6	534-020-1
		50	14	100	0.5	6	534-218-1
		50	14	100	1	6	534-220-1
	16	48	16	93	0.5	8	534-022-1
		48	16	93	1	8	534-024-1
		62	16	125	0.5	8	534-222-1
		62	16	125	1	8	534-224-1
	18	54	18	100	0.5	8	534-026-1
		54	18	100	1	8	534-028-1
		62	18	125	0.5	8	534-226-1
		62	18	125	1	8	534-228-1
	20	60	20	105	0.5	8	534-030-1
		60	20	105	1	8	534-032-1
		65	20	130	0.5	8	534-230-1
		65	20	130	1	8	534-232-1

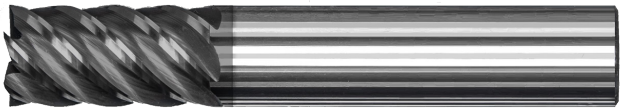
6 Schneiden Schaftfräser

6 Flutes	Coated and Uncoated	6 flutes for superior finish
6 Schneiden	Beschichtet und unbeschichtet	6 Schneiden für höhere Werkstück-Oberflächengüte.



Cast Iron K | Titanium S | Stainless M | Steel P

Series 312



Series 312, Power A

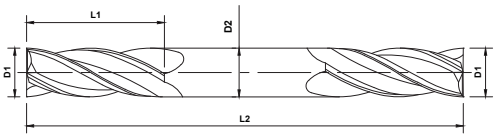
Length Key (K)

Stub | Standard | Long

K	OD	LOC	SHK	OAL	Uncoated	PowerA
	D1	L1	D2	L2	Part ID	Part ID
	3	12	3	38	312-210	312-210-1
	4	14	4	50	312-214	312-214-1
	5	16	5	50	312-218	312-218-1
	6	19	6	63	312-220	312-220-1
	7	19	8	63	312-222	312-222-1
	8	21	8	63	312-224	312-224-1
	9	22	10	70	312-226	312-226-1
	10	25	10	70	312-228	312-228-1
	11	25	11	70	312-230	312-230-1
	12	25	12	75	312-232	312-232-1
	14	30	14	88	312-234	312-234-1
	16	32	16	88	312-236	312-236-1
	18	35	18	100	312-238	312-238-1
	20	38	20	100	312-240	312-240-1
	22	38	22	100	312-242	312-242-1
	25	38	25	100	312-244	312-244-1

Schaftfräser, beidseitig

2 and 4 Flutes	Coated and Uncoated
2 und 4 Schneiden	Beschichtet und unbeschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Standard, Series 301

Stub, Series 302

Standard, Series 301 PowerA

Stub, Series 302 PowerA

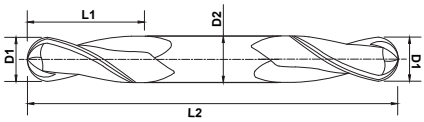
Length Key (K)

Stub | Standard | Long

K	OD	LOC	SHK	OAL	Uncoated		PowerA	
	D1	L1	D2	L2	2 Flute	4 Flute	2 Flute	4 Flute
	1	2	3	38	302-102	302-302	302-102-1	302-302-1
	1.5	3	3	38	302-104	302-304	302-104-1	302-304-1
	2	4	3	38	302-106	302-306	302-106-1	302-306-1
	2.5	5	3	38	302-108	302-308	302-108-1	302-308-1
	3	6	3	38	302-110	302-310	302-110-1	302-310-1
		9	3	50	301-102	301-302	301-102-1	301-302-1
	3.5	7	4	50	302-112	302-312	302-112-1	302-312-1
	4	8	4	50	302-114	302-314	302-114-1	302-314-1
		10	4	63	301-104	301-304	301-104-1	301-304-1
	4.5	10	5	50	302-116	302-316	302-116-1	302-316-1
	5	10	5	50	302-118	302-318	302-118-1	302-318-1
		12	5	63	301-106	301-306	301-106-1	301-306-1
	6	12	6	63	302-120	302-320	302-120-1	302-320-1
		16	6	63	301-108	301-308	301-108-1	301-308-1
	7	10	7	63	302-122	302-322	302-122-1	302-322-1
	8	12	8	63	302-124	302-324	302-124-1	302-324-1
		18	8	75	301-110	301-310	301-110-1	301-310-1
	9	12	9	70	302-126	302-326	302-126-1	302-326-1
	10	12	10	70	302-128	302-328	302-128-1	302-328-1
		18	10	75	301-112	301-312	301-112-1	301-312-1
	11	12	11	70	302-130	302-330	302-130-1	302-330-1
	12	16	12	75	302-132	302-332	302-132-1	302-332-1
		25	12	100	301-114	301-314	301-114-1	301-314-1
	16	32	16	150	301-116	301-316	301-116-1	301-316-1

Schaftfräser mit Vollradius, Beidseitig

2 and 4 Flutes	Coated and Uncoated
2 und 4 Schneiden	Beschichtet und unbeschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Standard, Series 301

Stub, Series 302

Standard, Series 301, PowerA

Stub, Series 302, PowerA

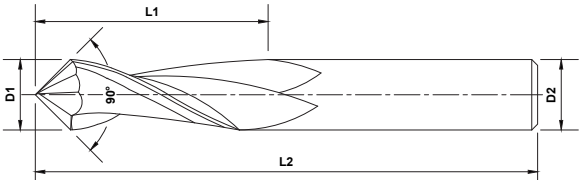
Length Key (K)

Stub | Standard | Long

K	OD	LOC	SHK	OAL	Uncoated		PowerA	
	D1	L1	D2	L2	2 Flute	4 Flute	2 Flute	4 Flute
	1	2	3	38	302-002	302-202	302-002-1	302-202-1
	1.5	3	3	38	302-004	302-204	302-004-1	302-204-1
	2	4	3	38	302-006	302-206	302-006-1	302-206-1
	2.5	5	3	38	302-008	302-208	302-008-1	302-208-1
	3	6	3	38	302-010	302-210	302-010-1	302-210-1
		9	3	50	301-002	301-202	301-002-1	301-202-1
	3.5	7	4	50	302-012	302-212	302-012-1	302-212-1
	4	8	4	50	302-014	302-214	302-014-1	302-214-1
		10	4	63	301-004	301-204	301-004-1	301-204-1
	4.5	10	5	50	302-016	302-216	302-016-1	302-216-1
	5	10	5	50	302-018	302-218	302-018-1	302-218-1
		12	5	63	301-006	301-206	301-006-1	301-206-1
	6	12	6	63	302-020	302-220	302-020-1	302-220-1
		16	6	63	301-008	301-208	301-008-1	301-208-1
	7	10	7	63	302-022	302-222	302-022-1	302-222-1
	8	12	8	63	302-024	302-224	302-024-1	302-224-1
		18	8	75	301-010	301-210	301-010-1	301-210-1
	9	12	9	70	302-026	302-226	302-026-1	302-226-1
	10	12	10	70	302-028	302-228	302-028-1	302-228-1
		18	10	75	301-012	301-212	301-012-1	301-212-1
	11	12	11	70	302-030	302-230	302-030-1	302-230-1
	12	16	12	75	302-032	302-232	302-032-1	302-232-1
		25	12	100	301-014	301-214	301-014-1	301-214-1
	16	32	16	150	301-016	301-216	301-016-1	301-216-1

Bohrfräser mit 90° Spitze

2 and 4 Flutes	Coated and Uncoated	Chamfering, countersinking, spotting, and profile milling
2 und 4 Schneiden	Beschichtet und unbeschichtet	Fasen, einsenken, zentrieren, und profilfräsen



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

2 Flute, Series 314

4 Flute, Series 314

Length Key (K)

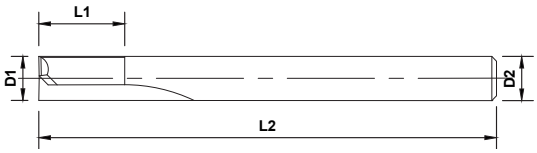
Stub | Standard | Long

Quick Ship Items

K	OD	LOC	SHK	OAL	Uncoated		PowerA	
	D1	L1	D2	L2	2 Flute	4 Flute	2 Flute	4 Flute
	3	12	3	38	314-002	314-302	314-002-1	314-302-1
	4	14	4	50	314-004	314-304	314-004-1	314-304-1
	5	16	5	50	314-006	314-306	314-006-1	314-306-1
	6	19	6	63	314-008	314-308	314-008-1	**314-308-1**
	8	19	8	63	314-010	314-310	314-010-1	**314-310-1**
	10	22	10	70	314-012	314-312	314-012-1	314-312-1
	12	25	12	75	314-014	314-314	314-014-1	314-314-1
	16	32	16	88	314-016	314-316	314-016-1	314-316-1
	18	36	18	100	314-018	314-318	314-018-1	314-318-1

Schaftfräser mit gerader Schneide

2 and 4 Flutes	Coated and Uncoated	Superb performance in hardened materials
2 und 4 Schneiden	Beschichtet und unbeschichtet	Vorzügliche Leistung bei gehärteten Materialien



Cast Iron K | Steel P | Hardened H

Standard, Series 303

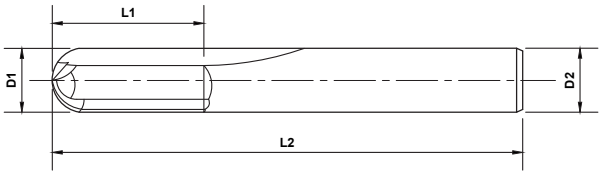
Length Key (K)

Stub | Standard | Long

K	OD	LOC	SHK	OAL	Uncoated		PowerA	
	D1	L1	D2	L2	2 Flute	4 Flute	2 Flute	4 Flute
	3	12	3	38	303-102	303-302	303-102-1	303-302-1
	4	14	4	50	303-104	303-304	303-104-1	303-304-1
	5	16	5	50	303-106	303-306	303-106-1	303-306-1
	6	19	6	63	303-108	303-308	303-108-1	303-308-1
	8	19	8	63	303-110	303-310	303-110-1	303-310-1
	10	22	10	70	303-112	303-312	303-112-1	303-312-1
	12	25	12	75	303-114	303-314	303-114-1	303-314-1
	16	32	16	88	303-116	303-316	303-116-1	303-316-1

Schaftfräser mit Vollradius und gerader Schneide

2 and 4 Flutes	Coated and Uncoated	Superb performance in hardened materials
2 und 4 Schneiden	Beschichtet und unbeschichtet	Vorzügliche Leistung bei gehärteten Materialien



Cast Iron K | Steel P | Hardened H

Standard, Series 303

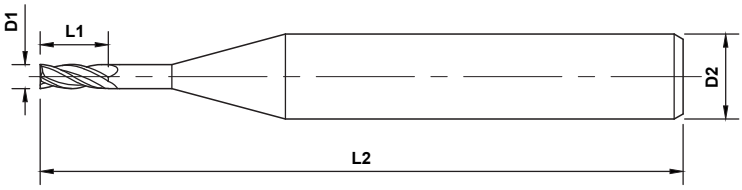
Length Key (K)

Stub | Standard | Long

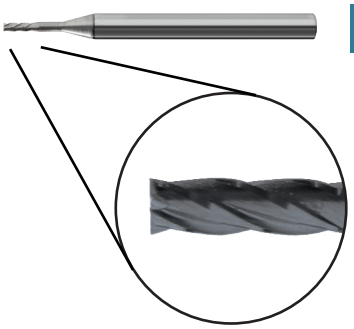
K	OD	LOC	SHK	OAL	Uncoated		PowerA	
	D1	L1	D2	L2	2 Flute	4 Flute	2 Flute	4 Flute
	3	12	3	38	303-002	303-202	303-002-1	303-202-1
	4	14	4	50	303-004	303-204	303-004-1	303-204-1
	5	16	5	50	303-006	303-206	303-006-1	303-206-1
	6	19	6	63	303-008	303-208	303-008-1	303-208-1
	8	19	8	63	303-010	303-210	303-010-1	303-210-1
	10	22	10	70	303-012	303-212	303-012-1	303-212-1
	12	25	12	75	303-014	303-214	303-014-1	303-214-1
	16	32	16	88	303-016	303-216	303-016-1	303-216-1

Mini-Schaftfräser

2 and 4 Flutes	Coated and Uncoated	Rigid, accurate design for micro applications
2 und 4 Schneiden	Beschichtet und unbeschichtet	Stabiles, und perfektes Design für präziese Mikro-Anwendungen



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P



Standard, Series 307

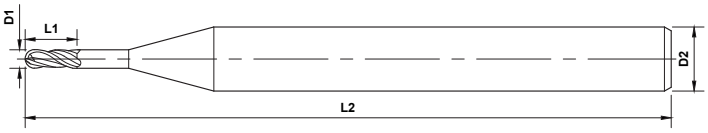
Length Key (K)

Stub | Standard | Long

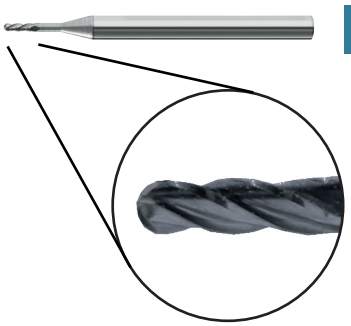
K	OD	LOC	SHK	OAL	Uncoated		PowerA	
	D1	L1	D2	L2	2 Flute	4 Flute	2 Flute	4 Flute
	0.2	0.6	3	38	307-102	307-502	307-102-1	307-502-1
	0.3	0.9	3	38	307-104	307-504	307-104-1	307-504-1
	0.4	1.2	3	38	307-106	307-506	307-106-1	307-506-1
	0.5	1.5	3	38	307-108	307-508	307-108-1	307-508-1
	0.6	1.8	3	38	307-110	307-510	307-110-1	307-510-1
	0.7	2.1	3	38	307-112	307-512	307-112-1	307-512-1
	0.8	2.4	3	38	307-114	307-514	307-114-1	307-514-1
	0.9	2.7	3	38	307-116	307-516	307-116-1	307-516-1
	1.0	3.0	3	38	309-202	311-202	309-202-1	311-202-1
	1.5	5.0	3	38	309-204	311-204	309-204-1	311-204-1

Mini-Schaftfräser (Kopierfräser)

2 and 4 Flutes	Coated and Uncoated	Rigid, accurate design for micro applications
2 und 4 Schneiden	Beschichtet und unbeschichtet	Stabiles, und perfektes Design für präziese Mikro-Anwendungen



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P



Standard, Series 307

Length Key (K)

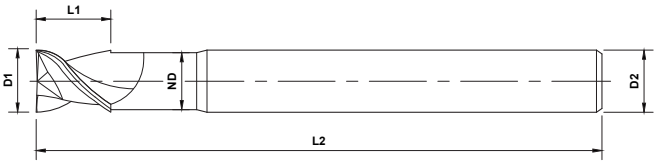
Stub | Standard | Long

Uncoated | Uncoated | PowerA | PowerA

K	OD	LOC	SHK	OAL	Uncoated		PowerA	
	D1	L1	D2	L2	2 Flute	4 Flute	2 Flute	4 Flute
	0.2	0.6	3	38	307-002	307-402	307-002-1	307-402-1
	0.3	0.9	3	38	307-004	307-404	307-004-1	307-404-1
	0.4	1.2	3	38	307-006	307-406	307-006-1	307-406-1
	0.5	1.5	3	38	307-008	307-408	307-008-1	307-408-1
	0.6	1.8	3	38	307-010	307-410	307-010-1	307-410-1
	0.7	2.1	3	38	307-012	307-412	307-012-1	307-412-1
	0.8	2.4	3	38	307-014	307-414	307-014-1	307-414-1
	0.9	2.7	3	38	307-016	307-416	307-016-1	307-416-1
	1.0	3.0	3	38	309-002	311-002	309-002-1	311-002-1
	1.5	5.0	3	38	309-004	311-004	309-004-1	311-004-1

Schaftfräser mit kurzer Schneide

2 Flute	Uncoated
2 Schneiden	Unbeschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Standard, Series 536

Length Key (K)

Stub | Standard | Long

Uncoated

K	OD	LOC	SHK	OAL	Reach	Neck	Uncoated
	D1	L1	D2	L2	L3	ND	Part ID
	3	3	6	75	12mm	2.5	536-202
	4	4	6	75	15mm	3.5	536-204
	5	5	6	75	20mm	4.5	536-206
	6	6	6	100	20mm	5.0	536-208
	8	6	8	100	25mm	7.0	536-210
	10	10	10	100	25mm	9.0	536-212
	12	12	12	100	40mm	11.0	536-214
	14	12	14	125	50mm	13.0	536-216
	16	12	16	125	50mm	14.0	536-218
	18	14	18	125	50mm	16.0	536-220
	20	16	20	150	65mm	16.0	536-222

Schaftfräser mit Vollradius und kurzer Schneide

2 Flute	Uncoated
2 Schneiden	Unbeschichtet

Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Standard, Series 535

Length Key (K)

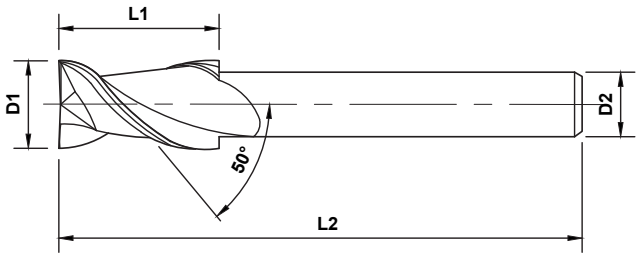
Stub | Standard | Long

Uncoated

K	OD	LOC	SHK	OAL	Uncoated
	D1	L1	D2	L2	Part ID
	2	4	6	75	535-002
	3	5	6	75	535-004
	4	6	6	75	535-006
	5	7	6	75	535-008
	6	8	6	100	535-010
	8	10	8	100	535-012
	10	12	10	100	535-014
	12	16	12	100	535-016
	14	18	14	100	535-018
	16	20	16	125	535-020
	18	22	18	125	535-022
	20	25	20	150	535-024

Schaftfräser mit kurzer Schneide und verkürztem Schaft, 50° Drallwinkel

2 Flute	Short Flute Square Reduced Shank	Uncoated
2 Schneiden	Schaftfräser, kurzer Schneide und verkürztem Schaft	Unbeschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Standard, Series 535

Length Key (K)

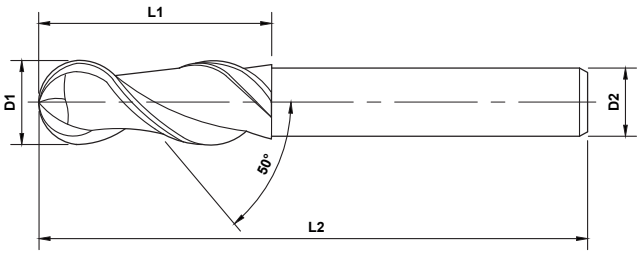
Stub | Standard | Long

Uncoated

K	OD	LOC	SHK	OAL	
	D1	L1	D2	L2	Part ID
	6	6	5	100	535-402
	8	8	7	100	535-404
	10	10	9	100	535-406
	12	12	11	100	535-408
	14	14	12	125	535-410
	16	16	14	125	535-412
	18	18	16	125	535-414
	20	20	18	150	535-416

Schaftfräser mit Vollradius, kurzer Schneide und verkürztem Schaft, 50° Drallwinkel

2 Flute	Short Flute Ball Reduced Shank	Uncoated
2 Schneiden	Schaftfräser mit Vollradius, kurzer Schneide und verkürztem Schaft	Unbeschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Standard, Series 535

Length Key (K)

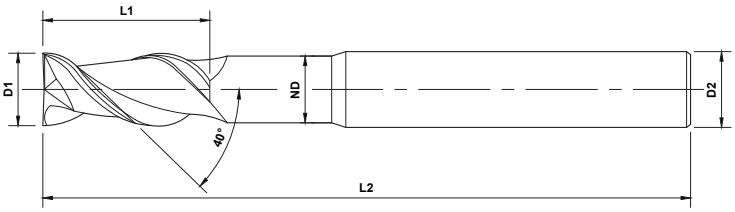
Stub | Standard | Long

Uncoated

K	OD	LOC	SHK	OAL	
	D1	L1	D2	L2	Part ID
	6	6	5	100	535-202
	8	8	7	100	535-204
	10	10	9	100	535-206
	12	12	11	100	535-208
	14	14	12	125	535-210
	16	16	14	125	535-212
	18	18	16	125	535-214
	20	20	18	150	535-216

Schaftfräser mit kurzer Schneide, hinterschliffen

2 and 3 Flute	40° Helix	Uncoated
2 und 3 Schneiden	40° Drallwinkel	Unbeschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Standard, Series 536

Length Key (K)

Stub | Standard | Long

Uncoated

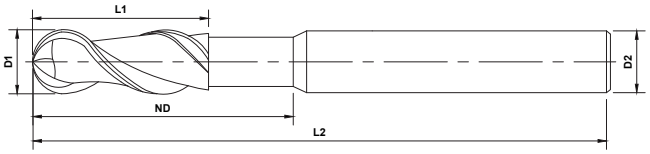
OD	LOC	SHK	OAL	Reach	Neck		
D1	L1	D2	L2	L3	ND	Flutes	Part ID
6	6	6	150	20mm	5	2	536-402
8	8	8	150	25mm	7	2	536-404
10	10	10	150	25mm	9	2	536-406
12	12	12	150	40mm	11	2	536-408
14	14	14	175	50mm	13	2	536-410
16	16	16	200	50mm	14	2	536-412
18	18	18	200	50mm	16	2	536-414
20	20	20	200	65mm	18	2	536-416

Uncoated

OD	LOC	SHK	OAL	Reach	Neck		
D1	L1	D2	L2	L3	ND	Flutes	Part ID
6	6	6	100	20mm	5	3	536-602
8	6	8	100	25mm	7	3	536-604
10	10	10	100	25mm	9	3	536-606
12	12	12	100	40mm	11	3	536-608
14	12	14	125	50mm	13	3	536-610
16	12	16	125	50mm	14	3	536-612
18	14	18	125	50mm	16	3	536-614
20	16	20	150	65mm	18	3	536-616

Schaftfräser mit Vollradius, kurzer Schneide, hinterschliffen

3 Flute	50° Helix	Uncoated
3 Schneiden	50° Drallwinkel	Unbeschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Standard, Series 536

Length Key (K)

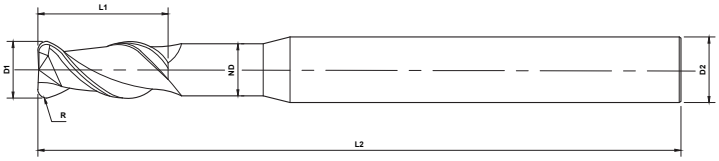
Stub | Standard | Long

Uncoated

OD	LOC	SHK	OAL	Reach	Neck	
D1	L1	D2	L2	L3	ND	Part ID
6	8	6	150	20mm	5	535-602
8	10	8	150	25mm	7	535-604
10	12	10	150	25mm	9	535-606
12	16	12	150	40mm	11	535-608
14	18	14	175	50mm	13	535-610
16	20	16	200	50mm	14	535-612
18	22	18	200	50mm	16	535-614
20	25	20	200	65mm	18	535-616

Schaftfräser mit Eckenradius, kurzer Schneide, hinterschliffen

2 Flute	40° Helix	Uncoated
2 Schneiden	40° Drallwinkel	Unbeschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Standard, Series 536

Length Key (K)

Stub | Standard | Long

Uncoated

K	OD	LOC	SHK	OAL	Reach	Neck	Radius	
	D1	L1	D2	L2	L3	ND	R	Part ID
	3	3	6	75	12mm	2.5	0.5	536-002
		3	6	75	12mm	2.5	1.0	536-004
	4	4	6	75	15mm	3.5	0.5	536-006
		4	6	75	15mm	3.5	1.0	536-008
	5	5	6	75	20mm	4.5	0.5	536-010
		5	6	75	20mm	4.5	1.0	536-012
	6	6	6	100	20mm	5	0.5	536-014
		6	6	100	20mm	5	1.0	536-016
		6	6	100	20mm	5	1.5	536-018
		6	6	100	20mm	5	2.0	536-020
		6	6	100	20mm	5	2.5	536-021
	8	8	8	100	25mm	7	0.5	536-022
		8	8	100	25mm	7	1.0	536-024
		8	8	100	25mm	7	1.5	536-026
		8	8	100	25mm	7	2.0	536-028
		8	8	100	25mm	7	2.5	536-029
		8	8	100	25mm	7	3.0	536-030

Schaftfräser mit Eckenradius, kurzer Schneide, hinterschliffen

Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Length Key (K)

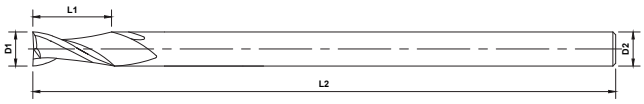
Stub | Standard | Long

Uncoated

K	OD	LOC	SHK	OAL	Reach	Neck	Radius	
	D1	L1	D2	L2	L3	ND	R	Part ID
	10	10	10	100	25mm	9	0.5	536-032
		10	10	100	25mm	9	1.0	536-034
		10	10	100	25mm	9	1.5	536-036
		10	10	100	25mm	9	2.0	536-038
		10	10	100	25mm	9	2.35	536-039
		10	10	100	25mm	9	3.0	536-040
	12	12	12	100	40mm	11	0.5	536-042
		12	12	100	40mm	11	1.0	536-044
		12	12	100	40mm	11	1.5	536-046
		12	12	100	40mm	11	2.0	536-048
		12	12	100	40mm	11	2.5	536-049
		12	12	100	40mm	11	3.0	536-050
	14	14	14	125	50mm	13	0.5	536-052
		14	14	125	50mm	13	1	536-054
	16	16	16	125	50mm	14	0.5	536-056
		16	16	125	50mm	14	2.0	536-058
		16	16	125	50mm	14	1.5	536-060
		16	16	125	50mm	14	2.0	536-062
		16	16	125	50mm	14	2.5	536-063
		16	16	125	50mm	14	3.0	536-064
		16	16	125	50mm	14	4.0	536-066
	20	20	20	150	65mm	18	0.5	536-068
		20	20	150	65mm	18	1.0	536-070
		20	20	150	65mm	18	1.5	536-072
		20	20	150	65mm	18	2.0	536-074
		20	20	150	65mm	18	2.5	536-075
		20	20	150	65mm	18	3.0	536-076
		20	20	150	65mm	18	4.0	536-078

Schaftfräser, extra lang

2 Flutes	Extra Long Square	Coated and Uncoated
2 Schneiden	Schaftfräser, extra lang	Beschichtet und unbeschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Standard, Series 315

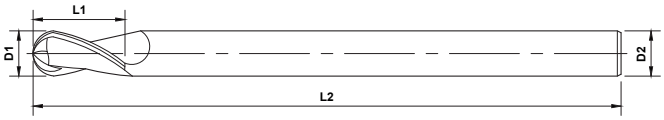
Length Key (K)

Stub | Standard | Long

OD	LOC	SHK	OAL	Uncoated	PowerA
D1	L1	D2	L2	Part ID	Part ID
6	38	6	100	315-202	315-202-1
	75	6	150	315-204	315-204-1
	75	6	200	315-206	315-206-1
	75	8	200	315-208	315-208-1
8	42	8	100	315-210	315-210-1
	75	8	150	315-212	315-212-1
	75	8	200	315-214	315-214-1
	75	10	200	315-216	315-216-1
10	75	10	150	315-218	315-218-1
	75	10	200	315-220	315-220-1
12	75	12	150	315-222	315-222-1
	75	12	200	315-224	315-224-1
14	62	14	125	315-226	315-226-1
	75	14	150	315-228	315-228-1
	75	16	200	315-230	315-230-1
16	75	16	200	315-232	315-232-1
18	75	18	200	315-234	315-234-1
20	75	20	200	315-236	315-236-1

Schaftfräser mit Vollradius, extra lang

2 Flutes	Extra Long Ball	Coated and Uncoated
2 Schneiden	Schaftfräser mit Vollradius, extra lang	Beschichtet und unbeschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Standard, Series 315

Length Key (K)

Stub | Standard | Long

OD	LOC	SHK	OAL	Uncoated	PowerA
D1	L1	D2	L2	Part ID	Part ID
6	38	6	100	315-002	315-002-1
	75	6	150	315-004	315-004-1
	75	6	200	315-006	315-006-1
	75	8	200	315-008	315-008-1
8	42	8	100	315-010	315-010-1
	75	8	150	315-012	315-012-1
	75	8	200	315-014	315-014-1
	75	10	200	315-016	315-016-1
10	75	10	150	315-018	315-018-1
	75	10	200	315-020	315-020-1
12	75	12	150	315-022	315-022-1
	75	12	200	315-024	315-024-1
14	62	14	125	315-026	315-026-1
	75	14	150	315-028	315-028-1
	75	16	200	315-030	315-030-1
16	75	16	200	315-032	315-032-1
18	75	18	200	315-034	315-034-1
20	75	20	200	315-036	315-036-1

HIGH PERFORMANCE ENDMILLS
HOCHLEISTUNGS-SCHAFTFRÄSER

- V4 and V5
- HY5
- F45
- Mold Mills
- TwisterMills
- Roughers
- AxMills
- 45° HyperMills
- 55° AlumaZips

The customized geometries or our High Performance Endmills make these tool problem solvers for challenging milling operations.

Durch die kundenspezifischen Geometrien oder unsere Hochleistungs-Schaftfräser meistern diese Werkzeuge alle Herausforderungen anspruchsvoller Fräsarbeiten.

LEGENDS

Legende

Features
Eigenschaften

	2 Flutes 2 Schneiden		Multi-Flute Mehrfache Schneiden		Ball End Vollradius
	3 Flutes 3 Schneiden		Plain Shank Glatter Schaft		Double End Sq. Beidseitig eine gerade Stirn
	4 Flutes 4 Schneiden		Corner Radius Eckenradius		Double End Ball Beidseitig einen Vollradius
	6 Flutes 6 Schneiden		Square End Gerade Stirn		Weldon Flat Schaft mit Spannfläche

Mastercut's Superior Carbide Blend – *A*-Gr-SiV (Active Grain Sized Volume)
Our superior tungsten carbide gives you the ability to be *aggressive* when you need to be. Growth inhibitors in our submicron carbide blanks maintain the most consistent grain size available, giving you superior hardness and toughness.

Mastercut "Superior Carbide Blend" (hochqualitative Karbid-Mischung) - A-Gr-SiV (Active Grain Sized Volume) (hochwertiger Karbid-Fräser)
Mit unserem überlegenen Wolframkarbid können Sie aggressiv vorgehen, wenn dies erforderlich ist. Wachstumshemmer in unseren Submikron-Karbidrohlingen sorgen für die konstanteste Körnergröße auf dem Markt und bieten Ihnen damit überlegene Härte und Robustheit.

Coatings
Beschichtigung

PowerA	PowerA PowerA (AlTiN)	Uncoated	Uncoated Unbeschichtet	PowerNR	PowerNR PowerNR (nACro)
PowerT	PowerT PowerT (TiN)	PowerN	PowerN PowerN (nACo)		
PowerZ	PowerZ PowerZ (ZrN)	PowerC	PowerC PowerC (TiCN)		

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HIGH PERFORMANCE TOOL FEATURES

Werkzeugmerkmale von Hochleistungs-Schaftfräsern

- The variable 4 flute design interrupts harmonic vibrations to provide improved feeds and speeds, superior finishes and longer tool life
- Ideal for roughing to finishing operations, in both peripheral and slotting functions
- Available in our proprietary and proven PowerA (AlTiN) and the optional nanocomposite PowerNR (nACRo) for difficult-to-machine alloys

- Durch die variable Spiral-Drall-Steigung werden, am 4-schneidigen Werkzeug, die harmonischen Vibrationen (Schwingungen) unterbrochen. Dies führt zu einer Erhöhung von Vorschub und Schnittgeschwindigkeit. Ebenso zu einer Erhöhung der Oberflächengüte und längeren Werkzeugstandzeit.
- Ideal für Schrupp- und Schlichtbearbeitung, sowohl beim Seitlich- und Langlochfräsen.
- Auch erhältlich in unserer bewährten Ausführung als PowerA (AlTiN) oder wahlweise in Nanocomposite-PowerNR (nACRo) für schwierig zu bearbeitende Legierungen.

- An impressive combination of variable flutes, a thicker core and eccentrically-ground relief, adding to performance and value
- A strong, stable performer sure to provide chatter-free finishes and aggressive material removal rates
- Available in PowerA (AlTiN) and nanocomposite PowerNR (nACRo) where tool-life demands the very finest coating available
- 5 Flute design

- Eine hervorragende Kombination von der variablen Schneiden-Drall-Steigung, einem dickeren Kern und einem exzentrischen Freiwenkel, führen zu einer enormen Leistungssteigerung.
- Eine hohe konstante Leistung garantieren für eine ratterfreie Oberflächenqualität und ein erhötes Zerspanungsvolumen.
- Wo die Werkzeugstandzeit gefordert wird, ist eine Beschichtung erhältlich in PowerA (AlTiN) als auch in Nanocomposite PowerNR (nACRo),
- 5-Schneiden-Design (Ausführung)

- High performing, broad spectrum semi-finisher/finisher
- Outstanding in stainless steels, high temp alloys, mold steels to 45 Rc
- 5 flute, 45° helix, eccentric grind provides a smooth cutting action with superb chip evacuation
- 20% + increase in productivity versus 4 fluted endmills
- Minimal tool deflection equals better part tolerance
- Stub, standard and long lengths, in square end and corner radius options
- Coated with PowerA (AlTiN)

- Hohe Leistung, mit einem bereiten Qualitäts-Spektrum in der Oberflächen-Endbearbeitung.
- Hervorragend für Edel- und Hochtemperaturstähle, als auch fuer Stähle im Formenbau bis 45 Rc
- 5-Schneiden, 45° Drallwinkel mit exzentrischem Schliff ergibt eine ruhige Zerspanung mit ausgezeichneter Spanabfuhr.
- 20% Produktionssteigerung im Vergleich zu einem 4-schneidigen Fräser
- Minimale Werkzeug-Verbiegung resultiert in einer höheren Werkstück-Genauigkeit
- Erhältlich als kurze Ausführung, Standard oder Überlänge, scharfkantig oder mit Eckenradius
- Beschichtet mit PowerA (AlTiN)

V4, V5 AND HY5

V4, V5, und HY5

- 6 flute, high performance finisher providing superb finishes in stainless steels, nickel alloys, Inconels, titanium and more
- 45° degree helix provides superb chip evacuation and excellent shearing action.
- Reduced load pressures and super-stiff design promotes less chatter and the best performance in light finishing applications
- Coated with PowerA (AlTiN)

- 6 Schneiden Hochleistungsfräser ergeben eine ausgezeichnete Oberflächen-Qualität bei Edelstählen, Nickellegierungen, Inconel, Titan und Andere.
- 45° Drallwinkel sorgt für eine ausgezeichnete Spanabfuhr und hat eine hervorragende Schneid- und Scherwirkung
- Reduzierter Schneiddruck und extra steifes Design sorgen durch geringere Vibrationen fuer eine hervorragende Oberflächen-Qualität bei leichten Schlichtbearbeitungen
- Beschichtet mit PowerA (AlTiN)

- High performance design for aggressive aluminum milling
- Incorporates a high shear, high rake geometry
- 2 and 3 flute, square end, corner radius and ball end styles
- Available in uncoated and optional PowerZ (Zirconium Nitride) coating
- Chipbreaker option where chip control or spindle horsepower is a concern

- Hochleistungs-Design für eine aggressive Aluminium-Zerspanung
- Vereint eine hohe Scher- und Schneidengeometrie
- 2- und 3-Schneiden-Schaftfräser, mit Eckenradien und Kugel-Ausführung
- Unbeschichtet oder wahlweise mit PowerZ-Beschichtung (Zirkonium-Nitrid) erhältlich
- Spanbrecher-Option ist verfügbar, wenn Spanbruch und Spindelleistung Probleme machen

HyperMill

- Aggressive metal removal rates in aluminum and non-ferrous materials
- 45° helix increases stiffness and improves surface finish
- 2 Flute design

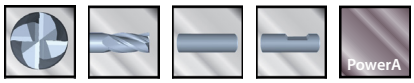
- Hohe Zerspanungsleistung bei Aluminium und Nicht-Eisen-Metallen
- 45° Spiral-Drall-Winkel erhöht die Steifigkeit und verbessert die Oberflächen-Qualität
- 2-Schneiden-Design

AlumaZip

- High performance 2 Flute design for high metal removal rates in aluminum and non-ferrous materials
- 55° helix combines a super-stiff profile with a rapid evacuation of chips
- High helix fluting increases contact area, thereby imparting better surface finishes

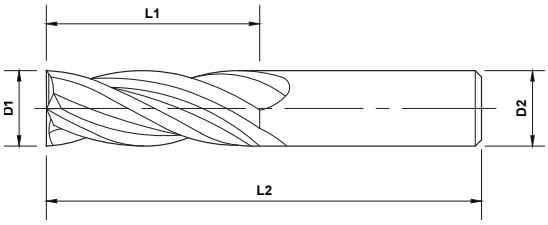
- Hochleistungs 2 Schneiden-Design für hohes Zerspanungs-Volumen bei Aluminium und Nicht-Eisen-Metallen
- 55° Spiral-Drall-Winkel ergibt ein extrem steifes Profil mit einer sehr schnellen Spanabfuhr
- Der hohe Schneiden-Drall-Winkel vergrössert die Schneiden-Eingriffsfläche und dies führt zu einer höheren Oberflächen-Qualität

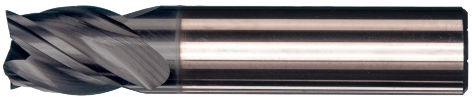
V4 SQUARE ENDMILLS



V4 Schaftfräser

4 Flutes	Coated with or without flat	Unique variable design for faster speeds and feeds
4 Schneiden	Beschichtet mit und ohne Spannfläche	Einzigartig variables Design für höhere Schnitt-Geschwindigkeiten und Vorschübe





PowerA

Length Key (K)

Stub Standard Long

Quick Ship Items

K	OD	LOC	SHK	OAL	PowerA	
	D1	L1	D2	L2	No Flat	With Flat
	3	12	3	38	500-002-1	500-002W-1
		8	6	57	500-004-1	500-004W-1
		20	3	65	501-002-1	501-002W-1
		6	3	38	502-002-1	502-002W-1
	3.5	7	6	57	500-006-1	500-006W-1
	4	14	4	50	500-008-1	500-008W-1
		11	6	57	500-010-1	500-010W-1
		20	4	65	501-004-1	501-004W-1
		8	4	50	502-004-1	502-004W-1
	4.5	9	6	57	500-012-1	500-012W-1
	5	16	5	50	500-014-1	500-014W-1
		13	6	57	500-016-1	500-016W-1
		20	5	75	501-006-1	501-006W-1
		10	5	50	502-006-1	502-006W-1
	6	19	6	63	500-018-1	500-018W-1
		25	6	75	501-008-1	501-008W-1
		12	6	50	502-008-1	502-008W-1
		13	6	57	502-010-1	502-010W-1

- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

V4 SQUARE ENDMILLS

V4 Schaftfräser

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Length Key (K)

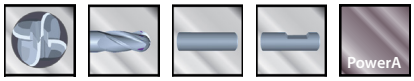
Stub | Standard | Long

Quick Ship Items

K	OD	LOC	SHK	OAL	PowerA	
	D1	L1	D2	L2	No Flat	With Flat
	8	19	8	63	500-020-1	500-020W-1
		25	8	75	501-010-1	501-010W-1
		12	8	50	502-012-1	502-012W-1
	10	22	10	70	500-022-1	500-022W-1
		38	10	100	501-012-1	501-012W-1
		14	10	50	502-014-1	502-014W-1
	12	25	12	75	500-024-1	500-024W-1
		50	12	100	501-014-1	**501-014W-1**
		16	12	63	502-016-1	502-016W-1
	14	25	14	88	500-026-1	500-026W-1
		56	14	125	501-016-1	501-016W-1
	16	32	16	88	500-028-1	**500-028W-1**
		56	16	150	501-018-1	501-018W-1
	18	36	18	100	500-030-1	500-030W-1
		56	18	150	501-020-1	501-020W-1
	20	38	20	100	500-032-1	500-032W-1
		56	20	150	501-022-1	501-022W-1
	25	38	25	100	500-034-1	500-034W-1
		70	25	150	501-024-1	501-024W-1

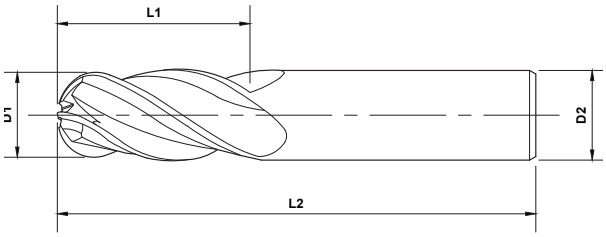
- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

V4 BALL ENDMILLS



V4 Schaftfräser mit Vollradius

4 Flutes	Coated with or without flat	Unique variable design for faster speeds and feeds
4 Schneiden	Beschichtet mit und ohne Spannfläche	Einzigartig variables Design für höhere Schnitt-Geschwindigkeiten und Vorschübe



PowerA

Length Key (K)

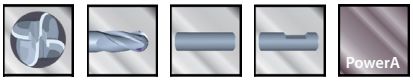
Stub Standard Long

Quick Ship Items

K	OD	LOC	SHK	OAL	PowerA	
	D1	L1	D2	L2	No Flat	With Flat
	3	6	3	38	502-202-1	502-202W-1
		8	6	57	500-204-1	500-204W-1
		12	3	38	500-202-1	500-202W-1
		20	3	65	501-202-1	501-202W-1
	3.5	7	6	57	500-206-1	500-206W-1
	4	8	4	50	502-204-1	502-204W-1
		11	6	57	500-210-1	500-210W-1
		14	4	50	500-208-1	500-208W-1
		20	4	65	501-204-1	501-204W-1
	4.5	9	6	57z	500-212-1	500-212W-1
	5	10	5	50	502-206-1	502-206W-1
		13	6	57	500-216-1	500-216W-1
		16	5	50	500-214-1	500-214W-1
		25	5	75	501-206-1	501-206W-1
	6	12	6	50	502-208-1	502-208W-1
		13	6	57	502-210-1	502-210W-1
		19	6	63	500-218-1	**500-218W-1**
		25	6	75	501-208-1	501-208W-1

- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

V4 BALL ENDMILLS



V4 Schaftfräser mit Vollradius

Length Key (K)

Stub Standard Long

Quick Ship Items

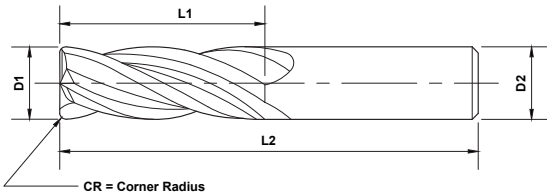
K	OD	LOC	SHK	OAL	PowerA	
	D1	L1	D2	L2	No Flat	With Flat
	8	12	8	50	502-212-1	502-212W-1
		19	8	63	500-220-1	**500-220W-1**
		25	8	75	501-210-1	501-210W-1
	10	14	10	50	502-214-1	502-214W-1
		22	10	70	500-222-1	500-222W-1
		38	10	100	501-212-1	501-212W-1
	12	16	12	63	502-216-1	502-216W-1
		25	12	75	500-224-1	500-224W-1
		50	12	100	501-214-1	**501-214W-1**
	14	25	14	88	500-226-1	500-226W-1
		56	14	125	501-216-1	501-216W-1
	16	32	16	88	500-228-1	**500-228W-1**
		56	16	150	501-218-1	501-218W-1
	18	36	18	100	500-230-1	500-230W-1
		56	18	150	501-220-1	501-220W-1
	20	38	20	100	500-232-1	500-232W-1
		56	20	150	501-222-1	501-222W-1
	25	38	25	100	500-234-1	500-234W-1
		70	25	150	501-224-1	501-224W-1

- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

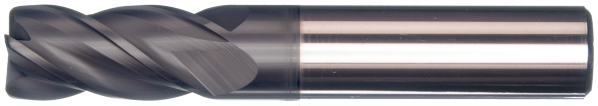
V4 CORNER RADIUS ENDMILLS

V4 Schaftfräser mit Eckenradius

4 Flutes	Coated with or without flat
4 Schneiden	Beschichtet mit und ohne Spannfläche
Unique variable design for faster speeds and feeds	Quiet operation and better finish
Einzigartig variables Design für höhere Schnitt-Geschwindigkeiten und Vorschübe	Ruhigeres fräsen und bessere Werkstück-Oberflächengüte.



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H



PowerA

Length Key (K)

Stub | Standard | Long

Quick Ship Items

K	OD	LOC	SHK	OAL	Radius	PowerA	
	D1	L1	D2	L2	R	No Flat	With Flat
	3	6	3	38	0.25	502-401-1	502-401W-1
		6	3	38	0.50	502-402-1	502-402W-1
		6	3	38	0.75	502-403-1	502-403W-1
		6	3	38	1.00	502-404-1	502-404W-1
		8	6	57	0.25	500-410-1	500-410W-1
		8	6	57	0.50	500-411-1	500-411W-1
		12	3	38	0.25	500-400-1	500-400W-1
		12	3	38	0.50	500-401-1	500-401W-1
		12	3	38	0.75	500-402-1	500-402W-1
		20	3	65	0.25	501-400-1	501-400W-1
		20	3	65	0.50	501-401-1	501-401W-1
		20	3	65	0.75	501-402-1	501-402W-1
		20	3	65	1.00	501-403-1	501-403W-1
	4	8	4	50	0.25	502-410-1	502-410W-1
		8	4	50	0.50	502-411-1	502-411W-1
		8	4	50	0.75	502-412-1	502-412W-1
		8	4	50	1.00	502-413-1	502-413W-1
		11	6	57	0.25	500-430-1	500-430W-1
		11	6	57	0.50	500-431-1	500-431W-1
		11	6	57	1.00	500-433-1	500-433W-1
		14	4	50	0.25	500-420-1	500-420W-1
		14	4	50	0.50	500-421-1	500-421W-1
		14	4	50	0.75	500-422-1	500-422W-1
		14	4	50	1.00	500-423-1	500-423W-1

- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

V4 CORNER RADIUS ENDMILLS

V4 Schaftfräser mit Eckenradius

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Length Key (K)

Stub | Standard | Long

Quick Ship Items

K	OD	LOC	SHK	OAL	Radius	PowerA	
	D1	L1	D2	L2	R	No Flat	With Flat
	4	20	4	65	0.25	501-410-1	501-410W-1
		20	4	65	0.50	501-411-1	501-411W-1
		20	4	65	0.75	501-412-1	501-412W-1
		20	4	65	1.00	501-413-1	501-413W-1
	5	10	5	50	0.25	502-420-1	502-420W-1
		10	5	50	0.50	502-421-1	502-421W-1
		10	5	50	0.75	502-422-1	502-422W-1
		10	5	50	1.00	502-423-1	502-423W-1
		16	5	50	0.25	500-440-1	500-440W-1
		16	5	50	0.50	500-441-1	500-441W-1
		16	5	50	0.75	500-442-1	500-442W-1
		16	5	50	1.00	500-443-1	500-443W-1
		20	5	75	0.25	501-420-1	501-420W-1
		20	5	75	0.50	501-422-1	501-422W-1
		20	5	75	0.75	501-423-1	501-423W-1
		20	5	75	1.00	501-424-1	501-424W-1
		13	6	57	0.25	500-450-1	500-450W-1
		13	6	57	0.50	500-451-1	500-451W-1
		13	6	57	1.00	500-453-1	500-453W-1
	6	12	6	50	0.25	502-430-1	502-430W-1
		12	6	50	0.50	502-431-1	502-431W-1
		12	6	50	0.75	502-432-1	502-432W-1
		12	6	50	1.00	502-433-1	502-433W-1
		12	6	50	1.25	502-434-1	502-434W-1
		12	6	50	1.50	502-435-1	502-435W-1
		12	6	50	2.00	502-436-1	502-436W-1
		13	6	57	0.25	502-440-1	502-440W-1
		13	6	57	0.50	502-441-1	502-441W-1

- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

V4 Schaftfräser mit Eckenradius

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Length Key (K)

Stub | Standard | Long

Quick Ship Items

K	OD	LOC	SHK	OAL	Radius	PowerA	
	D1	L1	D2	L2	R	No Flat	With Flat
	6	13	6	57	1.00	502-443-1	502-443W-1
		13	6	57	1.50	502-445-1	502-445W-1
		13	6	57	2.00	502-446-1	502-446W-1
		19	6	63	0.25	500-460-1	500-460W-1
		19	6	63	0.50	500-461-1	**500-461W-1**
		19	6	63	0.75	500-462-1	**500-462W-1**
		19	6	63	1.00	500-463-1	500-463W-1
		19	6	63	1.25	500-464-1	500-464W-1
		19	6	63	1.50	500-465-1	500-465W-1
		19	6	63	2.00	500-466-1	500-466W-1
		25	6	75	0.25	501-430-1	501-430W-1
		25	6	75	0.50	501-431-1	501-431W-1
		25	6	75	0.75	501-432-1	501-432W-1
		25	6	75	1.00	501-433-1	501-433W-1
		25	6	75	1.25	501-434-1	501-434W-1
		25	6	75	1.50	501-435-1	501-435W-1
		25	6	75	2.00	501-436-1	501-436W-1
	8	12	8	50	0.50	502-451-1	502-451W-1
		12	8	50	0.75	502-452-1	502-452W-1
		12	8	50	1.00	502-453-1	502-453W-1
		12	8	50	1.25	502-454-1	502-454W-1
		12	8	50	1.50	502-455-1	502-455W-1
		12	8	50	2.00	502-456-1	502-456W-1
		12	8	50	3.00	502-457-1	502-457W-1
		19	8	63	0.50	500-471-1	**500-471W-1**
		19	8	63	0.75	500-472-1	**500-472W-1**
		19	8	63	1.00	500-473-1	500-473W-1
		19	8	63	1.25	500-474-1	500-474W-1
		19	8	63	1.50	500-475-1	500-475W-1
		19	8	63	2.00	500-476-1	500-476W-1
		19	8	63	3.00	500-477-1	500-477W-1
		25	8	75	0.50	501-441-1	501-441W-1
		25	8	75	0.75	501-442-1	501-442W-1
		25	8	75	1.00	501-443-1	501-443W-1

- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

V4 CORNER RADIUS ENDMILLS

V4 Schaftfräser mit Eckenradius

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Length Key (K)

Stub | Standard | Long

Quick Ship Items

K	OD	LOC	SHK	OAL	Radius	PowerA	
	D1	L1	D2	L2	R	No Flat	With Flat
	8	25	8	75	1.25	501-444-1	501-444W-1
		25	8	75	1.50	501-445-1	501-445W-1
		25	8	75	2.00	501-446-1	501-446W-1
		25	8	75	3.00	501-447-1	501-447W-1
	10	14	10	50	0.50	502-461-1	502-461W-1
		14	10	50	0.75	502-462-1	502-462W-1
		14	10	50	1.00	502-463-1	502-463W-1
		14	10	50	1.25	502-464-1	502-464W-1
		14	10	50	1.50	502-465-1	502-465W-1
		14	10	50	2.00	502-466-1	502-466W-1
		14	10	50	3.00	502-467-1	502-467W-1
		22	10	70	0.50	500-481-1	**500-481W-1**
		22	10	70	0.75	500-482-1	500-482W-1
		22	10	70	1.00	500-483-1	500-483W-1
		22	10	70	1.25	500-484-1	500-484W-1
		22	10	70	1.50	500-485-1	500-485W-1
		22	10	70	2.00	500-486-1	500-486W-1
		22	10	70	3.00	500-487-1	500-487W-1
		38	10	100	0.50	501-451-1	501-451W-1
		38	10	100	0.75	501-452-1	501-452W-1
		38	10	100	1.00	501-453-1	501-453W-1
		38	10	100	1.25	501-454-1	501-454W-1
		38	10	100	1.50	501-455-1	501-455W-1
		38	10	100	2.00	501-456-1	501-456W-1
		38	10	100	3.00	501-457-1	501-457W-1
	12	16	12	63	0.50	502-471-1	502-471W-1
		16	12	63	0.75	502-472-1	502-472W-1
		16	12	63	1.00	502-473-1	502-473W-1
		16	12	63	1.25	502-474-1	502-474W-1
		16	12	63	1.50	502-475-1	502-475W-1
		16	12	63	2.00	502-476-1	502-476W-1
		16	12	63	3.00	502-477-1	502-477W-1
		16	12	63	4.00	502-478-1	502-478W-1
		25	12	75	0.50	500-491-1	**500-491W-1**

- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

V4 Schaftfräser mit Eckenradius

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Length Key (K)

Stub | Standard | Long

Quick Ship Items

K	OD	LOC	SHK	OAL	Radius	PowerA	
	D1	L1	D2	L2	R	No Flat	With Flat
	12	25	12	75	0.75	500-492-1	500-492W-1
		25	12	75	1.00	500-493-1	500-493W-1
		25	12	75	1.25	500-494-1	500-494W-1
		25	12	75	1.50	500-495-1	500-495W-1
		25	12	75	2.00	500-496-1	500-496W-1
		25	12	75	3.00	500-497-1	500-497W-1
		25	12	75	4.00	500-498-1	500-498W-1
		50	12	100	0.50	501-461-1	501-461W-1
		50	12	100	0.75	501-462-1	501-462W-1
		50	12	100	1.00	501-463-1	501-463W-1
		50	12	100	1.25	501-464-1	501-464W-1
		50	12	100	1.50	501-465-1	501-465W-1
		50	12	100	2.00	501-466-1	501-466W-1
		50	12	100	3.00	501-467-1	501-467W-1
		50	12	100	4.00	501-468-1	501-468W-1
	14	25	14	88	0.50	500-501-1	500-501W-1
		25	14	88	0.75	500-502-1	500-502W-1
		25	14	88	1.00	500-503-1	500-503W-1
		25	14	88	1.50	500-505-1	500-505W-1
		25	14	88	2.00	500-506-1	500-506W-1
		25	14	88	3.00	500-507-1	500-507W-1
		25	14	88	4.00	500-508-1	500-508W-1
		56	14	125	0.50	501-471-1	501-471W-1
		56	14	125	0.75	501-472-1	501-472W-1
		56	14	125	1.00	501-473-1	501-473W-1
		56	14	125	1.50	501-475-1	501-475W-1
		56	14	125	2.00	501-476-1	501-476W-1
		56	14	125	3.00	501-477-1	501-477W-1
		56	14	125	4.00	501-478-1	501-478W-1
	16	32	16	88	0.50	500-511-1	500-511W-1
		32	16	88	0.75	500-512-1	500-512W-1
		32	16	88	1.00	500-513-1	500-513W-1
		32	16	88	1.50	500-515-1	500-515W-1
		32	16	88	2.00	500-516-1	500-516W-1

- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

V4 CORNER RADIUS ENDMILLS

V4 Schaftfräser mit Eckenradius

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Length Key (K)

Stub | Standard | Long

Quick Ship Items

K	OD	LOC	SHK	OAL	Radius	PowerA	
	D1	L1	D2	L2	R	No Flat	With Flat
	16	32	16	88	3.00	500-517-1	500-517W-1
		32	16	88	4.00	500-518-1	500-518W-1
		56	16	150	0.50	501-481-1	501-481W-1
		56	16	150	0.75	501-482-1	501-482W-1
		56	16	150	1.00	501-483-1	501-483W-1
		56	16	150	1.50	501-485-1	501-485W-1
		56	16	150	2.00	501-486-1	501-486W-1
		56	16	150	3.00	501-487-1	501-487W-1
		56	16	150	4.00	501-488-1	501-488W-1
	18	36	18	100	0.50	500-521-1	500-521W-1
		36	18	100	0.75	500-522-1	500-522W-1
		36	18	100	1.00	500-523-1	500-523W-1
		36	18	100	1.50	500-525-1	500-525W-1
		36	18	100	2.00	500-526-1	500-526W-1
		36	18	100	3.00	500-527-1	500-527W-1
		36	18	100	4.00	500-528-1	500-528W-1
		56	18	150	0.50	501-491-1	501-491W-1
		56	18	150	0.75	501-492-1	501-492W-1
		56	18	150	1.00	501-493-1	501-493W-1
		56	18	150	1.50	501-495-1	501-495W-1
		56	18	150	2.00	501-496-1	501-496W-1
		56	18	150	3.00	501-497-1	501-497W-1
		56	18	150	4.00	501-498-1	501-498W-1
	20	38	20	100	0.50	500-531-1	500-531W-1
		38	20	100	0.75	500-532-1	500-532W-1
		38	20	100	1.00	500-533-1	500-533W-1
		38	20	100	1.50	500-535-1	500-535W-1
		38	20	100	2.00	500-536-1	500-536W-1
		38	20	100	3.00	500-537-1	500-537W-1
		38	20	100	4.00	500-538-1	500-538W-1
		38	20	100	5.00	500-539-1	500-539W-1
		56	20	150	0.50	501-501-1	501-501W-1
		56	20	150	0.75	501-502-1	501-502W-1
		56	20	150	1.00	501-503-1	501-503W-1

- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

V4 CORNER RADIUS ENDMILLS

V4 Schaftfräser mit Eckenradius

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Length Key (K)

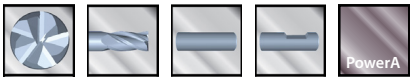
Stub | Standard | Long

Quick Ship Items

K	OD	LOC	SHK	OAL	Radius	PowerA	
	D1	L1	D2	L2	R	No Flat	With Flat
	20	56	20	150	1.50	501-505-1	501-505W-1
		56	20	150	2.00	501-506-1	501-506W-1
		56	20	150	3.00	501-507-1	501-507W-1
		56	20	150	4.00	501-508-1	501-508W-1
		56	20	150	5.00	501-509-1	501-509W-1
	25	38	25	100	0.50	500-541-1	500-541W-1
		38	25	100	0.75	500-542-1	500-542W-1
		38	25	100	1.00	500-543-1	500-543W-1
		38	25	100	1.50	500-545-1	500-545W-1
		38	25	100	2.00	500-546-1	500-546W-1
		38	25	100	3.00	500-547-1	500-547W-1
		38	25	100	4.00	500-548-1	500-548W-1
		38	25	100	5.00	500-549-1	500-549W-1
		70	25	150	0.50	501-511-1	501-511W-1
		70	25	150	0.75	501-512-1	501-512W-1
		70	25	150	1.00	501-513-1	501-513W-1
		70	25	150	1.50	501-515-1	501-515W-1
		70	25	150	2.00	501-516-1	501-516W-1
		70	25	150	3.00	501-517-1	501-517W-1
		70	25	150	4.00	501-518-1	501-518W-1
		70	25	150	5.00	501-519-1	501-519W-1

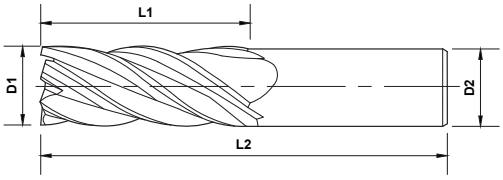
- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

V5 SQUARE ENDMILLS



V5 Schaftfräser

5 Flutes	Coated with or without flat	Quiet operation and better finish
5 Schneiden	Beschichtet mit und ohne Spannfläche	Ruhigeres fräsen und bessere Werkstück-Oberflächengüte.

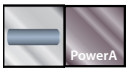


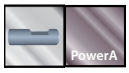
PowerA

Length Key (K)

Stub Standard Long

Quick Ship Items

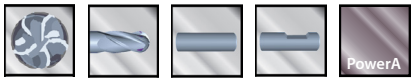




OD	LOC	SHK	OAL	PowerA	
D1	L1	D2	L2	No Flat	With Flat
8	12	8	50	510-010-1	510-010W-1
	19	8	63	508-010-1	508-010W-1
	25	8	75	509-010-1	509-010W-1
10	14	10	50	510-012-1	510-012W-1
	22	10	70	508-012-1	**508-012W-1**
	38	10	100	509-012-1	509-012W-1
12	16	12	63	510-014-1	510-014W-1
	25	12	75	508-014-1	**508-014W-1**
	50	12	100	509-014-1	509-014W-1
14	25	14	88	508-016-1	508-016W-1
	56	14	125	509-016-1	509-016W-1
16	32	16	88	508-018-1	**508-018W-1**
	56	16	150	509-018-1	509-018W-1
18	36	18	100	508-020-1	508-020W-1
	56	18	150	509-020-1	509-020W-1
20	38	20	100	508-022-1	**508-022W-1**
	56	20	150	509-022-1	509-022W-1
25	38	25	100	508-024-1	508-024W-1
	70	25	150	509-024-1	509-024W-1

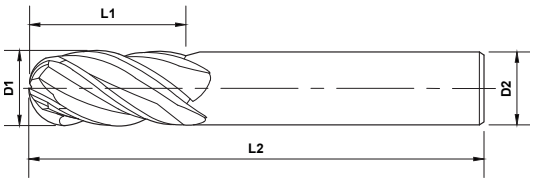
- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

V5 BALL ENDMILLS



V5 Schaftfräser mit Vollradius

5 Flutes	Coated with or without flat	Quiet operation and better finish
5 Schneiden	Beschichtet mit und ohne Spannfläche	Ruhigeres fräsen und bessere Werkstück-Oberflächengüte

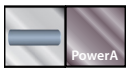


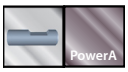
PowerA

Length Key (K)

Stub Standard Long

Quick Ship Items





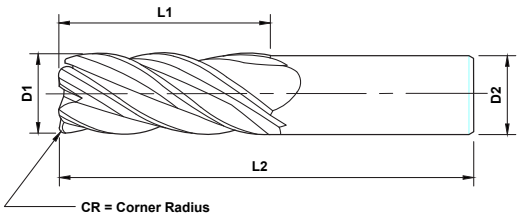
	OD	LOC	SHK	OAL	PowerA	
	D1	L1	D2	L2	No Flat	With Flat
	8	12	8	50	510-210-1	510-210W-1
		19	8	63	508-210-1	508-210W-1
		25	8	75	509-210-1	509-210W-1
	10	14	10	50	510-212-1	510-212W-1
		22	10	70	508-212-1	**508-212W-1**
		38	10	100	509-212-1	509-212W-1
	12	16	12	63	510-214-1	510-214W-1
		25	12	75	508-214-1	**508-214W-1**
		50	12	100	509-214-1	509-214W-1
	14	25	14	88	508-216-1	508-216W-1
		56	14	125	509-216-1	509-216W-1
	16	32	16	88	508-218-1	508-218W-1
		56	16	150	509-218-1	509-218W-1
	18	36	18	100	508-220-1	508-220W-1
		56	18	150	509-220-1	509-220W-1
	20	38	20	100	508-222-1	**508-222W-1**
		56	20	150	509-222-1	509-222W-1
	25	38	25	100	508-224-1	508-224W-1
		70	25	150	509-224-1	509-224W-1

- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

V5 CORNER RADIUS ENDMILLS

V5 Schaftfräser mit Eckenradius

5 Flutes	Coated with or without flat	Quiet operation and better finish
5 Schneiden	Beschichtet mit und ohne Spannfläche	Ruhigeres fräsen und bessere Werkstück-Oberflächengüte



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

PowerA

Length Key (K)

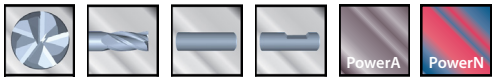
Stub | Standard | Long

Quick Ship Items

	OD	LOC	SHK	OAL	Radius	PowerA	
	D1	L1	D2	L2	R	No Flat	With Flat
	6	15	6	75	0.50	509-431-1	509-431W-1
	8	12	8	50	0.50	510-441-1	510-441W-1
		19	8	63	0.50	508-441-1	508-441W-1
		25	8	75	0.50	509-441-1	509-441W-1
	10	14	10	50	0.50	510-451-1	510-451W-1
		22	10	70	0.50	508-451-1	**508-451W-1**
		38	10	100	0.50	509-451-1	509-451W-1
	12	16	12	63	0.75	510-462-1	510-462W-1
		25	12	75	0.75	508-462-1	508-462W-1
		50	12	100	0.75	509-462-1	509-462W-1
	14	25	14	88	0.75	508-472-1	508-472W-1
		56	14	125	0.75	509-472-1	509-472W-1
	16	32	16	88	0.75	508-482-1	**508-482W-1**
		56	16	150	0.75	509-482-1	509-482W-1
	18	36	18	100	0.75	508-492-1	508-492W-1
		56	18	150	0.75	509-492-1	509-492W-1
	20	38	20	100	0.75	508-502-1	**508-502W-1**
		56	20	150	0.75	509-502-1	509-502W-1
	25	38	25	100	0.75	508-512-1	508-512W-1
		70	25	150	0.75	509-512-1	509-512W-1

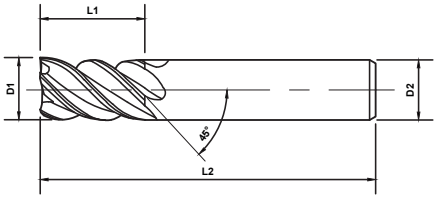
- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

HY5 SQUARE ENDMILLS



HY5 Schaftfräser

5 Flutes	Coated with or without flat	Unique 5 flute design for faster speeds and feeds
5 Schneiden	Beschichtet mit und ohne Spannfläche	Einzigartiges 5-Schneiden Design für höhere Schnitt-Geschwindigkeiten und Vorschübe



PowerA

Length Key (K)

Stub Standard Long

Quick Ship Items

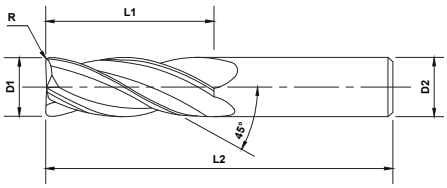
	OD	LOC	SHK	OAL	PowerA		PowerNR	
	D1	L1	D2	L2	No Flat	With Flat	No Flat	With Flat
	3	6	3	38	547-002-1	547-002W-1	547-002-8	547-002W-8
		12	3	38	545-002-1	545-002W-1	545-002-8	545-002W-8
		20	3	65	546-002-1	546-002W-1	546-002-8	546-002W-8
	4	8	4	50	547-004-1	547-004W-1	547-004-8	547-004W-8
		14	4	50	545-008-1	545-008W-1	545-008-8	545-008W-8
		20	4	65	546-004-1	546-004W-1	546-004-8	546-004W-8
	5	10	5	50	547-006-1	547-006W-1	547-006-8	547-006W-8
		16	5	50	545-014-1	545-014W-1	545-014-8	545-014W-8
		20	5	75	546-006-1	546-006W-1	546-006-8	546-006W-8
	6	12	6	50	**547-008-1**	547-008W-1	547-008-8	547-008W-8
		19	6	63	545-018-1	545-018W-1	545-018-8	545-018W-8
		25	6	75	546-008-1	546-008W-1	546-008-8	546-008W-8
	8	12	8	50	**547-012-1**	547-012W-1	547-012-8	547-012W-8
		19	8	63	545-020-1	545-020W-1	545-020-8	545-020W-8
		25	8	75	546-010-1	546-010W-1	546-010-8	546-010W-8
	10	14	10	50	547-014-1	547-014W-1	547-014-8	547-014W-8
		22	10	70	545-022-1	545-022W-1	545-022-8	545-022W-8
		38	10	100	546-012-1	546-012W-1	546-012-8	546-012W-8
	12	16	12	63	**547-016-1**	547-016W-1	547-016-8	547-016W-8
		25	12	75	545-024-1	545-024W-1	545-024-8	545-024W-8
		50	12	100	546-014-1	546-014W-1	546-014-8	546-014W-8
	14	25	14	88	545-026-1	545-026W-1	545-026-8	545-026W-8
		56	14	125	546-016-1	546-016W-1	546-016-8	546-016W-8
	16	32	16	88	545-028-1	545-028W-1	545-028-8	545-028W-8
		56	16	150	546-018-1	546-018W-1	546-018-8	546-018W-8
	18	36	18	100	545-030-1	545-030W-1	545-030-8	545-030W-8
		56	18	150	546-020-1	546-020W-1	546-020-8	546-020W-8
	20	38	20	100	545-032-1	545-032W-1	545-032-8	545-032W-8
		56	20	150	546-022-1	546-022W-1	546-022-8	546-022W-8
	25	38	25	100	545-034-1	545-034W-1	545-034-8	545-034W-8
		70	25	150	546-024-1	546-024W-1	546-024-8	546-024W-8

- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

HY5 CORNER RADIUS ENDMILLS

HY5 Schaftfräser mit Eckenradius

5 Flutes	Coated with or without flat	Unique 5 flute design for faster speeds and feeds
5 Schneiden	Beschichtet mit und ohne Spannfläche	Einzigartiges 5-Schneiden Design für höhere Schnitt-Geschwindigkeiten und Vorschübe



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

PowerA

Length Key (K)

Stub | Standard | Long

OD	LOC	SHK	OAL	Radius	PowerA	
D1	L1	D2	L2	R	No Flat	With Flat
3	6	3	38	0.25	547-401-1	547-401W-1
	6	3	38	0.50	547-402-1	547-402W-1
	6	3	38	0.75	547-403-1	547-403W-1
	6	3	38	1.00	547-404-1	547-404W-1
	12	3	38	0.25	545-400-1	545-400W-1
	12	3	38	0.50	545-401-1	545-401W-1
	12	3	38	0.75	545-402-1	545-402W-1
	20	3	65	0.25	546-400-1	546-400W-1
	20	3	65	0.50	546-401-1	546-401W-1
	20	3	65	0.75	546-402-1	546-402W-1
	20	3	65	1.00	546-403-1	546-403W-1
4	8	4	50	0.25	547-410-1	547-410W-1
	8	4	50	0.50	547-411-1	547-411W-1
	8	4	50	0.75	547-412-1	547-412W-1
	8	4	50	1.00	547-413-1	547-413W-1
	14	4	50	0.25	545-420-1	545-420W-1
	14	4	50	0.50	545-421-1	545-421W-1
	14	4	50	0.75	545-422-1	545-422W-1
	14	4	50	1.00	545-423-1	545-423W-1
	20	4	65	0.25	546-410-1	546-410W-1
	20	4	65	0.50	546-411-1	546-411W-1
	20	4	65	0.75	546-412-1	546-412W-1
	20	4	65	1.00	546-413-1	546-413W-1
5	10	5	50	0.25	547-420-1	547-420W-1
	10	5	50	0.50	547-421-1	547-421W-1
	10	5	50	0.75	547-422-1	547-422W-1

- Flats are not recommended on shank diameters smaller than 8mm.
- Spannflächen sind nicht empfohlen für Durchmesser unter 8 mm

HY5 Schaftfräser mit Eckenradius

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

PowerA | PowerA

OD	LOC	SHK	OAL	Radius	PowerA	
D1	L1	D2	L2	R	No Flat	With Flat
5	10	5	50	1.00	547-423-1	547-423W-1
	16	5	50	0.25	545-440-1	545-440W-1
	16	5	50	0.50	545-441-1	545-441W-1
	16	5	50	0.75	545-442-1	545-442W-1
	16	5	50	1.00	545-443-1	545-443W-1
	20	5	75	0.25	546-420-1	546-420W-1
	20	5	75	0.50	546-422-1	546-422W-1
	20	5	75	0.75	546-423-1	546-423W-1
	20	5	75	1.00	546-424-1	546-424W-1
6	12	6	50	0.25	547-430-1	547-430W-1
	12	6	50	0.50	547-431-1	547-431W-1
	12	6	50	0.75	547-432-1	547-432W-1
	12	6	50	1.00	547-433-1	547-433W-1
	12	6	50	1.25	547-434-1	547-434W-1
	12	6	50	1.50	547-435-1	547-435W-1
	12	6	50	2.00	547-436-1	547-436W-1
	19	6	63	0.25	545-460-1	545-460W-1
	19	6	63	0.50	545-461-1	545-461W-1
	19	6	63	0.75	545-462-1	545-462W-1
	19	6	63	1.00	545-463-1	545-463W-1
	19	6	63	1.25	545-464-1	545-464W-1
	19	6	63	1.50	545-465-1	545-465W-1
	19	6	63	2.00	545-466-1	545-466W-1
	25	6	75	0.25	546-430-1	546-430W-1
	25	6	75	0.50	546-431-1	546-431W-1
	25	6	75	0.75	546-432-1	546-432W-1
	25	6	75	1.00	546-433-1	546-433W-1
	25	6	75	1.25	546-434-1	546-434W-1
	25	6	75	1.50	546-435-1	546-435W-1
	25	6	75	2.00	546-436-1	546-436W-1
8	12	8	50	0.50	547-451-1	547-451W-1
	12	8	50	0.75	547-452-1	547-452W-1
	12	8	50	1.00	547-453-1	547-453W-1
	12	8	50	1.25	547-454-1	547-454W-1
	12	8	50	1.50	547-455-1	547-455W-1
	12	8	50	2.00	547-456-1	547-456W-1
	12	8	50	3.00	547-457-1	547-457W-1
	19	8	63	0.50	545-471-1	545-471W-1
	19	8	63	0.75	545-472-1	545-472W-1
	19	8	63	1.00	545-473-1	545-473W-1
	19	8	63	1.25	545-474-1	545-474W-1
	19	8	63	1.50	545-475-1	545-475W-1
	19	8	63	2.00	545-476-1	545-476W-1
	19	8	63	3.00	545-477-1	545-477W-1

HY5 CORNER RADIUS ENDMILLS

HY5 Schaftfräser mit Eckenradius

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

PowerA | PowerA

OD	LOC	SHK	OAL	Radius	PowerA	
D1	L1	D2	L2	R	No Flat	With Flat
8	25	8	75	0.50	546-441-1	546-441W-1
	25	8	75	0.75	546-442-1	546-442W-1
	25	8	75	1.00	546-443-1	546-443W-1
	25	8	75	1.25	546-444-1	546-444W-1
	25	8	75	1.50	546-445-1	546-445W-1
	25	8	75	2.00	546-446-1	546-446W-1
	25	8	75	3.00	546-447-1	546-447W-1
10	14	10	50	0.50	547-461-1	547-461W-1
	14	10	50	0.75	547-462-1	547-462W-1
	14	10	50	1.00	547-463-1	547-463W-1
	14	10	50	1.25	547-464-1	547-464W-1
	14	10	50	1.50	547-465-1	547-465W-1
	14	10	50	2.00	547-466-1	547-466W-1
	14	10	50	3.00	547-467-1	547-467W-1
	22	10	70	0.50	545-481-1	545-481W-1
	22	10	70	0.75	545-482-1	545-482W-1
	22	10	70	1.00	545-483-1	545-483W-1
	22	10	70	1.25	545-484-1	545-484W-1
	22	10	70	1.50	545-485-1	545-485W-1
	22	10	70	2.00	545-486-1	545-486W-1
	22	10	70	3.00	545-487-1	545-487W-1
	38	10	100	0.50	546-451-1	546-451W-1
	38	10	100	0.75	546-452-1	546-452W-1
	38	10	100	1.00	546-453-1	546-453W-1
	38	10	100	1.25	546-454-1	546-454W-1
	38	10	100	1.50	546-455-1	546-455W-1
	38	10	100	2.00	546-456-1	546-456W-1
	38	10	100	3.00	546-457-1	546-457W-1
12	16	12	63	0.50	547-471-1	547-471W-1
	16	12	63	0.75	547-472-1	547-472W-1
	16	12	63	1.00	547-473-1	547-473W-1
	16	12	63	1.25	547-474-1	547-474W-1
	16	12	63	1.50	547-475-1	547-475W-1
	16	12	63	2.00	547-476-1	547-476W-1
	16	12	63	3.00	547-477-1	547-477W-1
	16	12	63	4.00	547-478-1	547-478W-1
	25	12	75	0.50	545-491-1	545-491W-1
	25	12	75	0.75	545-492-1	545-492W-1
	25	12	75	1.00	545-493-1	545-493W-1
	25	12	75	1.25	545-494-1	545-494W-1
	25	12	75	1.50	545-495-1	545-495W-1
	25	12	75	2.00	545-496-1	545-496W-1
	25	12	75	3.00	545-497-1	545-497W-1
	25	12	75	4.00	545-498-1	545-498W-1

HY5 Schaftfräser mit Eckenradius

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

PowerA | PowerA

OD	LOC	SHK	OAL	Radius	PowerA	
D1	L1	D2	L2	R	No Flat	With Flat
12	50	12	100	0.50	546-461-1	546-461W-1
	50	12	100	0.75	546-462-1	546-462W-1
	50	12	100	1.00	546-463-1	546-463W-1
	50	12	100	1.25	546-464-1	546-464W-1
	50	12	100	1.50	546-465-1	546-465W-1
	50	12	100	2.00	546-466-1	546-466W-1
	50	12	100	3.00	546-467-1	546-467W-1
	50	12	100	4.00	546-468-1	546-468W-1
14	25	14	88	0.50	545-501-1	545-501W-1
	25	14	88	0.75	545-502-1	545-502W-1
	25	14	88	1.00	545-503-1	545-503W-1
	25	14	88	1.50	545-505-1	545-505W-1
	25	14	88	2.00	545-506-1	545-506W-1
	25	14	88	3.00	545-507-1	545-507W-1
	25	14	88	4.00	545-508-1	545-508W-1
	56	14	125	0.50	546-471-1	546-471W-1
	56	14	125	0.75	546-472-1	546-472W-1
	56	14	125	1.00	546-473-1	546-473W-1
	56	14	125	1.50	546-475-1	546-475W-1
	56	14	125	2.00	546-476-1	546-476W-1
	56	14	125	3.00	546-477-1	546-477W-1
	56	14	125	4.00	546-478-1	546-478W-1
16	32	16	88	0.50	545-511-1	545-511W-1
	32	16	88	0.75	545-512-1	545-512W-1
	32	16	88	1.00	545-513-1	545-513W-1
	32	16	88	1.50	545-515-1	545-515W-1
	32	16	88	2.00	545-516-1	545-516W-1
	32	16	88	3.00	545-517-1	545-517W-1
	32	16	88	4.00	545-518-1	545-518W-1
	56	16	150	0.50	546-481-1	546-481W-1
	56	16	150	0.75	546-482-1	546-482W-1
	56	16	150	1.00	546-483-1	546-483W-1
	56	16	150	1.50	546-485-1	546-485W-1
	56	16	150	2.00	546-486-1	546-486W-1
	56	16	150	3.00	546-487-1	546-487W-1
	56	16	150	4.00	546-488-1	546-488W-1
18	36	18	100	0.50	545-521-1	545-521W-1
	36	18	100	0.75	545-522-1	545-522W-1
	36	18	100	1.00	545-523-1	545-523W-1
	36	18	100	1.50	545-525-1	545-525W-1
	36	18	100	2.00	545-526-1	545-526W-1
	36	18	100	3.00	545-527-1	545-527W-1
	36	18	100	4.00	545-528-1	545-528W-1
	56	18	150	0.50	546-491-1	546-491W-1

HY5 Schaftfräser mit Eckenradius

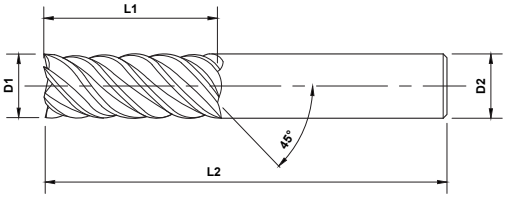
Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

OD	LOC	SHK	OAL	Radius	PowerA	
D1	L1	D2	L2	R	No Flat	With Flat
18	56	18	150	0.75	546-492-1	546-492W-1
	56	18	150	1.00	546-493-1	546-493W-1
	56	18	150	1.50	546-495-1	546-495W-1
	56	18	150	2.00	546-496-1	546-496W-1
	56	18	150	3.00	546-497-1	546-497W-1
	56	18	150	4.00	546-498-1	546-498W-1
20	38	20	100	0.50	545-531-1	545-531W-1
	38	20	100	0.75	545-532-1	545-532W-1
	38	20	100	1.00	545-533-1	545-533W-1
	38	20	100	1.50	545-535-1	545-535W-1
	38	20	100	2.00	545-536-1	545-536W-1
	38	20	100	3.00	545-537-1	545-537W-1
	38	20	100	4.00	545-538-1	545-538W-1
	38	20	100	5.00	545-539-1	545-539W-1
	56	20	150	0.50	546-501-1	546-501W-1
	56	20	150	0.75	546-502-1	546-502W-1
	56	20	150	1.00	546-503-1	546-503W-1
	56	20	150	1.50	546-505-1	546-505W-1
	56	20	150	2.00	546-506-1	546-506W-1
	56	20	150	3.00	546-507-1	546-507W-1
	56	20	150	4.00	546-508-1	546-508W-1
	56	20	150	5.00	546-509-1	546-509W-1
25	38	25	100	0.50	545-541-1	545-541W-1
	38	25	100	0.75	545-542-1	545-542W-1
	38	25	100	1.00	545-543-1	545-543W-1
	38	25	100	1.50	545-545-1	545-545W-1
	38	25	100	2.00	545-546-1	545-546W-1
	38	25	100	3.00	545-547-1	545-547W-1
	38	25	100	4.00	545-548-1	545-548W-1
	38	25	100	5.00	545-549-1	545-549W-1
	70	25	150	0.50	546-511-1	546-511W-1
	70	25	150	0.75	546-512-1	546-512W-1
	70	25	150	1.00	546-513-1	546-513W-1
	70	25	150	1.50	546-515-1	546-515W-1
	70	25	150	2.00	546-516-1	546-516W-1
	70	25	150	3.00	546-517-1	546-517W-1
	70	25	150	4.00	546-518-1	546-518W-1
	70	25	150	5.00	546-519-1	546-519W-1

F45 6FL SQUARE ENDMILLS

F45 6 Schneiden Schaftfräser

6 Flutes	coated and uncoated	45° 6 flute design for superior finish
6 Schneiden	Beschichtet und unbeschichtet	45° 6-Schneiden-Design für höhere Werkstück-Oberflächengüte.



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Uncoated

PowerA

Length Key (K)

Stub | Standard | Long

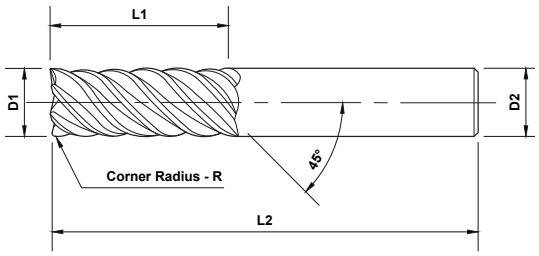
Quick Ship Items

OD	LOC	SHK	OAL	Uncoated	PowerA
D1	L1	D2	L2		
5	16	5	50	511-002	511-002-1
6	19	6	63	511-004	**511-004-1**
7	19	8	63	511-006	511-006-1
8	21	8	63	511-008	**511-008-1**
9	22	10	70	511-010	511-010-1
10	25	10	70	511-012	**511-012-1**
11	25	11	70	511-014	511-014-1
12	25	12	75	511-016	**511-016-1**
14	30	14	88	511-018	511-018-1
16	32	16	88	511-020	511-020-1
18	35	18	100	511-022	511-022-1
20	38	20	100	511-024	511-024-1
22	38	22	100	511-026	511-026-1
25	38	25	100	511-028	511-028-1

F45 6FL CORNER RADIUS ENDMILLS

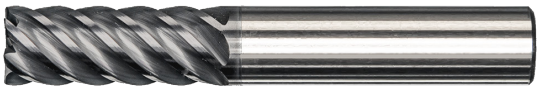
F45 6-Schneiden Schaftfräser mit Eckenradius

6 Flutes	coated and uncoated	45° 6 flute design for superior finish
6 Schneiden	Beschichtet und unbeschichtet	45° 6-Schneiden-Design für höhere Werkstück-Oberflächengüte



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Uncoated



PowerA

Length Key (K)

Stub | Standard | Long

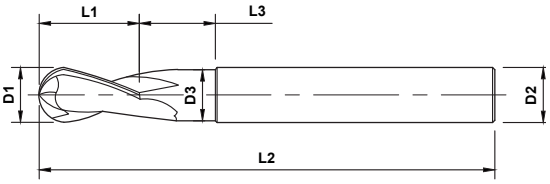
Uncoated | PowerA

OD	LOC	SHK	OAL	Radius	Uncoated	PowerA
D1	L1	D2	L2	R		
5	16	5	50	0.25	511-200	511-200-1
6	19	6	63	0.25	511-210	511-210-1
7	19	8	63	0.25	511-220	511-220-1
8	21	8	63	0.25	511-230	511-230-1
9	22	10	70	0.50	511-241	511-241-1
10	25	10	70	0.50	511-251	511-251-1
11	25	11	70	0.50	511-261	511-261-1
12	25	12	75	0.50	511-271	511-271-1
14	30	14	88	0.50	511-281	511-281-1
16	32	16	88	0.50	511-291	511-291-1
18	35	18	100	1.00	511-303	511-303-1
20	38	20	100	1.00	511-313	511-313-1
22	38	22	100	1.00	511-323	511-323-1
25	38	25	100	1.25	511-334	511-334-1

MOLD MILLS BALL NECKED

Formen-Fraeser mit Vollradius, hinterschliffen

2 Flutes	coated and uncoated	Superb quality for mold and die operation
2 Schneiden	Beschichtet und unbeschichtet	Vorzügliche Qualität für Formen- und Werkzeugherstellung



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Uncoated

Length Key (K)

Stub Standard Long

	OD	LOC	SHK	OAL	Neck OD	NeckLength	Uncoated	PowerA
	D1	L1	D2	L2	D3	L3		
	1.0	1.2	3	50	0.95	3	542-002	542-002-1
	1.2	1.8	3	50	1.45	4.5	542-004	542-004-1
	2.0	2.4	3	50	1.95	6	542-006	542-006-1
	2.5	3	3	50	2.45	7.5	542-008	542-008-1
	3.0	3.6	3	50	2.95	9	542-010	542-010-1

BALL NECKED EXTENDED REACH MOLD MILLS

Formen-Fraeser mit Vollradius, hinterschliffen, erweiterde Anwendung

Length Key (K)

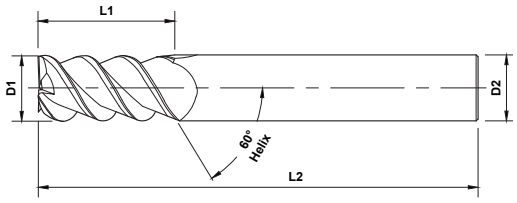
Stub Standard Long

	OD	LOC	SHK	OAL	Neck OD	Neck Length	Uncoated	PowerA
	D1	L1	D2	L2	D3	L3		
	1	1.2	3	50	0.95	5	542-102	542-102-1
	1.2	1.4	3	50	1.15	6	542-104	542-104-1
	1.5	1.8	3	50	1.45	7.5	542-106	542-106-1
	1.8	2.2	3	50	1.75	9	542-108	542-108-1
	2	2.4	3	50	1.95	10	542-110	542-110-1
	2.3	2.8	3	50	2.25	11.5	542-112	542-112-1
	2.5	3	3	50	2.45	12.5	542-114	542-114-1
	2.8	3.4	3	50	2.75	14	542-116	542-116-1
	3	3.6	3	50	2.95	15	542-118	542-118-1

3FL 60° HELIX TWISTERMILL

3 Schneiden Twistermill, 60° Drallwinkel

3 Flutes	coated and uncoated	60° Helix for stainless steels and hi-temp alloys
3 Schneiden	Beschichtet und unbeschichtet	60° Drallwinkel für Edelstähle und hohe Temperatur-Ressistente Legierungen



Titanium S | Stainless M | Steel P

Uncoated

Length Key (K)

Stub | Standard | Long

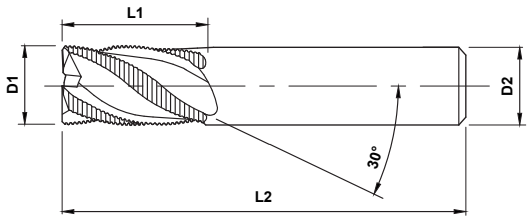
Uncoated | PowerA

	OD	LOC	SHK	OAL	Uncoated	PowerA
	D1	L1	D2	L2		
	6	20	6	63	532-002	532-002-1
	8	22	8	63	532-004	532-004-1
	10	25	10	70	532-006	532-006-1
	12	25	12	75	532-008	532-008-1
	16	30	16	88	532-010	532-010-1
	20	38	20	100	532-012	532-012-1

ROUGHERS - COARSE PITCH

Schruppfräser, grobe Teilung

3 Flutes	coated and uncoated	Rigid design for fast material removal
3 Schneiden	Beschichtet und unbeschichtet	Stabiles Design für hohe Zerspanleistung



PowerA

PowerZ

Length Key (K)

Stub Standard Long

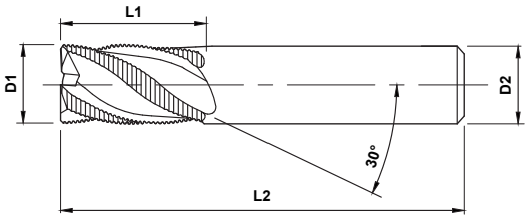
	OD	LOC	SHK	OAL	Flutes	Uncoated	PowerA	PowerC	PowerZ
	D1	L1	D2	L2					
	6	19	6	63	3	533-002	533-002-1	533-002-3	533-002-4
	8	19	8	63	3	533-004	533-004-1	533-004-3	533-004-4
	10	22	10	63	3	533-006	533-006-1	533-006-3	533-006-4
	12	25	12	75	3	-	533-008-1	533-008-3	533-008-4
	16	32	16	88	3	-	533-010-1	533-010-3	533-010-4
	20	38	20	100	3	-	533-012-1	533-012-3	533-012-4
	25	38	25	100	3	-	533-014-1	533-014-3	533-014-4
						Uncoated	PowerA	PowerC	PowerZ
	12	25	12	75	3	533-008W	533-008W-1	533-008W-3	533-008W-4
	16	32	16	88	3	533-010W	533-010W-1	533-010W-3	533-010W-4
	20	38	20	100	3	533-012W	533-012W-1	533-012W-3	533-012W-4
	25	38	25	100	3	533-014W	533-014W-1	533-014W-3	533-014W-4

'W' appended to part numbers indicates this tool is manufactured with a flat on the shank.
Ein 'W' an der Teile-Nummer bedeutet, dass am Schaft eine Spannfläche ist

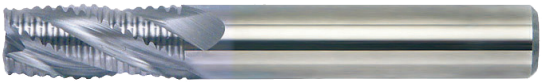
ROUGHERS - FINE PITCH

Schruppfräser, feine Teilung

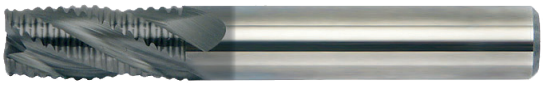
3, 4 & 6 Flutes	coated and uncoated	Rigid design for fast material removal
3-, 4-, und 6 Schneiden	Beschichtet und unbeschichtet	Stabiles Design für hohe Zerspanleistung



Titanium S | Stainless M | Steel P



PowerC



PowerA

Length Key (K)

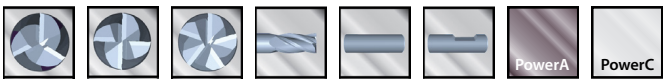
Stub | Standard | Long

	OD	LOC	SHK	OAL	Flutes	Uncoated	PowerA	PowerC
	D1	L1	D2	L2				
	6	19	6	63	3	533-102	533-102-1	533-102-3
	8	19	8	63	3	533-104	533-104-1	533-104-3
	10	22	10	63	3	533-106	533-106-1	533-106-3
	12	25	12	75	4	-	533-108-1	533-108-3
	16	32	16	88	4	-	533-110-1	533-110-3
	20	38	20	100	4	-	533-112-1	533-112-3
	25	38	25	100	6	-	533-114-1	533-114-3

						Uncoated	PowerA	PowerC
	12	25	12	75	4	533-108W	533-108W-1	533-108W-3
	16	32	16	88	4	533-110W	533-110W-1	533-110W-3
	20	38	20	100	4	533-112W	533-112W-1	533-112W-3
	25	38	25	100	6	533-114W	533-114W-1	533-114W-3

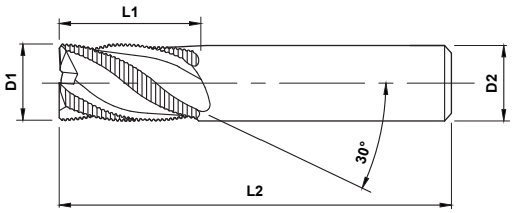
'W' appended to part numbers indicates this tool is manufactured with a flat on the shank.
Ein 'W' an der Teile-Nummer bedeutet, dass am Schaft eine Spannfläche ist

ROUGHERS - MEDIUM PITCH

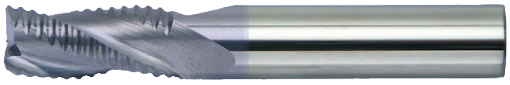


Schruppfräser, mittlere Teilung

3, 4 & 5 Flutes	coated and uncoated	Rigid design for fast material removal
3-, 4-, und 5 Schneiden	Beschichtet und unbeschichtet	Stabiles Design für hohe Zerspanleistung



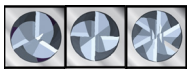
PowerA

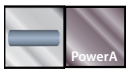


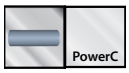
PowerC

Length Key (K)

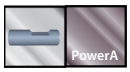
Stub Standard Long

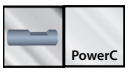






	OD	LOC	SHK	OAL	Flutes	Uncoated	PowerA	PowerC
	D1	L1	D2	L2				
	6	19	6	63	3	533-202	533-202-1	533-202-3
	8	19	8	63	3	533-204	533-204-1	533-204-3
	10	22	10	63	3	533-206	533-206-1	533-206-3
	12	25	12	75	4	-	533-208-1	533-208-3
	16	32	16	88	4	-	533-210-1	533-210-3
	20	38	20	100	4	-	533-212-1	533-212-3
	25	38	25	100	5	-	533-214-1	533-214-3





	12	25	12	75	4	533-208W	533-208W-1	533-208W-3
	16	32	16	88	4	533-210W	533-210W-1	533-210W-3
	20	38	20	100	4	533-212W	533-212W-1	533-212W-3
	25	38	25	100	5	533-214W	533-214W-1	533-214W-3

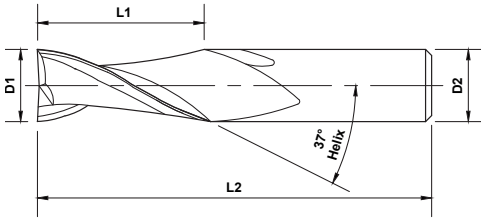
'W' appended to part numbers indicates this tool is manufactured with a flat on the shank.
Ein 'W' an der Teile-Nummer bedeutet, dass am Schaft eine Spannfläche ist

SQUARE END AXMILLS

PowerZ

Schaftfräser AxMills

2 & 3 Flutes	coated and uncoated	Unique flute and relief angles for aluminum	Faster speeds and feeds
2 und 3 Schneiden	Beschichtet und un beschichtet	Einzigartige Schneide und Freiwinkel für Aluminium	Höhere Schnitt-Geschwin-digkeiten und Vorschübe



Non-Ferrous
N

Uncoated

PowerZ

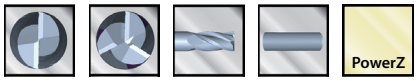
Length Key (K)

Stub Standard Long

Quick Ship Items

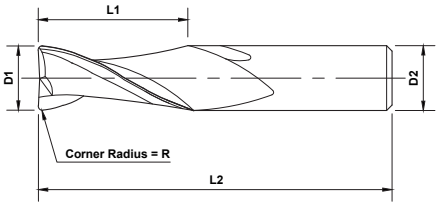
	OD	LOC	SHK	OAL	Uncoated		PowerZ	
	D1	L1	D2	L2	2 Flute	3 Flute	2 Flute	3 Flute
	6	19	6	63	514-002	520-002	514-002-4	**520-002-4**
	8	20	8	63	514-004	520-004	514-004-4	520-004-4
	10	22	10	63	514-006	520-006	514-006-4	520-006-4
	12	25	12	75	514-008	520-008	514-008-4	520-008-4
	16	32	16	88	514-010	520-010	514-010-4	520-010-4
	20	36	20	100	514-012	520-012	514-012-4	520-012-4

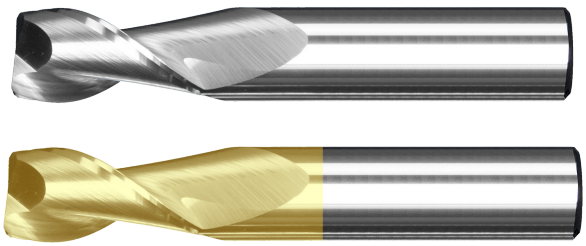
CORNER RADIUS AXMILLS



Schaftfräser AxMills mit Eckenradius

2 & 3 Flutes	coated and uncoated	Unique flute and relief angles for aluminum	Faster speeds and feeds
2 und 3 Schneiden	Beschichtet und un beschichtet	Einzigartige Schneide und Freiwinkel für Aluminium	Höhere Schnitt-Geschwin-digkeiten und Vorschübe





Uncoated

PowerZ

Length Key (K)

Stub Standard Long

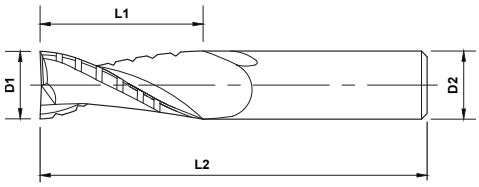
	OD	LOC	SHK	OAL	Radius	Uncoated		PowerZ	
	D1	L1	D2	L2	R	2 Flute	3 Flute	2 Flute	3 Flute
	6	19	6	63	0.50	514-401	520-401	514-401-4	520-401-4
		19	6	63	1.00	514-403	520-403	514-403-4	520-403-4
	8	20	8	63	0.50	514-411	520-411	514-411-4	520-411-4
		20	8	63	1.00	514-413	520-413	514-413-4	520-413-4
	10	22	10	63	0.50	514-421	520-421	514-421-4	520-421-4
		22	10	63	1.00	514-423	520-423	514-423-4	520-423-4
	12	25	12	75	0.50	514-431	520-431	514-431-4	520-431-4
		25	12	75	1.00	514-433	520-433	514-433-4	520-433-4
	16	32	16	88	0.50	514-441	520-441	514-441-4	520-441-4
		32	16	88	1.00	514-443	520-443	514-443-4	520-443-4
	20	36	20	100	0.50	514-451	520-451	514-451-4	520-451-4
		36	20	100	1.00	514-453	520-453	514-453-4	520-453-4

SQUARE END CHIPBREAKER AXMILLS

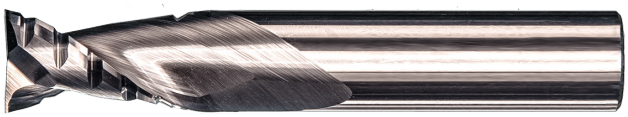
PowerZ

Schaftfräser AxMills mit Spanbrecher

2 & 3 Flutes	coated and uncoated	Unique flute and relief angles for aluminum	Faster speeds and feeds
2 und 3 Schneiden	Beschichtet und un beschichtet	Einzigartige Schneide und Freiwinkel für Aluminium	Höhere Schnitt-Geschwin-digkeiten und Vorschübe



Non-Ferrous
N



Uncoated

PowerZ

Length Key (K)

Stub Standard Long

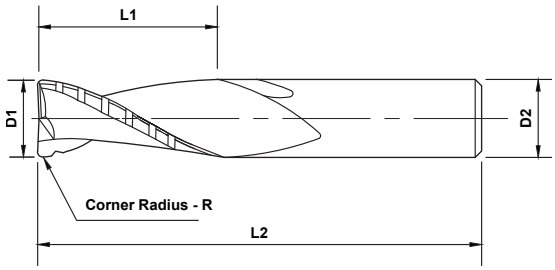
Uncoated Uncoated PowerZ PowerZ

	OD	LOC	SHK	OAL	Uncoated		PowerZ	
	D1	L1	D2	L2	2 Flute	3 Flute	2 Flute	3 Flute
	6	19	6	63	517-002	523-002	517-002-4	523-002-4
	8	20	8	63	517-004	523-004	517-004-4	523-004-4
	10	22	10	63	517-006	523-006	517-006-4	523-006-4
	12	25	12	75	517-008	523-008	517-008-4	523-008-4
	16	32	16	88	517-010	523-010	517-010-4	523-010-4
	20	36	20	100	517-012	523-012	517-012-4	523-012-4

CORNER RADIUS CHIPBREAKER AXMILLS

Schaftfräser AxMills mit Eckenradius und Spanbrecher

2 & 3 Flutes	coated and uncoated	Unique flute and relief angles for aluminum	Faster speeds and feeds
2 und 3 Schneiden	Beschichtet und un beschichtet	Einzigartige Schneide und Freiwinkel für Aluminium	Höhere Schnitt-Geschwin-digkeiten und Vorschübe



Non-Ferrous
N

Uncoated

Length Key (K)

Stub Standard Long

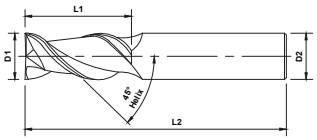
	OD	LOC	SHK	OAL	Radius	Uncoated		PowerZ	
	D1	L1	D2	L2	R				
	6	19	6	63	0.50	517-401	523-401	517-401-4	523-401-4
		19	6	63	1.00	517-403	523-403	517-403-4	523-403-4
	8	20	8	63	0.50	517-411	523-411	517-411-4	523-411-4
		20	8	63	1.00	517-413	523-413	517-413-4	523-413-4
	10	22	10	63	0.50	517-421	523-421	517-421-4	523-421-4
		22	10	63	1.00	517-423	523-423	517-423-4	523-423-4
	12	25	12	75	0.50	517-431	523-431	517-431-4	523-431-4
		25	12	75	1.00	517-433	523-433	517-433-4	523-433-4
	16	32	16	88	0.50	517-441	523-441	517-441-4	523-441-4
		32	16	88	1.00	517-443	523-443	517-443-4	523-443-4
	20	36	20	100	0.50	517-451	523-451	517-451-4	523-451-4
		36	20	100	1.00	517-453	523-453	517-453-4	523-453-4

45° HELIX SQUARE HYPERMILLS

PowerZ

Schaftfräser HyperMills mit 45° Drallwinkel

2 Flutes	coated and uncoated
2 Schneiden	Beschichtet und unbeschichtet



Non-Ferrous
N

OD	LOC	SHK	OAL	Uncoated	PowerZ
D1	L1	D2	L2		
6	25	6	63	528-002	528-002-4
8	25	8	63	528-004	528-004-4
10	25	10	70	528-006	528-006-4
12	32	12	75	528-008	528-008-4
16	42	16	88	528-010	528-010-4
20	48	20	100	528-012	528-012-4

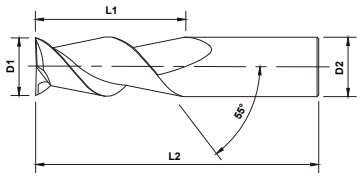
55° HELIX SQUARE ALUMAZIPS

Uncoated

Schaftfräser AlumaZips mit 55° Drallwinkel

2 Flutes	uncoated
2 Schneiden	Unbeschichtet

Uncoated

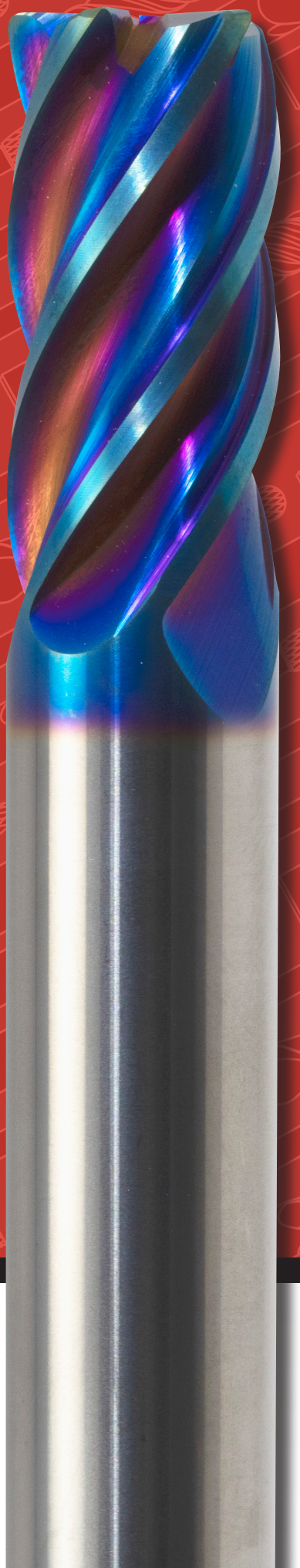


Non-Ferrous
N

OD	LOC	SHK	OAL	Uncoated
D1	L1	D2	L2	
3	12	3	38	528-202
4	14	4	50	528-204
5	19	5	50	528-206
6	19	6	63	528-208
8	19	8	63	528-210
10	22	10	70	528-212
12	25	12	83	528-214
14	30	14	83	528-216
16	32	16	88	528-218
20	38	20	100	528-220
25	38	25	100	528-222

PRO+ PERFORMANCE ENDMILLS

PRO+ PERFORMANCE-SCHAFTFRÄSER



- V4 Pro+
- V5 Pro+
- HY5 Pro+
- F45 Pro+
- V7 Pro+

Harness the power of our silicon based coatings; PowerN and PowerNR.

These coatings make our tools outstanding in high heat applications suited for hard material machining.

Our special honed flutes result in quieter running and an increase in overall tool precision.

Nutzen Sie die Leistungsfähigkeit unserer siliziumbasierten PowerN- und PowerNR-Beschichtungen.

Durch diese Beschichtungen sind unsere Werkzeuge hervorragend für Hochtemperaturanwendungen im Bereich der Hartmetallbearbeitung geeignet.

Unsere speziell geschliffenen Schaftfräser ermöglichen einen ruhigeren Lauf und eine höhere Präzision des gesamten Werkzeugs.

TABLE OF CONTENTS - Inhaltsverzeichnis

LEGENDS

Legende

Features - Eigenschaften

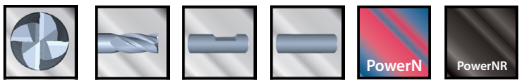
	4 Flutes 4 Schneiden		Square End Gerade Stirn		Ball End Vollradius
	5 Flutes 5 Schneiden		Plain Shank Glatter Schaft		Double End Sq. Beidseitig eine gerade Stirn
	6 Flutes 6 Schneiden		Corner Radius Eckenradius		Double End Ball Beidseitig einen Vollradius
	Weldon Flat Schaft mit Spannfläche				

Coatings

Beschichtigung

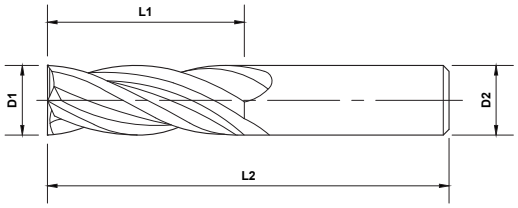
Uncoated	Uncoated Unbeschichtet	PowerN	PowerN (nACo)	PowerNR	PowerNR (nACro)

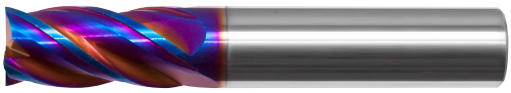
V4 PRO+ SQUARE ENDMILLS



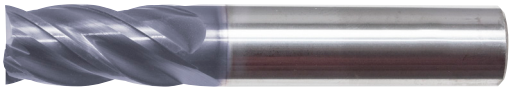
V4 Schaftfräser - Pro+

4 Flutes	Coated with or without flat	Unique variable design, coating, and edge quality
4 Schneiden	Beschichtet mit und ohne Spannfläche	Einzigartig variables Design für höhere Schnitt-Geschwindigkeiten und Vorschübe





Stub, Series 552, PowerN
Standard, Series 550, PowerN
Long, Series 551, PowerN



Stub, Series 552, PowerNR
Standard, Series 550, PowerNR
Long, Series 551, PowerNR

Length Key (K)

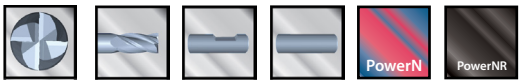
Standard Stub Long

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

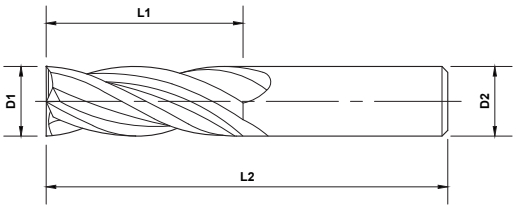
	OD	LOC	SHK	OAL	PowerN		PowerNR	
K	D1	L1	D2	L2	No Flat	With Flat	No Flat	With Flat
	3	6	3	38	552-002-5	552-002W-5	552-002-8	552-002W-8
		12	3	38	550-002-5	550-002W-5	550-002-8	550-002W-8
		20	3	65	551-002-5	551-002W-5	551-002-8	551-002W-8
	4	8	4	50	552-004-5	552-004W-5	552-004-8	552-004W-8
		20	4	65	551-004-5	551-004W-5	551-004-8	551-004W-8
	5	10	5	50	552-006-5	552-006W-5	552-006-8	552-006W-8
		16	5	50	550-014-5	550-014W-5	550-014-8	550-014W-8
		20	5	75	551-006-5	551-006W-5	551-006-8	551-006W-8
	6	12	6	50	552-008-5	552-008W-5	552-008-8	552-008W-8
		19	6	63	550-018-5	550-018W-5	550-018-8	550-018W-8
		25	6	75	551-008-5	551-008W-5	551-008-8	551-008W-8
	8	12	8	50	552-012-5	552-012W-5	552-012-8	552-012W-8
		19	8	63	550-020-5	550-020W-5	550-020-8	550-020W-8
		25	8	75	551-010-5	551-010W-5	551-010-8	551-010W-8
	10	14	10	50	552-014-5	552-014W-5	552-014-8	552-014W-8
		22	10	70	550-022-5	550-022W-5	550-022-8	550-022W-8
		38	10	100	551-012-5	551-012W-5	551-012-8	551-012W-8

We manufacture a full range of cutting diameters. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

V4 PRO+ SQUARE ENDMILLS



V4 Schaftfräser - Pro+



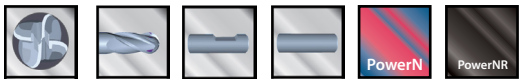
Length Key (K)

Standard Stub Long

	OD	LOC	SHK	OAL	PowerN		PowerNR	
K	D1	L1	D2	L2	No Flat	With Flat	No Flat	With Flat
	12	16	12	63	552-016-5	552-016W-5	552-016-8	552-016W-8
		25	12	75	550-024-5	550-024W-5	550-024-8	550-024W-8
		50	12	100	551-014-5	551-014W-5	551-014-8	551-014W-8
	14	25	14	88	550-026-5	550-026W-5	550-026-8	550-026W-8
		56	14	125	551-016-5	551-016W-5	551-016-8	551-016W-8
	16	32	16	88	550-028-5	550-028W-5	550-028-8	550-028W-8
		56	16	150	551-018-5	551-018W-5	551-018-8	551-018W-8
	18	36	18	100	550-030-5	550-030W-5	550-030-8	550-030W-8
		56	18	150	551-020-5	551-020W-5	551-020-8	551-020W-8
	20	38	20	100	550-032-5	550-032W-5	550-032-8	550-032W-8
		56	20	150	551-022-5	551-022W-5	551-022-8	551-022W-8
	25	38	25	100	550-034-5	550-034W-5	550-034-8	550-034W-8
		70	25	150	551-024-5	551-024W-5	551-024-8	551-024W-8

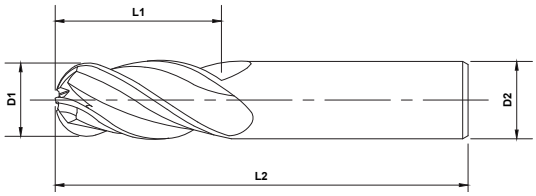
We manufacture a full range of cutting diameters. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

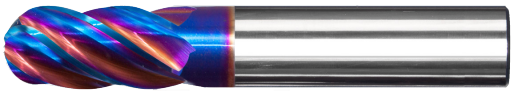
V4 PRO+ BALL ENDMILLS



V4 Schaftfräser mit Vollradius - Pro+

4 Flutes	Coated with or without flat	Unique variable design, coating, and edge quality
4 Schneiden	Beschichtet mit und ohne Spannfläche	Einzigartig variables Design für höhere Schnitt-Geschwindigkeiten und Vorschübe





Stub, Series 552, PowerN
Standard, Series 550, PowerN
Long, Series 551, PowerN

Stub, Series 552, PowerNR
Standard, Series 550, PowerNR
Long, Series 551, PowerNR

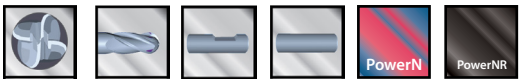
Length Key (K)

Standard Stub Long

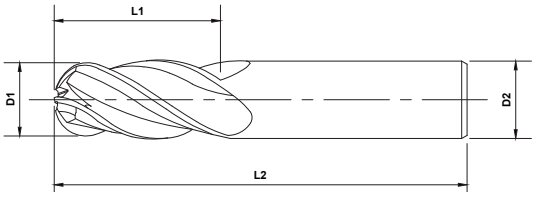
	OD	LOC	SHK	OAL	PowerN		PowerNR	
K	D1	L1	D2	L2	No Flat	With Flat	No Flat	With Flat
	3	6	3	38	552-202-5	552-202W-5	552-202-8	552-202W-8
		12	3	38	550-202-5	550-202W-5	550-202-8	550-202W-8
		20	3	65	551-202-5	551-202W-5	551-202-8	551-202W-8
	4	8	4	50	552-204-5	552-204W-5	552-204-8	552-204W-8
		14	4	50	550-208-5	550-208W-5	550-208-8	550-208W-8
		20	4	65	551-204-5	551-204W-5	551-204-8	551-204W-8
	5	10	5	50	552-206-5	552-206W-5	552-206-8	552-206W-8
		16	5	50	550-214-5	550-214W-5	550-214-8	550-214W-8
		25	5	75	551-206-5	551-206W-5	551-206-8	551-206W-8
	6	12	6	50	552-208-5	552-208W-5	552-208-8	552-208W-8
		19	6	63	550-218-5	550-218W-5	550-218-8	550-218W-8
		25	6	75	551-208-5	551-208W-5	551-208-8	551-208W-8
	8	12	8	50	552-212-5	552-212W-5	552-212-8	552-212W-8
		19	8	63	550-220-5	550-220W-5	550-220-8	550-220W-8
		25	8	75	551-210-5	551-210W-5	551-210-8	551-210W-8
	10	14	10	50	552-214-5	552-214W-5	552-214-8	552-214W-8
		22	10	70	550-222-5	550-222W-5	550-222-8	550-222W-8
		38	10	100	551-212-5	551-212W-5	551-212-8	551-212W-8

We manufacture a full range of cutting diameters. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

V4 PRO+ BALL ENDMILLS



V4 Schaftfräser mit Vollradius - Pro+



Length Key (K)

Standard Stub Long

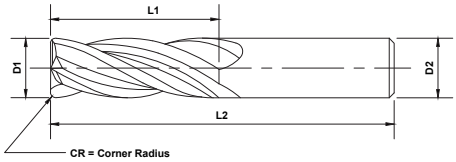
	OD	LOC	SHK	OAL	PowerN		PowerNR	
K	D1	L1	D2	L2	No Flat	With Flat	No Flat	With Flat
	12	16	12	63	552-216-5	552-216W-5	552-216-8	552-216W-8
		25	12	75	550-224-5	550-224W-5	550-224-8	550-224W-8
		50	12	100	551-214-5	551-214W-5	551-214-8	551-214W-8
	14	25	14	88	550-226-5	550-226W-5	550-226-8	550-226W-8
		56	14	125	551-216-5	551-216W-5	551-216-8	551-216W-8
	16	32	16	88	550-228-5	550-228W-5	550-228-8	550-228W-8
		56	16	150	551-218-5	551-218W-5	551-218-8	551-218W-8
	18	36	18	100	550-230-5	550-230W-5	550-230-8	550-230W-8
		56	18	150	551-220-5	551-220W-5	551-220-8	551-220W-8
	20	38	20	100	550-232-5	550-232W-5	550-232-8	550-232W-8
		56	20	150	551-222-5	551-222W-5	551-222-8	551-222W-8
	25	38	25	100	550-234-5	550-234W-5	550-234-8	550-234W-8
		70	25	150	551-224-5	551-224W-5	551-224-8	551-224W-8

We manufacture a full range of cutting diameters. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

V4 PRO+ CORNER RADIUS

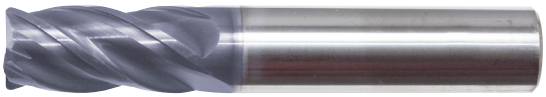
V4 Schaftfräser mit Eckenradius - Pro+

4 Flutes	Coated with or without flat
4 Schneiden	Beschichtet mit und ohne Spannfläche
Unique variable design, coating, and edge quality	Quiet operation and better finish
Einzigartig variables Design für höhere Schnitt-Geschwindigkeiten und Vorschübe	Ruhigeres fräsen und bessere Werkstück-Oberflächengüte.



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Stub, Series 552, PowerN
Standard, Series 550, PowerN
Long, Series 551, PowerN



Stub, Series 552, PowerNR
Standard, Series 550, PowerNR
Long, Series 551, PowerNR

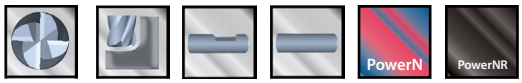
Length Key (K)

Standard | Stub | Long

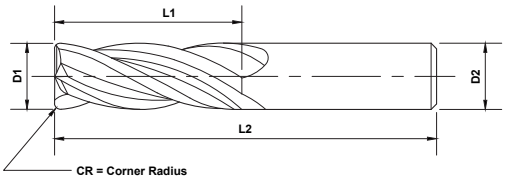
	OD	LOC	SHK	OAL	Radius	PowerN		PowerNR	
K	D1	L1	D2	L2	R	No Flat	With Flat	No Flat	With Flat
	3	6	3	38	0.25	552-401-5	552-401W-5	552-401-8	552-401W-8
		6	3	38	0.50	552-402-5	552-402W-5	552-402-8	552-402W-8
		6	3	38	0.75	552-403-5	552-403W-5	552-403-8	552-403W-8
		6	3	38	1.00	552-404-5	552-404W-5	552-404-8	552-404W-8
		12	3	38	0.25	550-400-5	550-400W-5	550-400-8	550-400W-8
		12	3	38	0.50	550-401-5	550-401W-5	550-401-8	550-401W-8
		12	3	38	0.75	550-402-5	550-402W-5	550-402-8	550-402W-8
		20	3	65	0.25	551-400-5	551-400W-5	551-400-8	551-400W-8
		20	3	65	0.50	551-401-5	551-401W-5	551-401-8	551-401W-8
		20	3	65	0.75	551-402-5	551-402W-5	551-402-8	551-402W-8
		20	3	65	1.00	551-403-5	551-403W-5	551-403-8	551-403W-8
	4	8	4	50	0.25	552-410-5	552-410W-5	552-410-8	552-410W-8
		8	4	50	0.50	552-411-5	552-411W-5	552-411-8	552-411W-8
		8	4	50	0.75	552-412-5	552-412W-5	552-412-8	552-412W-8
		8	4	50	1.00	552-413-5	552-413W-5	552-413-8	552-413W-8
		14	4	50	0.25	550-420-5	550-420W-5	550-420-8	550-420W-8
		14	4	50	0.50	550-421-5	550-421W-5	550-421-8	550-421W-8
		14	4	50	0.75	550-422-5	550-422W-5	550-422-8	550-422W-8
		14	4	50	1.00	550-423-5	550-423W-5	550-423-8	550-423W-8
		20	4	65	0.25	551-410-5	551-410W-5	551-410-8	551-410W-8
		20	4	65	0.50	551-411-5	551-411W-5	551-411-8	551-411W-8
		20	4	65	0.75	551-412-5	551-412W-5	551-412-8	551-412W-8
		20	4	65	1.00	551-413-5	551-413W-5	551-413-8	551-413W-8
	5	10	5	50	0.25	552-420-5	552-420W-5	552-420-8	552-420W-8
		10	5	50	0.50	552-421-5	552-421W-5	552-421-8	552-421W-8
		10	5	50	0.75	552-422-5	552-422W-5	552-422-8	552-422W-8
		10	5	50	1.00	552-423-5	552-423W-5	552-423-8	552-423W-8
		16	5	50	0.25	550-440-5	550-440W-5	550-440-8	550-440W-8
		16	5	50	0.50	550-441-5	550-441W-5	550-441-8	550-441W-8

We manufacture a full range of cutting diameters and endcut radii. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

V4 PRO+ CORNER RADIUS



V4 Schaftfräser mit Eckenradius - Pro+



Length Key (K)

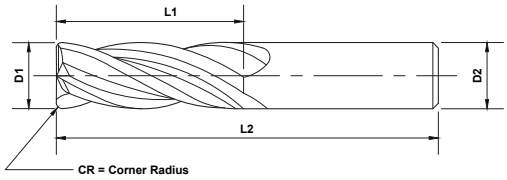
Standard | Stub | Long

	OD	LOC	SHK	OAL	Radius	PowerN		PowerNR	
K	D1	L1	D2	L2	R	No Flat	With Flat	No Flat	With Flat
	5	16	5	50	0.75	550-442-5	550-442W-5	550-442-8	550-442W-8
		16	5	50	1.00	550-443-5	550-443W-5	550-443-8	550-443W-8
		20	5	75	0.25	551-420-5	551-420W-5	551-420-8	551-420W-8
		20	5	75	0.50	551-422-5	551-422W-5	551-422-8	551-422W-8
		20	5	75	0.75	551-423-5	551-423W-5	551-423-8	551-423W-8
		20	5	75	1.00	551-424-5	551-424W-5	551-424-8	551-424W-8
	6	12	6	50	0.25	552-430-5	552-430W-5	552-430-8	552-430W-8
		12	6	50	0.50	552-431-5	552-431W-5	552-431-8	552-431W-8
		12	6	50	0.75	552-432-5	552-432W-5	552-432-8	552-432W-8
		12	6	50	1.00	552-433-5	552-433W-5	552-433-8	552-433W-8
		12	6	50	1.25	552-434-5	552-434W-5	552-434-8	552-434W-8
		12	6	50	1.50	552-435-5	552-435W-5	552-435-8	552-435W-8
		12	6	50	2.00	552-436-5	552-436W-5	552-436-8	552-436W-8
		19	6	63	0.25	550-460-5	550-460W-5	550-460-8	550-460W-8
		19	6	63	0.50	550-461-5	550-461W-5	550-461-8	550-461W-8
		19	6	63	0.75	550-462-5	550-462W-5	550-462-8	550-462W-8
		19	6	63	1.00	550-463-5	550-463W-5	550-463-8	550-463W-8
		19	6	63	1.25	550-464-5	550-464W-5	550-464-8	550-464W-8
		19	6	63	1.50	550-465-5	550-465W-5	550-465-8	550-465W-8
		19	6	63	2.00	550-466-5	550-466W-5	550-466-8	550-466W-8
		25	6	75	0.25	551-430-5	551-430W-5	551-430-8	551-430W-8
		25	6	75	0.50	551-431-5	551-431W-5	551-431-8	551-431W-8
		25	6	75	0.75	551-432-5	551-432W-5	551-432-8	551-432W-8
		25	6	75	1.00	551-433-5	551-433W-5	551-433-8	551-433W-8
		25	6	75	1.25	551-434-5	551-434W-5	551-434-8	551-434W-8
		25	6	75	1.50	551-435-5	551-435W-5	551-435-8	551-435W-8
		25	6	75	2.00	551-436-5	551-436W-5	551-436-8	551-436W-8
	8	12	8	50	0.50	552-451-5	552-451W-5	552-451-8	552-451W-8
		12	8	50	0.75	552-452-5	552-452W-5	552-452-8	552-452W-8
		12	8	50	1.00	552-453-5	552-453W-5	552-453-8	552-453W-8
		12	8	50	1.25	552-454-5	552-454W-5	552-454-8	552-454W-8
		12	8	50	1.50	552-455-5	552-455W-5	552-455-8	552-455W-8
		12	8	50	2.00	552-456-5	552-456W-5	552-456-8	552-456W-8
		12	8	50	3.00	552-457-5	552-457W-5	552-457-8	552-457W-8
		19	8	63	0.50	550-471-5	550-471W-5	550-471-8	550-471W-8
		19	8	63	0.75	550-472-5	550-472W-5	550-472-8	550-472W-8
		19	8	63	1.00	550-473-5	550-473W-5	550-473-8	550-473W-8
		19	8	63	1.25	550-474-5	550-474W-5	550-474-8	550-474W-8
		19	8	63	1.50	550-475-5	550-475W-5	550-475-8	550-475W-8
		19	8	63	2.00	550-476-5	550-476W-5	550-476-8	550-476W-8
		19	8	63	3.00	550-477-5	550-477W-5	550-477-8	550-477W-8

We manufacture a full range of cutting diameters and endcut radii. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

V4 PRO+ CORNER RADIUS

V4 Schaftfräser mit Eckenradius - Pro+



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

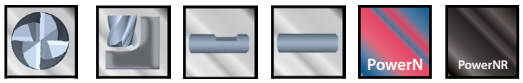
Length Key (K)

Standard | Stub | Long

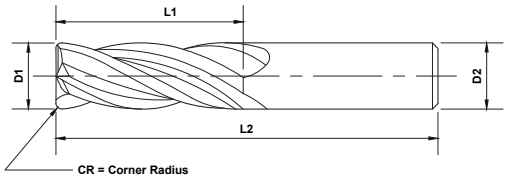
K	OD D1	LOC L1	SHK D2	OAL L2	Radius R	PowerN No Flat	PowerN With Flat	PowerNR No Flat	PowerNR With Flat
	8	25	8	75	0.50	551-441-5	551-441W-5	551-441-8	551-441W-8
		25	8	75	0.75	551-442-5	551-442W-5	551-442-8	551-442W-8
		25	8	75	1.00	551-443-5	551-443W-5	551-443-8	551-443W-8
		25	8	75	1.25	551-444-5	551-444W-5	551-444-8	551-444W-8
		25	8	75	1.50	551-445-5	551-445W-5	551-445-8	551-445W-8
		25	8	75	2.00	551-446-5	551-446W-5	551-446-8	551-446W-8
		25	8	75	3.00	551-447-5	551-447W-5	551-447-8	551-447W-8
	10	14	10	50	0.50	552-461-5	552-461W-5	552-461-8	552-461W-8
		14	10	50	0.75	552-462-5	552-462W-5	552-462-8	552-462W-8
		14	10	50	1.00	552-463-5	552-463W-5	552-463-8	552-463W-8
		14	10	50	1.25	552-464-5	552-464W-5	552-464-8	552-464W-8
		14	10	50	1.50	552-465-5	552-465W-5	552-465-8	552-465W-8
		14	10	50	2.00	552-466-5	552-466W-5	552-466-8	552-466W-8
		14	10	50	3.00	552-467-5	552-467W-5	552-467-8	552-467W-8
		22	10	70	0.50	550-481-5	550-481W-5	550-481-8	550-481W-8
		22	10	70	0.75	550-482-5	550-482W-5	550-482-8	550-482W-8
		22	10	70	1.00	550-483-5	550-483W-5	550-483-8	550-483W-8
		22	10	70	1.25	550-484-5	550-484W-5	550-484-8	550-484W-8
		22	10	70	1.50	550-485-5	550-485W-5	550-485-8	550-485W-8
		22	10	70	2.00	550-486-5	550-486W-5	550-486-8	550-486W-8
		22	10	70	3.00	550-487-5	550-487W-5	550-487-8	550-487W-8
		38	10	100	0.50	551-451-5	551-451W-5	551-451-8	551-451W-8
		38	10	100	0.75	551-452-5	551-452W-5	551-452-8	551-452W-8
		38	10	100	1.00	551-453-5	551-453W-5	551-453-8	551-453W-8
		38	10	100	1.25	551-454-5	551-454W-5	551-454-8	551-454W-8
		38	10	100	1.50	551-455-5	551-455W-5	551-455-8	551-455W-8
		38	10	100	2.00	551-456-5	551-456W-5	551-456-8	551-456W-8
		38	10	100	3.00	551-457-5	551-457W-5	551-457-8	551-457W-8
	12	16	12	63	0.50	552-471-5	552-471W-5	552-471-8	552-471W-8
		16	12	63	0.75	552-472-5	552-472W-5	552-472-8	552-472W-8
		16	12	63	1.00	552-473-5	552-473W-5	552-473-8	552-473W-8
		16	12	63	1.25	552-474-5	552-474W-5	552-474-8	552-474W-8
		16	12	63	1.50	552-475-5	552-475W-5	552-475-8	552-475W-8
		16	12	63	2.00	552-476-5	552-476W-5	552-476-8	552-476W-8
		16	12	63	3.00	552-477-5	552-477W-5	552-477-8	552-477W-8
		16	12	63	4.00	552-478-5	552-478W-5	552-478-8	552-478W-8
		25	12	75	0.50	550-491-5	550-491W-5	550-491-8	550-491W-8
		25	12	75	0.75	550-492-5	550-492W-5	550-492-8	550-492W-8
		25	12	75	1.00	550-493-5	550-493W-5	550-493-8	550-493W-8
		25	12	75	1.25	550-494-5	550-494W-5	550-494-8	550-494W-8
		25	12	75	1.50	550-495-5	550-495W-5	550-495-8	550-495W-8
		25	12	75	2.00	550-496-5	550-496W-5	550-496-8	550-496W-8
		25	12	75	3.00	550-497-5	550-497W-5	550-497-8	550-497W-8
		25	12	75	4.00	550-498-5	550-498W-5	550-498-8	550-498W-8

We manufacture a full range of cutting diameters and endcut radii. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

V4 PRO+ CORNER RADIUS



V4 Schaftfräser mit Eckenradius - Pro+



Length Key (K)

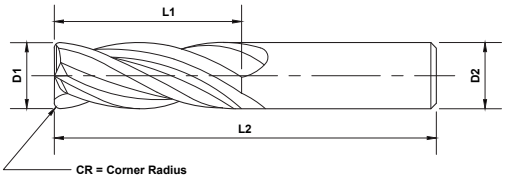
Standard Stub Long

	OD	LOC	SHK	OAL	Radius	PowerN		PowerNR	
K	D1	L1	D2	L2	R	No Flat	With Flat	No Flat	With Flat
	12	50	12	100	0.50	551-461-5	551-461W-5	551-461-8	551-461W-8
		50	12	100	0.75	551-462-5	551-462W-5	551-462-8	551-462W-8
		50	12	100	1.00	551-463-5	551-463W-5	551-463-8	551-463W-8
		50	12	100	1.25	551-464-5	551-464W-5	551-464-8	551-464W-8
		50	12	100	1.50	551-465-5	551-465W-5	551-465-8	551-465W-8
		50	12	100	2.00	551-466-5	551-466W-5	551-466-8	551-466W-8
		50	12	100	3.00	551-467-5	551-467W-5	551-467-8	551-467W-8
		50	12	100	4.00	551-468-5	551-468W-5	551-468-8	551-468W-8
	14	25	14	88	0.50	550-501-5	550-501W-5	550-501-8	550-501W-8
		25	14	88	0.75	550-502-5	550-502W-5	550-502-8	550-502W-8
		25	14	88	1.00	550-503-5	550-503W-5	550-503-8	550-503W-8
		25	14	88	1.50	550-505-5	550-505W-5	550-505-8	550-505W-8
		25	14	88	2.00	550-506-5	550-506W-5	550-506-8	550-506W-8
		25	14	88	3.00	550-507-5	550-507W-5	550-507-8	550-507W-8
		25	14	88	4.00	550-508-5	550-508W-5	550-508-8	550-508W-8
		56	14	125	0.50	551-471-5	551-471W-5	551-471-8	551-471W-8
		56	14	125	0.75	551-472-5	551-472W-5	551-472-8	551-472W-8
		56	14	125	1.00	551-473-5	551-473W-5	551-473-8	551-473W-8
		56	14	125	1.50	551-475-5	551-475W-5	551-475-8	551-475W-8
		56	14	125	2.00	551-476-5	551-476W-5	551-476-8	551-476W-8
		56	14	125	3.00	551-477-5	551-477W-5	551-477-8	551-477W-8
		56	14	125	4.00	551-478-5	551-478W-5	551-478-8	551-478W-8
	16	32	16	88	0.50	550-511-5	550-511W-5	550-511-8	550-511W-8
		32	16	88	0.75	550-512-5	550-512W-5	550-512-8	550-512W-8
		32	16	88	1.00	550-513-5	550-513W-5	550-513-8	550-513W-8
		32	16	88	1.50	550-515-5	550-515W-5	550-515-8	550-515W-8
		32	16	88	2.00	550-516-5	550-516W-5	550-516-8	550-516W-8
		32	16	88	3.00	550-517-5	550-517W-5	550-517-8	550-517W-8
		32	16	88	4.00	550-518-5	550-518W-5	550-518-8	550-518W-8
		56	16	150	0.50	551-481-5	551-481W-5	551-481-8	551-481W-8
		56	16	150	0.75	551-482-5	551-482W-5	551-482-8	551-482W-8
		56	16	150	1.00	551-483-5	551-483W-5	551-483-8	551-483W-8
		56	16	150	1.50	551-485-5	551-485W-5	551-485-8	551-485W-8
		56	16	150	2.00	551-486-5	551-486W-5	551-486-8	551-486W-8
		56	16	150	3.00	551-487-5	551-487W-5	551-487-8	551-487W-8
		56	16	150	4.00	551-488-5	551-488W-5	551-488-8	551-488W-8
	18	36	18	100	0.50	550-521-5	550-521W-5	550-521-8	550-521W-8
		36	18	100	0.75	550-522-5	550-522W-5	550-522-8	550-522W-8
		36	18	100	1.00	550-523-5	550-523W-5	550-523-8	550-523W-8
		36	18	100	1.50	550-525-5	550-525W-5	550-525-8	550-525W-8
		36	18	100	2.00	550-526-5	550-526W-5	550-526-8	550-526W-8
		36	18	100	3.00	550-527-5	550-527W-5	550-527-8	550-527W-8
		36	18	100	4.00	550-528-5	550-528W-5	550-528-8	550-528W-8

We manufacture a full range of cutting diameters and endcut radii. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

V4 PRO+ CORNER RADIUS

V4 Schaftfräser mit Eckenradius - Pro+



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

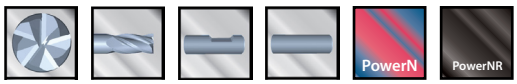
Length Key (K)

Standard | Stub | Long

	OD	LOC	SHK	OAL	Radius	PowerN		PowerNR	
K	D1	L1	D2	L2	R	No Flat	With Flat	No Flat	With Flat
	18	56	18	150	0.50	551-491-5	551-491W-5	551-491-8	551-491W-8
		56	18	150	0.75	551-492-5	551-492W-5	551-492-8	551-492W-8
		56	18	150	1.00	551-493-5	551-493W-5	551-493-8	551-493W-8
		56	18	150	1.50	551-495-5	551-495W-5	551-495-8	551-495W-8
		56	18	150	2.00	551-496-5	551-496W-5	551-496-8	551-496W-8
		56	18	150	3.00	551-497-5	551-497W-5	551-497-8	551-497W-8
		56	18	150	4.00	551-498-5	551-498W-5	551-498-8	551-498W-8
	20	38	20	100	0.50	550-531-5	550-531W-5	550-531-8	550-531W-8
		38	20	100	0.75	550-532-5	550-532W-5	550-532-8	550-532W-8
		38	20	100	1.00	550-533-5	550-533W-5	550-533-8	550-533W-8
		38	20	100	1.50	550-535-5	550-535W-5	550-535-8	550-535W-8
		38	20	100	2.00	550-536-5	550-536W-5	550-536-8	550-536W-8
		38	20	100	3.00	550-537-5	550-537W-5	550-537-8	550-537W-8
		38	20	100	4.00	550-538-5	550-538W-5	550-538-8	550-538W-8
		38	20	100	5.00	550-539-5	550-539W-5	550-539-8	550-539W-8
		56	20	150	0.50	551-501-5	551-501W-5	551-501-8	551-501W-8
		56	20	150	0.75	551-502-5	551-502W-5	551-502-8	551-502W-8
		56	20	150	1.00	551-503-5	551-503W-5	551-503-8	551-503W-8
		56	20	150	1.50	551-505-5	551-505W-5	551-505-8	551-505W-8
		56	20	150	2.00	551-506-5	551-506W-5	551-506-8	551-506W-8
		56	20	150	3.00	551-507-5	551-507W-5	551-507-8	551-507W-8
		56	20	150	4.00	551-508-5	551-508W-5	551-508-8	551-508W-8
		56	20	150	5.00	551-509-5	551-509W-5	551-509-8	551-509W-8
	25	38	25	100	0.50	550-541-5	550-541W-5	550-541-8	550-541W-8
		38	25	100	0.75	550-542-5	550-542W-5	550-542-8	550-542W-8
		38	25	100	1.00	550-543-5	550-543W-5	550-543-8	550-543W-8
		38	25	100	1.50	550-545-5	550-545W-5	550-545-8	550-545W-8
		38	25	100	2.00	550-546-5	550-546W-5	550-546-8	550-546W-8
		38	25	100	3.00	550-547-5	550-547W-5	550-547-8	550-547W-8
		38	25	100	4.00	550-548-5	550-548W-5	550-548-8	550-548W-8
		38	25	100	5.00	550-549-5	550-549W-5	550-549-8	550-549W-8
		70	25	150	0.50	551-511-5	551-511W-5	551-511-8	551-511W-8
		70	25	150	0.75	551-512-5	551-512W-5	551-512-8	551-512W-8
		70	25	150	1.00	551-513-5	551-513W-5	551-513-8	551-513W-8
		70	25	150	1.50	551-515-5	551-515W-5	551-515-8	551-515W-8
		70	25	150	2.00	551-516-5	551-516W-5	551-516-8	551-516W-8
		70	25	150	3.00	551-517-5	551-517W-5	551-517-8	551-517W-8
		70	25	150	4.00	551-518-5	551-518W-5	551-518-8	551-518W-8
		70	25	150	5.00	551-519-5	551-519W-5	551-519-8	551-519W-8

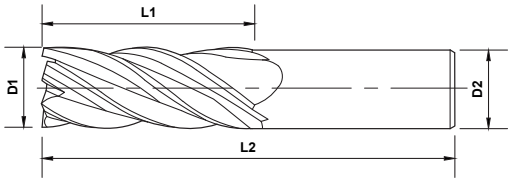
We manufacture a full range of cutting diameters and endcut radii. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

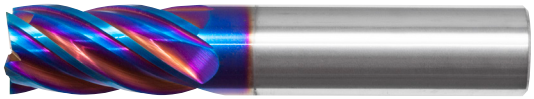
V5 PRO+ SQUARE ENDMILLS



V5 Schaftfräser - Pro+

5 Flutes	Coated with or without flat	Quiet operation and better finish
5 Schneiden	Beschichtet mit und ohne Spannfläche	Ruhigeres fräsen und bessere Werkstück-Oberflächengüte.





Stub, Series 555, PowerN
Standard, Series 553, PowerN
Long, Series 554, PowerN

Stub, Series 555, PowerNR
Standard, Series 553, PowerNR
Long, Series 554, PowerNR

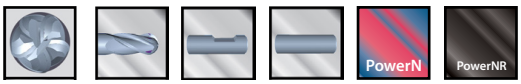
Length Key (K)

Standard Stub Long

	OD	LOC	SHK	OAL	PowerN		PowerNR	
K	D1	L1	D2	L2	No Flat	With Flat	No Flat	With Flat
	8	12	8	50	555-010-5	555-010W-5	555-010-8	555-010W-8
		19	8	63	553-010-5	553-010W-5	553-010-8	553-010W-8
		25	8	75	554-010-5	554-010W-5	554-010-8	554-010W-8
	10	14	10	50	555-012-5	555-012W-5	555-012-8	555-012W-8
		22	10	70	553-012-5	553-012W-5	553-012-8	553-012W-8
		38	10	100	554-012-5	554-012W-5	554-012-8	554-012W-8
	12	16	12	63	555-014-5	555-014W-5	555-014-8	555-014W-8
		25	12	75	553-014-5	553-014W-5	553-014-8	553-014W-8
		50	12	100	554-014-5	554-014W-5	554-014-8	554-014W-8
	14	25	14	88	553-016-5	553-016W-5	553-016-8	553-016W-8
		56	14	125	554-016-5	554-016W-5	554-016-8	554-016W-8
	16	32	16	88	553-018-5	553-018W-5	553-018-8	553-018W-8
		56	16	150	554-018-5	554-018W-5	554-018-8	554-018W-8
	18	36	18	100	553-020-5	553-020W-5	553-020-8	553-020W-8
		56	18	150	554-020-5	554-020W-5	554-020-8	554-020W-8
	20	38	20	100	553-022-5	553-022W-5	553-022-8	553-022W-8
		56	20	150	554-022-5	554-022W-5	554-022-8	554-022W-8
	25	38	25	100	553-024-5	553-024W-5	553-024-8	553-024W-8
		70	25	150	554-024-5	554-024W-5	554-024-8	554-024W-8

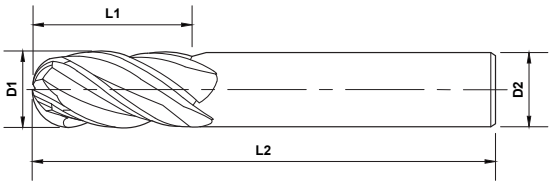
We manufacture a full range of cutting diameters. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

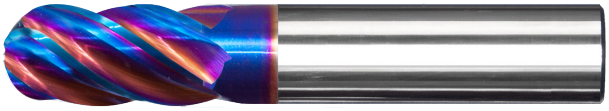
V5 PRO+ BALL ENDMILLS



V5 Schaftfräser mit Vollradius - Pro+

5 Flutes	Coated with or without flat	Quiet operation and better finish
5 Schneiden	Beschichtet mit und ohne Spannfläche	Ruhigeres fräsen und bessere Werkstück-Oberflächengüte.





Stub, Series 555, PowerN
Standard, Series 553, PowerN
Long, Series 554, PowerN

Stub, Series 555, PowerNR
Standard, Series 553, PowerNR
Long, Series 554, PowerNR

Length Key (K)

Standard Stub Long

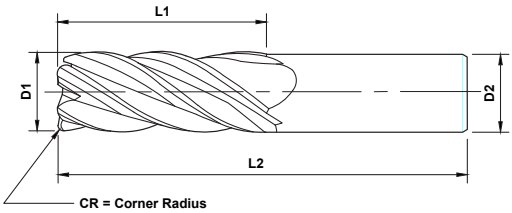
	OD	LOC	SHK	OAL	PowerN		PowerNR	
K	D1	L1	D2	L2	No Flat	With Flat	No Flat	With Flat
	8	12	8	50	555-210-5	555-210W-5	555-210-8	555-210W-8
		19	8	63	553-210-5	553-210W-5	553-210-8	553-210W-8
		25	8	75	554-210-5	554-210W-5	554-210-8	554-210W-8
	10	14	10	50	555-212-5	555-212W-5	555-212-8	555-212W-8
		22	10	70	553-212-5	553-212W-5	553-212-8	553-212W-8
		38	10	100	554-212-5	554-212W-5	554-212-8	554-212W-8
	12	16	12	63	555-214-5	555-214W-5	555-214-8	555-214W-8
		25	12	75	553-214-5	553-214W-5	553-214-8	553-214W-8
		50	12	100	554-214-5	554-214W-5	554-214-8	554-214W-8
	14	25	14	88	553-216-5	553-216W-5	553-216-8	553-216W-8
		56	14	125	554-216-5	554-216W-5	554-216-8	554-216W-8
	16	32	16	88	553-218-5	553-218W-5	553-218-8	553-218W-8
		56	16	150	554-218-5	554-218W-5	554-218-8	554-218W-8
	18	36	18	100	553-220-5	553-220W-5	553-220-8	553-220W-8
		56	18	150	554-220-5	554-220W-5	554-220-8	554-220W-8
	20	38	20	100	553-222-5	553-222W-5	553-222-8	553-222W-8
		56	20	150	554-222-5	554-222W-5	554-222-8	554-222W-8
	25	38	25	100	553-224-5	553-224W-5	553-224-8	553-224W-8
		70	25	150	554-224-5	554-224W-5	554-224-8	554-224W-8

We manufacture a full range of cutting diameters. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

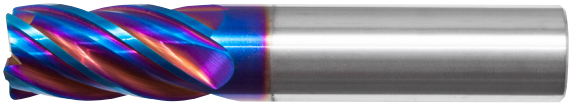
V5 PRO+ CORNER RADIUS

V5 Schaftfräser mit Eckenradius - Pro+

5 Flutes	Coated with or without flat	Quiet operation and better finish
5 Schneiden	Beschichtet mit und ohne Spannfläche	Ruhigeres fräsen und bessere Werkstück-Oberflächengüte.



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H



Stub, Series 555, PowerN
Standard, Series 553, PowerN
Long, Series 554, PowerN

Stub, Series 555, PowerNR
Standard, Series 553, PowerNR
Long, Series 554, PowerNR

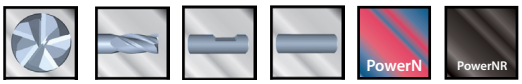
Length Key (K)

Standard | Stub | Long

	OD	LOC	SHK	OAL	Radius	PowerN		PowerNR	
K	D1	L1	D2	L2	R	No Flat	With Flat	No Flat	With Flat
	8	12	8	50	0.50	555-441-5	555-441W-5	555-441-8	555-441W-8
		19	8	63	0.50	553-441-5	553-441W-5	553-441-8	553-441W-8
		25	8	75	0.50	554-441-5	554-441W-5	554-441-8	554-441W-8
	10	14	10	50	0.50	555-451-5	555-451W-5	555-451-8	555-451W-8
		22	10	70	0.50	553-451-5	553-451W-5	553-451-8	553-451W-8
		38	10	100	0.50	554-451-5	554-451W-5	554-451-8	554-451W-8
	12	16	12	63	0.75	555-462-5	555-462W-5	555-462-8	555-462W-8
		25	12	75	0.75	553-462-5	553-462W-5	553-462-8	553-462W-8
		50	12	100	0.75	554-462-5	554-462W-5	554-462-8	554-462W-8
	14	25	14	88	0.75	553-472-5	553-472W-5	553-472-8	553-472W-8
		56	14	125	0.75	554-472-5	554-472W-5	554-472-8	554-472W-8
	16	32	16	88	0.75	553-482-5	553-482W-5	553-482-8	553-482W-8
		56	16	150	0.75	554-482-5	554-482W-5	554-482-8	554-482W-8
	18	36	18	100	0.75	553-492-5	553-492W-5	553-492-8	553-492W-8
		56	18	150	0.75	554-492-5	554-492W-5	554-492-8	554-492W-8
	20	38	20	100	0.75	553-502-5	553-502W-5	553-502-8	553-502W-8
		56	20	150	0.75	554-502-5	554-502W-5	554-502-8	554-502W-8
	25	38	25	100	0.75	553-512-5	553-512W-5	553-512-8	553-512W-8
		70	25	150	0.75	554-512-5	554-512W-5	554-512-8	554-512W-8

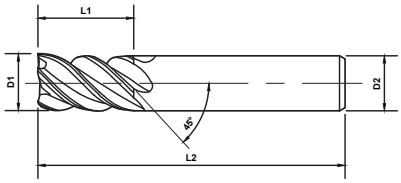
We manufacture a full range of cutting diameters and endcut radii. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

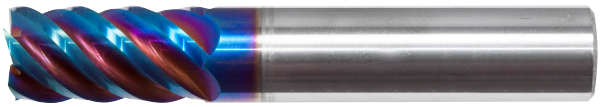
HY5 PRO+ SQUARE ENDMILLS



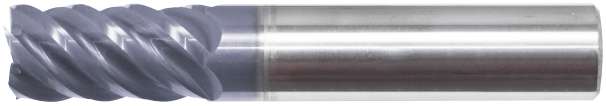
HY5 Schaftfräser - Pro+

5 Flutes	Coated with or without flat	Unique 45° 5 flute design, superior coating and edge quality
5 Schneiden	Beschichtet mit und ohne Spannfläche	Einzigartiges 45 ° 5-Schneiden, hervorragende Beschichtung und Kantenqualität





Stub, Series 558, PowerN
Standard, Series 556, PowerN
Long, Series 557, PowerN



Stub, Series 558, PowerNR
Standard, Series 556, PowerNR
Long, Series 557, PowerNR

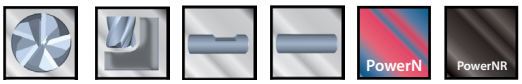
Length Key (K)

Standard Stub Long

	OD	LOC	SHK	OAL	PowerN		PowerNR	
K	D1	L1	D2	L2	No Flat	With Flat	No Flat	With Flat
	3	6	3	38	558-002-5	558-002W-5	558-002-8	558-002W-8
		12	3	38	556-002-5	556-002W-5	556-002-8	556-002W-8
		20	3	65	557-002-5	557-002W-5	557-002-8	557-002W-8
	4	8	4	50	558-004-5	558-004W-5	558-004-8	558-004W-8
		14	4	50	556-008-5	556-008W-5	556-008-8	556-008W-8
		20	4	65	557-004-5	557-004W-5	557-004-8	557-004W-8
	5	10	5	50	558-006-5	558-006W-5	558-006-8	558-006W-8
		16	5	50	556-014-5	556-014W-5	556-014-8	556-014W-8
		20	5	75	557-006-5	557-006W-5	557-006-8	557-006W-8
	6	12	6	50	558-008-5	558-008W-5	558-008-8	558-008W-8
		19	6	63	556-018-5	556-018W-5	556-018-8	556-018W-8
		25	6	75	557-008-5	557-008W-5	557-008-8	557-008W-8
	8	12	8	50	558-012-5	558-012W-5	558-012-8	558-012W-8
		19	8	63	556-020-5	556-020W-5	556-020-8	556-020W-8
		25	8	75	557-010-5	557-010W-5	557-010-8	557-010W-8
	10	14	10	50	558-014-5	558-014W-5	558-014-8	558-014W-8
		22	10	70	556-022-5	556-022W-5	556-022-8	556-022W-8
		38	10	100	557-012-5	557-012W-5	557-012-8	557-012W-8
	12	16	12	63	558-016-5	558-016W-5	558-016-8	558-016W-8
		25	12	75	556-024-5	556-024W-5	556-024-8	556-024W-8
		50	12	100	557-014-5	557-014W-5	557-014-8	557-014W-8
	14	25	14	88	556-026-5	556-026W-5	556-026-8	556-026W-8
		56	14	125	557-016-5	557-016W-5	557-016-8	557-016W-8
	16	32	16	88	556-028-5	556-028W-5	556-028-8	556-028W-8
		56	16	150	557-018-5	557-018W-5	557-018-8	557-018W-8
	18	36	18	100	556-030-5	556-030W-5	556-030-8	556-030W-8
		56	18	150	557-020-5	557-020W-5	557-020-8	557-020W-8
	20	38	20	100	556-032-5	556-032W-5	556-032-8	556-032W-8
		56	20	150	557-022-5	557-022W-5	557-022-8	557-022W-8
	25	38	25	100	556-034-5	556-034W-5	556-034-8	556-034W-8
		70	25	150	557-024-5	557-024W-5	557-024-8	557-024W-8

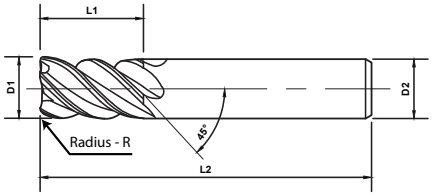
We manufacture a full range of cutting diameters. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

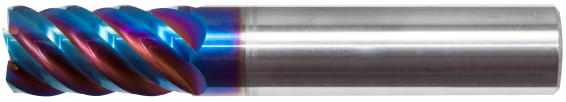
HY5 PRO+ CORNER RADIUS



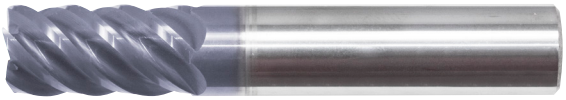
HY5 Schaftfräser mit Eckenradius - Pro+

5 Flutes	Coated with or without flat	Unique 45° 5 flute design, superior coating and edge quality
5 Schneiden	Beschichtet mit und ohne Spannfläche	Einzigartiges 45 ° 5-Schneiden, hervorragende Beschichtung und Kantenqualität





Stub, Series 558, PowerN
Standard, Series 556, PowerN
Long, Series 557, PowerN



Stub, Series 558, PowerNR
Standard, Series 556, PowerNR
Long, Series 557, PowerNR

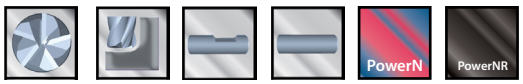
Length Key (K)

Standard Stub Long

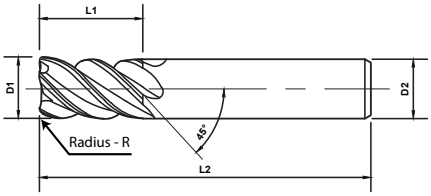
	OD	LOC	SHK	OAL	Radius	PowerN		PowerNR	
K	D1	L1	D2	L2	R	No Flat	With Flat	No Flat	With Flat
	3	6	3	38	0.25	558-401-5	558-401W-5	558-401-8	558-401W-8
		6	3	38	0.50	558-402-5	558-402W-5	558-402-8	558-402W-8
		6	3	38	0.75	558-403-5	558-403W-5	558-403-8	558-403W-8
		6	3	38	1.00	558-404-5	558-404W-5	558-404-8	558-404W-8
		12	3	38	0.25	556-400-5	556-400W-5	556-400-8	556-400W-8
		12	3	38	0.50	556-401-5	556-401W-5	556-401-8	556-401W-8
		12	3	38	0.75	556-402-5	556-402W-5	556-402-8	556-402W-8
		20	3	65	0.25	557-400-5	557-400W-5	557-400-8	557-400W-8
		20	3	65	0.50	557-401-5	557-401W-5	557-401-8	557-401W-8
		20	3	65	0.75	557-402-5	557-402W-5	557-402-8	557-402W-8
		20	3	65	1.00	557-403-5	557-403W-5	557-403-8	557-403W-8
	4	8	4	50	0.25	558-410-5	558-410W-5	558-410-8	558-410W-8
		8	4	50	0.50	558-411-5	558-411W-5	558-411-8	558-411W-8
		8	4	50	0.75	558-412-5	558-412W-5	558-412-8	558-412W-8
		8	4	50	1.00	558-413-5	558-413W-5	558-413-8	558-413W-8
		14	4	50	0.25	556-420-5	556-420W-5	556-420-8	556-420W-8
		14	4	50	0.50	556-421-5	556-421W-5	556-421-8	556-421W-8
		14	4	50	0.75	556-422-5	556-422W-5	556-422-8	556-422W-8
		14	4	50	1.00	556-423-5	556-423W-5	556-423-8	556-423W-8
		20	4	65	0.25	557-410-5	557-410W-5	557-410-8	557-410W-8
		20	4	65	0.50	557-411-5	557-411W-5	557-411-8	557-411W-8
		20	4	65	0.75	557-412-5	557-412W-5	557-412-8	557-412W-8
		20	4	65	1.00	557-413-5	557-413W-5	557-413-8	557-413W-8
	5	10	5	50	0.25	558-420-5	558-420W-5	558-420-8	558-420W-8
		10	5	50	0.50	558-421-5	558-421W-5	558-421-8	558-421W-8
		10	5	50	0.75	558-422-5	558-422W-5	558-422-8	558-422W-8
		10	5	50	1.00	558-423-5	558-423W-5	558-423-8	558-423W-8
		16	5	50	0.25	556-440-5	556-440W-5	556-440-8	556-440W-8
		16	5	50	0.50	556-441-5	556-441W-5	556-441-8	556-441W-8
		16	5	50	0.75	556-442-5	556-442W-5	556-442-8	556-442W-8
		16	5	50	1.00	556-443-5	556-443W-5	556-443-8	556-443W-8

We manufacture a full range of cutting diameters and endcut radii. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

HY5 PRO+ CORNER RADIUS



HY5 Schaftfräser mit Eckenradius - Pro+



Length Key (K)

Standard | Stub | Long

	OD	LOC	SHK	OAL	Radius	PowerN		PowerNR	
K	D1	L1	D2	L2	R	No Flat	With Flat	No Flat	With Flat
	5	20	5	75	0.25	557-420-5	557-420W-5	557-420-8	557-420W-8
		20	5	75	0.50	557-422-5	557-422W-5	557-422-8	557-422W-8
		20	5	75	0.75	557-423-5	557-423W-5	557-423-8	557-423W-8
		20	5	75	1.00	557-424-5	557-424W-5	557-424-8	557-424W-8
	6	12	6	50	0.25	558-430-5	558-430W-5	558-430-8	558-430W-8
		12	6	50	0.50	558-431-5	558-431W-5	558-431-8	558-431W-8
		12	6	50	0.75	558-432-5	558-432W-5	558-432-8	558-432W-8
		12	6	50	1.00	558-433-5	558-433W-5	558-433-8	558-433W-8
		12	6	50	1.25	558-434-5	558-434W-5	558-434-8	558-434W-8
		12	6	50	1.50	558-435-5	558-435W-5	558-435-8	558-435W-8
		12	6	50	2.00	558-436-5	558-436W-5	558-436-8	558-436W-8
		19	6	63	0.25	556-460-5	556-460W-5	556-460-8	556-460W-8
		19	6	63	0.50	556-461-5	556-461W-5	556-461-8	556-461W-8
		19	6	63	0.75	556-462-5	556-462W-5	556-462-8	556-462W-8
		19	6	63	1.00	556-463-5	556-463W-5	556-463-8	556-463W-8
		19	6	63	1.25	556-464-5	556-464W-5	556-464-8	556-464W-8
		19	6	63	1.50	556-465-5	556-465W-5	556-465-8	556-465W-8
		19	6	63	2.00	556-466-5	556-466W-5	556-466-8	556-466W-8
		25	6	75	0.25	557-430-5	557-430W-5	557-430-8	557-430W-8
		25	6	75	0.50	557-431-5	557-431W-5	557-431-8	557-431W-8
		25	6	75	0.75	557-432-5	557-432W-5	557-432-8	557-432W-8
		25	6	75	1.00	557-433-5	557-433W-5	557-433-8	557-433W-8
		25	6	75	1.25	557-434-5	557-434W-5	557-434-8	557-434W-8
		25	6	75	1.50	557-435-5	557-435W-5	557-435-8	557-435W-8
		25	6	75	2.00	557-436-5	557-436W-5	557-436-8	557-436W-8
	8	12	8	50	0.50	558-451-5	558-451W-5	558-451-8	558-451W-8
		12	8	50	0.75	558-452-5	558-452W-5	558-452-8	558-452W-8
		12	8	50	1.00	558-453-5	558-453W-5	558-453-8	558-453W-8
		12	8	50	1.25	558-454-5	558-454W-5	558-454-8	558-454W-8
		12	8	50	1.50	558-455-5	558-455W-5	558-455-8	558-455W-8
		12	8	50	2.00	558-456-5	558-456W-5	558-456-8	558-456W-8
		12	8	50	3.00	558-457-5	558-457W-5	558-457-8	558-457W-8
		19	8	63	0.50	556-471-5	556-471W-5	556-471-8	556-471W-8
		19	8	63	0.75	556-472-5	556-472W-5	556-472-8	556-472W-8
		19	8	63	1.00	556-473-5	556-473W-5	556-473-8	556-473W-8
		19	8	63	1.25	556-474-5	556-474W-5	556-474-8	556-474W-8
		19	8	63	1.50	556-475-5	556-475W-5	556-475-8	556-475W-8
		19	8	63	2.00	556-476-5	556-476W-5	556-476-8	556-476W-8
		19	8	63	3.00	556-477-5	556-477W-5	556-477-8	556-477W-8
		25	8	75	0.50	557-441-5	557-441W-5	557-441-8	557-441W-8
		25	8	75	0.75	557-442-5	557-442W-5	557-442-8	557-442W-8
		25	8	75	1.00	557-443-5	557-443W-5	557-443-8	557-443W-8
		25	8	75	1.25	557-444-5	557-444W-5	557-444-8	557-444W-8
		25	8	75	1.50	557-445-5	557-445W-5	557-445-8	557-445W-8
		25	8	75	2.00	557-446-5	557-446W-5	557-446-8	557-446W-8
		25	8	75	3.00	557-447-5	557-447W-5	557-447-8	557-447W-8

We manufacture a full range of cutting diameters and endcut radii. Please call for availability.
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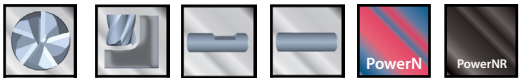
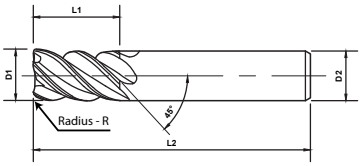
HY5 PRO+ CORNER RADIUS



HY5 Schaftfräser mit Eckenradius - Pro+



Length Key (K)

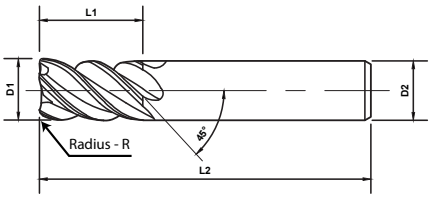
Standard Stub Long

	OD	LOC	SHK	OAL	Radius	PowerN		PowerNR	
K	D1	L1	D2	L2	R	No Flat	With Flat	No Flat	With Flat
		14	10	50	0.50	558-461-5	558-461W-5	558-461-8	558-461W-8
		14	10	50	0.75	558-462-5	558-462W-5	558-462-8	558-462W-8
		14	10	50	1.00	558-463-5	558-463W-5	558-463-8	558-463W-8
		14	10	50	1.25	558-464-5	558-464W-5	558-464-8	558-464W-8
		14	10	50	1.50	558-465-5	558-465W-5	558-465-8	558-465W-8
		14	10	50	2.00	558-466-5	558-466W-5	558-466-8	558-466W-8
		14	10	50	3.00	558-467-5	558-467W-5	558-467-8	558-467W-8
		22	10	70	0.50	556-481-5	556-481W-5	556-481-8	556-481W-8
		22	10	70	0.75	556-482-5	556-482W-5	556-482-8	556-482W-8
		22	10	70	1.00	556-483-5	556-483W-5	556-483-8	556-483W-8
	10	22	10	70	1.25	556-484-5	556-484W-5	556-484-8	556-484W-8
		22	10	70	1.50	556-485-5	556-485W-5	556-485-8	556-485W-8
		22	10	70	2.00	556-486-5	556-486W-5	556-486-8	556-486W-8
		22	10	70	3.00	556-487-5	556-487W-5	556-487-8	556-487W-8
		38	10	100	0.50	557-451-5	557-451W-5	557-451-8	557-451W-8
		38	10	100	0.75	557-452-5	557-452W-5	557-452-8	557-452W-8
		38	10	100	1.00	557-453-5	557-453W-5	557-453-8	557-453W-8
		38	10	100	1.25	557-454-5	557-454W-5	557-454-8	557-454W-8
		38	10	100	1.50	557-455-5	557-455W-5	557-455-8	557-455W-8
		38	10	100	2.00	557-456-5	557-456W-5	557-456-8	557-456W-8
		38	10	100	3.00	557-457-5	557-457W-5	557-457-8	557-457W-8
		16	12	63	0.50	558-471-5	558-471W-5	558-471-8	558-471W-8
		16	12	63	0.75	558-472-5	558-472W-5	558-472-8	558-472W-8
		16	12	63	1.00	558-473-5	558-473W-5	558-473-8	558-473W-8
		16	12	63	1.25	558-474-5	558-474W-5	558-474-8	558-474W-8
		16	12	63	1.50	558-475-5	558-475W-5	558-475-8	558-475W-8
		16	12	63	2.00	558-476-5	558-476W-5	558-476-8	558-476W-8
		16	12	63	3.00	558-477-5	558-477W-5	558-477-8	558-477W-8
		16	12	63	4.00	558-478-5	558-478W-5	558-478-8	558-478W-8
		25	12	75	0.50	556-491-5	556-491W-5	556-491-8	556-491W-8
		25	12	75	0.75	556-492-5	556-492W-5	556-492-8	556-492W-8
		25	12	75	1.00	556-493-5	556-493W-5	556-493-8	556-493W-8
	12	25	12	75	1.25	556-494-5	556-494W-5	556-494-8	556-494W-8
		25	12	75	1.50	556-495-5	556-495W-5	556-495-8	556-495W-8
		25	12	75	2.00	556-496-5	556-496W-5	556-496-8	556-496W-8
		25	12	75	3.00	556-497-5	556-497W-5	556-497-8	556-497W-8
		25	12	75	4.00	556-498-5	556-498W-5	556-498-8	556-498W-8
		50	12	100	0.50	557-461-5	557-461W-5	557-461-8	557-461W-8
		50	12	100	0.75	557-462-5	557-462W-5	557-462-8	557-462W-8
		50	12	100	1.00	557-463-5	557-463W-5	557-463-8	557-463W-8
		50	12	100	1.25	557-464-5	557-464W-5	557-464-8	557-464W-8
		50	12	100	1.50	557-465-5	557-465W-5	557-465-8	557-465W-8
		50	12	100	2.00	557-466-5	557-466W-5	557-466-8	557-466W-8
		50	12	100	3.00	557-467-5	557-467W-5	557-467-8	557-467W-8
		50	12	100	4.00	557-468-5	557-468W-5	557-468-8	557-468W-8

We manufacture a full range of cutting diameters and endcut radii. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

HY5 PRO+ CORNER RADIUS

HY5 Schaftfräser mit Eckenradius - Pro+



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

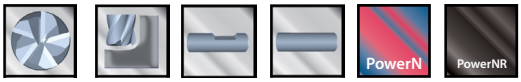
Length Key (K)

Standard | Stub | Long

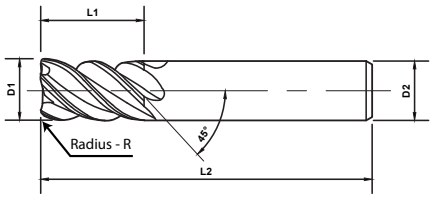
	OD	LOC	SHK	OAL	Radius	PowerN		PowerNR	
K	D1	L1	D2	L2	R	No Flat	With Flat	No Flat	With Flat
	14	25	14	88	0.50	556-501-5	556-501W-5	556-501-8	556-501W-8
		25	14	88	0.75	556-502-5	556-502W-5	556-502-8	556-502W-8
		25	14	88	1.00	556-503-5	556-503W-5	556-503-8	556-503W-8
		25	14	88	1.50	556-505-5	556-505W-5	556-505-8	556-505W-8
		25	14	88	2.00	556-506-5	556-506W-5	556-506-8	556-506W-8
		25	14	88	3.00	556-507-5	556-507W-5	556-507-8	556-507W-8
		25	14	88	4.00	556-508-5	556-508W-5	556-508-8	556-508W-8
		56	14	125	0.50	557-471-5	557-471W-5	557-471-8	557-471W-8
		56	14	125	0.75	557-472-5	557-472W-5	557-472-8	557-472W-8
		56	14	125	1.00	557-473-5	557-473W-5	557-473-8	557-473W-8
		56	14	125	1.50	557-475-5	557-475W-5	557-475-8	557-475W-8
		56	14	125	2.00	557-476-5	557-476W-5	557-476-8	557-476W-8
		56	14	125	3.00	557-477-5	557-477W-5	557-477-8	557-477W-8
		56	14	125	4.00	557-478-5	557-478W-5	557-478-8	557-478W-8
	16	32	16	88	0.50	556-511-5	556-511W-5	556-511-8	556-511W-8
		32	16	88	0.75	556-512-5	556-512W-5	556-512-8	556-512W-8
		32	16	88	1.00	556-513-5	556-513W-5	556-513-8	556-513W-8
		32	16	88	1.50	556-515-5	556-515W-5	556-515-8	556-515W-8
		32	16	88	2.00	556-516-5	556-516W-5	556-516-8	556-516W-8
		32	16	88	3.00	556-517-5	556-517W-5	556-517-8	556-517W-8
		32	16	88	4.00	556-518-5	556-518W-5	556-518-8	556-518W-8
		56	16	150	0.50	557-481-5	557-481W-5	557-481-8	557-481W-8
		56	16	150	0.75	557-482-5	557-482W-5	557-482-8	557-482W-8
		56	16	150	1.00	557-483-5	557-483W-5	557-483-8	557-483W-8
		56	16	150	1.50	557-485-5	557-485W-5	557-485-8	557-485W-8
		56	16	150	2.00	557-486-5	557-486W-5	557-486-8	557-486W-8
		56	16	150	3.00	557-487-5	557-487W-5	557-487-8	557-487W-8
		56	16	150	4.00	557-488-5	557-488W-5	557-488-8	557-488W-8
	18	36	18	100	0.50	556-521-5	556-521W-5	556-521-8	556-521W-8
		36	18	100	0.75	556-522-5	556-522W-5	556-522-8	556-522W-8
		36	18	100	1.00	556-523-5	556-523W-5	556-523-8	556-523W-8
		36	18	100	1.50	556-525-5	556-525W-5	556-525-8	556-525W-8
		36	18	100	2.00	556-526-5	556-526W-5	556-526-8	556-526W-8
		36	18	100	3.00	556-527-5	556-527W-5	556-527-8	556-527W-8
		36	18	100	4.00	556-528-5	556-528W-5	556-528-8	556-528W-8
		56	18	150	0.50	557-491-5	557-491W-5	557-491-8	557-491W-8
		56	18	150	0.75	557-492-5	557-492W-5	557-492-8	557-492W-8
		56	18	150	1.00	557-493-5	557-493W-5	557-493-8	557-493W-8
		56	18	150	1.50	557-495-5	557-495W-5	557-495-8	557-495W-8
		56	18	150	2.00	557-496-5	557-496W-5	557-496-8	557-496W-8
		56	18	150	3.00	557-497-5	557-497W-5	557-497-8	557-497W-8
		56	18	150	4.00	557-498-5	557-498W-5	557-498-8	557-498W-8

We manufacture a full range of cutting diameters and endcut radii. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

HY5 PRO+ CORNER RADIUS



HY5 Schaftfräser mit Eckenradius - Pro+



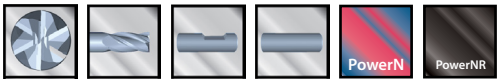
Length Key (K)

Standard Stub Long

	OD	LOC	SHK	OAL	Radius	PowerN		PowerNR	
K	D1	L1	D2	L2	R	No Flat	With Flat	No Flat	With Flat
	20	38	20	100	0.50	556-531-5	556-531W-5	556-531-8	556-531W-8
		38	20	100	0.75	556-532-5	556-532W-5	556-532-8	556-532W-8
		38	20	100	1.00	556-533-5	556-533W-5	556-533-8	556-533W-8
		38	20	100	1.50	556-535-5	556-535W-5	556-535-8	556-535W-8
		38	20	100	2.00	556-536-5	556-536W-5	556-536-8	556-536W-8
		38	20	100	3.00	556-537-5	556-537W-5	556-537-8	556-537W-8
		38	20	100	4.00	556-538-5	556-538W-5	556-538-8	556-538W-8
		38	20	100	5.00	556-539-5	556-539W-5	556-539-8	556-539W-8
		56	20	150	0.50	557-501-5	557-501W-5	557-501-8	557-501W-8
		56	20	150	0.75	557-502-5	557-502W-5	557-502-8	557-502W-8
		56	20	150	1.00	557-503-5	557-503W-5	557-503-8	557-503W-8
		56	20	150	1.50	557-505-5	557-505W-5	557-505-8	557-505W-8
		56	20	150	2.00	557-506-5	557-506W-5	557-506-8	557-506W-8
		56	20	150	3.00	557-507-5	557-507W-5	557-507-8	557-507W-8
		56	20	150	4.00	557-508-5	557-508W-5	557-508-8	557-508W-8
		56	20	150	5.00	557-509-5	557-509W-5	557-509-8	557-509W-8
	25	38	25	100	0.50	556-541-5	556-541W-5	556-541-8	556-541W-8
		38	25	100	0.75	556-542-5	556-542W-5	556-542-8	556-542W-8
		38	25	100	1.00	556-543-5	556-543W-5	556-543-8	556-543W-8
		38	25	100	1.50	556-545-5	556-545W-5	556-545-8	556-545W-8
		38	25	100	2.00	556-546-5	556-546W-5	556-546-8	556-546W-8
		38	25	100	3.00	556-547-5	556-547W-5	556-547-8	556-547W-8
		38	25	100	4.00	556-548-5	556-548W-5	556-548-8	556-548W-8
		38	25	100	5.00	556-549-5	556-549W-5	556-549-8	556-549W-8
		70	25	150	0.50	557-511-5	557-511W-5	557-511-8	557-511W-8
		70	25	150	0.75	557-512-5	557-512W-5	557-512-8	557-512W-8
		70	25	150	1.00	557-513-5	557-513W-5	557-513-8	557-513W-8
		70	25	150	1.50	557-515-5	557-515W-5	557-515-8	557-515W-8
		70	25	150	2.00	557-516-5	557-516W-5	557-516-8	557-516W-8
		70	25	150	3.00	557-517-5	557-517W-5	557-517-8	557-517W-8
		70	25	150	4.00	557-518-5	557-518W-5	557-518-8	557-518W-8
		70	25	150	5.00	557-519-5	557-519W-5	557-519-8	557-519W-8

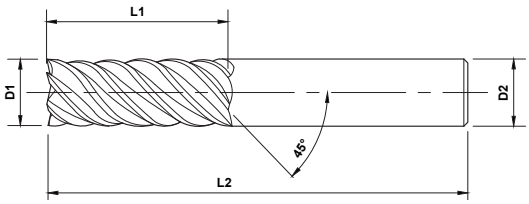
We manufacture a full range of cutting diameters and endcut radii. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

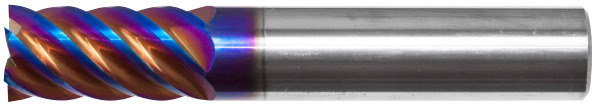
F45 PRO+ SQUARE ENDMILLS



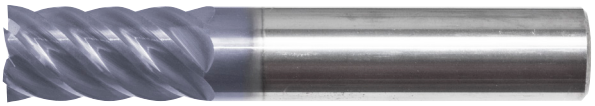
F45 Schaftfräser - Pro+

6 Flutes	coated and uncoated	Unique 45° 6 flute design, superior coating and edge quality
6 Schneiden	Beschichtet und unbeschichtet	45° 6-Schneiden-Design für höhere Werkstück-Oberflächengüte.





Standard, Series 559, PowerN



Standard, Series 559, PowerNR

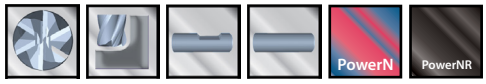
Length Key (K)

Standard Stub Long

	OD	LOC	SHK	OAL	PowerN	PowerNR
K	D1	L1	D2	L2		
	5	16	5	50	559-002-5	559-002-8
	6	19	6	63	559-004-5	559-004-8
	7	19	8	63	559-006-5	559-006-8
	8	21	8	63	559-008-5	559-008-8
	9	22	10	70	559-010-5	559-010-8
	10	25	10	70	559-012-5	559-012-8
	11	25	11	70	559-014-5	559-014-8
	12	25	12	75	559-016-5	559-016-8
	14	30	14	88	559-018-5	559-018-8
	16	32	16	88	559-020-5	559-020-8
	18	35	18	100	559-022-5	559-022-8
	20	38	20	100	559-024-5	559-024-8
	22	38	22	100	559-026-5	559-026-8
	25	38	25	100	559-028-5	559-028-8

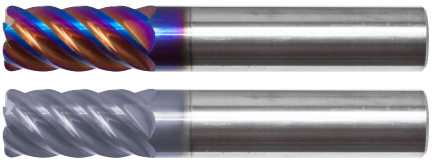
We manufacture a full range of cutting diameters. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

F45 PRO+ CORNER RADIUS



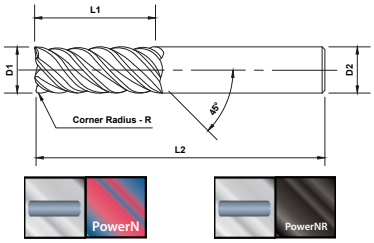
F45 6-Schneiden Schaftfräser mit Eckenradius - Pro+

6 Flutes	Coated	Unique 45° 6 flute design, superior coating and edge quality
6 Schneiden	Beschichtet und unbeschichtet	45° 6-Schneiden-Design für höhere Werkstück-Oberflächengüte.



Standard, Series 559, PowerN

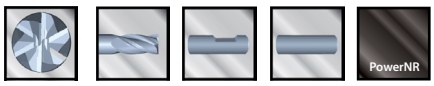
Standard, Series 559, PowerNR



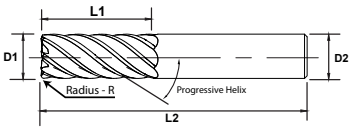
	OD	LOC	SHK	OAL	Radius	PowerN	PowerNR
K	D1	L1	D2	L2	R		
	6	19	6	63	0.25	559-210-5	559-210-8
	7	19	8	63	0.25	559-220-5	559-220-8
	8	21	8	63	0.25	559-230-5	559-230-8
	9	22	10	70	0.50	559-241-5	559-241-8
	10	25	10	70	0.50	559-251-5	559-251-8
	11	25	11	70	0.50	559-261-5	559-261-8
	12	25	12	75	0.50	559-271-5	559-271-8
	14	30	14	88	0.50	559-281-5	559-281-8
	16	32	16	88	0.50	559-291-5	559-291-8
	18	35	18	100	1.00	559-303-5	559-303-8
	20	38	20	100	1.00	559-313-5	559-313-8
	22	38	22	100	1.00	559-323-5	559-323-8
	25	38	25	100	1.25	559-334-5	559-334-8

We manufacture a full range of cutting diameters and endcut radii. Please call for availability.
Wir fertigen ein breites Spektrum an Schnittdurchmessern. Bitte rufen Sie für die Verfügbarkeit.

V7 PRO+ ENDMILLS



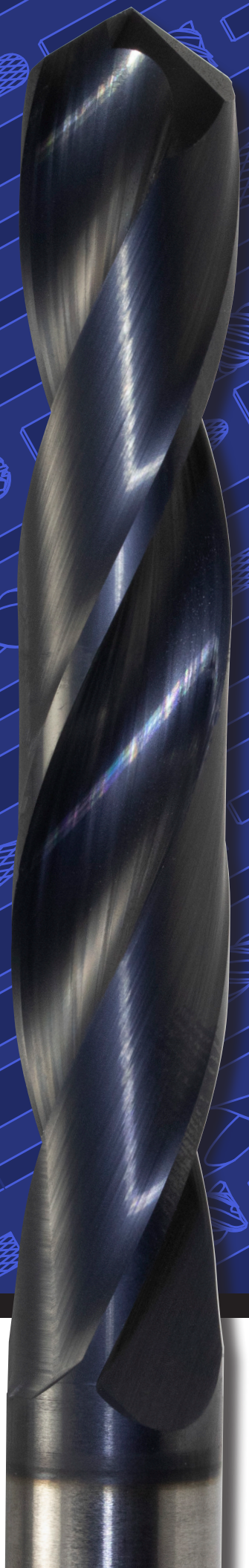
7 Flutes	Coated	Progressive Helix	Non-Center Cutting Design
7 Schneiden	Beschichtet und unbeschichtet	Progressive Helix	nicht zentrierte Schnittkonstruktion



Standard, Series 449, PowerNR

	OD	LOC	SHK	OAL	Square	.50mm Corner Radius	1mm Corner Radius	2mm Corner Radius	3mm Corner Radius	4mm Corner Radius
K	D1	L1	D2	L2						
	6	13	6	57	549-006-8	549-421-8	549-423-8	549-426-8	-	-
	8	19	8	63	549-014-8	549-461-8	549-463-8	549-466-8	549-467-8	-
	10	19	10	63	549-020-8	549-491-8	549-493-8	549-496-8	549-497-8	549-498-8
	12	32	12	84	549-034-8	549-561-8	549-563-8	549-566-8	549-567-8	549-568-8
	16	42	16	92	549-046-8	549-621-8	549-623-8	549-626-8	549-627-8	549-628-8
	20	52	20	102	549-054-8	549-661-8	549-663-8	549-666-8	549-667-8	549-668-8

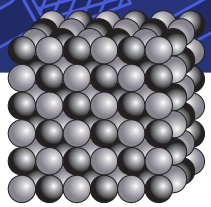
Available with Weldon Flat - Add ***W*** to part ID for Weldon flat 449-XXX**W**-8



CARBIDE DRILLS

SPIRALBOHRER AUS HARTMETALL

- **Jobber Drills -** Spiralbohrer
- **Stub Drills -** Spiralbohrer, kurz
- **Straight Flute Drills -** Bohrer mit geraden Schneiden
- **Spade Drills -** Spatenbohrer
- **Spotting Drills -** Zentrierbohrer, Anbohrer
- **Drill and Countersink -** Bohrer und Senker
- **Multiple Flute Countersinks -** Senker mit mehrfachen Schneiden
- **Chamfer Tools -** Fasen und Entgratwerkzeuge



Mastercut's Superior Carbide Blend
A-Gr-SiV (Active Grain Sized Volume)

Our superior tungsten carbide gives you the ability to be *aggressive* when you need to be. Growth inhibitors in our submicron carbide blanks maintain the most consistent grain size available, giving you superior hardness AND toughness.

Le Mélange de Carbure Supérieur de Mastercut – A-Gr-SiV (Volume granulométrie active)

Wenn Sie es benötigen, koennen Sie mit unserem hochwertigen Tungsten-Carbide extreme Zerspanungsleistung erzielen. Wachstumshemmer im Submikron-Hartmetall-Rohling sorgen für eine konstante Korngröße, und daraus ergibt sich eine extreme Härte und Zähigkeit (Verschleissfestigkeit).

LEGEND

Legende

Features • Eigenschaften

	2 Flutes 2 Schneiden		4 Flutes 4 Schneiden		Plain Shank Glatter Schaft
	3 Flutes 3 Schneiden		6 Flutes 6 Schneiden		

Coatings • Beschichtigung

PowerA	PowerA (Aluminum Titanium Nitride AlTiN)	Uncoated	Uncoated Unbeschichtet

Mastercut's Superior Carbide Blend – *A*-Gr-SiV (Active Grain Sized Volume)
Our superior tungsten carbide gives you the ability to be *aggressive* when you need to be. Growth inhibitors in our submicron carbide blanks maintain the most consistent grain size available, giving you superior hardness and toughness.

Mastercut "Superior Carbide Blend" (hochqualitative Karbid-Mischung) - A-Gr-SiV (Active Grain Sized Volume) (hochwertiger Karbid-Fräser)
Mit unserem überlegenen Wolframkarbid können Sie aggressiv vorgehen, wenn dies erforderlich ist. Wachstumshemmer in unseren Submikron-Karbidrohlingen sorgen für die konstanteste Körnergröße auf dem Markt und bieten Ihnen damit überlegene Härte und Robustheit.

TABLE OF CONTENTS - Inhaltsverzeichnis

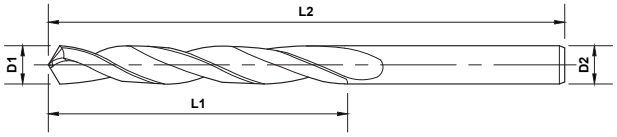
JOBBER DRILLS

Uncoated

Spiralbohrer - 2 Schneiden

Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

2 Flute	118° Four Facet Point	Uncoated
2 Schneiden	118° Spitze, vier Facetten	Unbeschichtet



OD	LOC	SHK	OAL	Uncoated
D1	L1	D2	L2	
3	33	3	61	701-006
3.1	36	3.1	65	701-008
3.2	36	3.2	65	701-010
3.3	36	3.3	65	701-012
3.4	39	3.4	70	701-014
3.5	39	3.5	70	701-016
3.6	39	3.6	70	701-018
3.7	39	3.7	70	701-020
3.8	43	3.8	75	701-022
3.9	43	3.9	75	701-024
4	43	4	75	701-026
4.1	43	4.1	75	701-028
4.2	43	4.2	75	701-030
4.3	47	4.3	80	701-032
4.4	47	4.4	80	701-034
4.5	47	4.5	80	701-036
4.6	47	4.6	80	701-038
4.7	47	4.7	80	701-040
4.8	52	4.8	86	701-042
4.9	52	4.9	86	701-044
5	52	5	86	701-046
5.1	52	5.1	86	701-048
5.2	52	5.2	86	701-050
5.3	52	5.3	86	701-052
5.4	57	5.4	93	701-054
5.5	57	5.5	93	701-056
5.6	57	5.6	93	701-058
5.7	57	5.7	93	701-060
5.8	57	5.8	93	701-062
5.9	57	5.9	93	701-064
6	57	6	93	701-066
6.1	63	6.1	101	701-068
6.2	63	6.2	101	701-070
6.3	63	6.3	101	701-072
6.4	63	6.4	101	701-074
6.5	63	6.5	101	701-076
6.6	63	6.6	101	701-078
6.7	63	6.7	101	701-080
6.8	69	6.8	109	701-082
6.9	69	6.9	109	701-084

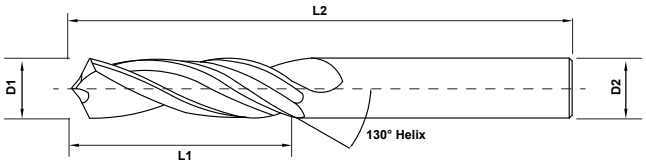
OD	LOC	SHK	OAL	Uncoated
D1	L1	D2	L2	
7	69	7	109	701-086
7.1	69	7.1	109	701-088
7.2	69	7.2	109	701-090
7.3	69	7.3	109	701-092
7.4	69	7.4	109	701-094
7.5	69	7.5	109	701-096
7.6	75	7.6	117	701-098
7.7	75	7.7	117	701-100
7.8	75	7.8	117	701-102
7.9	75	7.9	117	701-104
8	75	8	117	701-106
8.1	75	8.1	117	701-108
8.2	75	8.2	117	701-110
8.3	75	8.3	117	701-112
8.4	75	8.4	117	701-114
8.5	75	8.5	117	701-116
8.6	81	8.6	125	701-118
8.7	81	8.7	125	701-120
8.8	81	8.8	125	701-122
8.9	81	8.9	125	701-124
9	81	9	125	701-126
9.1	81	9.1	125	701-128
9.2	81	9.2	125	701-130
9.3	81	9.3	125	701-132
9.4	81	9.4	125	701-134
9.5	81	9.5	125	701-136
9.6	87	9.6	133	701-138
9.7	87	9.7	133	701-140
9.8	87	9.8	133	701-142
9.9	87	9.9	133	701-144
10	87	10	133	701-146
10.2	87	10.2	133	701-148
10.5	87	10.5	133	701-150
11	94	11	142	701-152
11.5	94	11.5	142	701-154
12	101	12	151	701-156
14.5	114	14.5	169	701-158
15	114	15	169	701-160
15.5	120	15.5	178	701-162

3 FLUTE JOBBER DRILLS

Uncoated

Spiralbohrer - 3 Schneiden

3 Flute	130° Four Facet Point	Uncoated
3 Schneiden	130° Spitze, vier Facetten	Unbeschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Uncoated

Uncoated

OD	LOC	SHK	OAL	Uncoated
D1	L1	D2	L2	
4	22	4	55	701-502
4.1	22	4.1	55	701-504
4.2	22	4.2	55	701-506
4.3	24	4.3	58	701-508
4.4	24	4.4	58	701-510
4.5	24	4.5	58	701-512
4.6	24	4.6	58	701-514
4.7	24	4.7	58	701-516
4.8	26	4.8	62	701-518
4.9	26	4.9	62	701-520
5	26	5	62	701-522
5.1	26	5.1	62	701-524
5.2	26	5.2	62	701-526
5.3	28	5.3	66	701-528
5.4	28	5.4	66	701-530
5.5	28	5.5	66	701-532
5.6	28	5.6	66	701-534
5.7	28	5.7	66	701-536
5.8	28	5.8	66	701-538
5.9	28	5.9	66	701-540
6	31	6	66	701-542
6.1	31	6.1	70	701-544
6.2	31	6.2	70	701-546
6.3	31	6.3	70	701-548
6.4	31	6.4	70	701-550

Uncoated

OD	LOC	SHK	OAL	Uncoated
D1	L1	D2	L2	
6.5	31	6.5	70	701-552
6.6	31	6.6	70	701-554
6.7	31	6.7	70	701-556
6.8	34	6.8	74	701-558
6.9	34	6.9	74	701-560
7	34	7	74	701-562
7.1	34	7.1	74	701-564
7.2	34	7.2	74	701-566
7.3	34	7.3	74	701-568
7.4	34	7.4	74	701-570
7.5	34	7.5	74	701-572
7.6	37	7.6	79	701-574
7.7	37	7.7	79	701-576
7.8	37	7.8	79	701-578
7.9	37	7.9	79	701-580
8	37	8	79	701-582
8.1	37	8.1	79	701-584
8.2	37	8.2	79	701-586
8.3	37	8.3	79	701-588
8.4	37	8.4	79	701-590
8.5	37	8.5	79	701-592
8.6	40	8.6	84	701-594
8.7	40	8.7	84	701-596
8.8	40	8.8	84	701-598
8.9	40	8.9	84	701-600

3 FLUTE JOBBER DRILLS

Uncoated

Spiralbohrer - 3 Schneiden

Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Uncoated

OD	LOC	SHK	OAL	Uncoated
D1	L1	D2	L2	
9	40	9	84	701-602
9.1	40	9.1	84	701-604
9.2	40	9.2	84	701-606
9.3	40	9.3	84	701-608
9.4	40	9.4	84	701-610
9.5	40	9.5	84	701-612
9.6	43	9.6	89	701-614
9.7	43	9.7	89	701-616
9.8	43	9.8	89	701-618
9.9	43	9.9	89	701-620
10	43	10	89	701-622
10.1	43	10.1	89	701-624
10.2	43	10.2	89	701-626
10.3	43	10.3	89	701-628
10.4	43	10.4	89	701-630
10.5	43	10.5	89	701-632
10.6	43	10.6	89	701-634
10.7	43	10.7	89	701-636
10.8	43	10.8	89	701-638
11	47	11	95	701-640

Uncoated

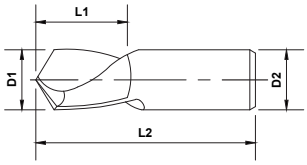
OD	LOC	SHK	OAL	Uncoated
D1	L1	D2	L2	
11.2	47	11.2	95	701-642
11.5	47	11.5	95	701-644
11.8	47	11.8	95	701-646
12	51	12	102	701-648
12.5	51	12.5	102	701-650
13	51	13	102	701-652
13.5	51	13.5	102	701-654
14	54	14	107	701-656
14.5	56	14.5	111	701-658
15	56	15	111	701-660
15.5	58	15.5	115	701-662
16	58	16	115	701-664
16.5	60	16.5	119	701-666
17	60	17	119	701-668
17.5	62	17.5	123	701-670
18	62	18	123	701-672
18.5	64	18.5	127	701-674
19	64	19	127	701-676
19.5	66	19.5	131	701-678
20	66	20	131	701-680

STUB DRILLS

Uncoated

Spiralbohrer, kurz

2 Flute	118° Four Facet Point	Uncoated
2 Schneiden	118° Spitze, vier Facetten	Unbeschichtet



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Uncoated

Uncoated

OD	LOC	SHK	OAL	Uncoated
D1	L1	D2	L2	
3	12	3	46	703-002
3.1	14	3.1	49	703-004
3.2	14	3.2	49	703-006
3.3	14	3.3	49	703-008
3.4	15	3.4	52	703-010
3.5	15	3.5	52	703-012
3.6	15	3.6	52	703-014
3.7	15	3.7	52	703-016
3.8	17	3.8	55	703-018
3.9	17	3.9	55	703-020
4	17	4	55	703-022
4.1	17	4.1	55	703-024
4.2	17	4.2	55	703-026
4.3	18	4.3	58	703-028
4.4	18	4.4	58	703-030
4.5	18	4.5	58	703-032
4.6	18	4.6	58	703-034
4.7	18	4.7	58	703-036
4.8	20	4.8	62	703-038
4.9	20	4.9	62	703-040
5	20	5	62	703-042
5.1	20	5.1	62	703-044
5.2	20	5.2	62	703-046
5.3	20	5.3	62	703-048
5.4	21	5.4	66	703-050
5.5	21	5.5	66	703-052
5.6	21	5.6	66	703-054

Uncoated

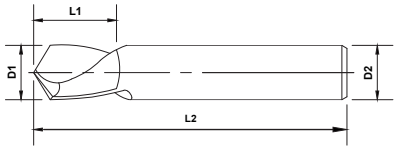
OD	LOC	SHK	OAL	Uncoated
D1	L1	D2	L2	
5.7	21	5.7	66	703-056
5.8	21	5.8	66	703-058
5.9	21	5.9	66	703-060
6	21	6	66	703-062
6.1	23	6.1	70	703-064
6.2	23	6.2	70	703-066
6.3	23	6.3	70	703-068
6.4	23	6.4	70	703-070
6.5	23	6.5	70	703-072
6.8	23	6.8	70	703-074
6.9	23	6.9	70	703-076
7	25	7	74	703-078
7.5	25	7.5	74	703-080
8	27	8	79	703-082
8.5	27	8.5	79	703-084
9	29	9	84	703-086
9.5	29	9.5	84	703-088
9.6	29	9.6	84	703-090
10	31	10	89	703-092
10.5	31	10.5	89	703-094
11	33	11	95	703-096
11.5	33	11.5	95	703-098
12	35	12	102	703-100
12.5	35	12.5	102	703-102
13	35	13	102	703-104
14	37	14	107	703-106

MEDIUM LENGTH DRILLS

Uncoated

Spiralbohrer, mittlere Länge

2 Flute	118° Four Facet Point	Uncoated
2 Schneiden	118° Spitze, vier Facetten	Unbeschichtet



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Uncoated

OD	LOC	SHK	OAL	Uncoated
D1	L1	D2	L2	
3	16	3	46	703-502
3.1	16	3.1	46	703-504
3.2	18	3.2	49	703-506
3.3	18	3.3	49	703-508
3.4	20	3.4	52	703-510
3.5	20	3.5	52	703-512
3.6	20	3.6	52	703-514
3.7	20	3.7	52	703-516
3.8	22	3.8	55	703-518
3.9	22	3.9	55	703-520
4	22	4	55	703-522
4.1	22	4.1	55	703-524
4.2	22	4.2	55	703-526
4.3	24	4.3	58	703-528
4.4	24	4.4	58	703-530
4.5	24	4.5	58	703-532
4.6	24	4.6	58	703-534
4.7	24	4.7	58	703-536
4.8	26	4.8	62	703-538
4.9	26	4.9	62	703-540
5	26	5	62	703-542
5.1	26	5.1	62	703-544
5.2	26	5.2	62	703-546
5.3	26	5.3	62	703-548

Uncoated

OD	LOC	SHK	OAL	Uncoated
D1	L1	D2	L2	
5.4	28	5.4	66	703-550
5.5	28	5.5	66	703-552
5.6	28	5.6	66	703-554
5.7	28	5.7	66	703-556
5.8	28	5.8	66	703-558
5.9	28	5.9	66	703-560
6	28	6	66	703-562
6.1	31	6.1	70	703-564
6.2	31	6.2	70	703-566
6.3	31	6.3	70	703-568
6.4	31	6.4	70	703-570
6.5	31	6.5	70	703-572
6.6	31	6.6	70	703-574
6.7	31	6.7	70	703-576
6.8	34	6.8	74	703-578
6.9	34	6.9	74	703-580
7	34	7	74	703-582
7.1	34	7.1	74	703-584
7.2	34	7.2	74	703-586
7.3	34	7.3	74	703-588
7.4	34	7.4	74	703-590
7.5	34	7.5	74	703-592
7.6	37	7.6	79	703-594
7.7	37	7.7	79	703-596

MEDIUM LENGTH DRILLS

Uncoated

Spiralbohrer, mittlere Länge

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Uncoated

OD	LOC	SHK	OAL	Uncoated
D1	L1	D2	L2	
7.8	37	7.8	79	703-598
7.9	37	7.9	79	703-600
8	37	8	79	703-602
8.1	37	8.1	79	703-604
8.2	37	8.2	79	703-606
8.3	37	8.3	79	703-608
8.4	37	8.4	79	703-610
8.5	37	8.5	79	703-612
8.6	40	8.6	84	703-614
8.7	40	8.7	84	703-616
8.8	40	8.8	84	703-618
8.9	40	8.9	84	703-620
9	40	9	84	703-622
9.1	40	9.1	84	703-624
9.2	40	9.2	84	703-626
9.3	40	9.3	84	703-628
9.4	40	9.4	84	703-630
9.5	40	9.5	84	703-632
9.6	43	9.6	89	703-634
9.7	43	9.7	89	703-636
9.8	43	9.8	89	703-638
9.9	43	9.9	89	703-640
10	43	10	89	703-642
10.1	43	10.1	89	703-644
10.2	43	10.2	89	703-646
10.3	43	10.3	89	703-648

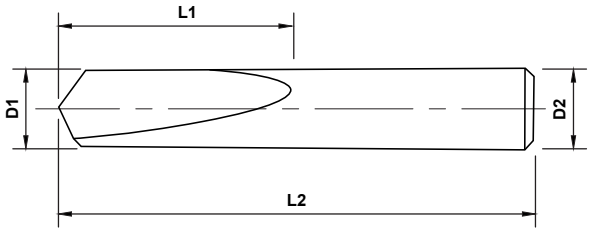
Uncoated

OD	LOC	SHK	OAL	Uncoated
D1	L1	D2	L2	
10.4	43	10.4	89	703-650
10.5	43	10.5	89	703-652
10.6	43	10.6	89	703-654
10.7	43	10.7	89	703-656
10.8	43	10.8	89	703-658
11	47	11	95	703-660
11.2	47	11.2	95	703-662
11.5	47	11.5	95	703-664
11.8	47	11.8	95	703-666
12	51	12	102	703-668
12.5	51	12.5	102	703-670
13	51	13	102	703-672
13.5	51	13.5	102	703-674
14	56	14	111	703-676
14.5	56	14.5	111	703-678
15	56	15	111	703-680
15.5	58	15.5	115	703-682
16	58	16	115	703-684
16.5	60	16.5	119	703-686
17	60	17	119	703-688
17.5	62	17.5	123	703-690
18	62	18	123	703-692
18.5	64	18.5	127	703-694
19	64	19	127	703-696
19.5	66	19.5	131	703-698
20	66	20	131	703-700

Uncoated

Spatenbohrer

2 Flute	118° Point	Uncoated
2 Schneiden	118° Bohrerspitze	Unbeschichtet



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Uncoated

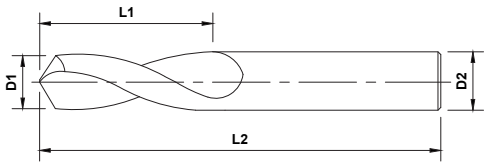
Uncoated

OD	LOC	SHK	OAL	Uncoated
D1	L1	D2	L2	
3	12	3	38	700-002
4	17	4	50	700-004
6	16	6	50	700-006
8	22	8	63	700-008
10	28	10	63	700-010
12	32	12	75	700-012

NC SPOTTING DRILLS

NC Anbohrer, Zentrierbohrer

2 Flute	90°, 120° point	Coated and Uncoated
2 Schneiden	90° und 120° Bohrerspitze	Beschichtet und unbeschichtet



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Uncoated

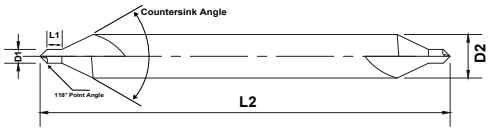
OD	LOC	SHK	OAL	Uncoated		PowerA	
D1	L1	D2	L2	90°	120°	90°	120°
3	10	3	38	700-402	700-502	700-402-1	700-502-1
4	18	4	63	700-404	700-504	700-404-1	700-504-1
6	20	6	63	700-406	700-506	700-406-1	700-506-1
8	20	8	63	700-408	700-510	700-408-1	700-510-1
10	25	10	75	700-410	700-512	700-410-1	700-512-1
12	25	12	75	700-412	700-514	700-412-1	700-514-1

DRILL AND COUNTERSINK

Uncoated

Bohrer, Senker, Zentrierbohrer

2 Flute	118° point Center Drills • 60°, 82° and 90° Countersink	Uncoated
2 Schneiden	118° Zentrierspitze - 60°, 82°, 90° Senkerwinkel	Unbeschichtet



Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Uncoated

Quick Ship Items

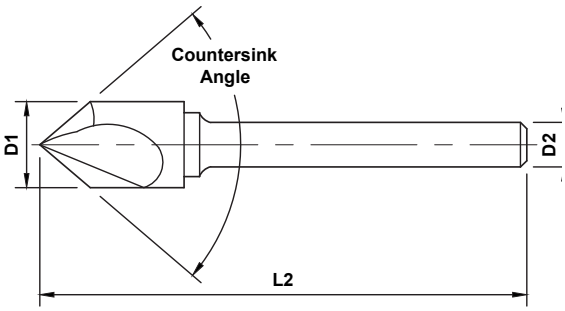
OD	LOC	SHK	OAL	Uncoated	Uncoated	Uncoated
D1	L1	D2	L2	60°	82°	90°
1.2	1.2	3.18	38	700-302	700-102	700-202
2	2	4.75	50	700-304	700-104	700-204
2.8	2.8	6.3	50	700-306	700-106	700-206
3.15	3.15	8	56	700-308	700-108	700-208
4	4	11.1	70	700-310	700-110	700-210
5	5	12.7	75	700-312	700-112	700-212
6	6	15.9	81	700-314	700-114	700-214
8	8	19	85	700-316	700-116	700-216

COUNTERSINKS - 1 FLUTE

Uncoated

Senker - Eine Schneider

1 Flute	60°, 82° and 90° countersinks	Uncoated
Eine Schneide	60°, 82°, 90° Senkerwinkel	Unbeschichtet



Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Uncoated

OD	SHK	OAL	Uncoated	Uncoated	Uncoated
D1	D2	L2	60°	82°	90°
3	3	38	780-002 *	780-102 *	780-202 *
5	5	50	780-004 *	780-104 *	780-204 *
6	6	50	780-006 *	780-106 *	780-206 *
9.5	6	66	780-008	780-108	780-208
12.7	6	72	780-010	780-110	780-210
16	8	75	780-012	780-112	780-212
19	8	75	780-014	780-114	780-214
25	8	83	780-016	780-116	780-216

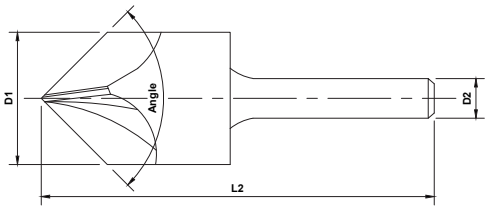
* Solid Carbide • *Vollhartmetall

COUNTERSINKS - 3 FLUTE

Uncoated

Senker - 3 Schneider

3 Flute	60°, 82° and 90° countersinks	Uncoated
3 Schneide	60°, 82°, 90° Senkerwinkel	Unbeschichtet



Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Uncoated

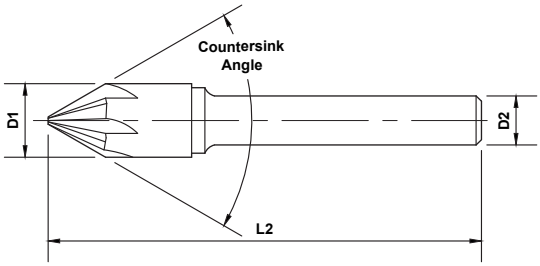
OD	SHK	OAL	Uncoated	Uncoated	Uncoated
D1	D2	L2	60°	82°	90°
3	3	38	780-302 *	780-402 *	780-502 *
5	5	50	780-304 *	780-404 *	780-504 *
6	6	50	780-306 *	780-406 *	780-506 *
9.5	6	66	780-308	780-408	780-508
12.7	6	72	780-310	780-410	780-510
16	8	69	780-312	780-412	780-512
19	8	75	780-314	780-414	780-514
25	8	70	780-316	780-416	780-516

* Solid Carbide • *Vollhartmetall

COUNTERSINKS - 6 FLUTE

Senker - 6 Schneider

6 Flute	60°, 82° and 90° countersinks	Uncoated
6 Schneide	60°, 82°, 90° Senkerwinkel	Unbeschichtet



Uncoated

OD	SHK	OAL	Uncoated	Uncoated	Uncoated
D1	D2	L2	60°	82°	90°
3	3	38	780-602 *	780-702 *	780-802 *
5	5	50	780-604 *	780-704 *	780-804 *
6	6	50	780-606 *	780-706 *	780-806 *
9.5	6	66	780-608	780-708	780-808
12.7	6	72	780-610	780-710	780-810
16	8	75	780-612	780-712	780-812
19	8	75	780-614	780-714	780-814
25	8	83	780-616	780-716	780-816

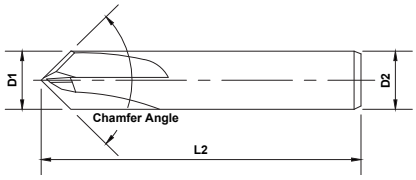
* Solid Carbide • *Vollhartmetall

CHAMFER TOOLS

Uncoated PowerA

Fasen und Entgratwerkzeuge

4 Flute	60°, 82° and 90°	Coated and Uncoated
4 Schneiden	60°, 82°, 90° Senkerwinkel	Beschichtet und unbeschichtet



Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P

Uncoated

			Uncoated	Uncoated	Uncoated	PowerA	PowerA	PowerA
OD	**SHK**	**OAL**	**Uncoated**			**PowerA**		
D1	D2	L2	60°	82°	90°	60°	82°	90°
4	4	50	781-002	781-102	781-202	781-002-1	781-102-1	781-202-1
5	5	50	781-004	781-104	781-204	781-004-1	781-104-1	781-204-1
6	6	64	781-006	781-106	781-206	781-006-1	781-106-1	781-206-1
8	8	64	781-008	781-108	781-208	781-008-1	781-108-1	781-208-1
10	10	70	781-010	781-110	781-210	781-010-1	781-110-1	781-210-1
12	12	76	781-012	781-112	781-212	781-012-1	781-112-1	781-212-1

HIGH PERFORMANCE DRILLS

BOHRER MIT HOHER LEISTUNG

Hurricane Drill Series

- **Non-Coolant Through**

  Ohne Kühlmittelbohrung

- **Coolant Through -**

  Mit Kühlmittelbohrung

Coolant Through Hurricane Drills - Kühlmittelbohrung

HURRICANE HIGH PERFORMANCE DRILL FEATURES

Hurican Bohrer, Hochleistungs-Merkmale

- Coolant Through and Non-Coolant Through styles available
- 3XD, 5XD, 8XD
- Uncoated and PowerA coating available
- Now also available in PowerNR coating (call for information)

- Mit Kühlmittelbohrung oder ohne Kühlmittelbohrung
- 3XD, 5XD, 8XD
- Unbeschichtete und PowerA-Beschichtung verfügbar
- Jetzt auch in PowerNR-Beschichtung erhältlich (Informationsanfrage)

TABLE OF CONTENTS - Inhaltsverzeichnis

Features • Eigenschaften

	2 Flutes 2 Schneiden		Plain Shank Glatter Schaft
	Non-Coolant Through Ohne Kühlmittelbohrung		Coolant Through Kuehlmittelbohrung

Coatings • Beschichtigung

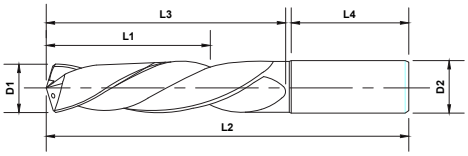
PowerA	PowerA PowerA (Aluminum Titanium Nitride AlTiN)
Uncoated	Uncoated Unbeschichtet

HIGH PERFORMANCE DRILLS

Uncoated PowerA

Hurricane 3xD mit und ohne kuhlmittelbohrung

3XD	Coated and Uncoated	2 FL, 140° Point and 30° Helix
3XD	Beschichtet und unbeschichtet	2 Schneiden 140° Spitze und 30° Drallwinkel



*Hurricane Drills
*Bohrer - Hurricane

HURRICANE

Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P | Hardened H

Uncoated Coolant Through

PowerA Coolant Through

OD	LOC	LOF	SHK	SHK-L	OAL	Uncoated		PowerA	
D1	L1	L3	D2	L4	L2	Non-Coolant Through	Coolant Through	Non-Coolant Through	Coolant Through
3	14	20	6	36	62	750-002	-	750-002-1	-
3.1	14	20	6	36	62	750-004	-	750-004-1	-
3.17	14	20	6	36	62	750-006	-	750-006-1	-
3.2	14	20	6	36	62	750-010	-	750-010-1	-
3.25	14	20	6	36	62	750-012	-	750-012-1	-
3.3	14	20	6	36	62	750-014	-	750-014-1	-
3.4	14	20	6	36	62	750-016	750-516	750-016-1	750-516-1
3.5	14	20	6	36	62	750-018	750-518	750-018-1	750-518-1

* For extreme performance drilling, try our PowerNR coating, Use the uncoated part number and add -8.
*Versuchen Sie unsere PowerNR-Beschichtung, wenn Sie Hochleistungsbohrungen durchführen möchten; verwenden Sie die unbeschichtete Teilenummer und fügen Sie -8 hinzu.

HIGH PERFORMANCE DRILLS

Hurricane 3xD mit und ohne kuhlmittelbohrung

HURRICANE

Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P | Hardened H

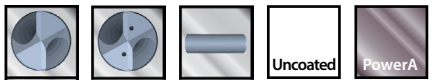
OD	LOC	LOF	SHK	SHK-L	OAL	Uncoated		PowerA	
D1	L1	L3	D2	L4	L2	Non-Coolant Through	Coolant Through	Non-Coolant Through	Coolant Through
3.57	14	20	6	36	62	750-020	750-520	750-020-1	750-520-1
3.6	14	20	6	36	62	750-024	750-524	750-024-1	750-524-1
3.7	14	20	6	36	62	750-026	750-526	750-026-1	750-526-1
3.8	17	24	6	36	66	750-028	750-528	750-028-1	750-528-1
3.9	17	24	6	36	66	750-030	750-530	750-030-1	750-530-1
3.97	17	24	6	36	66	750-034	750-534	750-034-1	750-534-1
4	17	24	6	36	66	750-036	750-536	750-036-1	750-536-1
4.1	17	24	6	36	66	750-038	750-538	750-038-1	750-538-1
4.2	17	24	6	36	66	750-040	750-540	750-040-1	750-540-1
4.3	17	24	6	36	66	750-042	750-542	750-042-1	750-542-1
4.37	17	24	6	36	66	750-046	750-546	750-046-1	750-546-1
4.4	17	24	6	36	66	750-048	750-548	750-048-1	750-548-1
4.5	17	24	6	36	66	750-050	750-550	750-050-1	750-550-1
4.6	17	24	6	36	66	750-052	750-552	750-052-1	750-552-1
4.65	17	24	6	36	66	750-054	750-554	750-054-1	750-554-1
4.7	17	24	6	36	66	750-056	750-556	750-056-1	750-556-1
4.76	20	28	6	36	66	750-058	750-558	750-058-1	750-558-1
4.8	20	28	6	36	66	750-062	750-562	750-062-1	750-562-1
4.9	20	28	6	36	66	750-064	750-564	750-064-1	750-564-1
5	20	28	6	36	66	750-066	750-566	750-066-1	750-566-1
5.1	20	28	6	36	66	750-068	750-568	750-068-1	750-568-1
5.16	20	28	6	36	66	750-072	750-572	750-072-1	750-572-1
5.2	20	28	6	36	66	750-074	750-574	750-074-1	750-574-1
5.3	20	28	6	36	66	750-076	750-576	750-076-1	750-576-1
5.4	20	28	6	36	66	750-078	750-578	750-078-1	750-578-1
5.5	20	28	6	36	66	750-080	750-580	750-080-1	750-580-1
5.55	20	28	6	36	66	750-082	750-582	750-082-1	750-582-1
5.56	20	28	6	36	66	750-086	750-586	750-086-1	750-586-1
5.6	20	28	6	36	66	750-088	750-588	750-088-1	750-588-1
5.7	20	28	6	36	66	750-090	750-590	750-090-1	750-590-1
5.8	20	28	6	36	66	750-092	750-592	750-092-1	750-592-1
5.9	20	28	6	36	66	750-094	750-594	750-094-1	750-594-1
5.95	20	28	6	36	66	750-096	750-596	750-096-1	750-596-1

Hurricane 3xD mit und ohne kuhlmittelbohrung

HURRICANE

Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P | Hardened H

OD	LOC	LOF	SHK	SHK-L	OAL	Uncoated		PowerA	
D1	L1	L3	D2	L4	L2	Non-Coolant Through	Coolant Through	Non-Coolant Through	Coolant Through
6	20	28	6	36	66	750-100	750-600	750-100-1	750-600-1
6.1	24	34	8	36	79	750-102	750-602	750-102-1	750-602-1
6.2	24	34	8	36	79	750-104	750-604	750-104-1	750-604-1
6.3	24	34	8	36	79	750-106	750-606	750-106-1	750-606-1
6.35	24	34	8	36	79	750-108	750-608	750-108-1	750-608-1
6.4	24	34	8	36	79	750-110	750-610	750-110-1	750-610-1
6.5	24	34	8	36	79	750-112	750-612	750-112-1	750-612-1
6.6	24	34	8	36	79	750-114	750-614	750-114-1	750-614-1
6.7	24	34	8	36	79	750-116	750-616	750-116-1	750-616-1
6.75	24	34	8	36	79	750-120	750-620	750-120-1	750-620-1
6.8	24	34	8	36	79	750-122	750-622	750-122-1	750-622-1
6.9	24	34	8	36	79	750-124	750-624	750-124-1	750-624-1
7	24	34	8	36	79	750-126	750-626	750-126-1	750-626-1
7.1	29	41	8	36	79	750-128	750-628	750-128-1	750-628-1
7.14	29	41	8	36	79	750-130	750-630	750-130-1	750-630-1
7.2	29	41	8	36	79	750-134	750-634	750-134-1	750-634-1
7.3	29	41	8	36	79	750-136	750-636	750-136-1	750-636-1
7.4	29	41	8	36	79	750-138	750-638	750-138-1	750-638-1
7.5	29	41	8	36	79	750-140	750-640	750-140-1	750-640-1
7.54	29	41	8	36	79	750-142	750-642	750-142-1	750-642-1
7.6	29	41	8	36	79	750-146	750-646	750-146-1	750-646-1
7.7	29	41	8	36	79	750-148	750-648	750-148-1	750-648-1
7.8	29	41	8	36	79	750-150	750-650	750-150-1	750-650-1
7.9	29	41	8	36	79	750-152	750-652	750-152-1	750-652-1
7.94	29	41	8	36	79	750-156	750-656	750-156-1	750-656-1
8	29	41	8	36	79	750-158	750-658	750-158-1	750-658-1
8.1	35	47	10	40	89	750-160	750-660	750-160-1	750-660-1
8.2	35	47	10	40	89	750-162	750-662	750-162-1	750-662-1
8.3	35	47	10	40	89	750-164	750-664	750-164-1	750-664-1
8.33	35	47	10	40	89	750-166	750-666	750-166-1	750-666-1
8.4	35	47	10	40	89	750-170	750-670	750-170-1	750-670-1
8.5	35	47	10	40	89	750-172	750-672	750-172-1	750-672-1
8.6	35	47	10	40	89	750-174	750-674	750-174-1	750-674-1



Hurricane 3xD mit und ohne kuhlmittelbohrung

HURRICANE

OD	LOC	LOF	SHK	SHK-L	OAL	Uncoated		PowerA	
D1	L1	L3	D2	L4	L2	Non-Coolant Through	Coolant Through	Non-Coolant Through	Coolant Through
8.7	35	47	10	40	89	750-176	750-676	750-176-1	750-676-1
8.73	35	47	10	40	89	750-178	750-678	750-178-1	750-678-1
8.8	35	47	10	40	89	750-182	750-682	750-182-1	750-682-1
8.9	35	47	10	40	89	750-184	750-684	750-184-1	750-684-1
9	35	47	10	40	89	750-186	750-686	750-186-1	750-686-1
9.1	35	47	10	40	89	750-188	750-688	750-188-1	750-688-1
9.13	35	47	10	40	89	750-192	750-692	750-192-1	750-692-1
9.2	35	47	10	40	89	750-194	750-694	750-194-1	750-694-1
9.25	35	47	10	40	89	750-196	750-696	750-196-1	750-696-1
9.3	35	47	10	40	89	750-198	750-698	750-198-1	750-698-1
9.4	35	47	10	40	89	750-200	750-700	750-200-1	750-700-1
9.5	35	47	10	40	89	750-202	750-702	750-202-1	750-702-1
9.52	35	47	10	40	89	750-204	750-704	750-204-1	750-704-1
9.6	35	47	10	40	89	750-208	750-708	750-208-1	750-708-1
9.7	35	47	10	40	89	750-210	750-710	750-210-1	750-710-1
9.8	35	47	10	40	89	750-212	750-712	750-212-1	750-712-1
9.9	35	47	10	40	89	750-214	750-714	750-214-1	750-714-1
9.92	35	47	10	40	89	750-216	750-716	750-216-1	750-716-1
10	35	47	10	40	89	750-220	750-720	750-220-1	750-720-1
10.1	40	55	12	45	102	750-222	750-722	750-222-1	750-722-1
10.2	40	55	12	45	102	750-224	750-724	750-224-1	750-724-1
10.3	40	55	12	45	102	750-226	750-726	750-226-1	750-726-1
10.32	40	55	12	45	102	750-230	750-730	750-230-1	750-730-1
10.4	40	55	12	45	102	750-232	750-732	750-232-1	750-732-1
10.5	40	55	12	45	102	750-234	750-734	750-234-1	750-734-1
10.6	40	55	12	45	102	750-236	750-736	750-236-1	750-736-1
10.7	40	55	12	45	102	750-238	750-738	750-238-1	750-738-1
10.8	40	55	12	45	102	750-242	750-742	750-242-1	750-742-1
10.9	40	55	12	45	102	750-244	750-744	750-244-1	750-744-1
11	40	55	12	45	102	750-246	750-746	750-246-1	750-746-1
11.1	40	55	12	45	102	750-248	750-748	750-248-1	750-748-1
11.11	40	55	12	45	102	750-250	750-750	750-250-1	750-750-1

Hurricane 3xD mit und ohne kuhlmittelbohrung

HURRICANE

Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P | Hardened H

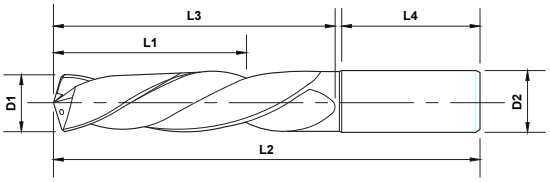
OD	LOC	LOF	SHK	SHK-L	OAL	Uncoated		PowerA	
D1	L1	L3	D2	L4	L2	Non-Coolant Through	Coolant Through	Non-Coolant Through	Coolant Through
11.2	40	55	12	45	102	750-254	750-754	750-254-1	750-754-1
11.3	40	55	12	45	102	750-256	750-756	750-256-1	750-756-1
11.4	40	55	12	45	102	750-258	750-758	750-258-1	750-758-1
11.5	40	55	12	45	102	750-260	750-760	750-260-1	750-760-1
11.6	40	55	12	45	102	750-264	750-764	750-264-1	750-764-1
11.7	40	55	12	45	102	750-266	750-766	750-266-1	750-766-1
11.8	40	55	12	45	102	750-268	750-768	750-268-1	750-768-1
11.9	40	55	12	45	102	750-270	750-770	750-270-1	750-770-1
11.91	40	55	12	45	102	750-274	750-774	750-274-1	750-774-1
12	40	55	12	45	102	750-276	750-776	750-276-1	750-776-1
12.5	43	60	14	45	107	750-280	750-780	750-280-1	750-780-1
12.6	43	60	14	45	107	750-282	750-782	750-282-1	750-782-1
12.7	43	60	14	45	107	750-284	750-784	750-284-1	750-784-1
13	43	60	14	45	107	750-286	750-786	750-286-1	750-786-1
13.5	43	60	14	45	107	750-288	750-788	750-288-1	750-788-1
13.7	43	60	14	45	107	750-290	750-790	750-290-1	750-790-1
14	43	60	14	45	107	750-292	750-792	750-292-1	750-792-1
14.29	45	65	16	48	115	750-294	750-794	750-294-1	750-794-1
14.5	45	65	16	48	115	750-296	750-796	750-296-1	750-796-1
14.7	45	65	16	48	115	750-298	750-798	750-298-1	750-798-1
15	45	65	16	48	115	750-300	750-800	750-300-1	750-800-1
15.5	45	65	16	48	115	750-302	750-802	750-302-1	750-802-1
15.7	45	65	16	48	115	750-304	750-804	750-304-1	750-804-1
16	45	65	16	48	115	750-306	750-806	750-306-1	750-806-1
16.5	51	73	18	48	123	750-308	750-808	750-308-1	750-808-1
17	51	73	18	48	123	750-310	750-810	750-310-1	750-810-1
17.5	51	73	18	48	123	750-312	750-812	750-312-1	750-812-1
18	51	73	18	48	123	750-314	750-814	750-314-1	750-814-1
18.5	55	79	20	50	131	750-316	750-816	750-316-1	750-816-1
19	55	79	20	50	131	750-318	750-818	750-318-1	750-818-1
19.5	55	79	20	50	131	750-320	750-820	750-320-1	750-820-1
20	55	79	20	50	131	750-322	750-822	750-322-1	750-822-1

HIGH PERFORMANCE DRILLS

Uncoated PowerA

Hurricane 5xD mit und ohne kuhlmittelbohrung

5xD	Coated and Uncoated	2 FL, 140° Point and 30° Helix
5xD	Beschichtet und unbeschichtet	2 Schneiden 140° Spitze und 30° Drallwinkel



*Hurricane Drills
*Bohrer - Hurricane

HURRICANE

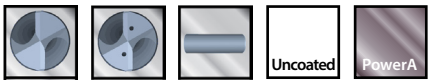
Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P | Hardened H

Uncoated Coolant Through

PowerA Coolant Through

OD	LOC	LOF	SHK	SHK-L	OAL	Uncoated		PowerA	
D1	L1	L3	D2	L4	L2	Non-Coolant Through	Coolant Through	Non-Coolant Through	Coolant Through
3	23	28	6	36	66	751-002	-	751-002-1	-
3.1	23	28	6	36	66	751-004	-	751-004-1	-
3.17	23	28	6	36	66	751-006	-	751-006-1	-
3.2	23	28	6	36	66	751-010	-	751-010-1	-
3.25	23	28	6	36	66	751-012	-	751-012-1	-
3.3	23	28	6	36	66	751-014	-	751-014-1	-
3.4	23	28	6	36	66	751-016	751-516	751-016-1	751-516-1
3.5	23	28	6	36	66	751-018	751-518	751-018-1	751-518-1
3.57	23	28	6	36	66	751-020	751-520	751-020-1	751-520-1

* For extreme performance drilling, try our PowerNR coating, Use the uncoated part number and add -8.
*Versuchen Sie unsere PowerNR-Beschichtung, wenn Sie Hochleistungsbohrungen durchführen möchten; verwenden Sie die unbeschichtete Teilenummer und fügen Sie -8 hinzu.



Hurricane 5xD mit und ohne kuhlmittelbohrung

HURRICANE

OD	LOC	LOF	SHK	SHK-L	OAL	Uncoated		PowerA	
D1	L1	L3	D2	L4	L2	Non-Coolant Through	Coolant Through	Non-Coolant Through	Coolant Through
3.6	23	28	6	36	66	751-024	751-524	751-024-1	751-524-1
3.7	23	28	6	36	66	751-026	751-526	751-026-1	751-526-1
3.8	29	36	6	36	74	751-028	751-528	751-028-1	751-528-1
3.9	29	36	6	36	74	751-030	751-530	751-030-1	751-530-1
3.97	29	36	6	36	74	751-034	751-534	751-034-1	751-534-1
4	29	36	6	36	74	751-036	751-536	751-036-1	751-536-1
4.1	29	36	6	36	74	751-038	751-538	751-038-1	751-538-1
4.2	29	36	6	36	74	751-040	751-540	751-040-1	751-540-1
4.3	29	36	6	36	74	751-042	751-542	751-042-1	751-542-1
4.37	29	36	6	36	74	751-046	751-546	751-046-1	751-546-1
4.4	29	36	6	36	74	751-048	751-548	751-048-1	751-548-1
4.5	29	36	6	36	74	751-050	751-550	751-050-1	751-550-1
4.6	29	36	6	36	74	751-052	751-552	751-052-1	751-552-1
4.65	29	36	6	36	74	751-054	751-554	751-054-1	751-554-1
4.7	35	44	6	36	82	751-056	751-556	751-056-1	751-556-1
4.76	35	44	6	36	82	751-058	751-558	751-058-1	751-558-1
4.8	35	44	6	36	82	751-062	751-562	751-062-1	751-562-1
4.9	35	44	6	36	82	751-064	751-564	751-064-1	751-564-1
5	35	44	6	36	82	751-066	751-566	751-066-1	751-566-1
5.1	35	44	6	36	82	751-068	751-568	751-068-1	751-568-1
5.16	35	44	6	36	82	751-072	751-572	751-072-1	751-572-1
5.2	35	44	6	36	82	751-074	751-574	751-074-1	751-574-1
5.3	35	44	6	36	82	751-076	751-576	751-076-1	751-576-1
5.4	35	44	6	36	82	751-078	751-578	751-078-1	751-578-1
5.5	35	44	6	36	82	751-080	751-580	751-080-1	751-580-1
5.55	35	44	6	36	82	751-082	751-582	751-082-1	751-582-1
5.56	35	44	6	36	82	751-086	751-586	751-086-1	751-586-1
5.6	35	44	6	36	82	751-088	751-588	751-088-1	751-588-1
5.7	35	44	6	36	82	751-090	751-590	751-090-1	751-590-1
5.8	35	44	6	36	82	751-092	751-592	751-092-1	751-592-1
5.9	35	44	6	36	82	751-094	751-594	751-094-1	751-594-1
5.95	35	44	6	36	82	751-096	751-596	751-096-1	751-596-1
6	35	44	6	36	82	751-100	751-600	751-100-1	751-600-1

Hurricane 5xD mit und ohne kuhlmittelbohrung

HURRICANE

Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P | Hardened H

OD	LOC	LOF	SHK	SHK-L	OAL	Uncoated		PowerA	
D1	L1	L3	D2	L4	L2	Non-Coolant Through	Coolant Through	Non-Coolant Through	Coolant Through
6.1	43	53	8	36	91	751-102	751-602	751-102-1	751-602-1
6.2	43	53	8	36	91	751-104	751-604	751-104-1	751-604-1
6.3	43	53	8	36	91	751-106	751-606	751-106-1	751-606-1
6.35	43	53	8	36	91	751-108	751-608	751-108-1	751-608-1
6.4	43	53	8	36	91	751-110	751-610	751-110-1	751-610-1
6.5	43	53	8	36	91	751-112	751-612	751-112-1	751-612-1
6.6	43	53	8	36	91	751-114	751-614	751-114-1	751-614-1
6.7	43	53	8	36	91	751-116	751-616	751-116-1	751-616-1
6.75	43	53	8	36	91	751-120	751-620	751-120-1	751-620-1
6.8	43	53	8	36	91	751-122	751-622	751-122-1	751-622-1
6.9	43	53	8	36	91	751-124	751-624	751-124-1	751-624-1
7	43	53	8	36	91	751-126	751-626	751-126-1	751-626-1
7.1	43	53	8	36	91	751-128	751-628	751-128-1	751-628-1
7.14	43	53	8	36	91	751-130	751-630	751-130-1	751-630-1
7.2	43	53	8	36	91	751-134	751-634	751-134-1	751-634-1
7.3	43	53	8	36	91	751-136	751-636	751-136-1	751-636-1
7.4	43	53	8	36	91	751-138	751-638	751-138-1	751-638-1
7.5	43	53	8	36	91	751-140	751-640	751-140-1	751-640-1
7.54	43	53	8	36	91	751-142	751-642	751-142-1	751-642-1
7.6	43	53	8	36	91	751-146	751-646	751-146-1	751-646-1
7.7	43	53	8	36	91	751-148	751-648	751-148-1	751-648-1
7.8	43	53	8	36	91	751-150	751-650	751-150-1	751-650-1
7.9	43	53	8	36	91	751-152	751-652	751-152-1	751-652-1
7.94	43	53	8	36	91	751-156	751-656	751-156-1	751-656-1
8	43	53	8	36	91	751-158	751-658	751-158-1	751-658-1
8.1	49	61	10	40	103	751-160	751-660	751-160-1	751-660-1
8.2	49	61	10	40	103	751-162	751-662	751-162-1	751-662-1
8.3	49	61	10	40	103	751-164	751-664	751-164-1	751-664-1
8.33	49	61	10	40	103	751-166	751-666	751-166-1	751-666-1
8.4	49	61	10	40	103	751-170	751-670	751-170-1	751-670-1
8.5	49	61	10	40	103	751-172	751-672	751-172-1	751-672-1
8.6	49	61	10	40	103	751-174	751-674	751-174-1	751-674-1
8.7	49	61	10	40	103	751-176	751-676	751-176-1	751-676-1

Uncoated PowerA

Hurricane 5xD mit und ohne kuhlmittelbohrung

HURRICANE

Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P | Hardened H

OD	LOC	LOF	SHK	SHK-L	OAL	Uncoated		PowerA	
D1	L1	L3	D2	L4	L2	Non-Coolant Through	Coolant Through	Non-Coolant Through	Coolant Through
8.73	49	61	10	40	103	751-178	751-678	751-178-1	751-678-1
8.8	49	61	10	40	103	751-182	751-682	751-182-1	751-682-1
8.9	49	61	10	40	103	751-184	751-684	751-184-1	751-684-1
9	49	61	10	40	103	751-186	751-686	751-186-1	751-686-1
9.1	49	61	10	40	103	751-188	751-688	751-188-1	751-688-1
9.13	49	61	10	40	103	751-192	751-692	751-192-1	751-692-1
9.2	49	61	10	40	103	751-194	751-694	751-194-1	751-694-1
9.25	49	61	10	40	103	751-196	751-696	751-196-1	751-696-1
9.3	49	61	10	40	103	751-198	751-698	751-198-1	751-698-1
9.4	49	61	10	40	103	751-200	751-700	751-200-1	751-700-1
9.5	49	61	10	40	103	751-202	751-702	751-202-1	751-702-1
9.52	49	61	10	40	103	751-204	751-704	751-204-1	751-704-1
9.6	49	61	10	40	103	751-208	751-708	751-208-1	751-708-1
9.7	49	61	10	40	103	751-210	751-710	751-210-1	751-710-1
9.8	49	61	10	40	103	751-212	751-712	751-212-1	751-712-1
9.9	49	61	10	40	103	751-214	751-714	751-214-1	751-714-1
9.92	49	61	10	40	103	751-216	751-716	751-216-1	751-716-1
10	49	61	10	40	103	751-220	751-720	751-220-1	751-720-1
10.1	56	71	12	45	118	751-222	751-722	751-222-1	751-722-1
10.2	56	71	12	45	118	751-224	751-724	751-224-1	751-724-1
10.3	56	71	12	45	118	751-226	751-726	751-226-1	751-726-1
10.32	56	71	12	45	118	751-230	751-730	751-230-1	751-730-1
10.4	56	71	12	45	118	751-232	751-732	751-232-1	751-732-1
10.5	56	71	12	45	118	751-234	751-734	751-234-1	751-734-1
10.6	56	71	12	45	118	751-236	751-736	751-236-1	751-736-1
10.7	56	71	12	45	118	751-238	751-738	751-238-1	751-738-1
10.8	56	71	12	45	118	751-242	751-742	751-242-1	751-742-1
10.9	56	71	12	45	118	751-244	751-744	751-244-1	751-744-1
11	56	71	12	45	118	751-246	751-746	751-246-1	751-746-1
11.1	56	71	12	45	118	751-248	751-748	751-248-1	751-748-1
11.11	56	71	12	45	118	751-250	751-750	751-250-1	751-750-1
11.2	56	71	12	45	118	751-254	751-754	751-254-1	751-754-1
11.3	56	71	12	45	118	751-256	751-756	751-256-1	751-756-1

HIGH PERFORMANCE DRILLS

Hurricane 5xD mit und ohne kuhlmittelbohrung

HURRICANE

Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P | Hardened H

OD	LOC	LOF	SHK	SHK-L	OAL	Uncoated		PowerA	
D1	L1	L3	D2	L4	L2	Non-Coolant Through	Coolant Through	Non-Coolant Through	Coolant Through
11.4	56	71	12	45	118	751-258	751-758	751-258-1	751-758-1
11.5	56	71	12	45	118	751-260	751-760	751-260-1	751-760-1
11.6	56	71	12	45	118	751-264	751-764	751-264-1	751-764-1
11.7	56	71	12	45	118	751-266	751-766	751-266-1	751-766-1
11.8	56	71	12	45	118	751-268	751-768	751-268-1	751-768-1
11.9	56	71	12	45	118	751-270	751-770	751-270-1	751-770-1
11.91	56	71	12	45	118	751-274	751-774	751-274-1	751-774-1
12	56	71	12	45	118	751-276	751-776	751-276-1	751-776-1
12.5	60	77	14	45	124	751-280	751-780	751-280-1	751-780-1
12.6	60	77	14	45	124	751-282	751-782	751-282-1	751-782-1
12.7	60	77	14	45	124	751-284	751-784	751-284-1	751-784-1
13	60	77	14	45	124	751-286	751-786	751-286-1	751-786-1
13.5	60	77	14	45	124	751-290	751-790	751-290-1	751-790-1
13.7	60	77	14	45	124	751-292	751-792	751-292-1	751-792-1
14	60	77	14	45	124	751-296	751-796	751-296-1	751-796-1
14.29	63	83	16	48	133	751-302	751-802	751-302-1	751-802-1
14.5	63	83	16	48	133	751-304	751-804	751-304-1	751-804-1
14.7	63	83	16	48	133	751-308	751-808	751-308-1	751-808-1
15	63	83	16	48	133	751-310	751-810	751-310-1	751-810-1
15.5	63	83	16	48	133	751-314	751-814	751-314-1	751-814-1
15.7	63	83	16	48	133	751-316	751-816	751-316-1	751-816-1
15.875	63	83	16	48	133	751-318	751-818	751-318-1	751-818-1
16	63	83	16	48	133	751-320	751-820	751-320-1	751-820-1
16.5	71	93	18	48	143	751-322	751-822	751-322-1	751-822-1
17	71	93	18	48	143	751-324	751-824	751-324-1	751-824-1
17.5	71	93	18	48	143	751-326	751-826	751-326-1	751-826-1
18	71	93	18	48	143	751-328	751-828	751-328-1	751-828-1
18.5	77	101	20	50	153	751-330	751-830	751-330-1	751-830-1
19	77	101	20	50	153	751-332	751-832	751-332-1	751-832-1
19.5	77	101	20	50	153	751-334	751-834	751-334-1	751-834-1
20	77	101	20	50	153	751-336	751-836	751-336-1	751-836-1

* For extreme performance drilling, try our PowerNR coating, Use the uncoated part number and add -8.
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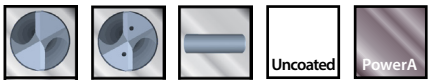
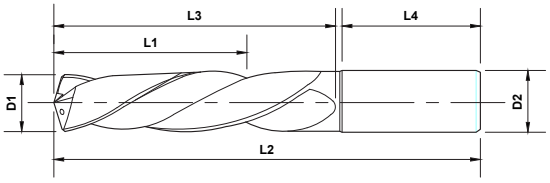
HIGH PERFORMANCE DRILLS

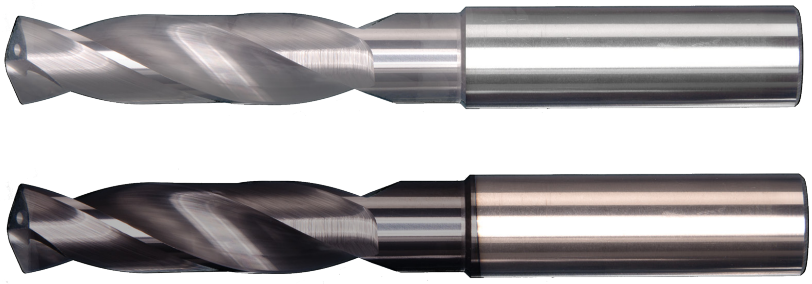


Hurricane 8xD mit kuhlmittelbohrung

8xD	Coated and Uncoated	2 FL, 140° Point and 30° Helix
8xD	Beschichtet und unbeschichtet	2 Schneiden 140° Spitze und 30° Drallwinkel



*Hurricane Drills
*Bohrer - Hurricane



Uncoated Coolant Through

PowerA Coolant Through

OD	LOC	LOF	SHK	SHK-L	OAL	Uncoated		PowerA	
D1	L1	L3	D2	L4	L2	Non-Coolant Through	Coolant Through	Non-Coolant Through	Coolant Through
3.4	29	34	6	34	72	-	752-512	-	752-512-1
3.5	29	34	6	34	72	-	752-514	-	752-514-1
3.6	29	34	6	34	72	-	752-518	-	752-518-1
3.7	29	34	6	34	72	-	752-520	-	752-520-1
3.8	36	43	6	34	81	-	752-522	-	752-522-1
3.9	36	43	6	34	81	-	752-524	-	752-524-1
4	36	43	6	34	81	-	752-528	-	752-528-1

* For extreme performance drilling, try our PowerNR coating, Use the uncoated part number and add -8.
*Versuchen Sie unsere PowerNR-Beschichtung, wenn Sie Hochleistungsbohrungen durchführen möchten; verwenden Sie die unbeschichtete Teilenummer und fügen Sie -8 hinzu.

Hurricane 8xD mit kuhlmittelbohrung

HURRICANE

OD	LOC	LOF	SHK	SHK-L	OAL	Uncoated		PowerA	
D1	L1	L3	D2	L4	L2	Non-Coolant Through	Coolant Through	Non-Coolant Through	Coolant Through
4.1	36	43	6	34	81	-	752-530	-	752-530-1
4.2	36	43	6	34	81	-	752-532	-	752-532-1
4.3	36	43	6	34	81	-	752-534	-	752-534-1
4.4	36	43	6	34	81	-	752-538	-	752-538-1
4.5	36	43	6	34	81	-	752-540	-	752-540-1
4.6	36	43	6	34	81	-	752-542	-	752-542-1
4.7	36	43	6	34	81	-	752-544	-	752-544-1
4.8	53	57	6	34	95	-	752-548	-	752-548-1
4.9	53	57	6	34	95	-	752-550	-	752-550-1
5	53	57	6	36	95	-	752-552	-	752-552-1
5.1	53	57	6	36	95	-	752-554	-	752-554-1
5.2	53	57	6	36	95	-	752-558	-	752-558-1
5.3	53	57	6	36	95	-	752-560	-	752-560-1
5.4	53	57	6	36	95	-	752-562	-	752-562-1
5.5	53	57	6	36	95	-	752-564	-	752-564-1
5.6	53	57	6	36	95	-	752-568	-	752-568-1
5.7	53	57	6	36	95	-	752-570	-	752-570-1
5.8	53	57	6	36	95	-	752-572	-	752-572-1
5.9	53	57	6	36	95	-	752-574	-	752-574-1
6	53	57	6	36	95	-	752-578	-	752-578-1
6.1	66	76	8	36	114	-	752-580	-	752-580-1
6.2	66	76	8	36	114	-	752-582	-	752-582-1
6.3	66	76	8	36	114	-	752-584	-	752-584-1
6.35	66	76	8	36	114	-	752-586	-	752-586-1
6.4	66	76	8	36	114	-	752-588	-	752-588-1
6.5	66	76	8	36	114	-	752-590	-	752-590-1
6.6	66	76	8	36	114	-	752-592	-	752-592-1
6.7	66	76	8	36	114	-	752-594	-	752-594-1
6.8	66	76	8	36	114	-	752-598	-	752-598-1
6.9	66	76	8	36	114	-	752-600	-	752-600-1

Hurricane 8xD mit kuhlmittelbohrung

HURRICANE

Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P | Hardened H

OD	LOC	LOF	SHK	SHK-L	OAL	Uncoated		PowerA	
D1	L1	L3	D2	L4	L2	Non-Coolant Through	Coolant Through	Non-Coolant Through	Coolant Through
7	66	76	8	36	114	-	752-602	-	752-602-1
7.1	66	76	8	36	114	-	752-604	-	752-604-1
7.2	66	76	8	36	114	-	752-608	-	752-608-1
7.3	66	76	8	36	114	-	752-610	-	752-610-1
7.4	66	76	8	36	114	-	752-612	-	752-612-1
7.5	66	76	8	36	114	-	752-614	-	752-614-1
7.6	66	76	8	36	114	-	752-618	-	752-618-1
7.7	66	76	8	36	114	-	752-620	-	752-620-1
7.8	66	76	8	36	114	-	752-622	-	752-622-1
7.9	66	76	8	36	114	-	752-624	-	752-624-1
8	66	76	8	36	114	-	752-628	-	752-628-1
8.1	85	95	10	45	142	-	752-630	-	752-630-1
8.2	85	95	10	45	142	-	752-632	-	752-632-1
8.3	85	95	10	45	142	-	752-634	-	752-634-1
8.4	85	95	10	45	142	-	752-638	-	752-638-1
8.5	85	95	10	45	142	-	752-640	-	752-640-1
8.6	85	95	10	45	142	-	752-642	-	752-642-1
8.7	85	95	10	45	142	-	752-644	-	752-644-1
8.8	85	95	10	45	142	-	752-648	-	752-648-1
8.9	85	95	10	45	142	-	752-650	-	752-650-1
9	85	95	10	45	142	-	752-652	-	752-652-1
9.1	85	95	10	45	142	-	752-654	-	752-654-1
9.2	85	95	10	45	142	-	752-658	-	752-658-1
9.3	85	95	10	45	142	-	752-660	-	752-660-1
9.4	85	95	10	45	142	-	752-662	-	752-662-1
9.5	85	95	10	45	142	-	752-664	-	752-664-1
9.52	85	95	10	45	142	-	752-666	-	752-666-1
9.6	85	95	10	45	142	-	752-670	-	752-670-1
9.7	85	95	10	45	142	-	752-672	-	752-672-1
9.8	85	95	10	45	142	-	752-674	-	752-674-1
9.9	85	95	10	45	142	-	752-676	-	752-676-1
10	85	95	10	45	142	-	752-680	-	752-680-1
10.1	99	114	12	46	162	-	752-682	-	752-682-1
10.2	99	114	12	46	162	-	752-684	-	752-684-1
10.3	99	114	12	46	162	-	752-686	-	752-686-1

HIGH PERFORMANCE DRILLS

Uncoated PowerA

Hurricane 8xD mit kuhlmittelbohrung

HURRICANE

Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P | Hardened H

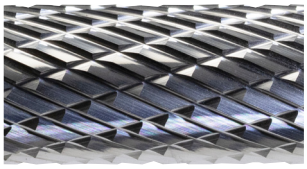
OD	LOC	LOF	SHK	SHK-L	OAL	Uncoated		PowerA	
D1	L1	L3	D2	L4	L2	Non-Coolant Through	Coolant Through	Non-Coolant Through	Coolant Through
10.4	99	114	12	46	162	-	752-690	-	752-690-1
10.5	99	114	12	46	162	-	752-692	-	752-692-1
10.6	99	114	12	46	162	-	752-694	-	752-694-1
10.7	99	114	12	46	162	-	752-696	-	752-696-1
10.8	99	114	12	46	162	-	752-700	-	752-700-1
10.9	99	114	12	46	162	-	752-702	-	752-702-1
11	99	114	12	46	162	-	752-704	-	752-704-1
11.1	99	114	12	46	162	-	752-706	-	752-706-1
11.2	99	114	12	46	162	-	752-710	-	752-710-1
11.3	99	114	12	46	162	-	752-712	-	752-712-1
11.4	99	114	12	46	162	-	752-714	-	752-714-1
11.5	99	114	12	46	162	-	752-716	-	752-716-1
11.6	99	114	12	46	162	-	752-720	-	752-720-1
11.7	99	114	12	46	162	-	752-722	-	752-722-1
11.8	99	114	12	46	162	-	752-724	-	752-724-1
11.9	99	114	12	46	162	-	752-726	-	752-726-1
12	99	114	12	46	162	-	752-730	-	752-730-1
12.5	116	133	14	47	182	-	752-734	-	752-734-1
12.7	116	133	14	47	182	-	752-736	-	752-736-1
13	116	133	14	47	182	-	752-738	-	752-738-1
13.5	116	133	14	47	182	-	752-740	-	752-740-1
14	116	133	14	47	182	-	752-742	-	752-742-1
14.5	132	152	16	50	204	-	752-744	-	752-744-1
15	132	152	16	50	204	-	752-746	-	752-746-1
15.5	132	152	16	50	204	-	752-748	-	752-748-1
16	132	152	16	50	204	-	752-750	-	752-750-1
16.5	150	171	18	50	223	-	752-752	-	752-752-1
17	150	171	18	50	223	-	752-754	-	752-754-1
17.5	150	171	18	50	223	-	752-756	-	752-756-1
18	150	171	18	50	223	-	752-758	-	752-758-1
18.5	166	190	20	52	244	-	752-760	-	752-760-1
19	166	190	20	52	244	-	752-762	-	752-762-1
19.5	166	190	20	52	244	-	752-766	-	752-766-1
20	166	190	20	52	244	-	752-768	-	752-768-1

BURS
FRÄSSTIFTE

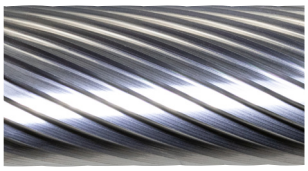
- **Full Line of Shapes and Cut Types**
  Komplettes Sortiment von Formen und Schneid-Typen
- **Special Purpose and Custom Burs Available**
  Sonder-Frässtifte für spezielle Anwendungen sind er hältlich

Mastercut's patented brazing process gives our burs the extra strength you need to push harder and run faster.

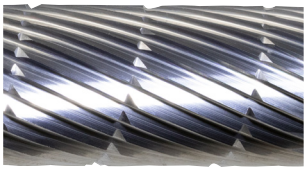
Durch das patentierte Lötverfahren von Mastercut erhalten unsere Bohrer die zusätzliche Festigkeit, die Sie für einen stärkeren Druck und schnelleren Lauf benötigen.



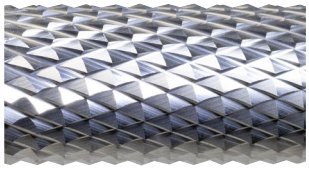
DOUBLECUT (DC)



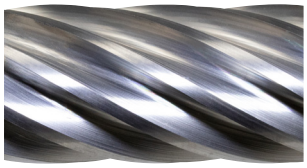
SINGLECUT (SC)



CHIPBREAKER (CB)



DIAMONDCUT (DM)



ALUMACUT (FM)
For Aluminum

NX CUT (NX)
For Stainless Steel

LEGENDS - Legende

Non-Ferrous N	**Alumacuts recommended for non-ferrous materials**
	Alumacuts empfohlen für Nicht-Eisen-Metalle

Mastercut's Superior Carbide Blend – *A*-Gr-SiV (Active Grain Sized Volume)
Our superior tungsten carbide gives you the ability to be *aggressive* when you need to be. Growth inhibitors in our submicron carbide blanks maintain the most consistent grain size available, giving you superior hardness and toughness.

Mastercut "Superior Carbide Blend" (hochqualitative Karbid-Mischung) - A-Gr-SiV (Active Grain Sized Volume) (hochwertiger Karbid-Fräser)
Mit unserem überlegenen Wolframkarbid können Sie aggressiv vorgehen, wenn dies erforderlich ist. Wachstumshemmer in unseren Submikron-Karbidrohlingen sorgen für die konstanteste Körnergröße auf dem Markt und bieten Ihnen damit überlegene Härte und Robustheit.

TABLE OF CONTENTS - Inhaltsverzeichnis

BURS

General Bur Speed Recommendations

The following chart is a general and approximate recommendation. Variations to achieve desired results may be necessary. Long shank burs should be used at reduced speeds.

Bur Diameter	RPM
1/8" or 3mm Solid Carbide	45,000-50,000
3/16" or 5mm Solid Carbide	35,000-40,000
3/16" or 5mm Carbide Head Brazed to 1/8" or 3mm Steel Shank	30,000-35,000
1/4" or 6mm Solid Carbide	30,000-35,000
1/4" or 6mm Carbide Head Brazed to 1/8" or 3mm Steel Shank	25,000-30,000
5/16" or 8mm Carbide Head Brazed to 1/4" or 6mm Steel Shank	25,000-30,000
3/8" or 10mm Carbide Head Brazed to 1/4" or 6mm Steel Shank	25,000-30,000
7/16" or 11mm Carbide Head Brazed to 1/4" or 6mm Steel Shank	20,000-25,000
1/2" or 12mm Carbide Head Brazed to 1/4" or 6mm Steel Shank	20,000-25,000
5/8" or 16mm Carbide Head Brazed to 1/4" or 6mm Steel Shank	15,000-20,000
3/4" or 18mm Carbide Head Brazed to 1/4" or 6mm Steel Shank	15,000-20,000
1" or 25mm Carbide Head on 1/4" or 6mm Steel Shank	12,000-18,000

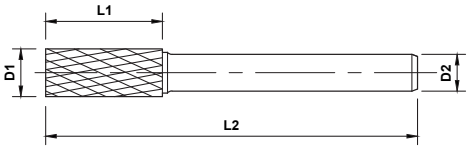
SA BURS - CYLINDRICAL SHAPE WITHOUT ENDCUT

SA Frässtifte - Zylinder, ohne Stirnschneiden

Singlecut

Doublecut

Alumacut



Long Shank

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

Non-Ferrous N — Alumacuts recommended for non-ferrous materials

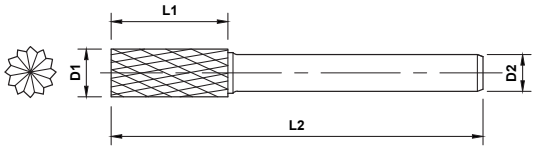
Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

K	OD	LOC	SHK	OAL	Cut Type					
	D1	L1	D2	L2	Singlecut	Doublecut	Alumacut	Diamondcut	Chipbreaker	NX Cut
✱	1.5	6	3	38	SA-41MMSC	SA-41MMDC	SA-41MMFM	SA-41MMDM	SA-41MMCB	-
✱	2.5	11	3	38	SA-42MMSC	SA-42MMDC	SA-42MMFM	SA-42MMDM	SA-42MMCB	-
✱	3	12.7	6	50	SA-12MMSC	SA-12MMDC	SA-12MMFM	SA-12MMDM	SA-12MMCB	-
✱		14	3	38	SA-43MMSC	**SA-43MMDC**	SA-43MMFM	SA-43MMDM	SA-43MMCB	-
✱	5	16	6	50	SA-14MMSC	SA-14MMDC	SA-14MMFM	SA-14MMDM	SA-14MMCB	-
✱	6	25	6	50	SA-1MMASC	SA-1MMADC	SA-1MMAFM	SA-1MMADM	SA-1MMACB	-
✱		16	6	50	SA-1MMSC	**SA-1MMDC**	**SA-1MMFM**	SA-1MMDM	SA-1MMCB	-
		16	6	171	SA-1MML6SC	SA-1MML6DC	SA-1MML6FM	SA-1MML6DM	SA-1MML6CB	-
	6.3	12.7	3	51	SA-51MMSC	SA-51MMDC	SA-51MMFM	SA-51MMDM	SA-51MMCB	-
	8	25	6	70	SA-2MMASC	SA-2MMADC	SA-2MMAFM	SA-2MMADM	SA-2MMACB	-
		19	6	64	SA-2MMSC	SA-2MMDC	SA-2MMFM	SA-2MMDM	SA-2MMCB	-
	9.5	25	6	70	SA-3MMASC	SA-3MMADC	SA-3MMAFM	SA-3MMADM	SA-3MMACB	-
		38	6	83	SA-3MMBSC	SA-3MMBDC	SA-3MMBFM	SA-3MMBDM	SA-3MMBCB	-
		19	6	64	SA-3MMSC	**SA-3MMDC**	**SA-3MMFM**	SA-3MMDM	SA-3MMCB	SA-3MMNX
		19	6	171	SA-3MML6SC	SA-3MML6DC	SA-3MML6FM	SA-3MML6DM	SA-3MML6CB	-
	11	25	6	70	SA-4MMSC	SA-4MMDC	SA-4MMFM	SA-4MMDM	SA-4MMCB	-
	12.7	25	6	70	SA-5MMSC	**SA-5MMDC**	**SA-5MMFM**	SA-5MMDM	SA-5MMCB	SA-5MMNX
		25	6	178	SA-5MML6SC	SA-5MML6DC	SA-5MML6FM	SA-5MML6DM	SA-5MML6CB	-
	16	25	6	70	SA-6MMSC	SA-6MMDC	SA-6MMFM	SA-6MMDM	SA-6MMCB	-
	19	25	6	70	SA-7MMSC	SA-7MMDC	SA-7MMFM	SA-7MMDM	SA-7MMCB	-
	25.4	25	6	70	SA-9MMSC	SA-9MMDC	SA-9MMFM	SA-9MMDM	SA-9MMCB	-

* Solid Carbide • *Vollhartmetall

SB BURS - CYLINDRICAL SHAPE WITH ENDCUT

SB Frässtifte - Zylinder, mit Stirnschneiden



Length Key (K)

Standard Long ✱ Solid Carbide

Quick Ship Items

Non-Ferrous N — Alumacuts recommended for non-ferrous materials

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

	OD	LOC	SHK	OAL	Cut Type				
	D1	L1	D2	L2	Singlecut	Doublecut	Alumacut	Diamondcut	Chipbreaker
✱	1.5	6	3	38	SB-41MMSC	SB-41MMDC	SB-41MMFM	SB-41MMDM	SB-41MMCB
✱	2.5	11	3	38	SB-42MMSC	SB-42MMDC	SB-42MMFM	SB-42MMDM	SB-42MMCB
✱	3	12.7	6	50	SB-11MMSC	SB-11MMDC	SB-11MMFM	SB-11MMDM	SB-11MMCB
✱		12.7	6	50	SB-12MMSC	SB-12MMDC	SB-12MMFM	SB-12MMDM	SB-12MMCB
✱		14	3	38	SB-43MMSC	**SB-43MMDC**	SB-43MMFM	SB-43MMDM	SB-43MMCB
✱	5	16	6	50	SB-14MMSC	SB-14MMDC	SB-14MMFM	SB-14MMDM	SB-14MMCB
✱	6	25	6	50	SB-1MMASC	SB-1MMADC	SB-1MMAFM	SB-1MMADM	SB-1MMACB
✱		16	6	50	SB-1MMSC	**SB-1MMDC**	SB-1MMFM	SB-1MMDM	SB-1MMCB
		16	6	171	SB-1MML6SC	SB-1MML6DC	SB-1MML6FM	SB-1MML6DM	SB-1MML6CB
	6.3	4.7	3	43	SB-51MMSC	SB-51MMDC	SB-51MMFM	SB-51MMDM	SB-51MMCB
	8	25	6	70	SB-2MMASC	SB-2MMADC	SB-2MMAFM	SB-2MMADM	SB-2MMACB
		19	6	64	SB-2MMSC	SB-2MMDC	SB-2MMFM	SB-2MMDM	SB-2MMCB
	9.5	38	6	83	SB-3BMMSC	SB-3BMMDC	SB-3BMMFM	SB-3BMMDM	SB-3BMMCB
		25	6	70	SB-3MMASC	SB-3MMADC	SB-3MMAFM	SB-3MMADM	SB-3MMACB
		19	6	64	SB-3MMSC	**SB-3MMDC**	SB-3MMFM	SB-3MMDM	SB-3MMCB
		19	6	171	SB-3MML6SC	SB-3MML6DC	SB-3MML6FM	SB-3MML6DM	SB-3MML6CB
	11	25	6	70	SB-4MMSC	SB-4MMDC	SB-4MMFM	SB-4MMDM	SB-4MMCB
	12.7	25	6	70	SB-5MMSC	**SB-5MMDC**	SB-5MMFM	SB-5MMDM	SB-5MMCB
		25	6	178	SB-5MML6SC	SB-5MML6DC	SB-5MML6FM	SB-5MML6DM	SB-5MML6CB
	16	25	6	70	SB-6MMSC	SB-6MMDC	SB-6MMFM	SB-6MMDM	SB-6MMCB
	19	25	6	70	SB-7MMSC	SB-7MMDC	SB-7MMFM	SB-7MMDM	SB-7MMCB
	25.4	25	6	70	SB-9MMSC	SB-9MMDC	SB-9MMFM	SB-9MMDM	SB-9MMCB

* Solid Carbide • *Vollhartmetall

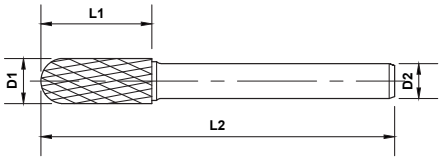
SC BURS - RADIUS CYLINDRICAL SHAPE

SC Frässtifte - Kugelzylinder

Singlecut

Doublecut

Alumacut



Long Shank

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

Non-Ferrous N — Alumacuts recommended for non-ferrous materials

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

	OD	LOC	SHK	OAL	Cut Type					
	D1	L1	D2	L2	Singlecut	Doublecut	Alumacut	Diamondcut	Chipbreaker	NX Cut
✱	2.5	11	3	38	SC-41MMSC	SC-41MMDC	SC-41MMFM	SC-41MMDM	SC-41MMCB	-
✱	3	16	6	50	SC-11MMSC	SC-11MMDC	SC-11MMFM	SC-11MMDM	SC-11MMCB	-
✱		16	6	50	SC-12MMSC	SC-12MMDC	SC-12MMFM	SC-12MMDM	SC-12MMCB	-
✱		14	3	38	SC-42MMSC	**SC-42MMDC**	SC-42MMFM	SC-42MMDM	SC-42MMCB	-
✱		14	3	50	SC-42MML2SC	SC-42MML2DC	SC-42MML2FM	SC-42MML2DM	SC-42MML2CB	-
✱		14	3	75	SC-42MML3SC	SC-42MML3DC	SC-42MML3FM	SC-42MML3DM	SC-42MML3CB	-
✱	4	16	6	50	SC-13MMSC	SC-13MMDC	-	SC-13MMDM	-	-
✱	5	16	6	50	SC-14MMSC	SC-14MMDC	SC-14MMFM	SC-14MMDM	SC-14MMCB	-
✱	6	25	6	50	SC-1MMASC	SC-1MMADC	SC-1MMAFM	SC-1MMADM	SC-1MMACB	-
✱		16	6	50	SC-1MMSC	**SC-1MMDC**	**SC-1MMFM**	SC-1MMDM	SC-1MMCB	-
		16	6	171	SC-1MML6SC	SC-1MML6DC	SC-1MML6FM	SC-1MML6DM	SC-1MML6CB	-
	6.3	12.7	3	51	SC-51MMSC	SC-51MMDC	SC-51MMFM	SC-51MMDM	SC-51MMCB	-
	8	25	6	70	SC-2MMASC	SC-2MMADC	SC-2MMAFM	SC-2MMADM	SC-2MMACB	-
		19	6	64	SC-2MMSC	SC-2MMDC	SC-2MMFM	SC-2MMDM	SC-2MMCB	-
	9.5	25	6	70	SC-3MMASC	SC-3MMADC	SC-3MMAFM	SC-3MMADM	SC-3MMACB	-
		19	6	64	SC-3MMSC	**SC-3MMDC**	**SC-3MMFM**	SC-3MMDM	SC-3MMCB	SC-3MMNX
		19	6	171	SC-3MML6SC	SC-3MML6DC	SC-3MML6FM	SC-3MML6DM	SC-3MML6CB	-
	11	25	6	70	SC-4MMSC	SC-4MMDC	SC-4MMFM	SC-4MMDM	SC-4MMCB	-
	12.7	25	6	70	SC-5MMSC	**SC-5MMDC**	**SC-5MMFM**	SC-5MMDM	SC-5MMCB	SC-5MMNX
		25	6	178	SC-5MML6SC	SC-5MML6DC	SC-5MML6FM	SC-5MML6DM	SC-5MML6CB	-
	16	25	6	70	SC-6MMSC	SC-6MMDC	SC-6MMFM	SC-6MMDM	SC-6MMCB	-
	19	25	6	70	SC-7MMSC	SC-7MMDC	SC-7MMFM	SC-7MMDM	SC-7MMCB	-
	25.4	25	6	70	SC-9MMSC	SC-9MMDC	SC-9MMFM	SC-9MMDM	SC-9MMCB	-

* Solid Carbide • *Vollhartmetall

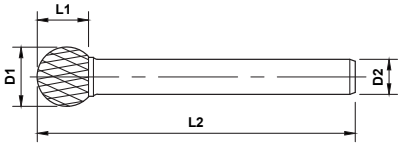
SD BURS - BALL SHAPE

SD Frässtifte - Kugel

Singlecut

Doublecut

Alumacut



Long Shank

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

Non-Ferrous N — Alumacuts recommended for non-ferrous materials

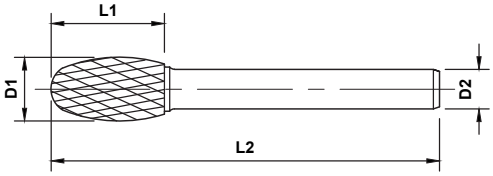
Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

	OD	LOC	SHK	OAL	Cut Type					
	D1	L1	D2	L2	Singlecut	Doublecut	Alumacut	Diamondcut	Chipbreaker	NX Cut
✱	**2.5**	2.3	3	38	SD-41MMSC	SD-41MMDC	SD-41MMFM	SD-41MMDM	SD-41MMCB	-
✱	**3**	2	6	50	SD-12MMSC	SD-12MMDC	SD-12MMFM	SD-12MMDM	SD-12MMCB	-
✱		2.5	3	38	SD-42MMSC	**SD-42MMDC**	SD-42MMFM	SD-42MMDM	SD-42MMCB	-
✱		2.5	3	50	SD-42MML2SC	SD-42MML2DC	SD-42MML2FM	SD-42MML2DM	SD-42MML2CB	-
✱		2.5	3	75	SD-42MML3SC	SD-42MML3DC	SD-42MML3FM	SD-42MML3DM	SD-42MML3CB	-
✱	**5**	4	6	50	SD-14MMSC	SD-14MMDC	SD-14MMFM	SD-14MMDM	SD-14MMCB	-
✱	**6**	5	6	50	SD-1MMSC	**SD-1MMDC**	SD-1MMFM	SD-1MMDM	SD-1MMCB	-
		5	6	171	SD-1MML6SC	SD-1MML6DC	SD-1MML6FM	SD-1MML6DM	SD-1MML6CB	-
	6.3	5	3	44	SD-51MMSC	SD-51MMDC	SD-51MMFM	SD-51MMDM	SD-51MMCB	-
	8	6.4	6	51.4	SD-2MMSC	SD-2MMDC	SD-2MMFM	SD-2MMDM	SD-2MMCB	-
	9.5	8	6	53	SD-3MMSC	**SD-3MMDC**	**SD-3MMFM**	SD-3MMDM	SD-3MMCB	SD-3MMNX
		8	6	160	SD-3MML6SC	SD-3MML6DC	SD-3MML6FM	SD-3MML6DM	SD-3MML6CB	-
	11	9.5	6	54.5	SD-4MMSC	SD-4MMDC	SD-4MMFM	SD-4MMDM	SD-4MMCB	-
	12.7	11	6	56	SD-5MMSC	**SD-5MMDC**	**SD-5MMFM**	SD-5MMDM	SD-5MMCB	SD-5MMNX
		11	6	164	SD-5MML6SC	SD-5MML6DC	SD-5MML6FM	SD-5MML6DM	SD-5MML6CB	-
	16	14	6	59	SD-6MMSC	SD-6MMDC	SD-6MMFM	SD-6MMDM	SD-6MMCB	-
	19	17	6	62	SD-7MMSC	SD-7MMDC	SD-7MMFM	SD-7MMDM	SD-7MMCB	-
	25.4	23	6	68	SD-9MMSC	SD-9MMDC	SD-9MMFM	SD-9MMDM	SD-9MMCB	-

* Solid Carbide • *Vollhartmetall

SE BURS - OVAL SHAPE

SE Frässtifte - Tropfen



Singlecut

Doublecut

Alumacut

Long Shank

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

Non-Ferrous N — Alumacuts recommended for non-ferrous materials

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

	OD	LOC	SHK	OAL	Cut Type					
	D1	L1	D2	L2	Singlecut	Doublecut	Alumacut	Diamondcut	Chipbreaker	NX Cut
✱	3	5.5	3	38	SE-41MMSC	**SE-41MMDC**	SE-41MMFM	SE-41MMDM	SE-41MMCB	-
✱		5.5	3	50	SE-41MML2SC	SE-41MML2DC	SE-41MML2FM	SE-41MML2DM	SE-41MML2CB	-
✱		5.5	3	75	SE-41MML3SC	SE-41MML3DC	SE-41MML3FM	SE-41MML3DM	SE-41MML3CB	-
✱	6	9.5	6	50	SE-1MMSC	**SE-1MMDC**	**SE-1MMFM**	SE-1MMDM	SE-1MMCB	-
		9.5	6	178	SE-1MML6SC	SE-1MML6DC	SE-1MML6FM	SE-1MML6DM	SE-1MML6CB	-
	6.3	9.5	3	47	SE-51MMSC	SE-51MMDC	SE-51MMFM	SE-51MMDM	SE-51MMCB	-
	9.5	16	6	61	SE-3MMSC	**SE-3MMDC**	**SE-3MMFM**	SE-3MMDM	SE-3MMCB	SE-3MMNX
		16	6	168	SE-3MML6SC	SE-3MML6DC	SE-3MML6FM	SE-3MML6DM	SE-3MML6CB	-
	12.7	22	6	67	SE-5MMSC	**SE-5MMDC**	**SE-5MMFM**	SE-5MMDM	SE-5MMCB	SE-5MMNX
		22	6	175	SE-5MML6SC	SE-5MML6DC	SE-5MML6FM	SE-5MML6DM	SE-5MML6CB	-
	16	25	6	70	SE-6MMSC	SE-6MMDC	SE-6MMFM	SE-6MMDM	SE-6MMCB	-
	19	25	6	70	SE-7MMSC	SE-7MMDC	SE-7MMFM	SE-7MMDM	SE-7MMCB	-

* Solid Carbide • *Vollhartmetall

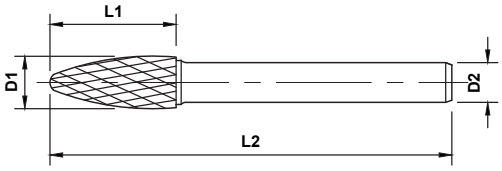
SF BURS - RADIUS TREE SHAPE

SF Frässtifte - Rundbogen

Singlecut

Doublecut

Alumacut



Long Shank

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

Non-Ferrous N — Alumacuts recommended for non-ferrous materials

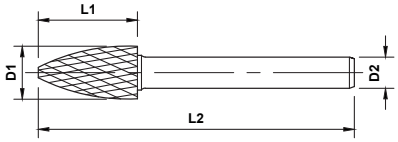
Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

	OD	LOC	SHK	OAL	Cut Type					
	D1	L1	D2	L2	Singlecut	Doublecut	Alumacut	Diamondcut	Chipbreaker	NX Cut
✱	3	6	3	38	SF-41MMSC	SF-41MMDC	SF-41MMFM	SF-41MMDM	SF-41MMCB	-
✱		12.7	3	38	SF-42MMSC	**SF-42MMDC**	SF-42MMFM	SF-42MMDM	SF-42MMCB	-
✱		12.7	3	50	SF-42MML2SC	SF-42MML2DC	SF-42MML2FM	SF-42MML2DM	SF-42MML2CB	-
✱		12.7	3	75	SF-42MML3SC	SF-42MML3DC	SF-42MML3FM	SF-42MML3DM	SF-42MML3CB	-
✱	6	16	6	50	SF-1MMSC	**SF-1MMDC**	**SF-1MMFM**	SF-1MMDM	SF-1MMCB	-
		16	6	171	SF-1MML6SC	SF-1MML6DC	SF-1MML6FM	SF-1MML6DM	SF-1MML6CB	-
	6.3	12.7	3	51	SF-51MMSC	SF-51MMDC	SF-51MMFM	SF-51MMDM	SF-51MMCB	-
	9.5	19	6	64	SF-3MMSC	**SF-3MMDC**	**SF-3MMFM**	SF-3MMDM	SF-3MMCB	SF-3MMNX
		19	6	171	SF-3MML6SC	SF-3MML6DC	SF-3MML6FM	SF-3MML6DM	SF-3MML6CB	-
	11	25	6	70	SF-4MMSC	SF-4MMDC	SF-4MMFM	SF-4MMDM	SF-4MMCB	-
	12.7	19	6	64	SF-13MMSC	SF-13MMDC	SF-13MMFM	SF-13MMDM	SF-13MMCB	-
		25	6	70	SF-5MMSC	**SF-5MMDC**	**SF-5MMFM**	SF-5MMDM	SF-5MMCB	SF-5MMNX
		25	6	178	SF-5MML6SC	SF-5MML6DC	SF-5MML6FM	SF-5MML6DM	SF-5MML6CB	-
	16	25	6	70	SF-6MMSC	SF-6MMDC	SF-6MMFM	SF-6MMDM	SF-6MMCB	-
	19	32	6	77	SF-14MMSC	SF-14MMDC	SF-14MMFM	SF-14MMDM	SF-14MMCB	-
		38	6	83	SF-15MMSC	SF-15MMDC	SF-15MMFM	SF-15MMDM	SF-15MMCB	-
		25	6	70	SF-7MMSC	SF-7MMDC	SF-7MMFM	SF-7MMDM	SF-7MMCB	-

* Solid Carbide • *Vollhartmetall

SG BURS - POINTED TREE SHAPE

SG Frässtifte - Spitzenbogen



Singlecut

Doublecut

Alumacut

Long Shank

BURS

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

Non-Ferrous N — Alumacuts recommended for non-ferrous materials

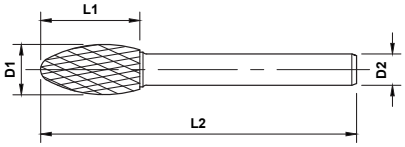
Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

	OD	LOC	SHK	OAL	Cut Type					
	D1	L1	D2	L2	Singlecut	Doublecut	Alumacut	Diamondcut	Chipbreaker	NX Cut
✱	3	6	3	38	SG-41MMSC	SG-41MMDC	SG-41MMFM	SG-41MMDM	SG-41MMCB	-
✱		9.5	3	38	SG-43MMSC	**SG-43MMDC**	SG-43MMFM	SG-43MMDM	SG-43MMCB	-
✱		12.7	3	38	SG-44MMSC	SG-44MMDC	SG-44MMFM	SG-44MMDM	SG-44MMCB	-
✱		12.7	3	50	SG-44MML2SC	SG-44MML2DC	SG-44MML2FM	SG-44MML2DM	SG-44MML2CB	-
✱		12.7	3	75	SG-44MML3SC	SG-44MML3DC	SG-44MML3FM	SG-44MML3DM	SG-44MML3CB	-
✱	6	16	6	50	SG-1MMSC	**SG-1MMDC**	SG-1MMFM	SG-1MMDM	SG-1MMCB	-
		16	6	171	SG-1MML6SC	SG-1MML6DC	SG-1MML6FM	SG-1MML6DM	SG-1MML6CB	-
	6.3	12.7	3	51	SG-51MMSC	SG-51MMDC	SG-51MMFM	SG-51MMDM	SG-51MMCB	-
	8	19	6	64	SG-2MMSC	SG-2MMDC	SG-2MMFM	SG-2MMDM	SG-2MMCB	-
	9.5	19	6	64	SG-3MMSC	**SG-3MMDC**	**SG-3MMFM**	SG-3MMDM	SG-3MMCB	SG-3MMNX
		19	6	171	SG-3MML6SC	SG-3MML6DC	SG-3MML6FM	SG-3MML6DM	SG-3MML6CB	-
	12.7	19	6	64	SG-13MMSC	SG-13MMDC	SG-13MMFM	SG-13MMDM	SG-13MMCB	-
		25	6	70	SG-5MMSC	**SG-5MMDC**	SG-5MMFM	SG-5MMDM	SG-5MMCB	SG-5MMNX
		25	6	178	SG-5MML6SC	SG-5MML6DC	SG-5MML6FM	SG-5MML6DM	SG-5MML6CB	-
	16	25	6	70	SG-6MMSC	SG-6MMDC	SG-6MMFM	SG-6MMDM	SG-6MMCB	-
	19	25	6	70	SG-7MMSC	SG-7MMDC	SG-7MMFM	SG-7MMDM	SG-7MMCB	-

* Solid Carbide • *Vollhartmetall

SH BURS - FLAME SHAPE

SH Frässtifte - Flamme



Singlecut

Doublecut

Alumacut

Long Shank

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

Non-Ferrous N — Alumacuts recommended for non-ferrous materials

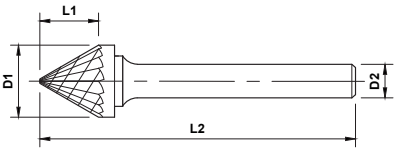
Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

	OD	LOC	SHK	OAL	Cut Type					
	D1	L1	D2	L2	Singlecut	Doublecut	Alumacut	Diamondcut	Chipbreaker	NX Cut
✱	3	6.3	3	38	SH-41MMSC	**SH-41MMDC**	SH-41MMFM	SH-41MMDM	SH-41MMCB	-
✱		6.3	3	50	SH-41MML2SC	SH-41MML2DC	SH-41MML2FM	SH-41MML2DM	SH-41MML2CB	-
✱		6.3	3	75	SH-41MML3SC	SH-41MML3DC	SH-41MML3FM	SH-41MML3DM	SH-41MML3CB	-
✱	6	12.7	6	50	SH-1MMSC	**SH-1MMDC**	SH-1MMFM	SH-1MMDM	SH-1MMCB	-
		12.7	6	178	SH-1MML6SC	SH-1MML6DC	SH-1MML6FM	SH-1MML6DM	SH-1MML6CB	-
	8	19	6	64	SH-2MMSC	**SH-2MMDC**	SH-2MMFM	SH-2MMDM	SH-2MMCB	SH-2MMNX
		19	6	171	SH-2MML6SC	SH-2MML6DC	SH-2MML6FM	SH-2MML6DM	SH-2MML6CB	-
	12.7	32	6	77	SH-5MMSC	**SH-5MMDC**	SH-5MMFM	SH-5MMDM	SH-5MMCB	SH-5MMNX
		32	6	184	SH-5MML6SC	SH-5MML6DC	SH-5MML6FM	SH-5MML6DM	SH-5MML6CB	-
	16	36	6	81	SH-6MMSC	SH-6MMDC	SH-6MMFM	SH-6MMDM	SH-6MMCB	-
	19	41	6	86	SH-7MMSC	SH-7MMDC	SH-7MMFM	SH-7MMDM	SH-7MMCB	-

* Solid Carbide • *Vollhartmetall

SJ BURS - 60° INCLUDED CONE SHAPE

SJ Frässtifte - 60° Kegelsenker



Non-Ferrous N — Alumacuts recommended for non-ferrous materials

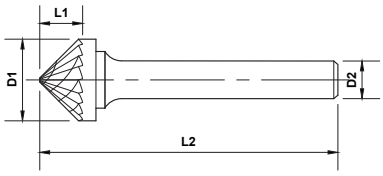
Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

	OD	LOC	SHK	OAL		Cut Type				
	D1	L1	D2	L2		Singlecut	Doublecut	Alumacut	Diamondcut	Chipbreaker
*	3	2.5	3	38		SJ-42MMSC	SJ-42MMDC	SJ-42MMFM	SJ-42MMDM	SJ-42MMCB
*		2.5	3	38	^	SJ-42MMDESC ^	SJ-42MMDEDC ^	SJ-42MMDEFM ^	SJ-42MMDEDM ^	SJ-42MMDECB ^
*	6	4	6	50	^	SJ-1MMDESC ^	SJ-1MMDEDC ^	SJ-1MMDEFM ^	SJ-1MMDEDM ^	SJ-1MMDECB ^
*		4	6	50		SJ-1MMSC	SJ-1MMDC	SJ-1MMFM	SJ-1MMDM	SJ-1MMCB
	9.5	8	6	55.6		SJ-3MMSC	SJ-3MMDC	SJ-3MMFM	SJ-3MMDM	SJ-3MMCB
	12.7	11	6	58.3		SJ-5MMSC	SJ-5MMDC	SJ-5MMFM	SJ-5MMDM	SJ-5MMCB
	16	14.5	6	61.9		SJ-6MMSC	SJ-6MMDC	SJ-6MMFM	SJ-6MMDM	SJ-6MMCB
	19	17.5	6	64.7		SJ-7MMSC	SJ-7MMDC	SJ-7MMFM	SJ-7MMDM	SJ-7MMCB
	25	24.5	6	69		SJ-9MMSC	SJ-9MMDC	SJ-9MMFM	SJ-9MMDM	SJ-9MMCB

* Solid Carbide • *Vollhartmetall ^ Double End • ^ Doppeltes Ende

SK BURS - 90° INCLUDED CONE SHAPE

SK Frässtifte - 90° Kegelsenker



Non-Ferrous N — Alumacuts recommended for non-ferrous materials

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Length Key (K)

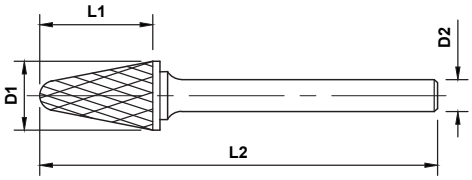
Standard | Long | * Solid Carbide

	OD	LOC	SHK	OAL		Cut Type				
	D1	L1	D2	L2		Singlecut	Doublecut	Alumacut	Diamondcut	Chipbreaker
*	3	1.5	3	38		SK-42MMSC	SK-42MMDC	SK-42MMFM	SK-42MMDM	SK-42MMCB
*		1.5	3	38	^	SK-42MMSCDE ^	SK-42MMDEDC ^	SK-42MMDEFM ^	SK-42MMDEDM ^	SK-42MMDECB ^
*	6	3	6	50		SK-1MMSC	SK-1MMDC	SK-1MMFM	SK-1MMDM	SK-1MMCB
*		3	6	50	^	SK-1MMDESC ^	SK-1MMDEDC ^	SK-1MMDEFM ^	SK-1MMDEDM ^	SK-1MMDECB ^
	9.5	4.7	6	52.4		SK-3MMSC	SK-3MMDC	SK-3MMFM	SK-3MMDM	SK-3MMCB
	12.7	6.3	6	54		SK-5MMSC	SK-5MMDC	SK-5MMFM	SK-5MMDM	SK-5MMCB
	16	8	6	57		SK-6MMSC	SK-6MMDC	SK-6MMFM	SK-6MMDM	SK-6MMCB
	19	9.5	6	58.3		SK-7MMSC	SK-7MMDC	SK-7MMFM	SK-7MMDM	SK-7MMCB
	25	12.7	6	60.7		SK-9MMSC	SK-9MMDC	SK-9MMFM	SK-9MMDM	SK-9MMCB

* Solid Carbide • *Vollhartmetall ^ Double End • ^ Doppeltes Ende

SL BURS - RADIUS CONE SHAPE

SL Frässtifte - Rundkegel



Singlecut

Doublecut

Alumacut

Long Shank

Length Key (K)

Standard Long ✱ Solid Carbide

Quick Ship Items

Non-Ferrous N — Alumacuts recommended for non-ferrous materials

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

	OD	LOC	SHK	OAL	Inclusive Angle	Cut Type					
	D1	L1	D2	L2	DEG °	Singlecut	Doublecut	Alumacut	Diamondcut	Chipbreaker	NX Cut
✱	3	9.5	3	38	8°	SL-41MMSC	SL-41MMDC	SL-41MMFM	SL-41MMDM	SL-41MMCB	-
✱		12.7	3	38	8°	SL-42MMSC	**SL-42MMDC**	SL-42MMFM	SL-42MMDM	SL-42MMCB	-
✱	6	16	6	50	14°	SL-1MMSC	**SL-1MMDC**	SL-1MMFM	SL-1MMDM	SL-1MMCB	-
		16	6	171	14°	SL-1MML6SC	SL-1MML6DC	SL-1MML6FM	SL-1MML6DM	SL-1MML6CB	-
	8	22	6	70	14°	SL-2MMSC	SL-2MMDC	SL-2MMFM	SL-2MMDM	SL-2MMCB	-
	9.5	27	6	75	14°	SL-3MMSC	**SL-3MMDC**	**SL-3MMFM**	SL-3MMDM	SL-3MMCB	SL-3MMNX
		27	6	183	14°	SL-3MML6SC	SL-3MML6DC	SL-3MML6FM	SL-3MML6DM	SL-3MML6CB	-
	12.7	28	6	77	14°	SL-4MMSC	**SL-4MMDC**	**SL-4MMFM**	SL-4MMDM	SL-4MMCB	SL-4MMNX
		28	6	185	14°	SL-4MML6SC	SL-4MML6DC	SL-4MML6FM	SL-4MML6DM	SL-4MML6CB	-
	16	30	6	78	14°	SL-5MMSC	SL-5MMDC	SL-5MMFM	SL-5MMDM	SL-5MMCB	-
		33	6	81	14°	SL-6MMSC	SL-6MMDC	SL-6MMFM	SL-6MMDM	SL-6MMCB	-
	19	38	6	86	14°	SL-7MMSC	SL-7MMDC	SL-7MMFM	SL-7MMDM	SL-7MMCB	-

* Solid Carbide • *Vollhartmetall

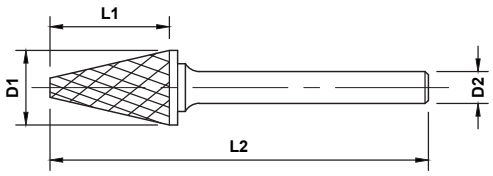
SM BURS - POINTED CONE SHAPE

SM Frässtifte - Spitzenkegel

Singlecut

Doublecut

Alumacut



Long Shank

BURS

Length Key (K)

Standard Long ✱ Solid Carbide

Quick Ship Items

Non-Ferrous N — Alumacuts recommended for non-ferrous materials

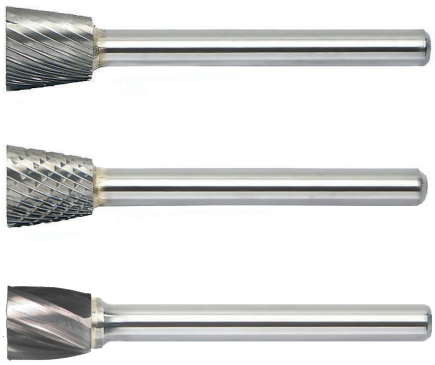
Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

	OD	LOC	SHK	OAL	Inclusive Angle	Cut Type				
	D1	L1	D2	L2	deg	Singlecut	Doublecut	Alumacut	Diamondcut	Chipbreaker
✱	3	8.9	3	38	12°	SM-41MMSC	**SM-41MMDC**	SM-41MMFM	SM-41MMDM	SM-41MMCB
✱		11	3	38	14°	SM-42MMSC	SM-42MMDC	SM-42MMFM	SM-42MMDM	SM-42MMCB
✱		11	3	50	14°	SM-42MML2SC	SM-42MML2DC	SM-42MML2FM	SM-42MML2DM	SM-42MML2CB
✱		11	3	75	14°	SM-42MML3SC	SM-42MML3DC	SM-42MML3FM	SM-42MML3DM	SM-42MML3CB
✱		16	3	38	7°	SM-43MMSC	SM-43MMDC	SM-43MMFM	SM-43MMDM	SM-43MMCB
✱	6	12.7	6	50	22°	SM-1MMSC	**SM-1MMDC**	SM-1MMFM	SM-1MMDM	SM-1MMCB
✱		19	6	50	14°	SM-2MMSC	SM-2MMDC	SM-2MMFM	SM-2MMDM	SM-2MMCB
✱		25	6	50	12°	SM-3MMSC	SM-3MMDC	SM-3MMFM	SM-3MMDM	SM-3MMCB
	6.3	12.7	3	54	22°	SM-51MMSC	SM-51MMDC	SM-51MMFM	SM-51MMDM	SM-51MMCB
	9.5	16	6	64	28°	SM-4MMSC	**SM-4MMDC**	SM-4MMFM	SM-4MMDM	SM-4MMCB
	12.7	22	6	70.5	28°	SM-5MMSC	**SM-5MMDC**	SM-5MMFM	SM-5MMDM	SM-5MMCB
	16	25	6	73.5	31°	SM-6MMSC	SM-6MMDC	SM-6MMFM	SM-6MMDM	SM-6MMCB

* Solid Carbide • *Vollhartmetall

SN BURS - INVERTED CONE SHAPE

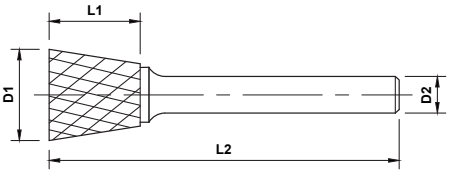
SN Frässtifte - Winkel



Singlecut

Doublecut

Alumacut



Long Shank

Non-Ferrous N — Alumacuts recommended for non-ferrous materials

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Length Key (K)

Standard | Long | ✱ Solid Carbide

	OD	LOC	SHK	OAL	Inclusive Angle	Cut Type				
	D1	L1	D2	L2	Deg °	Singlecut	Doublecut	Alumacut	Diamondcut	Chipbreaker
✱	**2.5**	3	3	38	10°	SN-41MMSC	SN-41MMDC	SN-41MMFM	SN-41MMDM	SN-41MMCB
✱	**3**	4	3	38	10°	SN-42MMSC	SN-42MMDC	SN-42MMFM	SN-42MMDM	SN-42MMCB
✱	**6**	8	6	50	10°	SN-1MMSC	SN-1MMDC	SN-1MMFM	SN-1MMDM	SN-1MMCB
	6.3	6	3	44	10°	SN-51MMSC	SN-51MMDC	SN-51MMFM	SN-51MMDM	SN-51MMCB
	9.5	9.5	6	54.5	13°	SN-2MMSC	SN-2MMDC	SN-2MMFM	SN-2MMDM	SN-2MMCB
	12.7	12.7	6	57.7	28°	SN-4MMSC	SN-4MMDC	SN-4MMFM	SN-4MMDM	SN-4MMCB
	16	19	6	64	18°	SN-6MMSC	SN-6MMDC	SN-6MMFM	SN-6MMDM	SN-6MMCB
	19	16	6	61	30°	SN-7MMSC	SN-7MMDC	SN-7MMFM	SN-7MMDM	SN-7MMCB

* Solid Carbide • *Vollhartmetall

FIBERGLASS ROUTERS

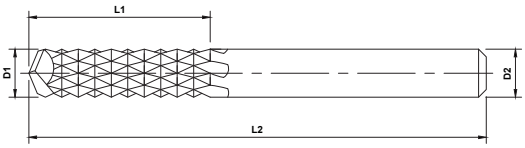
Frässtifte für Fiberglass

Plain end

Burend

Millend

Drill end



BURS

Length Key (K)

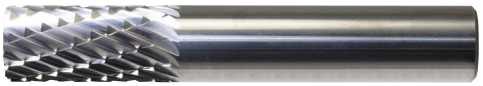
Standard Long ✱ Solid Carbide

	OD	LOC	SHK	OAL	End Cut Type			
	D1	L1	D2	L2	Plain end(A)	Burend (B)	Millend (C)	Drill end (D)
	2	10	3	38	FGRM1-1A	FGRM1-1B	FGRM1-1C	FGRM1-1D
	1.5	5	3	38	FGRM1A	FGRM1B	FGRM1C	FGRM1D
	3	12	3	38	FGRM2A	FGRM2B	FGRM2C	FGRM2D
	5	16	5	50	FGRM3A	FGRM3B	FGRM3C	FGRM3D
		16	6	50	FGRM4A	FGRM4B	FGRM4C	FGRM4D
	6	18	6	50	FGRM5A	FGRM5B	FGRM5C	FGRM5D
		25	6	63	FGRM6-0A	FGRM6-0B	FGRM6-0C	FGRM6-0D
		18	6	75	FGRM6-1A	FGRM6-1B	FGRM6-1C	FGRM6-1D
		25	6	75	FGRM6-2A	FGRM6-2B	FGRM6-2C	FGRM6-2D
		38	6	75	FGRM6-3A	FGRM6-3B	FGRM6-3C	FGRM6-3D
		18	6	63	FGRM6A	FGRM6B	FGRM6C	FGRM6D
	8	25	8	63	FGRM7A	FGRM7B	FGRM7C	FGRM7D
	10	25	10	63	FGRM8A	FGRM8B	FGRM8C	FGRM8D
	12	25	12	75	FGRM9A	FGRM9B	FGRM9C	FGRM9D

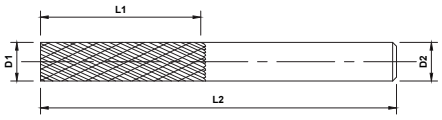
DIEMILLS

Gesenk-Frässtifte

Doublecut



Coarse Doublecut



Length Key (K)

Standard Long ✱ Solid Carbide

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

	OD	LOC	SHK	OAL	Cut Type	
	D1	L1	D2	L2	Doublecut	Coarse Doublecut
✱	**3**	12	3	38	M48000	M48020
✱	**4**	12	4	50	M48100	M48120
✱	**5**	16	5	50	M48200	M48220
✱	**6**	18	6	50	M48300	M48320
✱	**8**	22	8	63	M48400	M48420
✱	**10**	25	10	63	M48500	M48520

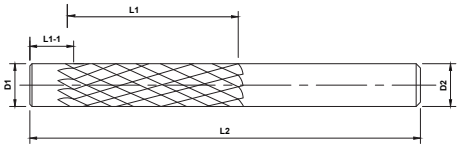
* Solid Carbide • *Vollhartmetall

PILOTED DIEMILLS

Gesenk-Frässtifte (Stumpfer Kopf)

Doublecut

Singlecut



BURS

Length Key (K)

Standard Long ✱ Solid Carbide

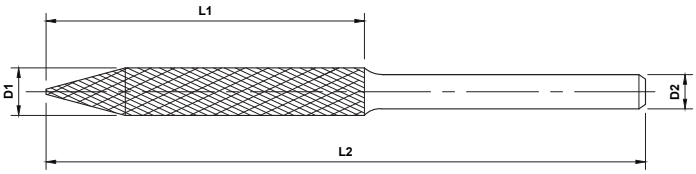
Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

	OD	LOC	Pilot	SHK	OAL	Cut Type	
	D1	L1	L1-1	D2	L2	Doublecut	Singlecut
✱	**3**	25	3	3	75	M22000	M22001
✱	**5**	32	5	5	75	M22100	M22101
✱	**6**	32	6	6	75	M22200	M22201
✱	**10**	50	10	10	100	M22300	M22301
✱	**12**	50	12	12	100	M22400	M22401

* Solid Carbide • *Vollhartmetall

TIRE BURS

Frässtifte für Gummireifen



Round Shank

Tri-Shank

Length Key (K)

Standard Long ✱ Solid Carbide

Steel P

	OD	LOC	SHK	OAL	Shank Type	
	D1	L1	D2	L2	Round Shank	Tri-Shank
	3	25	3	50	STBM-011	-
		14	3	38	STBM-012	STBM-012T
	6	50	6	75	STBM-013	STBM-013T
	8	53	8	100	STBM-014	STBM-014T
	10	75	10	100	STBM-015	STBM-015T

PLASTIC POUCH BUR SETS

Frässtifte-Sortiment in einem Kunststoff-Etui

Power Pouch Bur Sets	
Part ID	Description
SETM640MMDC	Plastic Pouch Set SC3MML6, SD3MML6, SF3MML6, SF5MML6 Doublecut
SETM640MMDM	Plastic Pouch Set SC3MML6, SD3MML6, SF3MML6, SF5MML6 Diamond Cut
SETM640MMFM	Plastic Pouch Set SC3MML6, SD3MML6, SF3MML6, SF5MML6 Alumacut
SETM640MMSC	Plastic Pouch Set SC3MML6, SD3MML6, SF3MML6, SF5MML6 Singlecut

All tools in these sets are 6mm diameter shank. • Tous les outils de ce set ont une queue Ø 6 mm

12 PIECE PLASTIC BOX BUR SETS

12 Frässtifte-Sortiment in Kunststoffbehälter

Plastic Box Bur Set			
SD	Burs Shapes Included	Cut Type	Part ID
3mm	SA43MM, SA42MM, SC42MM, SC41MM, SD42MM, SE41MM, SF41MM, SG41MM, SH41MM, SJ42MM, SL42MM, SN42MM	Doublecut	**SETM100MMPDC**
3mm	SA43MM, SA42MM, SC42MM, SC41MM, SD42MM, SE41MM, SF41MM, SG41MM, SH41MM, SJ42MM, SL42MM, SN42MM	Diamondcut	**SETM100MMPDM**
3mm	SA43MM, SA42MM, SC42MM, SC41MM, SD42MM, SE41MM, SF41MM, SG41MM, SH41MM, SJ42MM, SL42MM, SN42MM	Singlecut	**SETM100MMPSC**
6mm	SA1MM, SC1MM, SD1MM, SE1MM, SF1MM, SG1MM, SH1MM, SJ1MM, SK1MM, SL1MM, SM1MM, SN1MM	Doublecut	**SETM120MMPDC**
6mm	SA1MM, SC1MM, SD1MM, SE1MM, SF1MM, SG1MM, SH1MM, SJ1MM, SK1MM, SL1MM, SM1MM, SN1MM	Diamondcut	**SETM120MMPDM**
6mm	SA1MM, SC1MM, SD1MM, SE1MM, SF1MM, SG1MM, SH1MM, SJ1MM, SK1MM, SL1MM, SM1MM, SN1MM	Singlecut	**SETM120MMPSC**

SD= Shank Diameter • SD = Schaftdurchmesser

24 PIECE COUNTERTOP DISPLAYS

24 Frässtifte-Sortiment in Kunststoff-Display

Description	Burs Included	Part Number
24 Piece Display Metric Bur Set	SA-5MMDC, SA-3MMDC, SA-1MMDC, SC-5MMDC, SC-3MMDC, SC-1MMDC, SD-5MMDC, SD-3MMDC, SD-1MMDC, SE-5MMDC, SE-3MMDC, SE-1MMDC, SF-5MMDC, SF-3MMDC, SF-1MMDC, SG-5MMDC, SG-3MMDC, SG-1MMDC, SL-4MMDC, SL-3MMDC, SL-1MMDC, SM-5MMDC, SM-4MMDC, SM-3MMDC	**DISPLAY2M**
24 Piece Metric Bur Set without Display	All Burs Above	**DIS24M-ND**

All tools in these sets are 6mm diameter shank. •Alle Frässtifte im Sortiment haben einen 6mm Schaft

FRACTIONAL PRODUCTS

PRODUKTE FRACTIONAL

"Our Best Selling Fractional Dimension Tools!"

"Unsere meistverkauften Werkzeuge für fraktale Dimensionen!"

SUPERIOR CARBIDE BLEND

Hochwertige Carbide-Mischung

Mastercut's Superior Carbide Blend – ***A***-Gr-SiV (Active Grain Sized Volume)
Our superior tungsten carbide gives you the ability to be ***aggressive*** when you need to be. Growth inhibitors in our submicron carbide blanks maintain the most consistent grain size available, giving you superior hardness and toughness.

Mastercut "Superior Carbide Blend" (hochqualitative Karbid-Mischung) - A-Gr-SiV (Active Grain Sized Volume) (hochwertiger Karbid-Fräser)
Mit unserem überlegenen Wolframkarbid können Sie aggressiv vorgehen, wenn dies erforderlich ist. Wachstumshemmer in unseren Submikron-Karbidrohlingen sorgen für die konstanteste Körnergröße auf dem Markt und bieten Ihnen damit überlegene Härte und Robustheit.

Full line of fractional products available
Vollständige Reihe von Teilprodukten erhältlich

LEGENDS

Non-Ferrous N	Alumacuts recommended for non-ferrous materials
	Alumacuts empfohlen für Nicht-Eisen-Metalle

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MasterCut Tool Corp.

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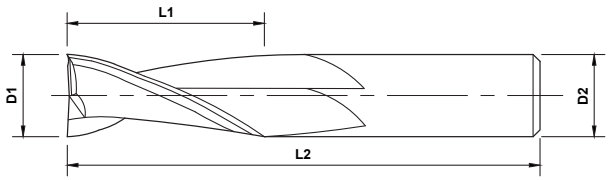
Produkte Fractional

SQUARE ENDMILLS

Fractional Schaftfräser

2, 3 and 4 Flutes	Coated and Uncoated
2-, 3-, und 4 Schneiden	Beschichtet und unbeschichtet

Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P



Standard, Series 209,210,211

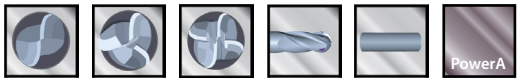
Length Key (K)

Stub | Standard | Long

Quick Ship Items

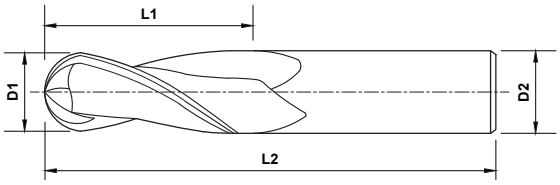
OD	LOC	SHK	OAL	Uncoated			PowerA		
D1	L1	D2	L2	2 Flute	3 Flute	4 Flute	2 Flute	3 Flute	4 Flute
1/32	3/32	1/8	1-1/2	209-202	-	211-202	209-202-1	-	211-202-1
1/16	1/4	1/8	1-1/2	209-206	-	211-206	209-206-1	-	211-206-1
3/32	3/8	1/8	1-1/2	209-210	-	211-210	209-210-1	-	211-210-1
1/8	1/2	1/8	1-1/2	209-214	-	211-214	209-214-1	-	211-214-1
3/16	5/8	3/16	2	209-222	-	211-222	209-222-1	-	211-222-1
1/4	3/4	1/4	2-1/2	209-230	210-230	211-230	209-230-1	210-230-1	211-230-1
5/16	7/8	5/16	2-1/2	209-238	-	211-238	209-238-1	-	211-238-1
3/8	7/8	3/8	2-1/2	209-246	210-246	211-246	209-246-1	210-246-1	211-246-1
1/2	1	1/2	3	209-262	210-262	211-262	209-262-1	210-262-1	211-262-1
5/8	1-1/4	5/8	3-1/2	209-266	-	211-266	209-266-1	-	211-266-1
3/4	1-1/2	3/4	4	209-270	-	211-270	209-270-1	-	211-270-1
7/8	1-1/2	7/8	4	209-272	-	211-272	209-272-1	-	211-272-1
1	1-1/2	1	4	209-274	-	211-274	209-274-1	-	211-274-1

BALL ENDMILLS



Schaftfräser mit Vollradius

2, 3 and 4 Flutes	Coated and Uncoated
2-, 3-, und 4 Schneiden	Beschichtet und unbeschichtet



Standard, Series 209,210,211

Length Key (K)

Stub Standard Long

Quick Ship Items

OD	LOC	SHK	OAL	Uncoated			PowerA		
D1	L1	D2	L2	2 Flute	3 Flute	4 Flute	2 Flute	3 Flute	4 Flute
1/32	3/32	1/8	1-1/2	**209-002**	-	**211-002**	209-002-1	-	211-002-1
1/16	1/4	1/8	1-1/2	**209-006**	-	**211-006**	209-006-1	-	211-006-1
3/32	3/8	1/8	1-1/2	**209-010**	-	**211-010**	209-010-1	-	211-010-1
1/8	1/2	1/8	1-1/2	**209-014**	-	**211-014**	209-014-1	-	211-014-1
3/16	5/8	3/16	2	**209-022**	-	**211-022**	209-022-1	-	211-022-1
1/4	3/4	1/4	2-1/2	**209-030**	210-030	**211-030**	209-030-1	210-030-1	211-030-1
5/16	7/8	5/16	2-1/2	**209-038**	-	**211-038**	209-038-1	-	211-038-1
3/8	7/8	3/8	2-1/2	**209-046**	210-046	**211-046**	209-046-1	210-046-1	211-046-1
1/2	1	1/2	3	**209-062**	**210-062**	**211-062**	209-062-1	210-062-1	211-062-1
5/8	1-1/4	5/8	3-1/2	**209-066**	-	**211-066**	209-066-1	-	211-066-1
3/4	1-1/2	3/4	4	**209-070**	-	**211-070**	209-070-1	-	211-070-1
7/8	1-1/2	7/8	4	209-072	-	211-072	209-072-1	-	211-072-1
1	1-1/2	1	4	209-074	-	**211-074**	209-074-1	-	211-074-1

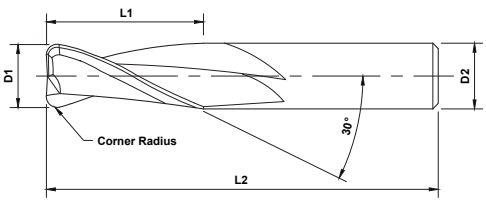
Email: sales@mastercuttool.com
www.mastercuttool.com

CORNER RADIUS ENDMILLS

Schaftfräser mit Eckenradius

2 and 4 Flutes	Coated and Uncoated
2 und 4 Schneiden	Beschichtet und unbeschichtet

Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P



Standard, Series 209,211

Length Key (K)

Stub | Standard | Long

Quick Ship Items

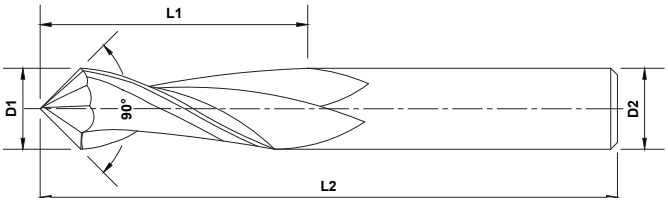
	OD	LOC	SHK	OAL	Radius	Uncoated		PowerA	
	D1	L1	D2	L2	R	2 Flute	4 Flute	2 Flute	4 Flute
	1/8	1/2	1/8	1-1/2	.015	**209-401**	211-401	209-401-1	211-401-1
		1/2	1/8	1-1/2	.020	**209-402**	211-402	209-402-1	211-402-1
	3/16	5/8	3/16	2	.015	209-411	211-411	209-411-1	211-411-1
		5/8	3/16	2	.020	209-412	**211-412**	209-412-1	211-412-1
	1/4	3/4	1/4	2-1/2	.015	209-421	**211-421**	209-421-1	211-421-1
		3/4	1/4	2-1/2	.020	209-422	**211-422**	209-422-1	211-422-1
		3/4	1/4	2-1/2	.030	**209-423**	**211-423**	209-423-1	211-423-1
	5/16	13/16	5/16	2-1/2	.020	209-432	211-432	209-432-1	211-432-1
		13/16	5/16	2-1/2	.030	209-433	**211-433**	209-433-1	211-433-1
	3/8	1	3/8	2-1/2	.020	209-442	211-442	209-442-1	211-442-1
		1	3/8	2-1/2	.030	**209-443**	**211-443**	209-443-1	211-443-1
	1/2	1	1/2	3	.020	**209-452**	**211-452**	209-452-1	211-452-1
		1	1/2	3	.030	**209-453**	**211-453**	209-453-1	211-453-1
	5/8	1-1/4	5/8	3-1/2	.030	209-463	**211-463**	209-463-1	211-463-1
		1-1/4	5/8	3-1/2	.045	209-464	211-464	209-464-1	211-464-1
	3/4	1-1/2	3/4	4	.030	209-473	211-473	209-473-1	211-473-1
		1-1/2	3/4	4	.045	209-474	211-474	209-474-1	211-474-1
	1	1-1/2	1	4	.030	209-483	211-483	209-483-1	211-483-1
		1-1/2	1	4	.045	209-484	211-484	209-484-1	211-484-1

90° DRILL MILLS

Bohrfräser mit 90° Spitze

2 and 4 Flutes	Coated and Uncoated
2 und 4 Schneiden	Beschichtet und unbeschichtet

Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P



Standard, Series 214

Length Key (K)

Stub | Standard | Long

Quick Ship Items

	OD	LOC	SHK	OAL	Uncoated		PowerA	
	D1	L1	D2	L2	2 Flute	4 Flute	2 Flute	4 Flute
	1/4	3/4	1/4	2-1/2	214-006	214-306	214-006-1	214-306-1
	3/8	7/8	3/8	2-1/2	214-010	214-310	214-010-1	214-310-1
	1/2	1	1/2	3	214-014	214-314	214-014-1	214-314-1

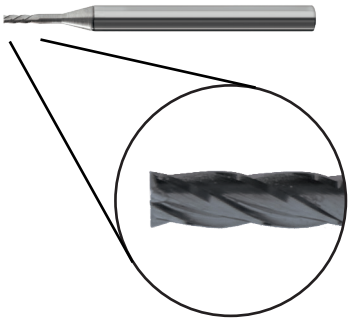
Fractional Products
Produkte Fractional

SQUARE MINI MILLS

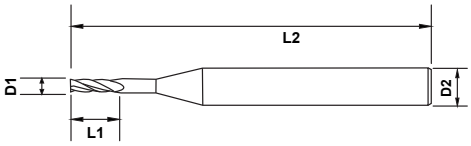
Mini-Schaftfräser

2 and 4 Flutes	Coated and Uncoated
2 und 4 Schneiden	Beschichtet und unbeschichtet

Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P



Standard, Series 207

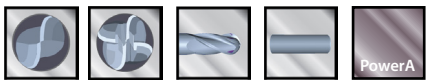


Length Key (K)

Stub | Standard | Long

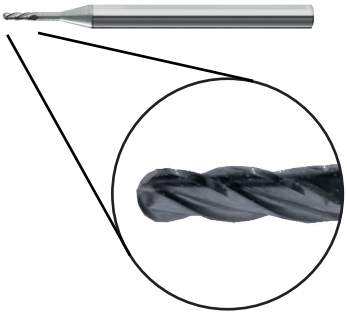
	OD	LOC	SHK	OAL	Uncoated		PowerA	
	D1	L1	D2	L2	2 Flute	4 Flute	2 Flute	4 Flute
	.010	.030	1/8	1-1/2	207-104	-	207-104-1	-
	.015	.045	1/8	1-1/2	207-106	-	207-106-1	-
	.020	.060	1/8	1-1/2	207-108	-	207-108-1	-
	.025	.075	1/8	1-1/2	207-110	207-510	207-110-1	207-510-1
	.030	.090	1/8	1-1/2	207-112	207-512	207-112-1	207-512-1
	.035	.105	1/8	1-1/2	207-114	207-514	207-114-1	207-514-1
	.040	.120	1/8	1-1/2	207-116	207-516	207-116-1	207-516-1
	.045	.135	1/8	1-1/2	207-118	207-518	207-118-1	207-518-1
	.050	.174	1/8	1-1/2	207-120	207-520	207-120-1	207-520-1
	.055	.267	1/8	1-1/2	207-122	207-522	207-122-1	207-522-1
	.060	.360	1/8	1-1/2	207-124	207-524	207-124-1	207-524-1

BALL MINI MILLS

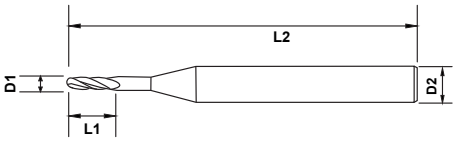


Mini-Schaftfräser (Kopierfräser)

2 and 4 Flutes	Coated and Uncoated
2 und 4 Schneiden	Beschichtet und unbeschichtet



Standard, Series 207



Length Key (K)

Stub Standard Long

	OD	LOC	SHK	OAL	Uncoated		PowerA	
	D1	L1	D2	L2	2 Flute	4 Flute	2 Flute	4 Flute
	.010	.030	1/8	1-1/2	207-004	-	207-004-1	-
	.015	.045	1/8	1-1/2	207-006	-	207-006-1	-
	.020	.060	1/8	1-1/2	207-008	-	207-008-1	-
	.025	.075	1/8	1-1/2	207-010	207-410	207-010-1	207-410-1
	.030	.090	1/8	1-1/2	207-012	207-412	207-012-1	207-412-1
	.035	.105	1/8	1-1/2	207-014	207-414	207-014-1	207-414-1
	.040	.120	1/8	1-1/2	207-016	207-416	207-016-1	207-416-1
	.045	.135	1/8	1-1/2	207-018	207-418	207-018-1	207-418-1
	.050	.174	1/8	1-1/2	207-020	207-420	207-020-1	207-420-1
	.055	.267	1/8	1-1/2	207-022	207-422	207-022-1	207-422-1
	.060	.360	1/8	1-1/2	207-024	207-424	207-024-1	207-424-1

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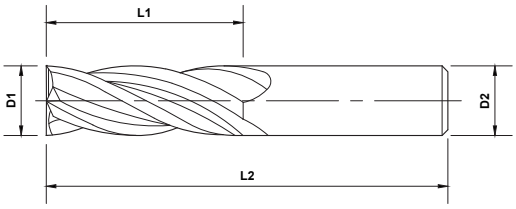
V4 SQUARE ENDMILLS

V4 Schaftfräser

4 Flutes	Coated with or without flat
4 Schneiden	Beschichtet mit und ohne Spannfläche

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H



PowerA

Standard, Series 400

Length Key (K)

Stub | Standard | Long

Quick Ship Items

	OD	LOC	SHK	OAL	PowerA	
	D1	L1	D2	L2	No Flat	With Flat
	1/4	5/8	1/4	2-1/2	400-010-1	-
	5/16	13/16	5/16	2-1/2	400-012-1	-
	3/8	7/8	3/8	2-1/2	400-016-1	400-016W-1
	1/2	1	1/2	3	400-022-1	400-022W-1
	5/8	1-1/4	5/8	3-1/2	400-028-1	400-028W-1
	3/4	1-1/2	3/4	4	400-030-1	400-030W-1

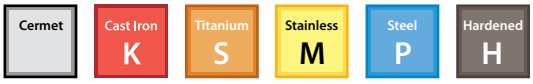
Fractional Products

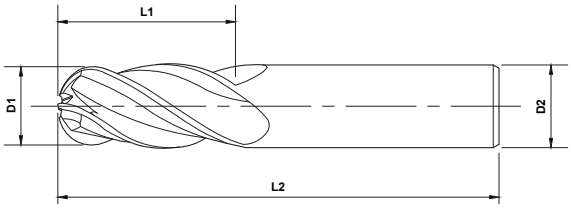
Produkte Fractional

V4 BALL ENDMILLS

V4 Schaftfräser mit Vollradius

4 Flutes	Coated with or without flat
4 Schneiden	Beschichtet mit und ohne Spannfläche





PowerA

Standard, Series 400

Length Key (K)

Stub Standard Long

Quick Ship Items

	OD	LOC	SHK	OAL	PowerA	
	D1	L2	D2	L2	No Flat	With Flat
	1/4	5/8	1/4	2-1/2	400-210-1	-
	5/16	13/16	5/16	2-1/2	400-212-1	-
	3/8	7/8	3/8	2-1/2	400-216-1	400-216W-1
	1/2	1	1/2	3	400-222-1	400-222W-1
	5/8	1-1/4	5/8	3-1/2	400-228-1	400-228W-1
	3/4	1-1/2	3/4	4	400-230-1	400-230W-1
	1	1-1/2	1	4	400-234-1	400-234W-1

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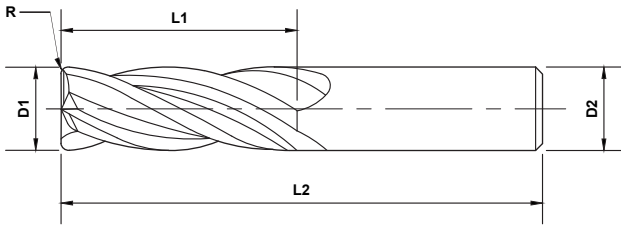
V4 CORNER RADIUS ENDMILLS

V4 Schaftfräser mit Eckenradius

4 Flutes	Coated with or without flat
4 Schneiden	Beschichtet mit und ohne Spannfläche

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H



PowerA

Standard, Series 400

Length Key (K)

Stub | Standard | Long

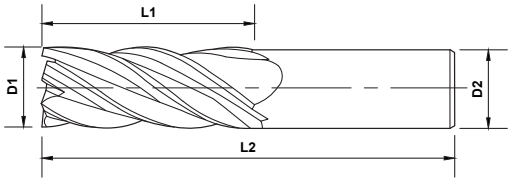
Quick Ship Items

	OD	LOC	SHK	OAL	Radius	PowerA	
	D1	L1	D2	L2	R	No Flat	With Flat
	1/4	5/8	1/4	2-1/2	.015	400-421-1	-
		5/8	1/4	2-1/2	.020	400-422-1	-
	5/16	13/16	5/16	2-1/2	.015	400-431-1	-
		13/16	5/16	2-1/2	.020	400-432-1	-
	3/8	7/8	3/8	2-1/2	.020	400-442-1	400-442W-1
		7/8	3/8	2-1/2	.030	400-443-1	400-443W-1
	1/2	1	1/2	3	.020	400-462-1	400-462W-1
		1	1/2	3	.030	400-463-1	400-463W-1
	5/8	1-1/4	5/8	3-1/2	.020	400-492-1	400-492W-1
		1-1/4	5/8	3-1/2	.030	400-493-1	400-493W-1
	3/4	1-1/2	3/4	4	.030	400-503-1	400-503W-1
		1-1/2	3/4	4	.045	400-504-1	400-504W-1

V5 SQUARE ENDMILLS

V5 Schaftfräser

5 Flutes	Coated with or without flat
5 Schneiden	Beschichtet mit und ohne Spannfläche



PowerA

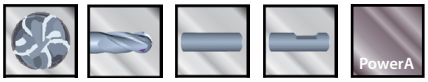
Standard, Series 408

Length Key (K)

Stub Standard Long

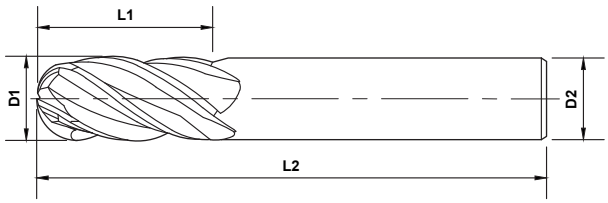
	OD	LOC	SHK	OAL	PowerA	
	D1	L1	D2	L2	No Flat	With Flat
	3/8	7/8	3/8	2-1/2	408-010-1	408-010W-1
	1/2	1	1/2	3	408-014-1	408-014W-1
	5/8	1-1/4	5/8	3-1/2	408-020-1	408-020W-1
	3/4	1-1/2	3/4	4	408-024-1	408-024W-1
	1	1-1/2	1	4	408-026-1	408-026W-1

V5 BALL ENDMILLS



V5 Schaftfräser mit Vollradius

5 Flutes	Coated with or without flat
5 Schneiden	Beschichtet mit und ohne Spannfläche



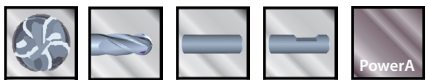
PowerA

Length Key (K)

Stub Standard Long

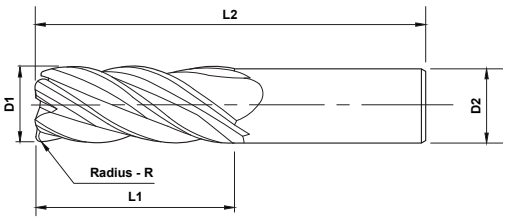
	OD	LOC	SHK	OAL	PowerA	
	D1	L1	D2	L2	No Flat	With Flat
	3/8	7/8	3/8	2-1/2	408-210-1	408-210W-1
	1/2	1	1/2	3	408-214-1	408-214W-1
	5/8	1-1/4	5/8	3-1/2	408-220-1	408-220W-1
	3/4	1-1/2	3/4	4	408-222-1	408-222W-1
	1	1-1/2	1	4	408-226-1	408-226W-1

V5 CORNER RADIUS ENDMILLS



V5 Schaftfräser mit Eckenradius

5 Flutes	Coated with or without flat
5 Schneiden	Beschichtet mit und ohne Spannfläche



PowerA

Standard, Series 408

Length Key (K)

Stub Standard Long

OD	LOC	SHK	OAL	Radius	PowerA	
D1	L1	D2	L2	R	No Flat	With Flat
3/8	7/8	3/8	2-1/2	.015	408-441-1	408-441W-1
	7/8	3/8	2-1/2	.020	408-442-1	408-442W-1
1/2	1	1/2	3	.020	408-462-1	408-462W-1
	1	1/2	3	.030	408-463-1	408-463W-1
5/8	1-1/4	5/8	3-1/2	.020	408-492-1	408-492W-1
	1-1/4	5/8	3-1/2	.030	408-493-1	408-493W-1
3/4	1-1/2	3/4	4	.030	408-503-1	408-503W-1
	1-1/2	3/4	4	.045	408-504-1	408-504W-1
1	1-1/2	1	4	.030	408-523-1	408-523W-1
	1-1/2	1	4	.045	408-524-1	408-524W-1

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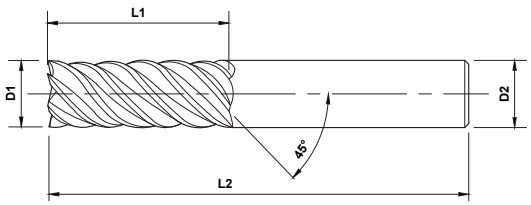
F45 6 FLUTE SQUARE ENDMILLS

F45 6 Schneiden Schaftfräser

6 Flutes	Coated and Uncoated
6 Schneiden	Beschichtet und unbeschichtet

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H



Uncoated — Standard, Series 411

PowerA — Standard, Series 411

Length Key (K)

Stub | Standard | Long

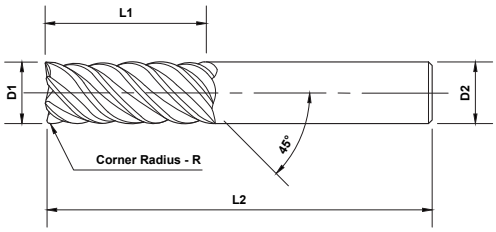
	OD	LOC	SHK	OAL	Uncoated	PowerA
	D1	L1	D2	L2	Part ID	Part ID
	3/8	1	3/8	2-1/2	411-008	411-008-1
	1/2	1	1/2	3	411-012	411-012-1
	5/8	1-1/4	5/8	3-1/2	411-016	411-016-1
	3/4	1-1/2	3/4	4	411-018	411-018-1
	1	1-1/2	1	4	411-022	411-022-1

F45 6 FL CORNER RADIUS ENDMILLS

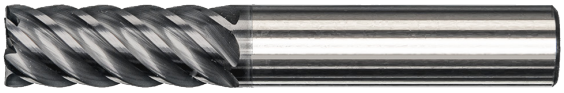
F45 6-Schneiden Schaftfräser mit Eckenradius

6 Flutes	Coated and Uncoated
6 Schneiden	Beschichtet und unbeschichtet

Cermet | Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H



Uncoated — Standard, Series 411



PowerA — Standard, Series 411

Length Key (K)

Stub | Standard | Long

OD	LOC	SHK	OAL	Radius	Uncoated	PowerA
D1	L1	D2	L2	R	Part ID	Part ID
3/8	1	3/8	2-1/2	.012	411-220	411-220-1
1/2	1	1/2	3	.015	411-241	411-241-1
5/8	1-1/4	5/8	3-1/2	.020	411-262	411-262-1
3/4	1-1/2	3/4	4	.030	411-273	411-273-1
1	1-1/2	1	4	.030	411-293	411-293-1

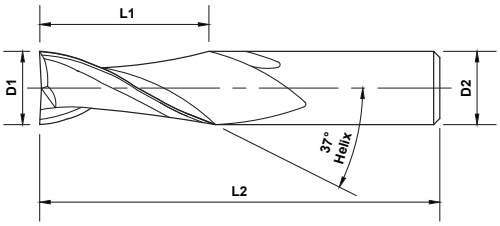
Fractional Products
Produkte Fractional

SQUARE END AXMILLS

Schaftfräser AxMills

2 and 3 Flutes	Coated and Uncoated
2 und 3 Schneiden	Beschichtet und unbeschichtet

Non-Ferrous
N



Uncoated — Standard, Series 411

PowerZ — Standard, Series 411

Length Key (K)

Stub | Standard | Long

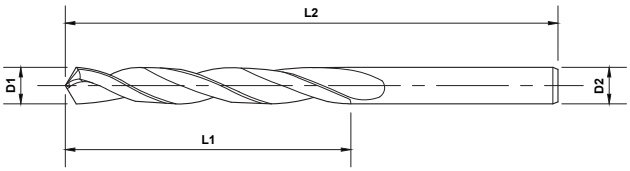
Quick Ship Items

OD	LOC	SHK	OAL	Uncoated	PowerZ	Uncoated	PowerZ
D1	L1	D2	L2	2 Flute	2 Flute	3 Flute	3 Flute
1/4	3/4	1/4	2-1/2	414-008	414-008-4	420-008	420-008-4
	1	1/4	2-1/2	414-010	414-010-4	420-010	420-010-4
	1-1/8	1/4	2-1/2	-	-	421-082	421-082-4
3/8	7/8	3/8	2-1/2	414-016	414-016-4	420-016	420-016-4
	1	3/8	2-1/2	414-018	414-018-4	420-018	420-018-4
1/2	1	1/2	3	414-022	414-022-4	420-022	420-022-4
	1-1/4	1/2	3	414-024	414-024-4	420-024	420-024-4
5/8	1-1/4	5/8	3-1/2	414-028	414-028-4	420-028	420-028-4
3/4	1-1/2	3/4	4	414-032	414-032-4	420-032	420-032-4
	1-3/4	3/4	4	414-034	414-034-4	420-034	420-034-4
1	1-1/4	1	5	-	-	421-164	421-164-4
	1-1/2	1	5	-	-	421-166	421-166-4

JOBBER DRILLS

Spiralbohrer

2 Flute	118° Four Facet Point	Coated and Uncoated
2 Schneiden	118° Spitze, vier Facetten	Beschichtet und unbeschichtet



Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P | Hardened H

Uncoated

Length Key (K)

Stub | Standard | Long

OD	LOC	SHK	OAL	Wire	Uncoated	PowerA
D1	L1	D2	L2	Letter	Part ID	Part ID
1/8	1-1/4	1/8	2-1/4		601-104	601-104-1
.1285	1-3/8	.1285	2-1/2	30	601-106	601-106-1
.1360	1-3/8	.1360	2-1/2	29	601-108	601-108-1
.1378	1-3/8	.1378	2-1/2		601-110	601-110-1
.1405	1-3/8	.1405	2-1/2	28	601-112	601-112-1
9/64	1-3/8	9/64	2-1/2		601-114	601-114-1
.1440	1-3/8	.1440	2-1/2	27	601-116	601-116-1
.1470	1-3/8	.1470	2-1/2	26	601-118	601-118-1
.1495	1-3/8	.1495	2-1/2	25	601-120	601-120-1
.1520	1-3/8	.1520	2-1/2	24	601-122	601-122-1
.1540	1-3/8	.1540	2-1/2	23	601-124	601-124-1
5/32	1-3/8	5/32	2-1/2		601-126	601-126-1
.1570	1-3/8	.1570	2-1/2	22	601-128	601-128-1
.1575	1-3/8	.1575	2-1/2		601-130	601-130-1
.1590	1-3/8	.1590	2-1/2	21	601-132	601-132-1
.1610	1-3/8	.1610	2-1/2	20	601-134	601-134-1
.1660	1-5/8	.1660	2-3/4	19	601-136	601-136-1
.1695	1-5/8	.1695	2-3/4	18	601-138	601-138-1
11/64	1-5/8	11/64	2-3/4		601-140	601-140-1
.1730	1-5/8	.1730	2-3/4	17	601-142	601-142-1
.1770	1-5/8	.1770	2-3/4	16	601-144	601-144-1
.1772	1-5/8	.1772	2-3/4		601-146	601-146-1

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JOBBER DRILLS

Spiralbohrer

OD	LOC	SHK	OAL	Wire	Uncoated	PowerA
D1	L1	D2	L2	Letter	Part ID	Part ID
.1800	1-5/8	.1800	2-3/4	15	601-148	601-148-1
.1820	1-5/8	.1820	2-3/4	14	601-150	601-150-1
.1850	1-5/8	.1850	2-3/4	13	601-152	601-152-1
3/16	1-5/8	3/16	2-3/4		601-154	601-154-1
.1890	1-5/8	.1890	2-3/4	12	601-156	601-156-1
.1910	1-5/8	.1910	2-3/4	11	601-158	601-158-1
.1935	1-5/8	.1935	2-3/4	10	601-160	601-160-1
.1960	1-3/4	.1960	3	9	601-162	601-162-1
.1968	1-3/4	.1968	3		601-164	601-164-1
.1990	1-3/4	.1990	3	8	601-166	601-166-1
.2010	1-3/4	.2010	3	7	601-168	601-168-1
13/64	1-3/4	13/64	3		601-170	601-170-1
.2040	1-3/4	.2040	3	6	601-172	601-172-1
.2055	1-3/4	.2055	3	5	601-174	601-174-1
.2090	1-3/4	.2090	3	4	601-176	601-176-1
.2130	1-3/4	.2130	3	3	601-178	601-178-1
.2165	1-3/4	.2165	3		601-180	601-180-1
7/32	1-3/4	7/32	3		601-182	601-182-1
.2210	1-3/4	.2210	3	2	601-184	601-184-1
.2280	1-3/4	.2280	3	1	601-186	601-186-1
.2340	2	.2340	3-1/4	A	601-188	601-188-1
15/64	2	15/64	3-1/4		601-190	601-190-1
.2362	2	.2362	3-1/4		601-192	601-192-1
.2380	2	.2380	3-1/4	B	601-194	601-194-1
.2420	2	.2420	3-1/4	C	601-196	601-196-1
.2460	2	.2460	3-1/4	D	601-198	601-198-1
1/4	2	1/4	3-1/4	E	601-200	601-200-1
.2559	2	.2559	3-1/4		601-202	601-202-1
.2570	2	.2570	3-1/4	F	601-204	601-204-1
.2610	2-1/8	.2610	3-1/2	G	601-206	601-206-1
17/64	2-1/8	17/64	3-1/2		601-208	601-208-1
.2660	2-1/8	.2660	3-1/2	H	601-210	601-210-1
.2720	2-1/8	.2720	3-1/2	I	601-212	601-212-1
.2756	2-1/8	.2756	3-1/2		601-214	601-214-1
.2770	2-1/8	.2770	3-1/2	J	601-216	601-216-1
.2810	2-1/8	.2810	3-1/2	K	601-218	601-218-1
9/32	2-1/8	9/32	3-1/2		601-220	601-220-1
.2900	2-1/8	.2900	3-1/2	L	601-222	601-222-1

JOBBER DRILLS

Spiralbohrer

OD	LOC	SHK	OAL	Wire	Uncoated	PowerA
D1	L1	D2	L2	Letter	Part ID	Part ID
.2950	2-3/8	.2950	4	M	601-224	601-224-1
.2953	2-3/8	.2953	4		601-226	601-226-1
19/64	2-3/8	19/64	4		601-228	601-228-1
.3020	2-3/8	.3020	4	N	601-230	601-230-1
5/16	2-3/8	5/16	4		601-232	601-232-1
.3150	2-3/8	.3150	4		601-234	601-234-1
.3160	2-3/8	.3160	4	O	601-236	601-236-1
.3230	2-3/8	.3230	4	P	601-238	601-238-1
21/64	2-3/8	21/64	4		601-240	601-240-1
.3320	2-3/8	.3320	4	Q	601-242	601-242-1
.3346	2-3/8	.3346	4		601-244	601-244-1
.3390	2-3/8	.3390	4	R	601-246	601-246-1
11/32	2-3/8	11/32	4		601-248	601-248-1
.3480	2-3/8	.3480	4	S	601-250	601-250-1
.3543	2-3/4	.3543	4-1/4		601-252	601-252-1
.3580	2-3/4	.3580	4-1/4	T	601-254	601-254-1
23/64	2-3/4	23/64	4-1/4		601-256	601-256-1
.3680	2-3/4	.3680	4-1/4	U	601-258	601-258-1
.3740	2-3/4	.3740	4-1/4		601-260	601-260-1
3/8	2-3/4	3/8	4-1/4		601-262	601-262-1
.3770	2-3/4	.3770	4-1/4	V	601-264	601-264-1
.3860	2-7/8	.3860	4-1/2	W	601-266	601-266-1
25/64	2-7/8	25/64	4-1/2		601-268	601-268-1
.3937	2-7/8	.3937	4-1/2		601-270	601-270-1
.3970	2-7/8	.3970	4-1/2	X	601-272	601-272-1
.4040	2-7/8	.4040	4-1/2	Y	601-274	601-274-1
13/32	2-7/8	13/32	4-1/2		601-276	601-276-1
.4130	2-7/8	.4130	4-1/2	Z	601-278	601-278-1
.4134	2-7/8	.4134	4-1/2		601-280	601-280-1
27/64	2-7/8	27/64	4-1/2		601-282	601-282-1
.4331	2-7/8	.4331	4-1/2		601-284	601-284-1
7/16	2-7/8	7/16	4-1/2		601-286	601-286-1
.4527	3	.4527	4-3/4		601-288	601-288-1
29/64	3	29/64	4-3/4		601-290	601-290-1
15/32	3	15/32	4-3/4		601-292	601-292-1
.4724	3	.4724	4-3/4		601-294	601-294-1
31/64	3	31/64	4-3/4		601-296	601-296-1
.4921	3	.4921	4-3/4		601-298	601-298-1
1/2	3	1/2	4-3/4		601-300	601-300-1

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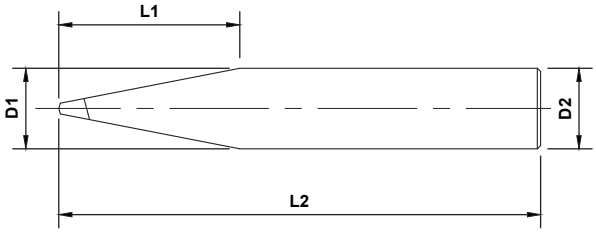
SPADE DRILLS

Spatenbohrer

2 Flutes	118° Point	Coated and Uncoated
2 Schneiden	118° Bohrerspitze	Beschichtet und unbeschichtet

Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P | Hardened H



Uncoated

Length Key (K)

Stub | Standard | Long

Uncoated | PowerA

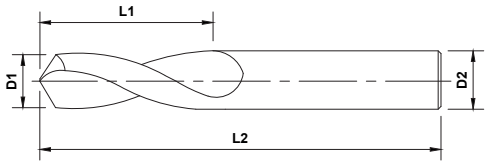
OD	LOC	SHK	OAL	Uncoated	PowerA
D1	L1	D2	L2	Part ID	Part ID
1/32	3/16	1/32	1-1/2	600-002	600-002-1
1/16	5/16	1/16	1-1/2	600-004	600-004-1
3/32	3/8	3/32	1-1/2	600-006	600-006-1
1/8	7/16	1/8	1-1/2	600-008	600-008-1
5/32	15/32	5/32	2	600-010	600-010-1
3/16	9/16	3/16	2	600-012	600-012-1
7/32	19/32	7/32	2	600-014	600-014-1
1/4	11/16	1/4	2	600-016	600-016-1
9/32	3/4	9/32	2-1/2	600-018	600-018-1
5/16	7/8	5/16	2-1/2	600-020	600-020-1
3/8	1	3/8	2-1/2	600-022	600-022-1
7/16	1-1/4	7/16	2-1/2	600-024	600-024-1
1/2	1-3/8	1/2	2-1/2	600-026	600-026-1

NC SPOTTING DRILLS

NC Anbohrer, Zentrierbohrer

2 Flutes	90°, 120° and 142°	Coated and Uncoated
2 Schneiden	90°, 120° und 142° Bohrerspitze	Beschichtet und unbeschichtet

Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P | Hardened H



Uncoated

Length Key (K)

Stub | Standard | Long

Uncoated | PowerA

	OD	LOC	SHK	OAL	Uncoated			PowerA		
	D1	L1	D2	L2	90°	120°	142°	90°	120°	142°
	1/8	3/8	1/8	2	600-402	600-502	600-602	600-402-1	600-502-1	600-602-1
	3/16	3/4	3/16	3	600-404	600-504	600-604	600-404-1	600-504-1	600-604-1
	1/4	3/4	1/4	3	600-406	600-506	600-606	600-406-1	600-506-1	600-606-1
	5/16	1	5/16	2-1/2	600-408	600-508	600-608	600-408-1	600-508-1	600-608-1
	3/8	1	3/8	3	600-410	600-510	600-610	600-410-1	600-510-1	600-610-1
	1/2	1	1/2	4	600-412	600-512	600-612	600-412-1	600-512-1	600-612-1

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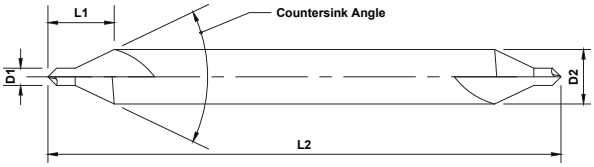
DRILL AND COUNTERSINK

Bohrer, Senker, Zentrierbohrer

2 Flutes	118° Point	Coated and Uncoated
2 Schneiden	118° Bohrerspitze	Beschichtet und unbeschichtet

Cermet | Cast Iron K | Titanium S | Non-Ferrous N | Stainless M | Steel P | Hardened H



Uncoated

Length Key (K)

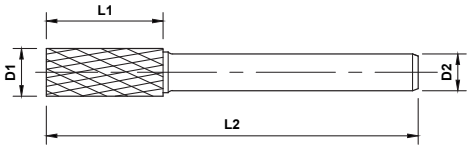
Stub | Standard | Long

Uncoated | PowerA

	OD	LOC	SHK	OAL	Uncoated			PowerA		
	D1	L1	D2	L2	60°	82°	90°	60°	82°	90°
	3/64	3/64	1/8	1-1/2	600-304	600-104	600-204	600-304-1	600-104-1	600-204-1
	5/64	5/64	3/16	2	600-306	600-106	600-206	600-306-1	600-106-1	600-206-1
	7/64	7/64	1/4	2	600-308	600-108	600-208	600-308-1	600-108-1	600-208-1
	1/8	1/8	5/16	2-1/8	600-310	600-110	600-210	600-310-1	600-110-1	600-210-1
	3/16	3/16	7/16	2-3/4	600-312	600-112	600-212	600-312-1	600-112-1	600-212-1
	7/32	7/32	1/2	3	600-314	600-114	600-214	600-314-1	600-114-1	600-214-1
	1/4	1/4	5/8	3-1/8	600-316	600-116	600-216	600-316-1	600-116-1	600-216-1
	5/16	5/16	3/4	3-3/8	600-318	600-118	600-218	600-318-1	600-118-1	600-218-1

SA BURS - CYLINDRICAL SHAPE WITHOUT END CUT

SA Frässtifte - Zylinder, ohne Stirnschneiden



Non-Ferrous N — Alumacuts recommended for non-ferrous materials

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Doublecut

Alumacut

Long Shank

Length Key (K)

Stub | Standard | Long

Quick Ship Items

	OD	LOC	SHK	OAL	Cut Type	
	D1	L1	D2	L2	Doublecut	Alumacut
*	1/8	9/16	1/8	1-1/2	SA-43DC	-
*	1/4	5/8	1/4	2	SA-1DC	SA-1FM
	3/8	3/4	1/4	2-1/2	SA-3DC	SA-3FM
		3/4	1/4	6-3/4	SA-3L6DC	SA-3L6FM
	1/2	1	1/4	2-3/4	SA-5DC	SA-5FM
		1	1/4	7	SA-5L6DC	SA-5L6FM

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Fractional Products
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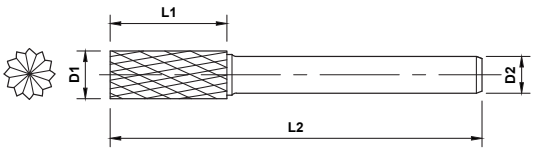
SB BURS - CYLINDRICAL SHAPE WITH END CUT

SB Frässtifte - Zylinder, mit Stirnschneiden

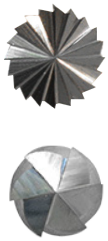


Non-Ferrous **N** — Alumacuts recommended for non-ferrous materials

Cast Iron **K** | Titanium **S** | Stainless **M** | Steel **P** | Hardened **H**

Doublecut

Alumacut



Long Shank

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

	OD	LOC	SHK	OAL	Cut Type	
	D1	L1	D2	L2	Doublecut	Alumacut
✱	**1/8**	9/16	1/8	1-1/2	**SB-43DC**	-
✱	**1/4**	5/8	1/4	2	**SB-1DC**	**SB-1FM**
	3/8	3/4	1/4	2-1/2	**SB-3DC**	**SB-3FM**
		3/4	1/4	6-3/4	**SB-3L6DC**	SB-3L6FM
	1/2	1	1/4	2-3/4	**SB-5DC**	**SB-5FM**
		1	1/4	7	**SB-5L6DC**	SB-5L6FM

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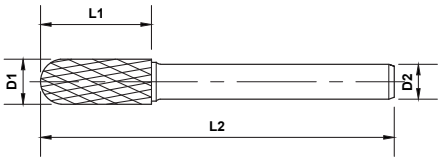
SC BURS - RADIUS CYLINDRICAL SHAPE

SC Frässtifte - Kugelzylinder



Non-Ferrous N — Alumacuts recommended for non-ferrous materials

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Doublecut

Alumacut

Long Shank

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

	OD	LOC	SHK	OAL	Cut Type	
	D1	L1	D2	L2	Doublecut	Alumacut
✱	1/8	9/16	1/8	1-1/2	SC-42DC	-
✱	1/4	5/8	1/4	2	SC-1DC	SC1-FM
	3/8	3/4	1/4	2-1/2	SC-3DC	SC-3FM
		3/4	1/4	6-3/4	SC-3L6DC	SC-3L6FM
	1/2	1	1/4	2-3/4	SC-5DC	SC-5FM
		1	1/4	7	SC-5L6DC	SC-5L6FM

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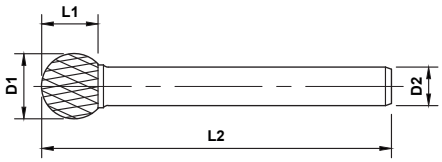
Fractional Products
Produkte Fractional

SD BURS - BALL SHAPE

SD Frässtifte - Kugel



Non-Ferrous N — Alumacuts recommended for non-ferrous materials

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Doublecut

Alumacut

Long Shank

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

	OD	LOC	SHK	OAL	Cut Type	
	D1	L1	D2	L2	Doublecut	Alumacut
✱	1/8	1/8	1/8	1-1/2	SD-42DC	-
✱	1/4	7/32	1/4	2	SD-1DC	SD-1FM
	3/8	5/16	1/4	2-1/8	SD-3DC	SD-3FM
		5/16	1/4	6-3/8	SD-3L6DC	SD-3L6FM
	1/2	7/16	1/4	2-1/4	SD-5DC	SD-5FM
		7/16	1/4	6-1/2	SD-5L6DC	SD-5FM

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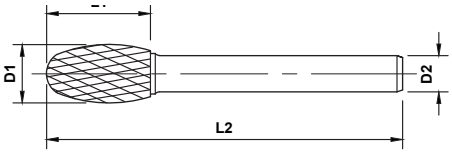
SE BURS - OVAL SHAPE

SE Frässtifte - Tropfen



Non-Ferrous N — Alumacuts recommended for non-ferrous materials

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Doublecut

Alumacut

Long Shank

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

	OD	LOC	SHK	OAL	Cut Type	
	D1	L1	D2	L2	Doublecut	Alumacut
✱	1/8	7/32	1/8	1-1/2	SE-41DC	-
✱	1/4	3/8	1/4	2	SE-1DC	SE-1FM
	3/8	5/8	1/4	2-3/8	SE-3DC	SE-3FM
		5/8	1/4	6-5/8	SE-3L6DC	SE-3L6FM
	1/2	7/8	1/4	2-5/8	SE-5DC	SE-5FM
		7/8	1/4	6-7/8	SE-5L6DC	SE-5L6FM

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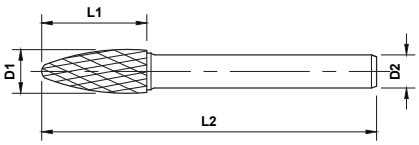
Fractional Products
Produkte Fractional

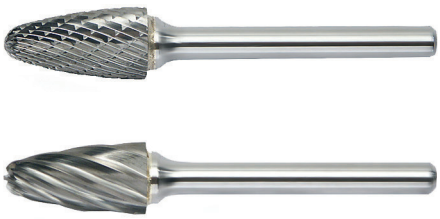
SF BURS - RADIUS TREE SHAPE

SF Frässtifte - Rundbogen



Non-Ferrous N — Alumacuts recommended for non-ferrous materials

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H



Alumacut Doublecut

Long Shank

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

	OD	LOC	SHK	OAL	Cut Type	
	D1	L1	D2	L2	Doublecut	Alumacut
✱	**1/8**	1/2	1/8	1-1/2	**SF-42DC**	-
✱	**1/4**	5/8	1/4	2	**SF-1DC**	SF-1FM
	3/8	3/4	1/4	2-1/2	**SF-3DC**	**SF-3FM**
		3/4	1/4	6-3/4	**SF-3L6DC**	SF-3L6FM
	1/2	1	1/4	2-3/4	**SF-5DC**	**SF-5FM**
		1	1/4	7	**SF-5L6DC**	SF-5L6FM

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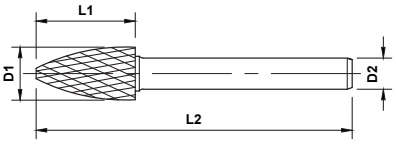
Fractional Products

Produkte Fractional

SG BURS - POINTED TREE SHAPE

SG Frässtifte - Spitzenbogen



Non-Ferrous N — Alumacuts recommended for non-ferrous materials

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Doublecut

Long Shank

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

	OD	LOC	SHK	OAL	Cut Type
	D1	L1	D2	L2	Doublecut
✱	1/8	3/8	1/8	1-1/2	SG-43DC
✱	1/4	5/8	1/4	2	SG-1DC
	3/8	3/4	1/4	2-1/2	SG-3DC
		3/4	1/4	6-3/4	SG-3L6DC
	1/2	1	1/4	2-3/4	SG-5DC
		1	1/4	7	SG-5L6DC

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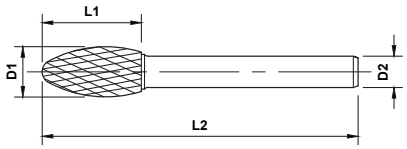
SH BURS - FLAME SHAPE

SH Frässtifte - Flamme



Non-Ferrous N — Alumacuts recommended for non-ferrous materials

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Doublecut

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

	OD	LOC	SHK	OAL	Cut Type
	D1	L1	D2	L2	Doublecut
✱	1/8	1/4	1/8	1-1/2	SH-41DC
✱	1/4	1/2	1/4	2	SH-1DC
	5/16	3/4	1/4	2-1/2	SH-2DC
	1/2	1-1/4	1/4	3	SH-5DC

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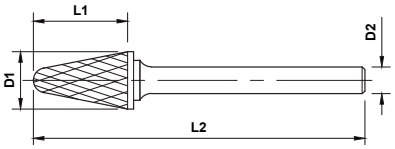
SL BURS - RADIUS CONE SHAPE

SL Frässtifte - Rundkegel



Non-Ferrous N — Alumacuts recommended for non-ferrous materials

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Doublecut

Alumacut

Long Shank

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

	OD	LOC	SHK	OAL	Angle	Cut Type	
	D1	L1	D2	L2	Deg	Doublecut	Alumacut
✱	1/8	3/8	1/8	1-1/2	8°	SL-41DC	-
✱	1/4	5/8	1/4	2	14°	SL-1DC	SL-3FM
	3/8	1-1/16	1/4	2-13/16	14°	SL-3DC	SL-3FM
		1-1/16	1/4	7-1/16	14°	SL-3L6DC	SL-3L6FM
	1/2	1-1/8	1/4	3-1/64	14°	SL-4DC	SL-4FM
		1-1/8	1/4	7-1/8	14°	SL-4L6DC	SL-4L6FM

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Fractional Products

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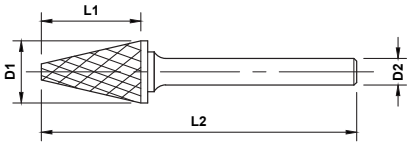
SM BURS - POINTED CONE SHAPE

SM Frässtifte - Spitzenkegel



Non-Ferrous N — Alumacuts recommended for non-ferrous materials

Cast Iron K | Titanium S | Stainless M | Steel P | Hardened H

Doublecut

Long Shank

Length Key (K)

Standard | Long | ✱ Solid Carbide

Quick Ship Items

	OD	LOC	SHK	OAL	Inclusive Angle	Cut Type	
	D1	L1	D2	L2	Deg	Doublecut	Chipbreaker
✱	**1/8**	11/32	1/8	1-1/2	12°	SM-41DC	SM-41CB
✱	**1/4**	1/2	1/4	2	14°	SM-1DC	SM-1CB
	3/8	5/8	1/4	2-1/2	28°	SM-4DC	SM-4CB
	1/2	7/8	1/4	2-5/8	28°	SM-5DC	SM-5CB
		7/8	1/4	6-7/8	28°	SM-5L6DC	SM-5L6CB

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Fractional Products
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MASTERCUT PREMIER COATINGS

Mastercut Premium-Beschichtung

- Speed and Feed increases from 30 to 200 percent
- Tool life is increased up to 10 times
- Reduces friction, spindle torque and vibration, providing a better finish
- Isolates the tool from the part, avoids edge buildup and tool cratering
- Reduces or eliminates coolant requirements
- Repeatable, stable performance between batches

- Schnittgeschwindigkeit und Vorschübe können 30% bis 200% erhöht werden.
- Werkzeugstandzeit kann bis zu 10 mal höher sein.
- Reduzierte Reibung, Spindeldrehmoment und Vibrationen führen zu einer höheren Oberflächen-Qualität.
- Trennt das Werkzeug vom Werkstück, vermeidet Aufbauschneide und Schneiden-Ausbruch
- Reduziert Kühlmittel oder es ist nicht erforderlich
- Wiederholbare, konstante Leistung bei Wiederhol-Aufträgen

MASTERCUT TOOL COATING OPTIONS

Mastercut Beschichtungen

• Preferred Coating Use • Empfohlene Beschichtungen

	Materials	PowerT	PowerC	PowerA	PowerZ	PowerNR	PowerN	PowerDLC	PowerRD
1	**Aluminum, Low Silicon < 10%** Aluminium, Silizium < 10%				✓			✓	✓
2	**Aluminum, High Silicon > 10%** Aluminium, Silizium > 10%		✓		✓			✓	✓
3	**Copper, Copper Alloys** Kupfer und Kupferlegierungen	✓		✓	✓			✓	
4	**Ductile, Malleable Cast Iron** Dehnbarer Stahl und Stahlguss	✓	✓	✓	✓	✓	✓		
5	**Carbon Steel, 1000 Series** Kohlenstoffstähle, SAE 1000 Serie (unlegiert)	✓	✓	✓		✓	✓		
6	**Alloy Steel, 4 to 9000 Series** Legierte Stähle, SAE 4000 to 9000 Series	✓	✓	✓		✓	✓		
7	**Tool Steel** Werkzeugstahl	✓	✓	✓		✓	✓		
8	**SS Steel, 300 Series** Rostfreier Stahl, 300 Serie	✓	✓	✓	✓	✓	✓		
9	**SS Steel, 400 Series** Rostfreier Stahl, 400 Serie	✓	✓	✓	✓	✓	✓		
10	**SS PH Series** Rostfreier Stahl, PH Serie	✓	✓	✓	✓	✓	✓		
11	**Titanium, Titanium Alloys** Titanium, Titaniumlegierungen	✓	✓	✓	✓	✓	✓		
12	**Nickel, Nickel Alloys, Cobalt** Nickel, Nickellegierungen, Kobalt	✓		✓		✓	✓		
13	**Wood, Paper** Holz, Papier			✓	✓			✓	
14	**Composites, Plastics** Composites-Verbundstoffe, Plastik	✓		✓	✓		✓	✓	✓
15	**Graphite** Graphit							✓	✓
16	**Fiberglass** Fiberglass		✓	✓	✓			✓	✓

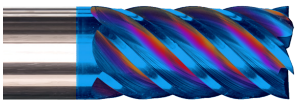
Our Available Coatings

PowerT (Titanium Nitride, TiN) *(append -2)**
Color: Gold
Vickers Hardness: Approximately 2,300 Vickers
General purpose, entry level over uncoated carbide

PowerC (Titanium Carbon Nitride, TiCN) *(append -3)**
Color: Ranges from slight violet to brown-gray
Vickers Hardness: Approximately 3,000 Vickers
Used on ferrous, non-ferrous and non-magnetic stainless steel
Good abrasion resistance, low heat resistance, for applications requiring low RPMs and high thrust

PowerA (Aluminum Titanium Nitride, AlTiN) *(append -1)**
Color: Dark Gray
Vickers Hardness: Approximately 3,600 Vickers
Nickel Alloys, Stainless Steel, Hardened Steels, Tool Steels, Cast Iron
An excellent broad spectrum grade. May be run in dry or minimum quantity lubrication applications, where heat can be a problem. Also handles light chip loads very well

PowerZ (Zirconium Nitride, ZrN) *(append -4)**
Color: Dull Gold
Vickers Hardness: Approximately 2,800 Vickers
Outstanding on aluminum, including high silica aluminum. Can also be used on cast iron, stainless steels, titanium



PowerN (nACo) nano-composite (nc-AlTiN)/(a-Si^3N^4) *(append -5)**
Color: Varying hues of blue and red
Vickers Hardness: approximately 4,500 Vickers
Outstanding performance in superalloys, hard material machining, and high heat applications.

PowerNR (nACRo) nano-composite (nc-AlCrN/a-Si^3N^4)*(append -8)**
Color: gray
Vickers Hardness: 4,000 Vickers
Outstanding in high heat applications, better resistance to shock and chipping than nACo, for tough, aggressive cutting applications.

PowerDLC (Diamond Like Carbon)*(append -6)**
Color: variable gray to black
Vickers Hardness: approximately 4,000 Vickers
Non-ferrous metals, high silicone aluminum, copper, plastic, graphite, fiberglass or reinforced plastics
Can be applied to any carbide substrate

PowerRD (Real Diamond)*(append -7)**
Color: variable gray to black
Vickers Hardness: approximately 8,000 Vickers
Non-ferrous, metals, aluminum, graphite, green ceramics, and composites
Requires 6% cobalt carbide for application

*** *<u>append -#</u> indicates that this coating is applied to uncoated tool part number*

Unsere verfügbaren Beschichtungen

PowerT (Titannitrid, TiN) (-2 anfügen)*
Farbe: Gold
Vickershärte: Ungefähr 2300 Vickers
Universell einsetzbar, Einstiegsklasse über unbeschichtetes Karbid

PowerC (Titancarbonitrid, TiCN) (-3 anfügen)*
Farbe: Farbbereich von Hellviolett bis Braungrau
Vickershärte: Ungefähr 3000 Vickers
Verwendbar auf eisenhaltigem, nichteisenhaltigem und nichtmagnetischem Edelstahl
Gute Abriebfestigkeit, geringe Hitzebeständigkeit, für Anwendungen mit niedrigen Drehzahlen und hohem Druck.

PowerA (Titanaluminiumnitrid, AlTiN) (-1 anfügen)*
Farbe: Dunkelgrau
Vickershärte: Ungefähr 3600 Vickers
Nickellegierungen, Edelstahl, gehärtete Stähle, Werkzeugstähle, Gusseisen
Eine hervorragende Bandbreiten-Qualität. Kann in Anwendungen mit Trocken- oder Minimalmengenschmierung eingesetzt werden, bei denen Wärme ein Problem darstellen kann. Auch leichte Spanlasten werden sehr gut bewältigt

PowerZ (Zirconiumnitrid, ZrN) (-4 anfügen)*
Farbe: Mattgold
Vickershärte: Ungefähr 2800 Vickers
Hervorragend geeignet für Aluminium, einschließlich Aluminium mit hohem Siliziumgehalt. Kann auch auf Gusseisen, Edelstählen und Titan verwendet werden

PowerN (nACo) Nanokomposit (nc-AlTiN)/(a-Si^3N^4) (-5 anfügen)*
Farbe: Verschiedene Blau- und Rottöne
Vickershärte: ungefähr 4500 Vickers
Hervorragende Leistung in Superlegierungen, in der Hartmetallbearbeitung, bei Anwendungen mit hoher Wärmeentwicklung.

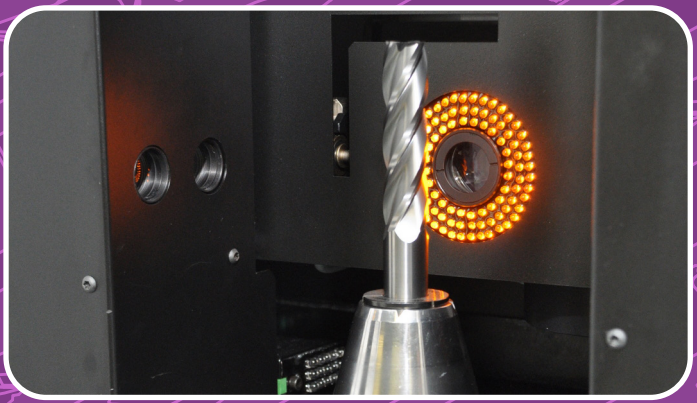
PowerNR (nACRo) Nanokomposit (nc-AlCrN/a-Si^3N^4)(-8 anfügen)*
Farbe: Grau
Vickershärte: 4000 Vickers
Hervorragend bei Hochtemperaturanwendungen, bessere Stoß- und Splitterbeständigkeit als nACo, für harte, aggressive Zerspanungsanwendungen.

PowerDLC (Diamond Like Carbon [diamantartiger Kohlenstoff])(-6 anfügen)*
Farbe: Grau bis Schwarz veränderlich
Vickershärte: ungefähr 4000 Vickers
Nichteisenhaltige Metalle, silikonreiches Aluminium, Kupfer, Kunststoff, Graphit, Glasfaser oder verstärkte Kunststoffe
Kann bei jedem Karbidsubstrat angewendet werden

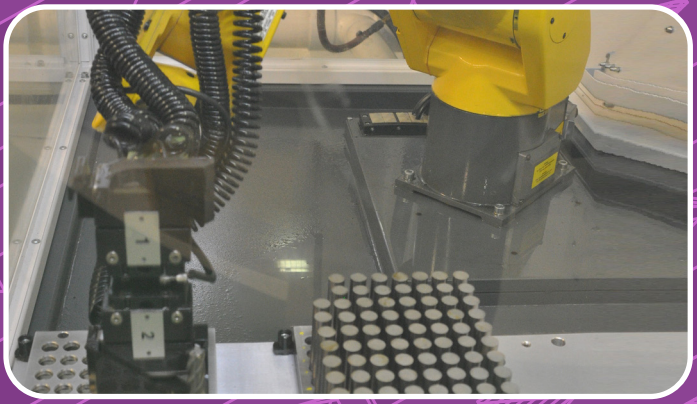
PowerRD (Real Diamond [Echtdiamant])(-7 anfügen)*
Farbe: Grau bis Schwarz veränderlich
Vickershärte: ungefähr 8000 Vickers
Nichteisenhaltige Metalle, Aluminium, Graphit, Grünkeramik und Kompositstoffe
Für die Anwendung sind 6 % Kobaltkarbid erforderlich

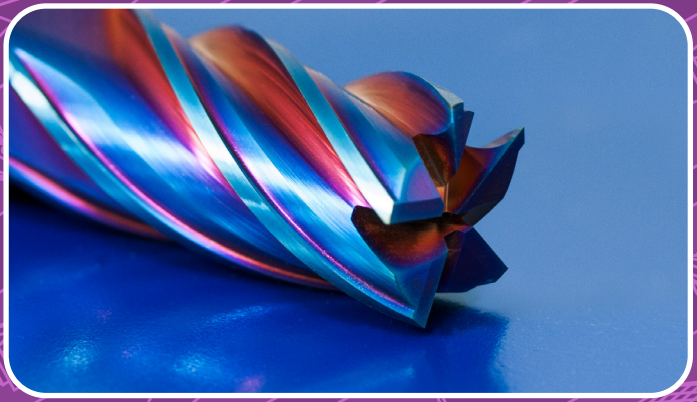
Anhang-# zeigt an, dass diese Beschichtung bei unbeschichteten Werkzeug-Teilenummer angewendet wird

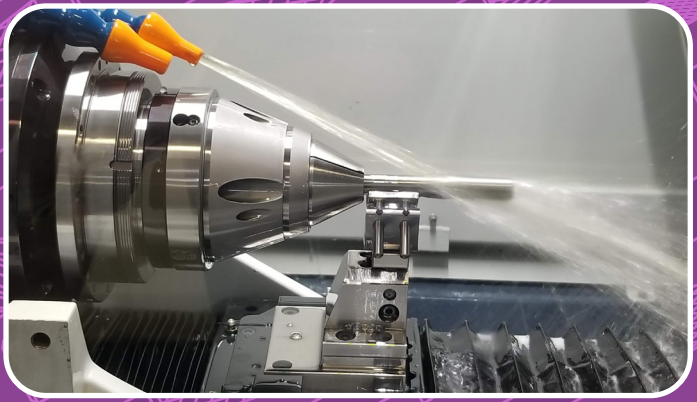
TECHNICAL INFORMATION
TECHNISCHE INFORMATIONEN

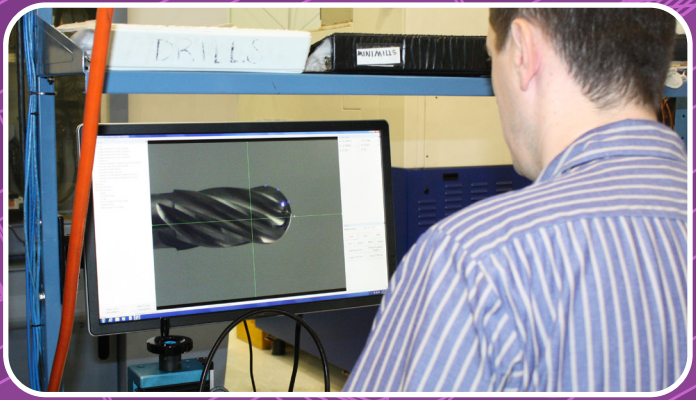


- ISO
- MAP
- CNC 1st
- Coatings
- Trouble Shooting Guide
- Speeds and Feeds









Quality Processes

YOUR PREMIER SOURCE FOR THE HIGHEST QUALITY CUTTING TOOLS FOR MORE THAN A QUARTER CENTURY!

From 1985 to the present, the values and ideals of Mastercut Tool Corp. remain steady. We will work relentlessly to continuously improve and provide you with excellence. We are known worldwide for many unique high performance tools engineered in our Florida facilities. Our AxMill, V4, V5, and F45 are just a few products that make Mastercut Tool Corp. your choice for increasing production and reducing costs.

ISO 9001:2015 CERTIFIED

ISO 9001:2015

In 2003, Mastercut Tool Corp. successfully achieved registration under ISO 9001:2000 and has maintained our quality system to our current ISO 9001:2015 certification. We maintain these strict standards and Lean/Six Sigma practices to further guarantee that every tool you buy from Mastercut Tool Corp. is of the highest quality.

The "MAP" to Your Success!

Our continuous improvement has led us to a process that gives you unmatched, consistent quality. That process is our unique MAP Technology! Mastercut Automated Production is our exclusive method of standardization and quality repeatability. The MAP combines technology, skill, and rigid processes to provide you with the most precise products that money can buy, batch to batch and year to year.

Our MAP…your map to success!

EXCLUSIVE MAP® TECHNOLOGY

CNC 1st Team

Customers' Needs Come First! This is what truly matters to us. To ensure you the fastest possible service, we have assembled simulation, engineering, production scheduling, customer service, and inventory personnel into one unit. They collaborate on any and all special requests from you, the moment your request is received. They are dedicated and qualified to assist you with solutions, fast!

Mastercut's Superior Carbide Blend – *A*-Gr-SiV (Active Grain Sized Volume)

Our superior tungsten carbide gives you the ability to be aggressive when you need to be. Growth inhibitors in our submicron carbide blanks maintain the most consistent grain size available, giving you superior hardness AND toughness.

SUCCESS

At Mastercut Tool, we take great pride in our high quality control standards and in the accomplishments of your customers using our superior quality tools. Therefore, our bottom line is:

Your customers' success with our products is the measure of our success!

Qualitäts-Prozesse

SEIT ÜBER 25 JAHREN IHRE FÜHRENDE QUELLE FÜR ZERSPANUNGSWERKZEUGE HÖCHSTER QUALITÄT!

Seit 1985 bis heute sind die Werte und Ideale von Mastercut Tool Corp. stets gleich geblieben. Wir sind unablässig darum bemüht, uns ständig zu verbessern und Ihnen Spitzenleistungen zu bieten. Wir sind weltweit für viele einzigartige, in unserem Betrieb in Florida konstruierte Hochleistungswerkzeuge bekannt. So gehören unsere Produkte AxMill, V4, V5 und F45 – um nur einige zu nennen – zu den Gründen, warum Sie sich zur Steigerung Ihrer Produktion und Senkung Ihrer Kosten für Mastercut Tool Corp. entscheiden sollten.

ISO 9001:2015 CERTIFIED

ISO 9001:2015

2003 wurde Mastercut Tool Corp. erfolgreich unter ISO 9001:2000 registriert. Zudem unterhalten wir unser Qualitätskontrollsystem gemäß unserer aktuellen ISO 9001:2015-Zertifizierung. Wir halten uns an diese strikten Normen und Lean/Six Sigma-Verfahren als weitere Garantie, dass jedes Werkzeug, welches Sie von Mastercut Tool Corp. kaufen, von höchster Qualität ist.

MAP führt zum Erfolg!

Unsere ständigen Verbesserungen haben bei uns zu einem Prozess geführt, der Ihnen unübertroffene, konstante Qualität bietet. Bei diesem Prozess handelt es sich um unsere einzigartige MAP-Technologie! Die „Mastercut Automatisierte Produktion“ ist unsere exklusive Methode zur Standardisierung und für reproduzierbare Qualität. MAP kombiniert Technologie, Können und rigorose Prozesse, um Ihnen so die präzisesten Produkte für Ihr Geld anbieten zu können – Charge für Charge und Jahr für Jahr.

Unsere MAP – Ihr Erfolg!

EXCLUSIVE MAP TECHNOLOGY®

CNC 1st

CNC 1st Team

Kundeninteressen stehen immer an erster Stelle! Das ist uns das wirklich Wichtige. Um Ihnen immer den schnellstmöglichen Service bieten zu können, haben wir alle Mitarbeiter aus den Bereichen Simulation, Konstruktion, Produktionsplanung und Lagerhaltung unter einem Dach konzentriert, sodass diese jegliche speziellen Anfragen von Ihnen sofort in Angriff nehmen können, sobald diese bei uns eingehen. Sie sind ein engagiertes und kompetentes Team, das Ihnen mit Lösungen behilflich ist – und das schnell!

Superior Carbide Blend (hochqualitative Karbid-Mischung) von Mastercut - A-Gr-SiV (Active Grain Sized Volume)

Mit unserem überlegenen Wolframkarbid können Sie aggressiv vorgehen, wenn dies erforderlich ist. Wachstumshemmer in unseren Submikron-Karbidrohlingen sorgen für die konstanteste Körnergröße auf dem Markt und bieten Ihnen damit überlegene Härte UND Zähigkeit.

ERFOLG Bei Mastercut Tool sind wir äußerst stolz auf den hohen Standard unserer Qualitätskontrolle und die mithilfe unserer überlegenen Qualitätswerkzeuge erzielten Leistungen Ihrer Kunden. Unser Fazit ist somit:

Der Erfolg Ihrer Kunden mit unseren Produkten ist das Maß unseres Erfolgs!

TECHNICAL INFORMATION FOR AXMILLS

Technische Informationen für Axmills • Empfohlener Axial und Radial Druck

• Work Material • Arbeitsmaterial	Type of Cut	Axial DOC	Radial DOC	Flutes
• Aluminum Alloys 2024, 6061, 7075 • Aluminiumlegierungen 2024, 6061, 7075	1	1xD	1xD	2
	2	1xD	.75xD	3
	3	1.5xD	.01xD	3
• High Silicon Aluminum A380, A390 • Hohes Silizium Aluminium A380, A390	1	.5xD	1xD	3
	2	1xD	.5xD	3
	3	1.5xD	.01xD	3
• Magnesium Alloys • Magnesiumlegierungen	1	1xD	1xD	2
	2	1xD	.75xD	3
	3	1.5xD	.01xD	3
• Copper Alloys, Brass, Bronze • Kupferlegierungen, Messing, Bronze	1	.75xD	1xD	2
	2	1xD	.75xD	3
	3	1.5xD	.01xD	3
• Composites Plastics and Fiberglass • Composite Kunststoffe und GFK	1	1xD	1xD	3
	2	1xD	.75xD	3
	3	1.5xD	.01xD	3

Type of Cut		
1	Slotting	Nutenfräsen
2	Roughing	Schruppen
3	Finishing	Schlichten

TECHNICAL INFORMATION FOR HP DRILLS

Technische Information für Hochleistungsbohrer

Vorschub (mm pro Umdrehung)

ø mm	Feed Rate Code (mm per Revolution)								
	1	2	3	4	5	6	7	8	9
3	0.025	0.381	0.051	0.076	0.076	0.102	0.127	0.152	0.152
4	0.051	0.051	0.076	0.076	0.102	0.127	0.152	0.203	0.203
5	0.051	0.051	0.076	0.076	0.102	0.127	0.152	0.203	0.254
6	0.051	0.076	0.076	0.102	0.127	0.152	0.203	0.254	0.318
8	0.076	0.076	0.102	0.102	0.152	0.203	0.254	0.318	0.318
10	0.076	0.102	0.102	0.152	0.203	0.254	0.318	0.406	0.406
12	0.102	0.102	0.127	0.178	0.203	0.254	0.318	0.406	0.508
16	0.102	0.127	0.178	0.203	0.254	0.318	0.406	0.508	0.635
20	0.127	0.152	0.203	0.254	0.318	0.406	0.508	0.635	0.635

Mastercut Anleitung zur Fehlerbehebung

Solid Carbide Endmills		
Challenge	Cause	Corrective Action
Chattering	Incorrect Feed Rate	Reduce feed rate 10%
	Incorrect Speed	Check recommendations, adjust accordingly
	Low Tool Holder Rigidity	Replace tool holder with more rigid tool holder
	Low Machine Tool Spindle Rigidity	Utilize machine with larger spindle
	Relief Angle Too Steep	Switch to tool with less relief or regrind tool to reduce angle
	Low Work Piece Rigidity	Tighten or improve work piece holding method
	Depth of Cut	Reduce depth of cut
	Incorrect Tool Cut Length	Use shorter flute length and/or place tool shank deeper in tool holder
	Bad Collet	Replace collet
	Tool Too Sharp	Reduce feed rate 10% for initial cut to break in tool
Breakage	Incorrect Feed Rate	Reduce feed rate
	Incorrect Depth of Cut	Reduce depth of cut
	Incorrect Tool Cut Length	Use shorter flute length - Place tool shank deeper in tool holder
	Incorrect Tool Overall Length	Use shorter tool or place tool shank deeper in tool holder
	Tool Wear	Replace tool or sharpen tool at earlier stage
	Chip Impaction	Increase coolant flow
Chipping	Incorrect Feed Rate	Reduce feed rate
	Improper Tool Break In	Reduce feed rate 10% for initial cut to break in tool
	Incorrect Feed Direction	Change cut path to climb milling
	Chatter	See recommendations for correcting chatter
	Low Tool Holder Rigidity	Replace tool holder with higher rigidity tool holder
	Low Machine Tool Spindle Rigidity	Utilize machine with larger spindle
	Low Work Piece Rigidity	Tighten or improve work piece holding method
	Tool Too Sharp	Reduce feed rate 10% for initial cut to break in tool
	Loose Tool Holder	Clean and tighten tool holder
	Loose End Mill	Tighten tool holder
	Incorrect Speed	Check recommendations and adjust accordingly
	Lack of Hone	Hone cutting edge
Wear	Incorrect Speed	Check recommendations and adjust accordingly
	Incorrect Feed Rate	Reduce or increase feed rate
	Incorrect Feed Direction	Change cut path to climb milling
	Hard Material	Use tool designed for hard material - Use coated tools
	Chip Impaction	Increase coolant volume - Increase coolant pressure
	Poor Coolant Condition	Replace coolant or correct mix ratio
	Short Tool Life	Use tool designed for work piece material - Use coated tools
	Incorrect Tool Geometry	Utilize tool recommended for work piece material
Chip Impaction	Incorrect Feed Rate	Reduce feed rate
	Incorrect Speed	Check recommendations and adjust accordingly
	Incorrect Tool Geometry	Utilize tool recommended for work piece material
	Insufficient Coolant	Increase coolant volume - Increase coolant pressure

Mastercut Anleitung zur Fehlerbehebung

Solid Carbide Endmills		
Challenge	Cause	Corrective Action
Poor Surface Finish	Incorrect Feed Rate	Reduce feed rate
	Incorrect Speed	Check recommendations and adjust accordingly
	Tool Wear	Replace tool or sharpen tool at earlier stage
	Incorrect Depth of Cut	Reduce depth of cut
	Chip Impaction	Increase coolant volume - Increase coolant pressure
	End Cut Smearing	Grind tool with wiper flat
	Incorrect Tool Geometry	Utilize tool recommended for work piece material
Burring	Tool Wear	Replace tool or sharpen tool at earlier stage
	Incorrect Feed Direction	Change cut path to climb milling
	Incorrect Speed	Check recommendations and adjust accordingly
	Incorrect Feed Rate	Reduce feed rate
	Incorrect Depth of Cut	Reduce depth of cut
	Incorrect Tool Geometry	Utilize tool recommended for work piece material
Dimensional Inaccuracy	Tool Deflection	Reduce tool length of cut - Place tool deeper in tool holder
	Incorrect Tool Geometry	Utilize tool recommended for work piece material
	Low Tool Holder Rigidity	Replace tool holder with more rigid tool holder
	Low Machine Tool Spindle Rigidity	Utilize machine with larger spindle - Tighten tool holder
	Low Work Piece Rigidity	Tighten or improve work piece holding method
	Bad Collet	Replace collet
	Machine Tool/Work Piece Set Up	Check for proper angular set up

Solid Carbide Drills		
Challenge	Cause	Corrective Action
Drill Point Chipping	Incorrect Feed Rate	Lower feed rate
	Incorrect Speed Rate	Check speed recommendations, adjust accordingly
	Incorrect Tool Cut Length	Use shorter tool - place tool shank deeper in tool holder
	Low Work Piece Rigidity	Tighten or improve work piece holding method
	Loose Tool	Tighten or replace tool holding method
	Poor Coolant Conditions	Replace coolant or correct mix ratio
Chisel/Point Center Breakage	Incorrect Initial Feed Rate	Lower initial feed rate 30%
	Poor Work Piece Surface Condition	Grind or clean work piece surface
	Drill Point Off Center	Re-point drill, check set up in tool holder
	Insufficient Drill (web) Thinning	Re-point and thin drill point
Breakage/ Chipping at Outer Cutting Edge	Incorrect Feed Rate	Lower feed rate
	Incorrect Speed Rate	Check speed recommendations, adjust accordingly
	Low Work Piece Rigidity	Tighten or improve work piece holding method
	Low Tool Holding Strength	Tighten tool holder or use end mill holder
	Poor Tool Set Up - Concentricity	Minimize runout to less than .001"
	Poor Coolant Conditions	Replace coolant or correct mix ratio
	Incorrect Tool Cut Length	Use shorter tool - place tool shank deeper in tool holder
Tool Wear Life	Incorrect Speed Rate	Check speed recommendations, adjust accordingly
	Poor Coolant Conditions	Replace coolant or correct mix ratio
	Improper Drill Point	Re-point drill or use recommended drill point for material
	Abrasive/Tough Work Piece Material	Use coated tool (Check recommendations for coating)

MASTERCUT TROUBLESHOOTING GUIDES

Mastercut Anleitung zur Fehlerbehebung

Solid Carbide Drills		
Challenge	Cause	Corrective Action
Tool Breakage	Inconsistent Feed Rate	Maintain constant feed rate
	Incorrect Feed Rate	Lower feed rate
	Poor Tool Set Up - Concentricity	Minimize runout to less than .001"
	Low Tool Holding Strength	Tighten tool holder or use end mill holder
	Incorrect Tool	Check recommendations for proper drill and drill point
	Poor Coolant Conditions	Replace coolant or correct mix ratio
	Low Work Piece Rigidity	Tighten or improve work piece holding method
Outside Margin Damage / Wear	Poor Tool Set Up - Concentricity	Minimize runout to less than .001"
	Incorrect Tool Selection	Use recommended drill/drill point for work piece material
	Poor Coolant Conditions	Replace coolant or correct mix ratio
	Insufficient Coolant	Increase coolant volume - Increase coolant pressure
	Chip Packing	Increase coolant volume - Increase coolant pressure
Outside Margin Damage / Wear (cont.)	Low Work Piece Rigidity	Tighten or improve work piece holding method
	Loose Tool	Tighten or replace tool holding method
	Incorrect Feed Rate	Lower feed rate
	Incorrect Speed Rate	Check speed recommendations adjust accordingly
Chip Impaction	Incorrect Speed Rate	Typically increase speed, check speed recommendations
	Incorrect Feed Rate	Typically increase feed recommendations
	Poor Coolant Conditions	Replace coolant or correct mix ratio
	Insufficient Coolant	Increase coolant volume - Increase coolant pressure
	Incorrect Tool	Check recommendations for proper drill and drill point
Long/Stringy Chips	Incorrect Feed Rate	Typically increase feed, check feed recommendations
	Incorrect Point Angle	Regrind Point to recommended angle, Replace drill
	Edge Sharpness	Hone cutting edge, use pre-honed drill
	Inconsistent Feed Rate	Maintain constant feed rate - Peck Drill to change feed rate
Poor Surface Finish	Incorrect Speed Rate	Typically increase speed, check speed recommendations
	Incorrect Feed Rate	Lower feed rate
	Poor Coolant Conditions	Replace coolant or correct mix ratio
	Tool Wear	Regrind or Replace drill
Hole Accuracy	Edge Sharpness	Hone cutting edge, use pre-honed drill
	Incorrect Tool	Check recommendations for proper drill and drill point
	Edge Sharpness	Hone cutting edge, use pre-honed drill
	Incorrect Tool Cut Length	Use shorter tool - place tool shank deeper in tool holder
	Tool Size Accuracy	Replace tool
Tool Deflection	Poor Work Piece Surface Condition	Grind or clean work piece surface
	Incorrect Tool Cut Length	Use shorter tool - place tool shank deeper in tool holder
	Uneven Drill Point	Regrind drill point
	Incorrect Point Angle	Regrind Point to recommended angle, Replace drill
	Uneven Work Surface	Use self centering drill point or spot drill
Vibration/Noise	Edge Sharpness	Hone cutting edge, use pre-honed drill
	Incorrect Tool Cut Length	Use shorter tool - place tool shank deeper in tool holder
	Incorrect Point Angle	Regrind Point to recommended angle, Replace drill
	Inconsistent Feed Rate	Maintain constant feed rate - Peck Drill to change feed rate
	Incorrect Speed Rate	Check speed recommendations adjust accordingly
	Low Tool Holding Strength	Tighten tool holder or use end mill holder

TROUBLESHOOTING GUIDE AND SOLUTION KEYS

Fehlersuche Und Lösungsschlüssel

Carbide Burs - Possible Causes and Solutions

Challenge Problem	Excessive Force	Heat From Rubbing Shank	Dull Flutes	Seized In/Against Workpiece	Tool Dropped	Poor Location in Collet	Worn Handpiece Bearings	Bent Shank	Poor Working Stability	Use Coarser Geometry	Use Finer Geometry	Use Double Cut or Chip Breaker Geometry	Soft Material - Lighten Feed	Increase RPMs	Decrease RPMs	Avoid Diamond Cut	Use Anti-stick compound	Faster Feed Rate	Slower Feed	Abrasive Material	Poor Set-Up	Failure To Support / Engage Prior to RPM
Language Keys	1.	2.	3.	4.	5.	6.	7.	8.	9.	10.	11.	12.	13.	14.	15.	16.	17.	18.	19.	20.	21.	22.
A. Braze Failure	X	X	X	X	X																	
B. Poor Hand Control						X	X	X	X		X	X									X	
C. Chipping				X	X				X					X								X
D. Carbide Fracture				X	X				X													X
E. Plugging										X			X				X					
F. Handpiece Vibration														X	X			X	X		X	
G. Poor Workpiece Finish						X	X	X	X		X			X	X			X			X	
H. Poor Tool Life		X	X			X	X	X	X					X	X	X		X	X	X	X	
J. Lack of Available Handpiece RPMs												X		X								
K. Work Hardening of Workpiece	X		X							X		X			X				X			
L. Bent Shanks of Long Series Burs																					X	X

A.	Fehlerhafte Lötstelle
B.	Schlechte Handhabung
C.	Schneiden ausgebrochen
D.	Hartmetallbruch
E.	blockieren
F.	Maschinen-Vibration
G.	Schlechte Werkstückoberfläche
H.	Geringe Werkzeug-Standzeit
J.	Zu geringe Maschinen-Drehzahl
K.	Werkstückverhärtung
L.	Verbogener Schaft, bei langen Fräss-tiften

1.	Zu hohe Schnittkraft
2.	Erwärmung durch reibenden Schaft
3.	Stumpfe Schneiden
4.	Fraes-Werkzeug im/am Werkstueck festgefressen
5.	Werkzeug fallen gelassen
6.	Schlechte Fixierung in der Spannzange
7.	Abgenutztes Maschinenlager
8.	Verbogener Schaft
9.	Schlechte Arbeits-/Werkstueck-Stabilität
10.	Verwende groebere Geometrie
11.	Verwende feinere Geometrie

12.	Einsatz von Doppeldurchlauf oder Spanbrecher
13.	Weiches Material - leichter/zu wenig Vorschub
14.	Drehzahl erhöhen
15.	Drehzahl reduzieren
16.	vermeide Diamant-Pattern
17.	Verwende eine Nicht-Haftungsmischung
18.	Vorschub erhöhen
19.	Vorschub reduzieren
20.	extrem abrasiven Materials
21.	Schlechter Arbeits-/Werkstueck-Aufspannung
22.	Schlechte Maschineneinstellung • Schlechte Unterstützung

TECHNICAL INFORMATION MATERIALS GROUPINGS

Technische Information für verschiedene Material-Gruppen

Material Group	Material Type	Hardness	BS	EN & Other Standards
	Steel			
1.1	Magnetic soft steel	< 120 B	230M07, 050A12	EN1, EN2 Leadloy
1.2	Structural, case carburising	< 200 B	060A35, 080M40, 4360-50B	EM3A, 4,6,7,8, EN207, S62
1.3	Plain carbon steel	< 250 B	080M46, 080A62	EN9, 10, 43, S70
1.4	Alloy Steel	< 250 B	708M40/42, 817M40, 534A99, BM2, BT42	"EN16,17, 19(R,S) EN31, S2-10-1-8 (Soft)"
1.5	Alloy steel, hardened/tempered steel	350	B01, BM2, BT42, 826M40, 830M32	"EN24, 25,26(T,U,V) S95, S97, S98 (annealed)"
1.6	Alloy steel, hardened/tempered steel	> 350 B	801, 826M40, 830M31	EN25, 26, 27,(W,X,Z,) S97, S98, (H&T)
1.7	Alloy steel, hardened	49-55 C	B01, BD3, BH13	
1.8	Alloy steel, hardened	55-60 C	BM2, BH13	
1.9	Alloy steel, hardened	>60C		
	Stainless Steel			
2.1	Free Machining Stainless	< 250 B	303 S21 416 S37	EN56, EN60
2.2	Austenetic	< 250 B	304 S15, 321 S17 316 S, 320 S12	EN80, EN58 + EN8J, 316
2.3	Ferritic + Austenetic, Martensitic	< 300 B	317 S16, 316 S16	EN58 b,e,t,j, Duplex alloys
2.4	Precipitation Hardened	< 300 B		
	Cast Iron			
3.1	Lamellar graphite	< 150	grade 150, grade 400	Cast iron Soft
3.2	Lamellar graphite	>150<300	grade 200, grade 400	Cast iron Hard
3.3	Nodular graphite, malleable cast iron	< 200	420/12, P440/7 700/2. 30g/72	S.G. iron Mehanite Black & White Heart
3.4	Nodular graphite, malleable cast iron	>200<300	420/12, P440/7 700/2, 30g/72	S.G. iron Mehanite Black & White Heart
	Titanium			
4.1	Unalloyed	< 200	TA1-9	Ti 99.0
4.2	Alloyed	< 270	TA10-14, TA17, TA28	Ti 2AL
4.3	Alloyed	>270<350	TA10-13, TA28	Ti AL
	Nickel			
5.1	Unalloyed	< 150	NA 11, NA 12	Nickel 200, Nickel 270
5.2	Alloyed	< 270	HR203 3027-76	"Nimonic 75, Hastelloy C Monel 400, Inconel 600 Haynes Alloys 263"
5.3	Alloyed	>270<350	HR8 HR401, 601	Inconel 718, Waspalloy, Nimonic 80, Rene 41
	Copper			
6.1	Copper	< 100	C101	Commercially pure
6.2	β Brass, Bronze	< 200	CZ120, CZ109, PB104	2.1030, 2.1080
6.3	¥-Brass	< 200	CZ108, CZ106	
6.4	High Strength Bronze	< 470	AB1 type	Ampco 18, Ampco 26
	Aluminum, Magnesium			
7.1	Al,Mg, unalloyed	< 100	LMO, 1B, (1050A)	Magnesium Extruded Aluminium
7.2	Al alloyed, Si<0.5%	< 150	LM5, 10, 12, N4 (5251)	Low Silicon wrought & cast Aluminium
7.3	Al alloyed, Si>0.5%<10%	< 120	"LM2, 4, 16, 21, 22, 24, 25, 26,27, L109"	Silicon Alluminium
7.4	Al alloyed, Si>10%	< 120	LM6, 12, 13, 20, 28, 29, 30	Higi Silicon Alluminium
	Synthetic Materials			
8.1	Thermoplastics	n/a	Polystyrene, Nylon, PVC Cellulose Acetate & Nitrate	Nylon, Hostalen Makrolon
8.2	Thermosetting plastics	n/a	Ebonite, Tufnol, Bakelite	Bakelite, Pertinax
8.3	Reinforced plastic materials	n/a	Kevlar, Printed circuit board	CFK, GFK, AFK
	Hard Materials			
9.1	Cermets (Metal-ceramics)	< 550		

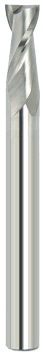
Technische Information für Schaftfräser

Suggested Endmill Starting Feed Per Tooth											
Cutting Diameter	0.4-1 mm	1-2mm	3mm	4mm	5mm	6mm	7-8mm	9-10mm	11-15mm	16-20mm	25mm
Material Group	vc m/min										
1.1	0.010	0.014	0.017	0.021	0.025	0.030	0.045	0.055	0.070	0.090	0.130
1.2	0.010	0.014	0.017	0.021	0.025	0.030	0.045	0.055	0.070	0.090	0.130
1.3	0.010	0.014	0.017	0.021	0.025	0.030	0.045	0.055	0.070	0.090	0.130
1.4	0.010	0.014	0.017	0.021	0.025	0.030	0.045	0.055	0.070	0.090	0.130
1.5	0.008	0.010	0.013	0.016	0.018	0.022	0.030	0.038	0.052	0.060	0.100
1.6	0.008	0.010	0.013	0.016	0.018	0.022	0.030	0.038	0.052	0.060	0.100
1.7	0.008	0.010	0.013	0.016	0.018	0.022	0.030	0.038	0.052	0.060	0.100
1.8	0.008	0.010	0.013	0.016	0.018	0.022	0.030	0.038	0.052	0.060	0.100
1.9											
2.1	0.008	0.010	0.013	0.016	0.018	0.022	0.030	0.038	0.052	0.075	0.100
2.2	0.008	0.010	0.013	0.016	0.018	0.022	0.030	0.038	0.052	0.075	0.100
2.3	0.008	0.010	0.013	0.016	0.018	0.022	0.030	0.038	0.052	0.075	0.100
2.4											
3.1	0.012	0.018	0.022	0.027	0.035	0.045	0.060	0.075	0.095	0.130	0.150
3.2	0.012	0.018	0.022	0.027	0.035	0.045	0.060	0.075	0.095	0.130	0.150
3.3	0.010	0.014	0.017	0.021	0.025	0.030	0.045	0.055	0.070	0.090	0.130
3.4	0.010	0.014	0.017	0.021	0.025	0.030	0.045	0.055	0.070	0.090	0.130
4.1	0.010	0.014	0.017	0.021	0.025	0.030	0.045	0.055	0.070	0.090	0.130
4.2	0.010	0.014	0.017	0.021	0.025	0.030	0.045	0.055	0.070	0.090	0.130
4.3	0.008	0.010	0.013	0.016	0.018	0.022	0.030	0.038	0.052	0.075	0.100
5.1	0.008	0.010	0.013	0.016	0.018	0.022	0.030	0.038	0.052	0.075	0.100
5.2	0.008	0.010	0.013	0.016	0.018	0.022	0.030	0.038	0.052	0.075	0.100
5.3	0.008	0.010	0.013	0.016	0.018	0.022	0.030	0.038	0.052	0.075	0.100
6.1	0.012	0.018	0.022	0.027	0.035	0.045	0.060	0.075	0.095	0.130	0.150
6.2	0.012	0.018	0.022	0.027	0.035	0.045	0.060	0.075	0.095	0.130	0.150
6.3	0.012	0.018	0.022	0.027	0.035	0.045	0.060	0.075	0.095	0.130	0.150
6.4	0.008	0.010	0.013	0.016	0.018	0.022	0.030	0.038	0.052	0.075	0.100
7.1	0.012	0.018	0.022	0.027	0.035	0.045	0.060	0.075	0.095	0.130	0.150
7.2	0.012	0.018	0.022	0.027	0.035	0.045	0.060	0.075	0.950	0.130	0.150
7.3	0.012	0.018	0.022	0.027	0.035	0.045	0.060	0.075	0.095	0.130	0.150
7.4	0.012	0.018	0.022	0.027	0.035	0.045	0.060	0.075	0.095	0.130	0.150
8.1	0.012	0.018	0.022	0.027	0.035	0.045	0.060	0.075	0.095	0.130	0.150
8.02	0.012	0.018	0.022	0.027	0.035	0.045	0.060	0.075	0.095	0.130	0.150
8.3	0.012	0.018	0.022	0.027	0.035	0.045	0.060	0.075	0.095	0.130	0.150
9.1	0.010	0.014	0.017	0.021	0.025	0.030	0.045	0.055	0.070	0.090	0.130

- Recommendations based on axial loads of ≤ 1Xs the cutter diameter for profiling and .5 Xs the diameter for slotting. Starting recommendations only.
- Empfehlungen basieren auf seitlicher Schnittkraft von ≤ 1Xs des Fraeser-Durchmessers fuer Profilfräsen und 0.5Xs des Durchmessers fuer Nutenfräsen. Dies sind nur Anfangs-Empfehlungen

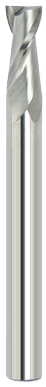
TECHNICAL INFORMATION FOR ENDMILLS

Technische Information für Schaftfräser

Endmills	2 FL Standard Endmill	3 FL Standard Endmill	4 FL Standard Endmill	2 FL Standard Endmill	3 FL Standard Endmill	4 FL Standard Endmill	2 FL Long Endmill	3 FL Long Endmill	4 FL Long Endmill	2 FL Long Endmill	3 FL Long Endmill	4 FL Long Endmill
												
Series	Uncoated	Uncoated	Uncoated	PowerA	PowerA	PowerA	Uncoated	Uncoated	Uncoated	PowerA	PowerA	PowerA
	300-0, -1, **301**-0, -1, **302**-0, -1, **303**-0, -1, **309**-0, -2	**300**-4, -5, **301**-4, -5, **302**-4, -5, **303**-4, -5, **310**-0, -2	**300**-2, -3, **301**-2, -3, **302**-2, -3, **303**-2, -3, **310**-0, -2	**300**-0, -1, **301**-0, -1, **302**-0, -1, **303**-0, -1, **309**-0, -2	**300**-4, -5, **301**-4, -5, **302**-4, -5, **303**-4, -5, **310**-0, -2	**300**-2, -3, **301**-2, -3, **302**-2, -3, **303**-2, -3, **310**-0, -2	**304**-0, -2,-4, 5, -6, -7	**305**-0, -2,-4, 5, -6, -7	**306**-0, -2,-4, 5, -6, -7	**304**-0, -2,-4, 5, -6, -7	**305**-0, -2,-4, 5, -6, -7	**306**-0, -2,-4, 5, -6, -7
Material Group	vc m/min											
1.1	79-122	79-122	79-122	159-244	159-244	159-241	49-71	49-71	49-71	100-138	100-141	100-141
1.2	79-122	79-122	79-122	159-244	159-244	159-241	49-71	49-71	49-71	100-138	100-141	100-141
1.3	61-80	61-80	61-80	121-161	120-161	120-161	35-51	35-51	35-51	70-101	70-101	70-101
1.4	61-80	61-80	61-80	120-161	120-161	120-161	35-51	35-51	35-51	70-101	70-101	70-101
1.5	40-61	40-61	40-61	120-161	120-161	79-161	25-36	25-36	25-36	50-71	50-71	50-71
1.6	20-40	20-40	20-40	41-83	41-83	40-80	16-20	16-20	16-20	31-46	31-46	31-46
1.7				41-83	41-83	40-80				31-46	31-46	31-46
1.8				41-83	41-83	40-80				31-46	31-46	31-46
1.9												
2.1	40-80	40-80	40-80	79-161	79-161	79-161	25-49	25-49	25-49	49-98	49-98	49-98
2.2	31-49	31-49	31-49	61-101	61-101	61-101	20-31	20-31	20-31	40-61	40-61	40-61
2.3	25-40	25-40	25-40	49-80	49-80	49-80	16-25	16-25	16-25	31-49	31-49	31-49
2.4	22-37	22-37	22-37	46-68	46-68	46-68				25-43	25-43	25-43
3.1	49-80	49-80	49-80	100-153	100-153	100-153	35-61	35-61	35-61	70-122	70-122	70-122
3.2	40-71	40-71	40-71	79-141	79-141	79-141	31-49	31-49	31-49	61-101	61-101	61-101
3.3	35-49	35-49	35-49	70-101	70-101	70-101	25-36	25-36	25-36	49-71	49-71	49-71
3.4	25-40	25-40	25-40	49-80	49-80	49-80	20-31	20-31	20-31	40-61	41-61	41-61
4.1	61-101	61-101	61-101	121-199	121-199	121-199	35-61	35-61	35-61	70-121	70-122	70-122
4.2	40-61	40-61	40-61	79-122	79-122	79-122	25-36	25-36	25-36	49-71	50-71	50-71
4.3	20-31	20-31	20-31	40-61	40-61	40-61	16-22	16-22	16-22	31-40	31-40	31-40
5.1	61-101	61-101	61-101	121-199	121-199	121-199	35-61	35-61	35-61	70-121	70-122	70-122
5.2	31-61	31-61	31-61	61-122	61-122	61-122	20-36	20-36	20-36	40-71	40-71	40-71
5.3	20-49	20-49	20-49	40-101	40-101	40-101	16-31	16-31	16-31	31-61	31-61	31-61
6.1	100-202	100-202	100-202	197-412	197-412	197-412	61-122	61-122	61-122	121-244	197-244	197-244
6.2	129-171	129-171	129-171	257-351	257-351	257-351	100-122	100-122	100-122	200-244	197-244	197-244
6.3	129-171	129-171	129-171	257-351	257-351	257-351	100-122	100-122	100-122	200-244	197-244	197-244
6.4	22-49	22-49	22-49	50-101	50-101	50-101	20-36	20-36	20-36	40-71	41-71	41-71
7.1	151-458	151-458					100-305	100-305				
7.2	151-458	151-458					100-305	100-305				
7.3	40-80	40-80					31-61	31-61				
7.4	35-49	35-49					25-36					
8.1	79-159	79-159					61-122	61-122				
8.2	70-130	70-130					50-101	50-101				
8.3	70-130	70-130					50-101	50-101				
9.1	4-8	4-8	4-8	8-16	8-16	8-16						

SPEEDS AND FEEDS FOR MATERIAL APPLICATIONS

Schnittgeschwindigkeiten und Vorschübe für verschiedene Materialien

2 FL X-Long Endmill	3 FL X-Long Endmill	4 FL X-Long Endmill	2 FL X-Long Endmill	3 FL X-Long Endmill	4 FL X-Long Endmill	2 FL Square End, Minimill	2 FL Ball End, Minimill	4 FL Square End, Minimill	4 FL Ball End, Minimill	2 FL Square End, Minimill	2 FL Ball End, Minimill	4 FL Square End, Minimill	4 FL Ball End, Minimill
													
Uncoated	Un-coated	Uncoated	PowerA	PowerA	PowerA	Uncoated	Uncoated	Un-coated	Uncoated	PowerA	PowerA	PowerA	PowerA
315-0, -2, -4	**316**-0, -2, -4	**317**-0, -2, -4	**315**-0, -2, -4	**316**-0, -2, -4	**317**-0, -2, -4	**307**-1	**307**-0	**307**-5	**307**-4	**307**-1	**307**-0	**307**-5	**307**-4
vc m/min													
32-51	32-51	32-51	64-71	64-71	64-71	79-122	79-122	79-122	79-122	159-244	159-244	159-244	159-244
32-51	32-51	32-51	64-71	64-71	64-71	79-122	79-122	79-122	79-122	159-244	159-244	159-244	159-244
25-33	25-33	25-33	49-65	49-65	49-65	61-80	61-80	61-80	61-80	121-161	121-161	121-161	121-161
25-33	25-33	25-33	49-65	49-65	49-65	61-80	61-80	61-80	61-80	120-161	120-161	120-161	120-161
17-25	17-25	17-25	34-49	34-49	34-49	40-61	40-61	40-61	40-61	120-161	120-161	120-161	120-161
10-17	10-17	10-17	19-34	19-34	19-34	20-40	20-40	20-40	20-40	41-83	41-83	41-83	41-83
			16-33	16-33	16-33					41-83	41-83	41-83	41-83
			16-33	16-33	16-33					41-83	41-83	41-83	41-83
16-33	16-33	16-33	31-65	31-65	31-65	40-80	40-80	40-80	40-80	79-161	79-161	79-161	79-161
13-22	13-22	13-22	25-43	25-43	25-43	31-49	31-49	31-49	31-49	61-101	61-101	61-101	61-101
11-16	11-16	11-16	23-31	23-31	23-31	25-40	25-40	25-40	25-40	49-80	49-80	49-80	49-80
			20-28	20-28	20-28	22-37	22-37	22-37	22-37	46-68	46-68	46-68	46-68
20-33	20-33	20-33	40-65	40-65	40-65	49-80	49-80	49-80	49-80	100-153	100-153	100-153	100-153
16-28	16-28	16-28	31-55	31-55	31-55	40-71	40-71	40-71	40-71	79-141	79-141	79-141	79-141
14-20	14-20	14-20	28-40	28-40	28-40	35-49	35-49	35-49	35-49	70-101	70-101	70-101	70-101
10-16	10-16	10-16	19-31	19-31	19-31	25-40	25-40	25-40	25-40	49-80	49-80	49-80	49-80
25-40	25-40	25-40	49-80	49-80	49-80	61-101	61-101	61-101	61-101	121-199	121-199	121-199	121-199
17-25	17-25	17-25	34-49	34-49	34-49	40-61	40-61	40-61	40-61	79-122	79-122	79-122	79-122
8-13	8-13	8-13	16-25	16-25	16-25	20-31	20-31	20-31	20-31	40-61	40-61	40-61	40-61
25-40	25-40	25-40	49-81	49-81	49-81	61-101	61-101	61-101	61-101	121-199	121-199	121-199	121-199
13-25	13-25	13-25	25-49	25-49	25-49	31-61	31-61	31-61	31-61	61-122	61-122	61-122	61-122
10-22	10-22	10-22	16-40	16-40	16-40	20-49	20-49	20-49	20-49	40-101	40-101	40-101	40-101
40-80	40-80	40-80	80-161	80-161	80-161	100-202	100-202	100-202	100-202	197-412	197-412	197-412	197-412
52-69	52-69	52-69	103-138	103-138	103-138	129-171	129-171	129-171	129-171	257-351	257-351	257-351	257-351
52-69	52-69	52-69	16-40	16-40	16-40	129-171	129-171	129-171	129-171	257-351	257-351	257-351	257-351
10-22	10-22	10-22				22-49	22-49	22-49	22-49	50-101	50-101	50-101	50-101
61-183	61-183					151-458	151-458	151-458	151-458				
61-183	61-183					151-458	151-458	151-458	151-458				
16-33	16-33					40-80	40-80	40-80	40-80				
14-22	14-22					35-49	35-49	35-49	35-49				
32-65	32-65					79-159	79-159	79-159	79-159				
29-52	29-52					70-130	70-130	70-130	70-130				
29-52	29-52					70-130	70-130	70-130	70-130				
						4-8	4-8	4-8	4-8	8-16	8-16	8-16	8-16

TECHNICAL INFORMATION FOR HP ENDMILLS

Technische Information für Hochleistungsfräser

Endmills	V4 Stub and Standard	V4 Long	V5 Stub and Standard	V5 Long	Rough-ers	Rough-ers	HY5 Stub and Standard	HY5 Long	F45 Standard	F45 Standard	AlumaZip	TwisterMill
												
Series	PowerA	PowerA	PowerA	PowerA	Uncoated	PowerA	PowerA	PowerA	Uncoated	PowerA	Uncoated	Uncoated
	500-0,-2,-4,-5, -6,-7,-8, **502**-0,-2,-4,-5, -6,-7,-8	**501**-0, -2, -4, -5, -6, -7, -8	**508**-0, -2, -4, -5, -6, -7, -8, **510**-0, -2, -4, -5, -6, -7, -8	**509**-0, -2, -4, -5, -6, -7, -8	**533**-0, -1, -2	**533**-0, -1, -2	**545**-0, -2, -4, -5, -6, -7, -8 **547**-0, -2, -4, -5, -6, -7, -8	**546**-0, -2, -4, -5, -6, -7, -8	**511**-0, 2 ,3,4, 5	**511**-0, 2 ,3,4, 5	**530**-0, 2, 4, 5, 6	**532**-0
Material Group	vc m/min											
1.1	151-244	100-138	151-244	100-138	79-121	151-214	151-427	99-275				
1.2	151-244	100-138	151-244	100-138	79-121	151-214	151-427	99-275				
1.3	121-161	68-101	121-161	68-101	61-80	121-168	100-305	67-199				
1.4	121-161	68-101	121-161	68-101	61-80	121-168	100-305	67-199	67-199	100-305		
1.5	76-122	50-69	100-214	50-69	40-61	76-122	100-199	67-130	67-130	100-199		
1.6	40-77	31-51	100-214	31-51	20-40	38-80	100-199	67-130	67-130	100-199		
1.7	40-77	31-51	100-214	31-51			100-199	67-130	67-130	100-199		
1.8	40-77	31-51	100-214	31-51			100-199	67-130	67-130	100-199		
1.9												
2.1	76-244	50-101	76-244	50-101	40-80	76-168	76-244	49-159	49-159	76-244		50-101
2.2	61-183	38-61	61-183	38-61	31-49	61-100	61-183	40-122	40-122	61-183		41-61
2.3	50-92	31-51	50-92	31-51	25-40	49-80	31-92	20-61	20-61	31-92		25-55
2.4	44-61	34-49	44-61	34-49								
3.1	64-214	68-122	64-214	68-122	49-80	97-168	61-199	40-130				
3.2	55-168	61-101	55-168	61-101	40-71	79-138	50-176	31-116				
3.3	46-138	50-69	46-138	50-69	35-49	70-100	41-141	28-92				
3.4	34-101	38-61	34-101	38-61	25-40	49-80	31-92	20-61				
4.1	61-122	61-101	100-305	61-101	61-101	121-199	100-305	67-199	67-199	100-305		79-130
4.2	38-101	50-69	76-244	50-69	40-61	79-122	79-244	40-159	40-159	79-244		50-80
4.3	40-61	31-39	40-122	31-39	20-31	40-61	40-122	26-80	26-80	40-122		25-42
5.1	100-214	68-122	100-305	68-122	61-101	121-199	100-305	67-199	67-199	100-305		79-130
5.2	76-244	38-69	76-244	38-69	31-61	91-122	79-244	52-159	52-159	79-244		40-80
5.3	40-122	31-61	40-122	31-61	20-49	40-100	40-122	26-80	26-80	40-122		25-71
6.1					100-202							
6.2					129-171							197-260
6.3					129-171							197-260
6.4					20-49							41-80
7.1					49-458						363-915	
7.2					61-458						363-915	
7.3					40-80						302-762	
7.4					35-49						100-458	
8.1					79-159						197-610	
8.2					70-130						91-275	
8.3					70-130							
9.1												

SPEEDS AND FEEDS FOR MATERIAL APPLICATIONS

Schnittgeschwindigkeiten und Vorschübe für verschiedene Materialien

HyperMill	Mold Mills Standard Length	Mold Mills Standard Length	Mold Mills Standard Length	Mold Mills Long Length	Mold Mills Long Length	Mold Mills Long Length	AxMill 2 Flute Standard Length	AxMill 2 Flute Long Length	AxMill 2 Flute Stub Length	AxMill 3 Flute Standard Length	AxMill 3 Flute Long Length	AxMill 3 Flute Stub Length
												
Uncoated	Uncoat-ed	PowerA	PowerN	Uncoated	PowerA	PowerN	Uncoated	Uncoated	Uncoated	Uncoated	Uncoated	Uncoated
528-0	**540**-4, -6, -8, **541**-0, -2, **542**-0, -1	**540**-4, -6, -8, **541**-0, -2, **542**-0, -1	**540**-4, -6, -8, **541**-0, -2, **542**-0, -1	**537**-0, -4, **542**-2, -3 **543**-1	**537**-0, -4, **542**-2, -3 **543**-1	**537**-0, **542**-2, **543**-1	**514**-0, -2, -4, -5, -6, -7, -8	**515**-0, -2, -4, -5, -6, -7	**516**-0, -2, -4, -5, -6, -7, -8	**520**-0, -2, -4, -5, -6, -7, -8	**521**-0, -2, -4, -5, -6, -7, -8	**522**-0, -2, -4, -5, -6, -7, -8
vc m/min												
	50-71	100-141	139-199	31-43	61-84	85-119						
	50-71	100-141	139-199	31-43	61-84	85-119						
	35-51	70-101	99-141	22-31	43-61	61-86						
	35-51	70-101	99-141	22-31	43-61	61-86						
	26-36	50-71	70-100	16-22	31-43	43-61						
	16-31	31-61	43-86	13-23	19-37	26-52						
	16-31	31-61	43-86	13-23	19-37	26-52						
	16-31	31-61	43-86	13-23	19-37	26-52						
	16-31	40-77	43-86									
	26-51	50-101	70-141	19-37	31-61	43-86						
	22-31	41-61	58-86	16-23	25-37	35-52						
	16-26	31-51	43-71	13-22	19-31	26-43						
	26-46	50-92	70-141	19-34	31-55	43-77						
	31-51	61-101	85-141	23-37	37-61	52-86						
	26-36	50-71	58-86	19-26	31-43	43-61						
	22-31	41-61	58-86	16-23	25-37	35-52						
	35-61	70-122	99-171	22-45	43-74	61-104						
	26-36	50-71	70-100	19-26	31-43	43-61						
	16-22	31-42	43-58	13-16	19-25	26-36						
	35-61	70-122	99-171	22-45	43-74	61-104						
	22-36	41-71	58-100	16-22	25-43	35-61						
	16-31	31-61	43-86	13-23	19-37	26-52						
	61-122	121-244	170-336	44-89	73-147	103-205						
	99-122	197-244	272-336	71-89	118-147	166-206	242-305	242-305	242-305	242-305	242-305	242-305
	99-122	197-244	272-336	71-89	118-147	166-206	182-275	182-275	182-275	182-275	182-275	182-275
	22-36	41-71	58-100	16-22	25-43	35-61	129-171	129-171	129-171	129-171	129-171	129-171
							20-49	20-49	20-49	20-49	20-49	20-49
363-915							363-762	363-762	363-762	363-762	363-762	363-762
363-915							182-366	182-366	182-366	182-366	182-366	182-366
302-762							151-244	151-244	151-244	151-244	151-244	151-244
100-458							91-183	91-183	91-183	91-183	91-183	91-183
197-610							197-610	197-610	197-610	197-610	197-610	197-610
91-275							91-275	91-275	91-275	91-275	91-275	91-275
							70-130	70-130	70-130	70-130	70-130	70-130

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